

From: STEVEN LIPSKY

Sent: Wednesday, November 20, 2013 7:56 PM

To: Hanlon, Edward

Subject: Re: Texas Administrative Code. Please review (a) General. (1) The Strawn gas formation is a producing formation and was used commercially for years and they did not isolate or seal it off. Doug Almond from the TX Rail Road Com sent Range a violation i.

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TITLE 16

ECONOMIC REGULATION

PART 1

RAILROAD COMMISSION OF TEXAS

CHAPTER 3

OIL AND GAS DIVISION

RULE §3.13 Casing, Cementing, Drilling, and Completion Requirements

(a) General.

(1) The operator is responsible for compliance with this section during all operations at the well. It is the intent of all provisions of this section that casing be securely anchored in the hole in order to effectively control the well at all times, all usable-quality water zones be isolated and sealed off to effectively prevent contamination or harm, and all potentially productive zones be isolated and sealed off to prevent vertical migration of fluids or gases behind the casing. When the section does not detail specific methods to achieve these objectives, the responsible party shall make every effort to follow the intent of the section, using good engineering practices and the best currently available technology.

(2) Definitions. The following words and terms, when used in this chapter, shall have the following meanings, unless the context clearly indicates otherwise.

(A) Stand under pressure--To leave the hydrostatic column pressure in the well acting as the natural force without adding any external pump pressure. The provisions are complied with if a float collar is used and found to be holding at the completion of the cement job.

(B) Zone of critical cement--For surface casing strings shall be the bottom 20% of the casing string, but shall be no more than 1,000 feet nor less than 300 feet. The zone of critical cement extends to the land surface for surface casing strings of 300 feet or less.

(C) Protection depth--Depth to which usable-quality water must be protected, as determined by the Texas Commission on Environmental Quality (TCEQ) or its successor agencies, which may include zones that contain brackish or saltwater if such zones are correlative and/or hydrologically connected to zones that contain usable-quality water.

(D) Productive horizon--Any stratum known to contain oil, gas, or geothermal resources in commercial quantities in the area.

(b) Onshore and inland waters.

(1) General.

(A) All casing cemented in any well shall be steel casing that has been hydrostatically pressure tested with an applied pressure at least equal to the maximum pressure to which the pipe will be subjected in the well. For new pipe, the mill test pressure may be used to fulfill this requirement.

As an alternative to hydrostatic testing, a full length electromagnet, ultrasonic, radiation thickness gauging, or magnetic particle inspection may be employed.

(B) Wellhead assemblies shall be used on wells to maintain surface control of the well. Each component of the wellhead shall have a pressure rating equal to or greater than the anticipated pressure to which that particular component might be exposed during the course of drilling, testing, or producing the well.

(C) A blowout preventer or control head and other connections to keep the well under control at all times shall be installed as soon as surface casing is set. This equipment shall be of such construction and capable of such operation as to satisfy any reasonable test which may be required by the commission or its duly accredited agent.

(D) When cementing any string of casing more than 200 feet long, before drilling the cement plug the operator shall test the casing at a pump pressure in pounds per square inch (psi) calculated by multiplying the length of the casing string by 0.2. The maximum test pressure required, however, unless otherwise ordered by the commission, need not exceed 1,500 psi. If, at the end of 30 minutes, the pressure shows a drop of 10% or more from the original test pressure, the casing shall be condemned until the leak is corrected. A pressure test demonstrating less than a 10% pressure drop after 30 minutes is proof that the condition has been corrected.

(E) Wells drilling to formations where the expected reservoir pressure exceeds the weight of the drilling fluid column shall be equipped to divert any wellbore fluids away from the rig floor. All diverter systems shall be maintained in an effective working condition. No well shall continue drilling operations if a test or other information indicates the diverter system is unable to function or operate as designed.

(2) Surface casing.

(A) Amount required.

(i) An operator shall set and cement sufficient surface casing to protect all usable-quality water strata, as defined by the TCEQ. Before drilling any well in any field or area in which no field rules are in effect or in which surface casing requirements are not specified in the applicable field rules, an operator shall obtain a letter from the TCEQ stating the protection depth. In no case, however, is surface casing to be set deeper than 200 feet below the specified depth without prior approval from the commission.

(ii) Any well drilled to a total depth of 1,000 feet or less below the ground surface may be drilled without setting surface casing provided no shallow gas sands or abnormally high pressures are known to exist at depths shallower than 1,000 feet below the ground surface; and further, provided that production casing is cemented from the shoe to the ground surface by the pump and plug method.

(B) Cementing. Cementing shall be by the pump and plug method. Sufficient cement shall be used to fill the annular space outside the casing from the shoe to the ground surface or to the bottom of the cellar. If cement does not circulate to ground surface or the bottom of the cellar, the operator or his representative shall obtain the approval of the district director for the procedures to be used to perform additional cementing operations, if needed, to cement surface casing from the top of the cement to the ground surface.

(C) Cement quality.

(i) Surface casing strings must be allowed to stand under pressure until the cement has reached a compressive strength of at least 500 psi in the zone of critical cement before drilling plug or initiating a test. The cement mixture in the zone of critical cement shall have a 72-hour compressive strength of at least 1,200 psi.

(ii) An operator may use cement with volume extenders above the zone of critical cement to cement the casing from that point to the ground surface, but in no case shall the cement have a compressive strength of less than 100 psi at the time of drill out nor less than 250 psi 24 hours after being placed.

(iii) In addition to the minimum compressive strength of the cement, the API free water separation shall average no more than six milliliters per 250 milliliters of cement tested in accordance with the current API RP 10B.

(iv) The commission may require a better quality of cement mixture to be used in any well or any area if evidence of local conditions indicates a better quality of cement is necessary to prevent pollution or to provide safer conditions in the well or area.

(D) Compressive strength tests. Cement mixtures for which published performance data are not available must be tested by the operator or service company. Tests shall be made on representative samples of the basic mixture of cement and additives used, using distilled water or potable tap water for preparing the slurry. The tests must be conducted using the equipment and procedures adopted by the American Petroleum Institute, as published in the current API RP 10B. Test data showing competency of a proposed cement mixture to meet the above requirements must be furnished the commission prior to the cementing operation. To determine that the minimum compressive strength has been obtained, operators shall use the typical performance data for the particular cement used in the well (containing all the additives, including any accelerators used in the slurry) at the following temperatures and at atmospheric pressure.

(i) For the cement in the zone of critical cement, the test temperature shall be within 10 degrees Fahrenheit of the formation equilibrium temperature at the top of the zone of critical cement.

(ii) For the filler cement, the test temperature shall be the temperature found 100 feet below the ground surface level, or 60 degrees Fahrenheit, whichever is greater.

(E) Cementing report. Upon completion of the well, a cementing report must be filed with the commission furnishing complete data concerning the cementing of surface casing in the well as specified on a form furnished by the commission. The operator of the well or his duly authorized agent having personal knowledge of the facts, and representatives of the cementing company performing the cementing job, must sign the form attesting to compliance with the cementing requirements of the commission.

(F) Centralizers. Surface casing shall be centralized at the shoe, above and below a stage collar or diverting tool, if run, and through usable-quality water zones. In nondeviated holes, pipe centralization as follows is required: a centralizer shall be placed every fourth joint from the cement shoe to the ground surface or to the bottom of the cellar. All centralizers shall meet API spec 10D specifications. In deviated holes, the operator shall provide additional centralization.

(G) Alternative surface casing programs.

(i) An alternative method of fresh water protection may be approved upon written application to the appropriate district director. The operator shall state the reason (economics, well control, etc.) for the alternative fresh water protection method and outline the alternate program for casing and cementing through the protection depth for strata containing usable-quality water. Alternative programs for setting more than specified amounts of surface casing for well control purposes may be requested on a field or area basis. Alternative programs for setting less than specified amounts of surface casing will be authorized on an individual well basis only. The district director may approve, modify, or reject the proposed program. If the proposal is modified

or rejected, the operator may request a review by the director of field operations. If the proposal is not approved administratively, the operator may request a public hearing. An operator shall obtain approval of any alternative program before commencing operations.

(ii) Any alternate casing program shall require the first string of casing set through the protection depth to be cemented in a manner that will effectively prevent the migration of any fluid to or from any stratum exposed to the wellbore outside this string of casing. The casing shall be cemented from the shoe to ground surface in a single stage, if feasible, or by a multi-stage process with the stage tool set at least 50 feet below the protection depth.

(iii) Any alternate casing program shall include pumping sufficient cement to fill the annular space from the shoe or multi-stage tool to the ground surface. If cement is not circulated to the ground surface or the bottom of the cellar, the operator shall run a temperature survey or cement bond log. The appropriate district office shall be notified prior to running the required temperature survey or bond log. After the top of cement outside the casing is determined, the operator or his representative shall contact the appropriate district director and obtain approval for the procedures to be used to perform any required additional cementing operations. Upon completion of the well, a cementing report shall be filed with the commission on the prescribed form.

(iv) Before parallel (nonconcentric) strings of pipe are cemented in a well, surface or intermediate casing must be set and cemented through the protection depth.

(3) Intermediate casing.

(A) Cementing method. Each intermediate string of casing shall be cemented from the shoe to a point at least 600 feet above the shoe. If any productive horizon is open to the wellbore above the casing shoe, the casing shall be cemented from the shoe up to a point at least 600 feet above the top of the shallowest productive horizon or to a point at least 200 feet above the shoe of the next shallower casing string that was set and cemented in the well.

(B) Alternate method. In the event the distance from the casing shoe to the top of the shallowest productive horizon make cementing, as specified above, impossible or impractical, the multi-stage process may be used to cement the casing in a manner that will effectively seal off all such possible productive horizons and prevent fluid migration to or from such strata within the wellbore.

(4) Production casing.

(A) Cementing method. The producing string of casing shall be cemented by the pump and plug method, or another method approved by the commission, with sufficient cement to fill the annular space back of the casing to the surface or to a point at least 600 feet above the shoe. If any productive horizon is open to the wellbore above the casing shoe, the casing shall be cemented in a manner that effectively seals off all such possibly productive horizons by one of the methods specified for intermediate casing in paragraph (3) of this subsection.

(B) Isolation of associated gas zones. The position of the gas-oil contact shall be determined by coring, electric log, or testing. The producing string shall be landed and cemented below the gas-oil contact, or set completely through and perforated in the oil-saturated portion of the reservoir below the gas-oil contact.

(5) Tubing and storm choke requirements.

(A) Tubing requirements for oil wells. All flowing oil wells shall be equipped with and produced through tubing. When tubing is run inside casing in any flowing oil well, the bottom of the tubing shall be at a point not higher than 100 feet above the top of the producing interval nor more than 50 feet above the top of a line, if one is used. In a multiple zone structure, however,

when an operator elects to equip a well in such a manner that small through-the-tubing type tools may be used to perforate, complete, plug back, or recomplete without the necessity of removing the installed tubing, the bottom of the tubing may be set at a distance up to, Cont'd...

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