

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 419828**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL 10D, WITH TEN CARTRIDGES, EACH 1'-1" DIA. X 2'-11" H., TOTAL FILTER AREA OF 2,820 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 15 H.P. BLOWER VENTING A SWECO SCREEN, BLENDER, PACKAGING STATION, TWO MILLS, AND TWO BOWL BINS (T7 AND T8).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 432127**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-12, WITH TWELVE FILTER CARTRIDGES, TOTAL FILTER AREA OF 2,400 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 40 H.P. BLOWER VENTING FLUIDIZED BED DRYER (T8).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 419825**

Equipment Description:

FLUIDIZED BED DRYING, SEPARATION, AND PACKAGING SYSTEM (T7) CONSISTING OF:

1. BOWL BIN, 4'-10" DIA. X 1'-11" H.
2. FLUIDIZED BED DRYER, T7, HOT AIR, 5'-0" DIA. X 11'-0" H.
3. MIXING TANK, 4'-6" DIA. X 3'-6" H., 250 GALLON CAPACITY, 0.25 H.P.
4. PRESSURE POT, WITH A 2 H.P. PUMP.
5. PNEUMATIC TRANSFER BLOWER, VAC-U-MAX, 10 H.P.
6. SWECO SCREEN, 4'-0" DIA. X 2'-3" H., 1.5 H.P.
7. MILL, 7.5 H.P.
8. PACKAGING STATION.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH ARE IN FULL USE AND WHICH HAVE BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 245 TONS OF MATERIAL IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-Offset]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST FIVE YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-Offset]

SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT
21865 Copley Drive, Diamond Bar, CA 91765

Section D Page 2
Facility I.D. #: 012362
Revision #: DRAFT
Date: November 14, 2007

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 419825**

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 432127**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-12, WITH TWELVE FILTER CARTRIDGES, TOTAL FILTER AREA OF 2,400 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 40 H.P. BLOWER VENTING FLUIDIZED BED DRYER (T8).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 432128**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-12, WITH TWELVE FILTER CARTRIDGES, TOTAL FILTER AREA OF 2,400 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 40 H.P. BLOWER VENTING FLUIDIZED BED DRYER (T7).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 441899**

Equipment Description:

BLENDING/MILLING SYSTEM CONSISTING OF:

1. SWECO SCREEN, 2'-6" DIA. X 1'-3" H., WITH TWO 0.38 H.P. MOTORS.
2. PNEUMATIC TRANSFER BLOWER, VAC-U-MAX, 10 H.P.
3. BLENDER, 4'-0" DIA. X 9'-8" L., 125 H.P.
4. PACKAGING STATION.
5. TWO MILLS, 7.5 H.P. AND 15 H.P.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 490 TONS OF MATERIAL IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-Offset]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST FIVE YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-Offset]

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No.
A/N 441902**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL 20L, WITH TWENTY FILTER CARTRIDGES, TOTAL FILTER AREA OF 4,400 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 10 H.P. BLOWER VENTING FLUIDIZED BED DRYER (T7), FLUIDIZED BED DRYER (T8), TWO SWECO SCREENS, TWO MILLS, AND TWO PACKAGING STATIONS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-Periodic Monitoring]