



FACILITY PERMIT TO OPERATE

**HENKEL CORPORATION
20021 SUSANA RD
COMPTON, CA 90221**

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By *Ed Murch*
Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

TABLE OF CONTENTS

Section	Description	Revision #	Date Issued
A	Facility Information	0	04/24/2009
B	RECLAIM Annual Emission Allocation	0	04/24/2009
C	Facility Plot Plan	TO BE DEVELOPED	
D	Facility Description and Equipment Specific Conditions	0	04/24/2009
E	Administrative Conditions	0	04/24/2009
F	RECLAIM Monitoring and Source Testing Requirements	0	04/24/2009
G	Recordkeeping and Reporting Requirements for RECLAIM Sources	0	04/24/2009
H	Permit To Construct and Temporary Permit to Operate	0	04/24/2009
I	Compliance Plans & Schedules	0	04/24/2009
J	Air Toxics	0	04/24/2009
K	Title V Administration	0	04/24/2009
Appendix			
A	NOx and SOx Emitting Equipment Exempt From Written Permit Pursuant to Rule 219	0	04/24/2009
B	Rule Emission Limits	0	04/24/2009

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION A: FACILITY INFORMATION

LEGAL OWNER &/OR OPERATOR: HENKEL CORPORATION

LEGAL OPERATOR (if different than owner):

EQUIPMENT LOCATION: 20021 SUSANA RD
COMPTON, CA 90221-5721

MAILING ADDRESS: 20021 SUSANA RD KEN FRANCIS
COMPTON, CA 90221-5721

RESPONSIBLE OFFICIAL: ALAN KANDEL

TITLE: PLANT MANAGER

TELEPHONE NUMBER: (310) 761-1395

CONTACT PERSON: JOE ANDRE

TITLE: SR. SHE SPECIALIST

TELEPHONE NUMBER: (310) 761-4828

TITLE V PERMIT ISSUED: February 04, 2007

TITLE V PERMIT EXPIRATION DATE: February 03, 2012

TITLE V	RECLAIM
YES	NOx: YES SOx: NO CYCLE: 1 ZONE: COASTAL

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

The annual allocation of NO_x RECLAIM Trading Credits (RTCs) for this facility is calculated pursuant to Rule 2002. Total NO_x emission shall not exceed such annual allocations unless the operator obtains RTCs corresponding to the facility's increased emissions in compliance with Rules 2005 and 2007.

The level of Starting Allocation plus Non-Tradable Credits used to determine compliance with Rule 2005(c)(4) and applicability of Rule 2005(e) - Trading Zone Restrictions is listed on the last page of this Section.

The following table lists the annual allocations that were issued to this facility and the amounts of RTCs held by this facility on the day of printing this Section.

RECLAIM POLLUTANT ANNUAL ALLOCATION (POUNDS)

Year		Zone	NO _x RTC Initially Allocated	NO _x RTC ¹ Holding as of 04/24/09 (pounds)	Non-Tradable ² Non-Usable RTCs (pounds)
Begin (month/year)	End				
1/2009	12/2009	Coastal	2297	1904	0
1/2010	12/2010	Coastal	2297	1842	0
1/2011	12/2011	Coastal	2297	1780	0
1/2012	12/2012	Coastal	2297	1780	0
1/2013	12/2013	Coastal	2297	1780	0
1/2014	12/2014	Coastal	2297	1780	0
1/2015	12/2015	Coastal	2297	1780	0
1/2016	12/2016	Coastal	2297	1780	0
1/2017	12/2017	Coastal	2297	1780	0
1/2018	12/2018	Coastal	2297	1780	0
1/2019	12/2019	Coastal	2297	1780	0
1/2020	12/2020	Coastal	2297	1780	0
1/2021	12/2021	Coastal	2297	1780	0
1/2022	12/2022	Coastal	2297	1780	0
1/2023	12/2023	Coastal	2297	1780	0
1/2024	12/2024	Coastal	2297	1780	0

Footnotes:

1. This number may change due to pending trades, emissions reported under Quarterly Certification of Emissions Report (QCER) and Annual Permit Emission Program (APEP) Report required pursuant to Rule 2004, or deductions made pursuant to Rule 2010(b). The most recent total RTC information can be obtained from the District's RTC Listing.
2. The use of such credits is subject to restrictions set forth in paragraph (f)(1) of Rule 2002.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

The annual allocation of RECLAIM Trading Credits (RTCs) for this facility is calculated pursuant to Rule 2002. If the facility submits a permit application to increase an annual allocation to a level greater than the facility's Starting Allocation plus Non-Tradable Credits as listed below, the application will be evaluated for compliance with Rule 2005(c)(4). Rule 2005(e)-Trading Zone Restrictions applies if an annual allocation is increased to a level greater than the facility's Starting Allocation plus Non-Tradable Credits:

Year		Zone	NO _x RTC Starting Allocation (pounds)	Non-Tradable Credits(NTCs) (pounds)
Begin	End			
1/1994	12/1994	Coastal	37800	0

**FACILITY PERMIT TO OPERATE
HENKEL CORPORATION**

SECTION C: FACILITY PLOT PLAN

(TO BE DEVELOPED)

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1 : FILM COATING					
COATER, VERTICAL FILM NO.1 WITH A/N: 493451 PROCESS TANK, DIP, WIDTH: 2 FT 5 IN; HEIGHT: 8 FT 1 IN; LENGTH: 4 FT	D1	C19		VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	E193.1, H23.1
	D2				
COATER, VERTICAL FILM NO. 2 WITH A/N: 493415 PROCESS TANK, DIP, WIDTH: 2 FT 5 IN; HEIGHT: 7 FT 1 IN; LENGTH: 4 FT	D3	C19		VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	E193.1, H23.1
	D4				
COATER, VERTICAL FILM NO. 4 WITH A/N: 493412 PROCESS TANK, DIP, WIDTH: 2 FT 2 IN; HEIGHT: 6 FT 11 IN; LENGTH: 4 FT	D7	C19		VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	E193.1, H23.1
	D8				
COATER, HORIZONTAL FILM NO. 1 A/N: 493422	D9	C19		VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	E193.1, H23.1
PROCESS TANK, DIP, FILM COATING, WIDTH: 6 IN; HEIGHT: 11 IN; LENGTH: 21 FT A/N: 491489	D12	C19		VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	E193.1, H23.1

* (1)(1A)(1B) Denotes RECLAIM emission factor
 (2)(2A)(2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5)(5A)(5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8)(8A)(8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See Section J for NESHAP/MACT requirements

** Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1 : FILM COATING					
OVEN, DRYING, NATURAL GAS, 1.2 MMBTU/HR A/N: 491489	D13	C19	NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407,4-2-1982] ; PM: 0.1 GRAINS/SCF (5) [RULE 409,8-7-1981] ; PM: (9) [RULE 404,2-7-1986]	C6.1, E193.1, K67.4
OVEN, DRYING, NO.2, 16 KW A/N: 493420	D14	C19		PM: (9) [RULE 404,2-7-1986]	C6.1, E193.1
OVEN, DRYING, NO.3, 16 KW A/N: 493419	D15	C19		PM: (9) [RULE 404,2-7-1986]	C6.1, E193.1
OVEN, DRYING, NO. 4, 16 KW A/N: 493417	D16	C19		PM: (9) [RULE 404,2-7-1986]	C6.1, E193.1
SPRAY COATING OPERATION, SOLVENT, BLEEKER BROS., MODEL NO. F-5-7, 5 FT-10 INCH W. X 7 FT H. X 7 FT-8 INCH D., WITH SPRAY BOOTH A/N: 493439	D18	C19		PM: (9) [RULE 404,2-7-1986] ; VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	C6.2, D322.1, E175.1, E193.1, H23.2, K67.2
Process 2 : NEW FILM COATING LINE					
COATER, HORIZONTAL FILM NO. 3 A/N: 493425	D23	C19		VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	B27.1, E193.1, H23.1
OVEN, DRYING, NO. 1, 41 KW A/N: 493425	D24	C19		PM: (9) [RULE 404,2-7-1986] ; VOC: (9) [RULE 1128,3-8-1996;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	B27.1, E193.1, H23.1

* (1)(1A)(1B) Denotes RECLAIM emission factor
 (3) Denotes RECLAIM concentration limit
 (5)(5A)(5B) Denotes command and control emission limit
 (7) Denotes NSR applicability limit
 (9) See App B for Emission Limits
 (2)(2A)(2B) Denotes RECLAIM emission rate
 (4) Denotes BACT emission limit
 (6) Denotes air toxic control rule limit
 (8)(8A)(8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (10) See Section J for NESHAP/MACT requirements

** Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 3 : AFTERBURNER					
AFTERBURNER, HANEY BURNER, MODEL NO. MJGW-60, 15 MMBTU/HR, NATURAL GAS, WITH WATER INJECTION, AND CONTINUOUS EXHAUST FLOW MONITOR A/N: 493439	C19	D1 D3 D7 D9 D12 D13 D14 D15 D16 D18 D23 D24 C39	NOX: LARGE SOURCE**	CO: 2000 PPMV (5) [RULE 407,4-2-1982] ; NOX: 15 PPMV (3) [RULE 2012,5-6-2005] ; PM: (9) [RULE 404,2-7-1986] PM: 0.1 GRAINS/SCF (5) [RULE 409,8-7-1981]	A72.1, A416.1, D12.1, D28.1, D29.1, E193.1, E193.3, K40.1, K67.4
Process 4 : SOLVENT RECLAMATION					
System 1 : STILL					
STILL, FINISH THOMPSON INC., MODEL NO. LS-55IIE, 55GALLON, ELECTRIC, 6 FT 3 IN W. X 3 FT 4 IN D. X 5 FT H., WATER COOLED A/N: 493437	D27				C6.4
Process 5 : INTERNAL COMBUSTION					
System 1 : EMERGENCY					
INTERNAL COMBUSTION ENGINE, EMERGENCY POWER, SIX CYLINDER, DIESEL FUEL, PERKINS, MODEL 1006-6T, WITH TURBOCHARGER, 166 BHP A/N: 493427	D28		NOX: PROCESS UNIT**	NOX: 469 LBS/1000 GAL DIESEL (1) [RULE 2012,5-6-2005] ; PM: (9) [RULE 404,2-7-1986]	B59.1, C1.1, H23.6, K67.1

* (1)(1A)(1B) Denotes RECLAIM emission factor
 (3) Denotes RECLAIM concentration limit
 (5)(5A)(5B) Denotes command and control emission limit
 (7) Denotes NSR applicability limit
 (9) See App B for Emission Limits
 (2)(2A)(2B) Denotes RECLAIM emission rate
 (4) Denotes BACT emission limit
 (6) Denotes air toxic control rule limit
 (8)(8A)(8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (10) See Section J for NESHAP/MACT requirements

** Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 5 : INTERNAL COMBUSTION					
INTERNAL COMBUSTION ENGINE, EMERGENCY POWER, TWELVE CYLINDER, DIESEL FUEL, DETROIT DIESEL, MODEL 12V-4000, WITH AFTERCOOLER, TURBOCHARGER, 2200 BHP A/N: 493438	D30		NOX: PROCESS UNIT**	NOX: 469 LBS/1000 GAL DIESEL (1) [RULE 2012,5-6-2005] ; PM: (9) [RULE 404,2-7-1986]	B59.1, C1.1, H23.6, K67.1
Process 6 : Rule 219 Exempt Equipment Subject to Source-Specific Requirements					
RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS	E31			VOC: (9) [RULE 1113,11-8-1996;RULE 1113,7-13-2007;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	K67.3
RULE 219 EXEMPT EQUIPMENT, CLEANING EQUIPMENT, SMALL, UNHEATED, NON-CONVEYORIZED	E32				H23.3
RULE 219 EXEMPT EQUIPMENT, AIR CONDITIONING UNITS	E33				H23.4
RULE 219 EXEMPT EQUIPMENT, FIRE EXTINGUISHING EQUIPMENT USING HALONS	E34				H23.5
RULE 219 EXEMPT EQUIPMENT, EXEMPT HAND WIPING OPERATIONS	E35			VOC: (9) [RULE 1171,11-7-2003;RULE 1171,2-4-2008]	H23.1

* (1)(1A)(1B) Denotes RECLAIM emission factor
 (2)(2A)(2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5)(5A)(5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8)(8A)(8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See Section J for NESHAP/MACT requirements

** Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 6 : Rule 219 Exempt Equipment Subject to Source-Specific Requirements					
RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, SMALL, ADHESIVE OPERATIONS	E36			VOC: (9) [RULE 1168,10-3-2003;RULE 1168,1-7-2005;RULE 1171,11-7-2003;RULE 1171,2-1-2008]	H23.1
RULE 219 EXEMPT EQUIPMENT, MIXERS, SMALL, COATING MIXING OPERATIONS	E40	C37 C38 C39		PM: (5) [RULE 405,2-7-1986]	
Process 7 : BAGHOUSE					
BAGHOUSE, SERIAL NO. 61819, SCIENTIFIC, MODEL LP-2, 2 FT 9.5 IN W. X 1 FT 11.75 IN D. X 7 FT 5.5 H., 5 H.P. BLOWER, 500 SQ.FT.; 2 CARTRIDGE A/N: 493441	C37	E40		PM: (9) [RULE 404,2-7-1986]	D12.2, D322.2, D381.1, E102.1, K67.5
BAGHOUSE, SERIAL NO. IG488788, DONALDSON TORIT, MODEL VS-1500, 1 FT 8 IN W. X 2 FT 4 IN D. X 11 FT 3.25 H., 5 H.P. BLOWER, 177 SQ.FT.; 1 CARTRIDGE A/N: 493442	C38	E40		PM: (9) [RULE 404,2-7-1986]	D12.2, D322.2, D381.1, E102.1, K67.5
BAGHOUSE, SERIAL NO. IG447900-001, DONALDSON TORIT, MODEL SDF6, 1 FT 8 IN W. X 2 FT 4 IN D. X 11 FT 3.25 IN H., 7.5 H.P. BLOWER, 330 SQ.FT.; 6 CARTRIDGE A/N: 493443	C39	C19 E40		PM: (9) [RULE 404,2-7-1986]	D12.2, D322.2, E102.1, E193.1, K67.5

* (1)(1A)(1B) Denotes RECLAIM emission factor
 (2)(2A)(2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5)(5A)(5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8)(8A)(8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See Section J for NESHAP/MACT requirements

** Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 8 : SILVER CLASSIFICATION					
SCREEN, CLASSIFYING, HK TECHNOLOGIES, GLOVE-BOX TYPE ENCLOSURE, 5 FT W. X 3 FT D. X 5 FT 10 IN H., WITH AN ULTRASONIC VIBRATORY SHAKER A/N: 493926	D41	C42		PM: (9) [RULE 405,2-7-1986]	B59.2, E193.2
FILTER, AIR CLEANING SOLUTION, MODEL MFC 1200/3, 2 FT 3 IN W X 2 FT 6 IN L X 3 FT 3 IN H, WITH A WASHABLE PRE-FILTER, HEPA FILTER (376 SQ. FT.) AND A 1.5 H.P. BLOWER A/N: 493925	C42	D41		PM: (9) [RULE 404,2-7-1986]	D12.3, D322.1, D381.1, E102.1, E193.2, K67.5

* (1)(1A)(1B) Denotes RECLAIM emission factor
 (2)(2A)(2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5)(5A)(5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8)(8A)(8B) Denotes 40 CFR limit(e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See Section J for NESHAP/MACT requirements

** Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
HENKEL CORPORATION**

SECTION D: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

SECTION D: DEVICE ID INDEX

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D1	1	1	0
D2	1	1	0
D3	1	1	0
D4	1	1	0
D7	1	1	0
D8	1	1	0
D9	1	1	0
D12	1	1	0
D13	2	1	0
D14	2	1	0
D15	2	1	0
D16	2	1	0
D18	2	1	0
C19	3	3	0
D23	2	2	0
D24	2	2	0
D27	3	4	1
D28	3	5	1
D30	4	5	1
E31	4	6	0
E32	4	6	0
E33	4	6	0
E34	4	6	0
E35	4	6	0
E36	5	6	0
C37	5	7	0
C38	5	7	0
C39	5	7	0
E40	5	6	0
D41	6	8	0
C42	6	8	0

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F2.1 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 118 LBS IN ANY ONE DAY

The operator shall calculate the VOC emissions using 95 percent overall control efficiency for equipment vented to the afterburner control device.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[**RULE 1303(b)(2)-Offset, 5-10-1996**; **RULE 1303(b)(2)-Offset, 12-6-2002**]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

F2.2 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
Single Volatile Hazardous Air Pollutant (VHAP)	Less than 10 TONS IN ANY 12-MONTH PERIOD
Combination of Volatile Hazardous Air Pollutants (VHAPs)	Less than 25 TONS IN ANY 12-MONTH PERIOD

To maintain exemption from the requirements of 40 CFR 63, Subpart JJJJ, the operator shall comply with the Volatile Hazardous Air Pollutant (VHAP) emission limits of this condition. To ensure compliance with the VHAP emission limits of this condition, the operator shall comply with the following recordkeeping requirements

- (a) Comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions)
- (b) Within 14 calendar days after the end of each month, total and record VHAP emissions for the month and for the previous 12 month period from all equipment and operations that are required to have written permits or exempt from written permits pursuant to Rule 219. The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules
- (c) Maintain a single list which includes only the name and address of each person from whom the facility acquired VHAP-containing material regulated by the District that was used or stored at the facility during the preceding 12 months
- (d) Retain all purchase invoices for all VHAP-containing material used or stored at the facility, and all waste manifests for all waste VHAP-containing material removed from the facility
- (e) Retain all records required by this permit at the facility for five years, and make all records available to any District representative upon request

[40CFR 63 Subpart JJJJ, 5-24-2006]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

F9.1 Except for open abrasive blasting operations, the operator shall not discharge into the atmosphere from any single source of emissions whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(a) As dark or darker in shade as that designated No.1 on the Ringelmann Chart, as published by the United States Bureau of Mines; or

(b) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in subparagraph (a) of this condition.

[**RULE 401, 3-2-1984**; RULE 401, 11-9-2001]

F14.1 The operator shall not use fuel oil containing sulfur compounds in excess of 0.05 percent by weight.

[**RULE 431.2, 5-4-1990**; RULE 431.2, 9-15-2000]

F14.2 The operator shall not purchase diesel fuel containing sulfur compounds in excess of 15 ppm by weight as supplied by the supplier.

This condition shall become effective on or after June 1, 2004.

[RULE 431.2, 9-15-2000]

DEVICE CONDITIONS

A. Emission Limits

A72.1 The operator shall maintain this equipment to achieve a minimum destruction efficiency of 95 percent for VOC during the normal operation of the equipment it vents.

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C19]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

A416.1 Notwithstanding Section E administrative condition No. 7B, for compliance with NOX emission limit of 15 PPMV, NOX emissions from the afterburner (DEVICE NO. C19) and drying oven (DEVICE NO. D13) shall not be corrected for oxygen and shall be at actual stack conditions.

[RULE 2012, 5-6-2005]

[Devices subject to this condition : C19]

B. Material/Fuel Type Limits

B27.1 The operator shall not use materials containing any compounds identified in the SCAQMD Rule 1401, as amended 07-dec-1990.

[RULE 1401, 12-7-1990]

[Devices subject to this condition : D23, D24]

B59.1 The operator shall only use the following material(s) in this device :

Diesel fuel with sulfur content not to exceed 0.05 percent by weight.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D28, D30]

B59.2 The operator shall not use the following material(s) in this device :

Materials containing any toxic air contaminants identified in Rule 1401, Table 1 with an effective date of May 2, 2003 or earlier.

[RULE 1401, 5-2-2003]

[Devices subject to this condition : D41]

C. Throughput or Operating Parameter Limits

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

- C1.1 The operator shall limit the operation to no more than 199 hour(s) in any one year.

To comply with this condition, the operator shall install and maintain a(n) non-resettable elapsed time meter to accurately indicate the elapsed operating time of the engine.

[**RULE 1110.2, 2-1-2008; RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996; RULE 2012, 5-6-2005**]

[Devices subject to this condition : D28, D30]

- C6.1 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, does not exceed 300 Deg F.

To comply with this condition, the operator shall install and maintain a(n) temperature gauge to accurately indicate the temperature in the oven.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002**]

[Devices subject to this condition : D13, D14, D15, D16]

- C6.2 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, does not exceed 0.25 inches water column.

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the exhaust filters.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002**]

[Devices subject to this condition : D18]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

- C6.4 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, does not exceed 320 Deg F.

To comply with this condition, the operator shall install and maintain a(n) temperature gauge to accurately indicate the temperature in the still.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D27]

D. Monitoring/Testing Requirements

- D12.1 The operator shall install and maintain a(n) stack flow monitor to accurately indicate the flow rate from the afterburner stack to provide instantaneous and cumulative actual flow rate from the drying oven and afterburner. Such flow monitor shall be maintained and calibrated in accordance with the system maintenance procedures and schedules.

NOx emissions from the afterburner shall be calculated using the NOx RECLAIM concentration limit of 15 ppmv and the stack flow rate at stack conditions (no correction for oxygen) by using Rule 2012 Appendix A, Chapter 3, equation 17b

The NOx emissions calculated for the afterburner under Device No. C19 already include the NOx emissions from oven D13. The operator is not required to calculate the individual NOx emissions from each equipment

When valid exhaust flow rate of an afterburner is not obtained from the stack flow monitor, substituted data from the exhaust flow rate for the afterburner shall be determined by using procedures in the certification letter for the continuous exhaust flow monitor and the missing data procedures applicable to flow as set forth in Rule 2012 Appendix A, Chapter 3

[RULE 2012, 5-6-2005]

[Devices subject to this condition : C19]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

- D12.2 The operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the cartridge filters.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C37, C38, C39]

- D12.3 The operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the filter.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C42]

- D28.1 The operator shall conduct source test(s) in accordance with the following specifications:

The test shall be conducted to determine the actual NO_x concentration at the stack level and to validate the recertification for the continuous exhaust flow monitor once every three years pursuant to a District approved protocol.

The District shall be notified of the date and time of the test at least 10 days prior to the test.

[RULE 2012, 5-6-2005]

[Devices subject to this condition : C19]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D29.1 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
VOC	Approved District method	1 hour	Simultaneous inlet and outlet

The test(s) shall be conducted at least once every five years.

The test shall be conducted no later than February 4, 2011 unless otherwise approved in writing by the District.

The test shall be conducted to determine the VOC emissions using an approved District method to demonstrate compliance with all applicable permit condition(s), Rules and Regulations.

The test shall be conducted while the afterburner is operating at a temperature of not less than the minimum operating temperature specified in this permit. If the operating temperature during the source test is greater than the minimum operating temperature specified in this permit, the minimum operating temperature specified in this permit may be increased to reflect the operating temperature during the source test.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C19]

D322.1 The operator shall perform a weekly inspection of the equipment and filter media for leaks, broken or torn filter media, and improperly installed filter media.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D18, C42]

D322.2 The operator shall perform annual inspection of the equipment and cartridge filter media for leaks, broken or torn filter media, and improperly installed filter media.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C37, C38, C39]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D381.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on an annual basis, at least, unless the equipment did not operate during the entire annual period. The routine annual inspection shall be conducted while the equipment is in operation and during daylight hours. If any visible emissions (not including condensed water vapor) are detected, the operator shall take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions; and
- 3). Date and time visible emission was abated.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C37, C38, C42]

E. Equipment Operation/Construction Requirements

E102.1 The operator shall discharge dust collected in this equipment only into closed containers.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C37, C38, C39, C42]

E175.1 The operator shall not use this equipment unless all exhaust air passes through the following:

filter media at least 2 inches thick

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D18]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

E193.1 The operator shall operate and maintain this equipment according to the following specifications:

Permanent Total Enclosure as per requirements of EPA method 204.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D1, D3, D7, D9, D12, D13, D14, D15, D16, D18, C19, D23, D24, C39]

E193.2 The operator shall construct this equipment according to the following requirements:

Construction of the equipment shall be completed within one year from the date of issuance of this permit unless an extension is granted by the Executive Officer.

[RULE 205, 1-5-1990]

[Devices subject to this condition : D41, C42]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

E193.3 The operator shall operate and maintain this equipment according to the following requirements:

The combustion chamber temperature shall be maintained at a minimum of 1400 degrees Fahrenheit whenever the equipment it serves is in operation

The operator shall operate and maintain a temperature measuring and recording system to continuously measure and record the combustion chamber temperature pursuant to the operation and maintenance requirements specified in 40 CFR Part 64.7. Such a system shall have an accuracy of within 1% of the temperature being monitored and shall be inspected, maintained, and calibrated on an annual basis in accordance with the manufacturer's specifications

For the purpose of this condition, a deviation shall be defined as when the combustion chamber temperature of less than 1400 degrees Fahrenheit occurs during the normal operation of the equipment it serves. The operator shall review the records of the combustion temperature on a daily basis to determine if a deviation occurs or shall install an alarm system to alert the operator when a deviation occurs

Whenever a deviation occurs, the operator shall inspect this equipment to identify the cause of such a deviation, take immediate corrective action to maintain the combustion chamber temperature at or above 1,400 degrees Fahrenheit, and keep records of the duration and cause (including unknown cause, if applicable) of the deviation and the corrective action taken

All deviation shall be reported to the AQMD pursuant to the requirements specified in 40 CFR Part 64.9 and Condition Nos. 22 and 23 in Section K of this permit. The report shall include the total operating time of this equipment and the total accumulated duration of all deviations for each semi-annual reporting period specified in Condition No. 23 in Section K of this permit

The operator shall submit an application with a Quality Improvement Plan (QIP) in accordance with 40 CFR Part 64.8 to the AQMD if an accumulation of deviations exceeds 5 percent duration of this equipment's total operating time for any semi-annual reporting period specified in Condition No. 23 in Section K of this permit. The required QIP shall be submitted to the AQMD within 90 calendar days after the due date for the semi-annual monitoring report

The operator shall inspect and maintain all components of this equipment on an annual basis in accordance with the manufacturer's specifications

The operator shall keep adequate records in a format that is acceptable to the AQMD to demonstrate compliance with all applicable requirements specified in this condition and 40 CFR Part 64.9 for a minimum of five years

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; 40CFR Part 64, 10-22-1997**]

[Devices subject to this condition : C19]

H. Applicable Rules

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

H23.1 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	109

[RULE 109, 5-2-2003]

[Devices subject to this condition : D1, D3, D7, D9, D12, D23, D24, E35, E36]

H23.2 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	109
PM	District Rule	481

[RULE 109, 5-2-2003; RULE 481, 1-11-2002]

[Devices subject to this condition : D18]

H23.3 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	1122

[RULE 1122, 10-1-2004]

[Devices subject to this condition : E32]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

H23.4 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Refrigerants	District Rule	1415
Refrigerants	40CFR82, SUBPART	F

[RULE 1415, 10-14-1994; **40CFR 82 Subpart F, 5-14-1993**]

[Devices subject to this condition : E33]

H23.5 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Halon	District Rule	1418

[RULE 1418, 9-10-1999]

[Devices subject to this condition : E34]

H23.6 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
PM	District Rule	1470

[RULE 1470, 6-1-2007]

[Devices subject to this condition : D28, D30]

K. Record Keeping/Reporting

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

K40.1 The operator shall provide to the District a source test report in accordance with the following specifications:

All exhaust flow rate shall be expressed in terms of dry standard cubic feet per minute (DSCFM) and dry actual cubic feet per minute (DACFM).

NOx emission data shall be submitted in terms of concentration (ppmv), dry basis.

Source test results shall be submitted to the District no later than 90 days after the source test was conducted.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C19]

K67.1 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Date of operation, the elapsed time in hours, and reason for operation.

[RULE 1110.2, 2-1-2008; RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996; RULE 2012, 5-6-2005]

[Devices subject to this condition : D28, D30]

K67.2 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

the name of the person performing the inspection and/or maintenance of the filter media

the date, time and results of the inspection

the date, time and description of any maintenance or repairs resulting from the inspection

weekly record of pressure drop across the filter media

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D18]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

K67.3 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

For architectural applications where no thinners, reducers, or other VOC containing materials are added, maintain semi-annual records for all coating consisting of (a) coating type, (b) VOC content as supplied in grams per liter (g/l) of materials for low-solids coatings, (c) VOC content as supplied in g/l of coating, less water and exempt solvent, for other coatings.

For architectural applications where thinners, reducers, or other VOC containing materials are added, maintain daily records for each coating consisting of (a) coating type, (b) VOC content as applied in grams per liter (g/l) of materials used for low-solids coatings, (c) VOC content as applied in g/l of coating, less water and exempt solvent, for other coatings.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : E31]

K67.4 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

NOx emissions from afterburner (device no. C19) and oven (device no. D13) shall be calculated @ 15 ppm in the stack flow rate at stack condition (no correction for oxygen) by using Rule 2012, Appendix A, Chapter 3, Equation 17b.

When valid exhaust flowrate is not available, NOx emission shall be calculated pursuant to the missing data procedure in the certification letter for the continuous exhaust flow monitor and Rule 2012, Appendix A, Chapter 3.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D13, C19]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

K67.5 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Name of person conducting inspection and maintenance of the filter media.

Date, time and results of inspection.

Date, time and description of repairs made.

Weekly record of pressure drop across the filter media.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C37, C38, C39, C42]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION E: ADMINISTRATIVE CONDITIONS

The operating conditions in this section shall apply to all permitted equipment at this facility unless superseded by condition(s) listed elsewhere in this permit.

1. The permit shall remain effective unless this permit is suspended, revoked, modified, reissued, denied, or it is expired for nonpayment of permit processing or annual operating fees. [201, 203, 209, 301]
 - a. The permit must be renewed annually by paying annual operating fees, and the permit shall expire if annual operating fees are not paid pursuant to requirements of Rule 301(d). [301(d)]
 - b. The Permit to Construct listed in Section H shall expire one year from the Permit to Construct issuance date, unless a Permit to Construct extension has been granted by the Executive Officer or unless the equipment has been constructed and the operator has notified the Executive Officer prior to the operation of the equipment, in which case the Permit to Construct serves as a temporary Permit to Operate. [202, 205]
 - c. The Title V permit shall expire as specified under Section K of the Title V permit. The permit expiration date of the Title V facility permit does not supercede the requirements of Rule 205. [205, 3004]
2. The operator shall maintain all equipment in such a manner that ensures proper operation of the equipment. [204]
3. This permit does not authorize the emissions of air contaminants in excess of those allowed by Division 26 of the Health and Safety Code of the State of California or the Rules and Regulations of the AQMD. This permit cannot be considered as permission to violate existing laws, ordinances, regulations, or statutes of other governmental agencies. [204]
4. The operator shall not use equipment identified in this facility permit as being connected to air pollution control equipment unless they are so vented to the identified air pollution control equipment which is in full use and which has been included in this permit. [204]
5. The operator shall not use any equipment having air pollution control device(s) incorporated within the equipment unless the air pollution control device is in full operation. [204]
6. The operator shall maintain records to demonstrate compliance with rules or permit conditions that limit equipment operating parameters, or the type or quantity of material processed. These records shall be made available to AQMD personnel upon request and be maintained for at least: [204]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION E: ADMINISTRATIVE CONDITIONS

- a. Three years for a facility not subject to Title V; or
 - b. Five years for a facility subject to Title V.
7. The operator shall maintain and operate all equipment to ensure compliance with all emission limits as specified in this facility permit. Compliance with emission limits shall be determined according to the following specifications, unless otherwise specified by AQMD rules or permit conditions: [204]
- a. For internal combustion engines and gas turbines, measured concentrations shall be corrected to 15 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1110.2, 1134, 204]
 - b. For other combustion devices, measured concentrations shall be corrected to 3 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1146, 1146.1, 204]
 - c. For a large NO_x source, compliance with a RECLAIM concentration limit shall be measured over a continuous 60 minutes for that source; [2012]
 - d. For non-combustion sources, compliance with emission limits shall be determined and averaged over a period of 60 minutes; [204]
 - e. For the purpose of determining compliance with Rule 407, carbon monoxide (CO) shall be measured on a dry basis and be averaged over 15 consecutive minutes, and sulfur compounds which would exist as liquid or gas at standard conditions shall be calculated as sulfur dioxide (SO₂) and be averaged over 15 consecutive minutes; [407]
 - f. For the purpose of determining compliance with Rule 409, combustion contaminant emission measurements shall be corrected to 12 percent of carbon dioxide (CO₂) at standard conditions and averaged over 15 consecutive minutes. [409]
 - g. For the purpose of determining compliance with Rule 475, combustion contaminant emission measurements shall be corrected to 3 percent of oxygen (O₂) at standard conditions and averaged over 15 consecutive minutes or any other averaging time specified by the Executive Officer. [475]
8. All equipment operating under the RECLAIM program shall comply concurrently with all provisions of AQMD Rules and Regulations, except those listed in Table 1 of Rule 2001 for NO_x RECLAIM sources and Table 2 of Rule 2001 for SO_x RECLAIM sources. Those provisions listed in Tables 1 or 2 shall not apply to NO_x or SO_x emissions after the date the facility has demonstrated compliance with all monitoring and reporting requirements of Rules 2011 or 2012, as applicable. Provisions of the listed AQMD rules in Tables 1 or 2 which have initial implementation dates in 1994 shall not apply to a RECLAIM NO_x or SO_x source, respectively. [2001]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION E: ADMINISTRATIVE CONDITIONS

9. The operator shall, when a source test is required by AQMD, provide a source test protocol to AQMD no later than 60 days before the proposed test date. The test shall not commence until the protocol is approved by AQMD. The test protocol shall contain the following information: [204, 304]
 - a. Brief description of the equipment tested.
 - b. Brief process description, including maximum and normal operating temperatures, pressures, through-put, etc.
 - c. Operating conditions under which the test will be performed.
 - d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts/stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).
 - e. Brief description of sampling and analytical methods used to measure each pollutant, temperature, flow rates, and moisture.
 - f. Description of calibration and quality assurance procedures.
 - g. Determination that the testing laboratory qualifies as an "independent testing laboratory" under Rule 304 (no conflict of interest).
10. The operator shall submit a report no later than 60 days after conducting a source test, unless otherwise required by AQMD Rules or equipment-specific conditions. The report shall contain the following information: [204]
 - a. The results of the source test.
 - b. Brief description of the equipment tested.
 - c. Operating conditions under which test will be performed.
 - d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts/stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).
 - e. Field and laboratory data forms, strip charts and analyses.
 - f. Calculations for volumetric flow rates, emission rates, control efficiency, and overall control efficiency.
11. The operator shall, when a source test is required, provide and maintain facilities for sampling and testing. These facilities shall comply with the requirements of AQMD Source Test Method 1.1 and 1.2. [217]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION E: ADMINISTRATIVE CONDITIONS

12. Whenever required to submit a written report, notification or other submittal to the Executive Officer, AQMD, or the District, the operator shall mail or deliver the material to: Deputy Executive Officer, Engineering and Compliance, AQMD, 21865 E. Copley Drive, Diamond Bar, CA 91765-4182.
[204]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

The Facility shall comply with all applicable monitoring and source testing requirements in Regulation XX. These requirements may include but are not limited to the following:

I. NO_x Monitoring Conditions

A. The Operator of a NO_x Major Source, as defined in Rule 2012, shall, as applicable:

Not Applicable

B. The Operator of a NO_x Large Source, as defined in Rule 2012, shall, as applicable:

1. Install, maintain, and operate a totalizing fuel meter and any device specified by the Executive Officer as necessary to determine monthly fuel usage or other applicable variables specified in Rule 2012, Appendix A, Table 3-A. The sharing of totalizing fuel meter may be allowed by the Executive Officer if the fuel meter serves large sources which have the same emission factor, concentration limit, or emission rate. The sharing of totalizing fuel meters shall not be allowed for large sources which are required to comply with an annual heat input limit. [2012]
2. Comply at all times with the specified NO_x concentration limit in PPM measured over any continuous 60 minutes for that source or establish an equipment-specific emission rate that is reliable, accurate, representative of that sources emissions, and in accordance with the requirements specified in Rule 2012, Appendix A, Chapter 5. [2012]

C. The Operator of a NO_x Process Unit, as defined in Rule 2012, shall, as applicable:

1. Install, maintain, and operate a totalizing fuel meter or any device approved by the Executive Officer to measure quarterly fuel usage or other applicable variables specified in Rule 2012, Table 2012-1, and Rule 2012, Appendix A, Table 4-A. The sharing of totalizing fuel meters may be allowed by the Executive Officer if the fuel meter serves process units which have the same emission factor or emission rate. The sharing of totalizing meter shall not be allowed for process units which are required to comply with an annual heat input limit. [2012]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

II. NOx Source Testing and Tune-up Conditions

1. The operator shall conduct all required NOx source testing in compliance with an AQMD-approved source test protocol. [2012]
2. The operator shall, as applicable, conduct source tests for every large NOx source no later than December 31, 1996 and every 3 years thereafter. The source test shall include the determination of NOx concentration and a relative accuracy audit of the exhaust stack flow determination (e.g. in-stack flow monitor or fuel flow monitor based F-factor calculation). Such source test results shall be submitted per the schedule described by APEP. In lieu of submitting the first source test report, the facility permit holder may submit the results of a source test not more than 3 years old which meets the requirements when conducted. [2012]
3. All NOx large sources and NOx process units shall be tuned-up in accordance with the schedule specified in Rule 2012, Appendix A, Chapter 5, Table 5-B. [2012]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION G: RECORDKEEPING AND REPORTING REQUIREMENTS FOR RECLAIM SOURCES

The Facility shall comply with all applicable reporting and recordkeeping requirements in Regulation XX. These requirements may include but are not limited to the following:

I. Recordkeeping Requirements for all RECLAIM Sources

1. The operator shall maintain all monitoring data required to be measured or reported pursuant to Rule 2011 and Rule 2012, whichever is applicable. All records shall be made available to AQMD staff upon request and be maintained for at least:
 - a. Three years after each APEP report is submitted to AQMD for a facility not subject to Title V, unless a different time period is required in Rule 2011 or Rule 2012 [2011 & 2012]; or
 - b. Five years after each APEP report is submitted to AQMD for a facility subject to Title V. [3004(a)(4)(E)]
 - c. Notwithstanding the above, all data gathered or computed for intervals of less than 15 minutes shall only be maintained a minimum of 48 hours. [2011 & 2012]
2. The operator shall store on site and make available to the Executive Officer upon request: records used to determine emissions, maintenance records, sources test reports, relative accuracy test audit reports, relative accuracy audit reports and fuel meter calibration records. [2011 & 2012]

II. Reporting Requirements for all RECLAIM Sources

1. The operator shall submit a quarterly certification of emissions including the facility's total NO_x or SO_x emissions, whichever is applicable, for the quarter within 30 days after the end of the first three quarters and 60 days after the end of the fourth quarter of a compliance year. [2011 & 2012]

NO_x Reporting Requirements

- A. The Operator of a NO_x Major Source, as defined in Rule 2012, shall, as applicable:

Not Applicable

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION G: RECORDKEEPING AND REPORTING REQUIREMENTS FOR RECLAIM SOURCES

B. The Operator of a NO_x Large Source, as defined in Rule 2012, shall:

1. Install, maintain and operate a modem or any reporting device approved by the Executive Officer to report, to the AQMD, the total monthly NO_x mass emissions from each large NO_x source. The Operator shall comply with this requirement within 12 months of the date of entry to the RECLAIM Program. Such data shall be reported within 15 days after the end of each calendar month. [2012]

C. The Operator of a NO_x Process Unit, as defined in Rule 2012, shall:

1. Electronically report the calculated quarterly NO_x emissions for each NO_x process unit. The Operator shall comply with this requirement within 12 months of the date of entry to the RECLAIM Program. [2012]

**FACILITY PERMIT TO OPERATE
HENKEL CORPORATION**

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

NONE

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION I: PLANS AND SCHEDULES

This section lists all plans approved by AQMD for the purposes of meeting the requirements of applicable AQMD rules.

NONE

NOTE: This section does not list compliance schedules pursuant to the requirements of Regulation XXX - Title V Permits; Rule 3004(a)(10)(C). For equipment subject to a variance, order for abatement, or alternative operating condition granted pursuant to Rule 518.2, equipment specific conditions are added to the equipment in Section D or H of the permit.

**FACILITY PERMIT TO OPERATE
HENKEL CORPORATION**

SECTION J: AIR TOXICS

NOT APPLICABLE

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

GENERAL PROVISIONS

1. This permit may be revised, revoked, reopened and reissued, or terminated for cause, or for failure to comply with regulatory requirements, permit terms, or conditions. [3004(a)(7)(C)]
2. This permit does not convey any property rights of any sort or any exclusive privilege. [3004(a)(7)(E)]

Permit Renewal and Expiration

3. (A) Except for solid waste incineration facilities subject to standards under Section 129(e) of the Clean Air Act, this permit shall expire five years from the date that this Title V permit is issued. The operator's right to operate under this permit terminates at midnight on this date, unless the facility is protected by an application shield in accordance with Rule 3002(b), due to the filing of a timely and complete application for a Title V permit renewal, consistent with Rule 3003. [3004(a)(2), 3004(f)]

(B) A Title V permit for a solid waste incineration facility combusting municipal waste subject to standards under Section 129(e) of the Clean Air Act shall expire 12 years from the date of issuance unless such permit has been renewed pursuant to this regulation. These permits shall be reviewed by the Executive Officer at least every five years from the date of issuance. [3004(f)(2)]
4. To renew this permit, the operator shall submit to the Executive Officer an application for renewal at least 180 days, but not more than 545 days, prior to the expiration date of this permit. [3003(a)(6)]

Duty to Provide Information

5. The applicant for, or holder of, a Title V permit shall furnish, pursuant to Rule 3002(d) and (e), timely information and records to the Executive Officer or designee within a reasonable time as specified in writing by the Executive Officer or designee. [3004(a)(7)(F)]

Payment of Fees

6. The operator shall pay all required fees specified in Regulation III - Fees. [3004(a)(7)(G)]

Reopening for Cause

7. The Executive Officer will reopen and revise this permit if any of the following circumstances occur:

(A) Additional regulatory requirements become applicable with a remaining permit term of three or more years. Reopening is not required if the effective date of the requirement is later than the expiration date of this permit, unless the permit or any of its terms and conditions has been extended pursuant to paragraph (f)(4) of Rule 3004.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

- (B) The Executive Officer or EPA Administrator determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.
- (C) The Executive Officer or EPA Administrator determines that the permit must be revised or revoked to assure compliance with the applicable requirements. [3005(g)(1)]

COMPLIANCE PROVISIONS

- 8. The operator shall comply with all regulatory requirements, and all permit terms and conditions, except:
 - (A) As provided for by the emergency provisions of condition no. 17 or condition no. 18, or
 - (B) As provided by an alternative operating condition granted pursuant to a federally approved (SIP-approved) Rule 518.2.

Any non-compliance with any federally enforceable permit condition constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or denial of a permit renewal application. Non-compliance may also be grounds for civil or criminal penalties under the California State Health and Safety Code. [3004(a)(7)(A)]

- 9. The operator shall allow the Executive Officer or authorized representative, upon presentation of appropriate credentials to:
 - (A) Enter the operator's premises where emission-related activities are conducted, or records are kept under the conditions of this permit;
 - (B) Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
 - (C) Inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
 - (D) Sample or monitor at reasonable times, substances or parameters for the purpose of assuring compliance with the facility permit or regulatory requirements. [3004(a)(10)(B)]
- 10. All terms and conditions in this permit, including any provisions designed to limit a facility's potential to emit, are enforceable by the EPA Administrator and citizens under the federal Clean Air Act, unless the term or condition is designated as not federally enforceable. Each day during any portion of which a violation occurs is a separate offense. [3004(g)]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

11. A challenge to any permit condition or requirement raised by EPA, the operator, or any other person, shall not invalidate or otherwise affect the remaining portions of this permit. [3007(b)]
12. The filing of any application for a permit revision, revocation, or termination, or a notification of planned changes or anticipated non-compliance does not stay any permit condition. [3004(a)(7)(D)]
13. It shall not be a defense for a person in an enforcement action, including those listed in Rule 3002(c)(2), that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit, except as provided for in "Emergency Provisions" of this section. [3004(a)(7)(H)]
14. The operator shall not build, erect, install, or use any equipment, the use of which, without resulting in a reduction in the total release of air contaminants to atmosphere, reduces or conceals an emission which would otherwise constitute a violation of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the California Health and Safety Code or of AQMD rules. This rule shall not apply to cases in which the only violation involved is of Section 41700 of the California Health and Safety Code, or Rule 402 of AQMD Rules. [408]
15. Nothing in this permit or in any permit shield can alter or affect:
 - (A) Under Section 303 of the federal Clean Air Act, the provisions for emergency orders;
 - (B) The liability of the operator for any violation of applicable requirements prior to or at the time of permit issuance;
 - (C) The applicable requirements of the Acid Rain Program, Regulation XXXI;
 - (D) The ability of EPA to obtain information from the operator pursuant to Section 114 of the federal Clean Air Act;
 - (E) The applicability of state or local requirements that are not "applicable requirements", as defined in Rule 3000, at the time of permit issuance but which do apply to the facility, such as toxics requirements unique to the State; and
 - (F) The applicability of regulatory requirements with compliance dates after the permit issuance date. [3004(c)(3)]
16. For any portable equipment that requires an AQMD or state permit or registration, excluding a) portable engines, b) military tactical support equipment and c) AQMD-permitted portable equipment that are not a major source, are not located at the facility for more than 12 consecutive months after

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

commencing operation, and whose operation does not conflict with the terms or conditions of this Title V permit: 1) the facility operator shall keep a copy of the AQMD or state permit or registration; 2) the equipment operator shall comply with the conditions on the permit or registration and all other regulatory requirements; and 3) the facility operator shall treat the permit or registration as a part of its Title V permit, subject to recordkeeping, reporting and certification requirements. [3004(a)(1)]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

EMERGENCY PROVISIONS

17. An emergency¹ constitutes an affirmative defense to an action brought for non-compliance with a technology-based emission limit only if:
- (A) Properly signed, contemporaneous operating records or other credible evidence demonstrate that:
 - (1) An emergency occurred and the operator can identify the cause(s) of the emergency;
 - (2) The facility was operated properly (i.e. operated and maintained in accordance with the manufacturer's specifications, and in compliance with all regulatory requirements or a compliance plan), before the emergency occurred;
 - (3) The operator took all reasonable steps to minimize levels of emissions that exceeded emissions standard, or other requirements in the permit; and,
 - (4) The operator submitted a written notice of the emergency to the AQMD within two working days of the time when the emissions limitations were exceeded due to the emergency. The notice shall contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and
 - (B) The operator complies with the breakdown provisions of Rule 430 - Breakdown Provisions, or subdivision (i) of Rule 2004 - Requirements, whichever is applicable. [3002(g), 430, 2004(i)]
18. The operator is excused from complying with any regulatory requirement that is suspended by the Executive Officer during a state of emergency or state of war emergency, in accordance with Rule 118 - Emergencies. [118]

¹ "Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the operator, including acts of God, which: (A) requires immediate corrective action to restore normal operation; and (B) causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency; and (C) is not caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

RECORDKEEPING PROVISIONS

19. In addition to any other recordkeeping requirements specified elsewhere in this permit, the operator shall keep records of required monitoring information, where applicable, that include:
- (A) The date, place as defined in the Title V permit, and time of sampling or measurements;
 - (B) The date(s) analyses were performed;
 - (C) The company or entity that performed the analyses;
 - (D) The analytical techniques or methods used;
 - (E) The results of such analyses; and
 - (F) The operating conditions as existing at the time of sampling or measurement. [3004(a)(4)(B)]
20. The operator shall maintain records pursuant to Rule 109 and any applicable material safety data sheet (MSDS) for any equipment claimed to be exempt from a written permit by Rule 219 based on the information in those records. [219(t)]
21. The operator shall keep all records of monitoring data required by this permit or by regulatory requirements for a period of at least five years from the date of the monitoring sample, measurement, report, or application. [3004(a)(4)(E)]

REPORTING PROVISIONS

22. The operator shall comply with the following requirements for prompt reporting of deviations:
- (A) Breakdowns shall be reported as required by Rule 430 - Breakdown Provisions or subdivision (i) of Rule 2004 - Requirements, whichever is applicable.
 - (B) Other deviations from permit or applicable rule emission limitations, equipment operating conditions, or work practice standards, determined by observation or by any monitoring or testing required by the permit or applicable rules that result in emissions greater than those allowed by the permit or applicable rules shall be reported within 72 hours (unless a shorter reporting period is specified in an applicable State or Federal Regulation) of discovery of the deviation by contacting AQMD enforcement personnel assigned to this facility or otherwise calling (800) CUT-SMOG.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

- (C) A written report of such deviations reported pursuant to (B), and any corrective actions or preventative measures taken, shall be submitted to AQMD, in an AQMD approved format, within 14 days of discovery of the deviation.
- (D) All other deviations shall be reported with the monitoring report required by condition no. 23. [3004(a)(5)]
23. Unless more frequent reporting of monitoring results are specified in other permit conditions or in regulatory requirements, the operator shall submit reports of any required monitoring to the AQMD at least twice per year. The report shall include a) a statement whether all monitoring required by the permit was conducted; and b) identification of all instances of deviations from permit or regulatory requirements. A report for the first six calendar months of the year is due by August 31 and a report for the last six calendar months of the year is due by February 28. [3004(a)(4)(F)]
24. The operator shall submit to the Executive Officer and to the Environmental Protection Agency (EPA), an annual compliance certification. For RECLAIM facilities, the certification is due when the Annual Permit Emissions Program (APEP) report is due and shall cover the same reporting period. For other facilities, the certification is due on March 1 for the previous calendar year. The certification need not include the period preceding the date the initial Title V permit was issued. Each compliance certification shall include:
- (A) Identification of each permit term or condition that is the basis of the certification;
- (B) The compliance status during the reporting period;
- (C) Whether compliance was continuous or intermittent;
- (D) The method(s) used to determine compliance over the reporting period and currently, and
- (E) Any other facts specifically required by the Executive Officer to determine compliance.
- The EPA copy of the certification shall be sent to: Director of the Air Division Attn: Air-3 USEPA, Region IX 75 Hawthorne St. San Francisco, CA 94105 [3004(a)(10)(E)]
25. All records, reports, and documents required to be submitted by a Title V operator to AQMD or EPA shall contain a certification of accuracy consistent with Rule 3003(c)(7) by a responsible official (as defined in Rule 3000). [3004(a)(12)]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

PERIODIC MONITORING

26. All periodic monitoring required by this permit pursuant to Rule 3004(a)(4)(c) is based on the requirements and justifications in the AQMD document "Periodic Monitoring Guidelines for Title V Facilities" or in case-by-case determinations documented in the Title V application file. [3004(a)(4)]

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

FACILITY RULES

This facility is subject to the following rules and regulations:

With the exception of Rule 402, 473, 477, 1118 and Rules 1401 through 1420, the following rules that are designated as non-federally enforceable are pending EPA approval as part of the state implementation plan. Upon the effective date of that approval, the approved rule(s) will become federally enforceable, and any earlier versions of those rules will no longer be federally enforceable.

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 109	5-2-2003	Federally enforceable
RULE 1110.2	2-1-2008	Non federally enforceable
RULE 1113	11-8-1996	Federally enforceable
RULE 1113	7-13-2007	Non federally enforceable
RULE 1122	10-1-2004	Federally enforceable
RULE 1128	3-8-1996	Federally enforceable
RULE 1168	1-7-2005	Non federally enforceable
RULE 1168	10-3-2003	Federally enforceable
RULE 1171	11-7-2003	Federally enforceable
RULE 1171	2-1-2008	Non federally enforceable
RULE 118	12-7-1995	Non federally enforceable
RULE 1303(a)(1)-BACT	12-6-2002	Non federally enforceable
RULE 1303(a)(1)-BACT	5-10-1996	Federally enforceable
RULE 1303(b)(2)-Offset	12-6-2002	Non federally enforceable
RULE 1303(b)(2)-Offset	5-10-1996	Federally enforceable
RULE 1304(a)-Modeling and Offset Exemption	6-14-1996	Federally enforceable
RULE 1401	12-7-1990	Non federally enforceable
RULE 1401	5-2-2003	Non federally enforceable
RULE 1415	10-14-1994	Non federally enforceable
RULE 1418	9-10-1999	Non federally enforceable
RULE 1470	6-1-2007	Non federally enforceable
RULE 2001	5-6-2005	Federally enforceable
RULE 2004	4-6-2007	Non federally enforceable
RULE 2004	5-11-2001	Federally enforceable
RULE 2012	5-6-2005	Federally enforceable
RULE 204	10-8-1993	Federally enforceable
RULE 205	1-5-1990	Federally enforceable
RULE 217	1-5-1990	Federally enforceable
RULE 219	6-1-2007	Non federally enforceable

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

SECTION K: TITLE V Administration

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 219	9-4-1981	Federally enforceable
RULE 3002	11-14-1997	Federally enforceable
RULE 3003	11-14-1997	Federally enforceable
RULE 3003	3-16-2001	Non federally enforceable
RULE 3004	12-12-1997	Federally enforceable
RULE 3004(a)(4)-Periodic Monitoring	12-12-1997	Federally enforceable
RULE 3005	11-14-1997	Federally enforceable
RULE 3005	3-16-2001	Non federally enforceable
RULE 3007	10-8-1993	Federally enforceable
RULE 304	5-2-2008	Non federally enforceable
RULE 401	11-9-2001	Non federally enforceable
RULE 401	3-2-1984	Federally enforceable
RULE 402	5-7-1976	Non federally enforceable
RULE 404	2-7-1986	Federally enforceable
RULE 405	2-7-1986	Federally enforceable
RULE 407	4-2-1982	Federally enforceable
RULE 408	5-7-1976	Federally enforceable
RULE 409	8-7-1981	Federally enforceable
RULE 430	7-12-1996	Non federally enforceable
RULE 431.2	5-4-1990	Federally enforceable
RULE 431.2	9-15-2000	Non federally enforceable
RULE 480	10-7-1977	Federally enforceable
RULE 481	1-11-2002	Federally enforceable
40CFR 63 Subpart JJJJ	5-24-2006	Federally enforceable
RULE 701	6-13-1997	Federally enforceable
40CFR 82 Subpart F	5-14-1993	Federally enforceable
40CFR Part 64	10-22-1997	Federally enforceable

**FACILITY PERMIT TO OPERATE
HENKEL CORPORATION**

**APPENDIX A: NOX AND SOX EMITTING EQUIPMENT EXEMPT FROM WRITTEN
PERMIT PURSUANT TO RULE 219**

NONE

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1113 11-8-1996]**

- (1) Except as provided in paragraphs (c)(2), (c)(3), and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, or solicit the application of, any architectural coating which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, or manufacture, blend, or repackage such a coating for use within the District.
- (2) Except as provided in paragraphs (c)(3) and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, solicit the application of, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified.

TABLE OF STANDARDS

VOC LIMITS

**Grams of VOC Per Liter of Coating,
 Less Water And Less Exempt Compounds**

COATING	Limit*	Effective Date of Adoption	Effective 1/1/1998	Effective 1/1/1999	Effective 7/1/2001	Effective 1/1/2005	Effective 7/1/2008
Bond Breakers	350						
Clear Wood Finishes							
Varnish	350						
Sanding Sealers	350						
Lacquer	680		550			275	
Concrete-Curing Compounds	350						
Dry-Fog Coatings	400						
Fire-proofing Exterior Coatings	350	450		350			
Fire-Retardant Coatings							
Clear	650						
Pigmented	350						
Flats	250						
Graphic Arts (Sign) Coatings	500					100	50
Industrial Maintenance							

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-8-1996]

Primers and Topcoats						
Alkyds	420					
Catalyzed Epoxy	420					
Bituminous Coatings	420					
Materials						
Inorganic Polymers	420					
Vinyl Chloride Polymers	420					
Chlorinated Rubber	420					
Acrylic Polymers	420					
Urethane Polymers	420					
Silicones	420					
Unique Vehicles	420					
Japans/Faux Finishing	350	700		350		
Coatings						
Magnesite Cement Coatings	600			450		
Mastic Coatings	300					
Metallic Pigmented Coatings	500					
Multi-Color Coatings	420		250			
Pigmented Lacquer	680		550		275	
Pre-Treatment Wash Primers	780					
Primers, Sealers, and	350					
Undercoaters						
Quick-Dry Enamels	400					
Roof Coatings	300					
Shellac						
Clear	730					
Pigmented	550					
Stains	350					
Swimming Pool Coatings						
Repair	650					
Other	340					
Traffic Coatings	250		150			
Waterproofing Sealers	400					
Wood Preservatives						
Below-Ground	350					
Other	350					

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards

**FACILITY PERMIT TO OPERATE
HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 11-8-1996]**

TABLE OF STANDARDS (cont.)

VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

- (1) Except as provided in paragraphs (c)(2), (c)(3), (c)(4), and specified coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage any architectural coating for use in the District which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, and no person shall apply or solicit the application of any architectural coating within the District that exceeds 250 grams of VOC per liter of coating as calculated in this paragraph.
- (2) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified, and no person shall apply or solicit the application of any architectural coating within the District that exceeds the VOC limit as specified in this paragraph. No person shall apply or solicit the application within the District of any industrial maintenance coatings, except anti-graffiti coatings, for residential use or for use in areas such as office space and meeting rooms of industrial, commercial or institutional facilities not exposed to such extreme environmental conditions described in the definition of industrial maintenance coatings; or of any rust-preventative coating for industrial use, unless such a rust preventative coating complies with the Industrial Maintenance Coating VOC limit specified in the Table of Standards.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

TABLE OF STANDARDS VOC LIMITS

**Grams of VOC Per Liter of Coating,
 Less Water and Less Exempt Compounds**

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Bond Breakers	350							
Clear Wood Finishes	350					275		
Varnish	350					275		
Sanding Sealers	350					275		
Lacquer	680	550			275			
Clear Brushing Lacquer	680				275			
Concrete-Curing Compounds	350						100	
Concrete-Curing Compounds For Roadways and Bridges**	350							
Dry-Fog Coatings	400						150	
Fire-Proofing Exterior Coatings	450	350						
Fire-Retardant Coatings***								
Clear	650							
Pigmented	350							
Flats	250	100						50
Floor Coatings	420		100			50		
Graphic Arts (Sign) Coatings	500							
Industrial Maintenance (IM) Coatings	420			250		100		
High Temperature IM Coatings			420					
Zinc-Rich IM Primers	420		340			100		
Japans/Faux Finishing Coatings	700	350						
Magnesite Cement Coatings	600	450						
Mastic Coatings	300							
Metallic Pigmented Coatings	500							
Multi-Color Coatings	420	250						
Nonflat Coatings	250		150			50		
Nonflat High Gloss	250		150				50	

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Pigmented Lacquer	680	550			275			
Pre-Treatment Wash Primers	780		420					
Primers, Sealers, and Undercoaters	350		200			100		
Quick-Dry Enamels	400		250			150	50	
Quick-Dry Primers, Sealers, and Undercoaters	350		200			100		
Recycled Coatings			250					
Roof Coatings	300		250		50			
Roof Coatings, Aluminum	500				100			
Roof Primers, Bituminous	350		350					
Rust Preventative Coatings	420		400			100		
Shellac								
Clear	730							
Pigmented	550							
Specialty Primers	350					250	100	
Stains	350		250				100	
Stains, Interior	250							
Swimming Pool Coatings								
Repair	650		340					
Other	340							
Traffic Coatings	250	150					100	
Waterproofing Sealers	400		250			100		
Waterproofing	400					100		
Concrete/Masonry Sealers								
Wood Preservatives								
Below-Ground	350							
Other	350							

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

** Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

*** The Fire-Retardant Coating category will be eliminated on January 1, 2007 and subsumed by the coating category for which they are formulated.

**FACILITY PERMIT TO OPERATE
HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 7-13-2007]**

**TABLE OF STANDARDS (cont.)
VOC LIMITS**

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1128 3-8-1996]

Except as otherwise provided in Rule 1128

- (1) The operator shall not use or apply any coating in any paper, fabric or film coating application process, with or without heating ovens, unless:
 - (A) The coating contains less than 265 grams of VOC per liter of coating less water, and less exempt compounds, as applied.
- (2) The operator shall not use or apply any plastisol to any paper, fabric, or film substrate unless the coating contains less than 20 grams of VOC per liter of coating, less water, and less exempt compounds, as applied.
- (3) The operator shall not use wash primer on any paper, fabric, and/or film used in any paper, fabric, and/or film coating application process, with or without heating ovens, unless:
 - (A) The wash primer contains less than 265 grams of VOC per liter of material used.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1168 1-7-2005]

- (1) Unless otherwise specified in paragraph (c)(2), a person shall not apply any adhesives, adhesive bonding primers, adhesive primers, or any other primer which have a VOC content in excess of 250 g/L less water and less exempt compounds.
- (2) A person shall not apply adhesives, adhesive bonding primers, adhesive primers, sealants, sealant primers, or any other primer which have a VOC content in excess of the limits specified below:

VOC Limit*, Less Water and Less Exempt Compounds in Grams per Liter

Architectural Applications	Current VOC Limit*
Indoor Carpet Adhesives	50
Carpet Pad Adhesives	50
Outdoor Carpet Adhesives	150
Wood Flooring Adhesive	100
Rubber Floor Adhesives	60
Subfloor Adhesives	50
Ceramic Tile Adhesives	65
VCT and Asphalt Tile Adhesives	50
Dry Wall and Panel Adhesives	50
Cove Base Adhesives	50
Multipurpose Construction Adhesives	70
Structural Glazing Adhesives	100
Single Ply Roof Membrane Adhesives	250

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1168 1-7-2005]**

Specialty Applications	VOC Limits and Effective Dates**			
	Current VOC Limit*	1-1-05	7-1-05	1-1-07
PVC Welding	510			
CPVC Welding	490			
ABS Welding	400		325	
Plastic Cement Welding	350	250		
Adhesive Primer for Plastic	650		550	
Computer Diskette Manufacturing	350			
Contact Adhesive	80			
Special Purpose Contact Adhesive	250			
Tire Retread	100			
Adhesive Primer for Traffic Marking Tape	150			
Structural Wood Member Adhesive	140			
Sheet Applied Rubber Lining Operations	850			
Top and Trim Adhesive	540			250

** The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1168 1-7-2005]

For adhesives, adhesive bonding primers, or any other primer not regulated by the above two tables and applied to the following substrates, the following limits shall apply:

Substrate Specific Applications	Current VOC Limit*
Metal to Metal	30
Plastic Foams	50
Porous Material (except wood)	50
Wood	30
Fiberglass	80

If an adhesive is used to bond dissimilar substrates together the adhesive with the highest VOC content shall be allowed.

Sealants	Current VOC Limit*
Architectural	250
Marine Deck	760
Nonmembrane Roof	300
Roadway	250
Single-Ply Roof Membrane	450
Other	420

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 1168 1-7-2005]

Sealant Primers	Current VOC Limit*
Architectural	
Non Porous	250
Porous	775
Modified Bituminous	500
Marine Deck	760
Other	750

* For low-solid adhesives or sealants the VOC limit is expressed in grams per liter of material as determined in paragraph (b)(32); for all other adhesives and sealants, VOC limits are expressed as grams of VOC per liter of adhesive or sealant less water and less exempt compounds as determined in paragraph (b)(31).

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1168 10-3-2003]**

- (1) Unless otherwise specified in paragraph (c)(2), a person shall not apply any adhesives, adhesive bonding primers, adhesive primers, or any other primer which have a VOC content in excess of 250 g/L less water and less exempt compounds.
- (2) A person shall not apply adhesives, adhesive bonding primers, adhesive primers, sealants, sealant primers, or any other primer which have a VOC content in excess of the limits specified below:

VOC Limit*, Less Water and Less Exempt Compounds in Grams per Liter

Architectural Applications	Current VOC Limit
Indoor Carpet Adhesives	50
Carpet Pad Adhesives	50
Outdoor Carpet Adhesives	150
Wood Flooring Adhesive	100
Rubber Floor Adhesives	60
Subfloor Adhesives	50
Ceramic Tile Adhesives	65
VCT and Asphalt Tile Adhesives	50
Dry Wall and Panel Adhesives	50
Cove Base Adhesives	50
Multipurpose Construction Adhesives	70
Structural Glazing Adhesives	100
Single Ply Roof Membrane Adhesives	250

* For low-solid adhesives or sealants the VOC limit is expressed in grams per liter of material as determined in paragraph (b)(32); for all other adhesives and sealants, VOC limits are expressed as grams of VOC per liter of adhesive or sealant less water and less exempt compounds as determined in paragraph (b)(31).

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1168 10-3-2003]**

.Specialty Applications	VOC Limits and Effective Dates**			
	Current VOC Limit	6-7-02	1-1-03	1-1-05
PVC Welding	510			285
CPVC Welding	490			270
ABS Welding	400			
Plastic Cement Welding	350			250
Adhesive Primer for Plastic	650			250
Computer Diskette Manufacturing	350			
Contact Adhesive	250		80	
Special Purpose Contact Adhesive	250			
Tire Retread	100			
Adhesive Primer for Traffic Marking Tape	150			
Structural Wood Member Adhesive	140			
Sheet Applied Rubber Lining Operations	850			
Top and Trim Adhesive	250	540		250

** The specified limits remain in effect unless revised limits are listed in subsequent columns.

Substrate Specific Applications	Current VOC Limit
Metal to Metal	30
Plastic Foams	50
Porous Material (except wood)	50

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1168 10-3-2003]**

Substrate Specific Applications	Current VOC Limit
Wood	30
Fiberglass	80

If an adhesive is used to bond dissimilar substrates together the adhesive with the highest VOC content shall be allowed.

Sealants	Current VOC Limit
Architectural	250
Marine Deck	760
Nonmembrane Roof	300
Roadway	250
Single-Ply Roof Membrane	450
Other	420

Sealant Primers	Current VOC Limit
Architectural	
Non Porous	250
Porous	775
Modified Bituminous	500
Marine Deck	760
Other	750

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 11-7-2003]**

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS
	VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application	
(i) General	25 (0.21)
(ii) Electrical Apparatus Components & Electronic Components	500 (4.2)
(iii) Medical Devices & Pharmaceuticals	800 (6.7)
(B) Repair and Maintenance Cleaning	
(i) General	25 (0.21)
(ii) Electrical Apparatus Components & Electronic Components	900 (7.5)
(iii) Medical Devices & Pharmaceuticals	
(A) Tools, Equipment, & Machinery	800 (6.7)
(B) General Work Surfaces	600 (5.0)

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 11-7-2003]**

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS
	VOC g/l (lb/gal)
(C) Cleaning of Coatings or Adhesives Application Equipment	550 (4.6)
(D) Cleaning of Ink Application Equipment	
(i) General	25 (0.21)
(ii) Flexographic Printing	25 (0.21)
(iii) Gravure Printing	
(A) Publication	750 (6.3)
(B) Packaging	25 (0.21)
(iv) Lithographic or Letter Press Printing	
(A) Roller Wash – Step 1	600 (5.0)
(B) Roller Wash-Step 2, Blanket Wash, & On-Press Components	800 (6.7)
(C) Removable Press Components	25 (0.21)
(v) Screen Printing	750 (6.3)
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	800 (6.7)

FACILITY PERMIT TO OPERATE
HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 11-7-2003]

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS
	VOC g/l (lb/gal)
(vii) Specialty Flexographic Printing	600 (5.0)
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 2-1-2008]**

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		
(iii) Medical Devices & Pharmaceuticals	800 (6.7)		
(B) Repair and Maintenance Cleaning			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 2-1-2008]**

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(iii) Medical Devices & Pharmaceuticals			
(A) Tools, Equipment, & Machinery	800 (6.7)		
(B) General Work Surfaces	600 (5.0)		
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)		
(D) Cleaning of Ink Application Equipment			
(i) General	25 (0.21)		
(ii) Flexographic Printing	25 (0.21)		
(iii) Gravure Printing			
(A) Publication	100 (0.83)		
(B) Packaging	25 (0.21)		
(iv) Lithographic (Offset) or Letter Press Printing			
(A) Roller Wash, Blanket Wash, & On-Press Components			
(I) Newsprint	100 (0.83)		

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 2-1-2008]**

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(II) Other Substrates	500 (4.2)	100 (0.83)	
(B) Removable Press Components	25 (0.21)		
(v) Screen Printing	500 (4.2)	100 (0.83)	
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)		
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)		

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 404 2-7-1986]**

The operator shall not discharge into the atmosphere from this equipment, particulate matter in excess of the concentration at standard conditions, shown in Table 404(a).

Where the volume discharged is between figures listed in the Table, the exact concentration permitted to be discharged shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 404(a)

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot	Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot
25 or less	883 or less	450	0.196	900	31780	118	0.0515
30	1059	420	.183	1000	35310	113	.0493
35	1236	397	.173	1100	38850	109	.0476
40	1413	377	.165	1200	42380	106	.0463
45	1589	361	.158	1300	45910	102	.0445
50	1766	347	.152	1400	49440	100	.0437
60	2119	324	.141	1500	52970	97	.0424
70	2472	306	.134	1750	61800	92	.0402

FACILITY PERMIT TO OPERATE
HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS
[RULE 404 2-7-1986]

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot	Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot
80	2825	291	.127	2000	70630	87	.0380
90	3178	279	.122	2250	79460	83	.0362
100	3531	267	.117	2500	88290	80	.0349
125	4414	246	.107	3000	105900	75	.0327
150	5297	230	.100	4000	141300	67	.0293
175	6180	217	.0947	5000	176600	62	.0271
200	7063	206	.0900	6000	211900	58	.0253
250	8829	190	.0830	8000	282500	52	.0227
300	10590	177	.0773	10000	353100	48	.0210
350	12360	167	.0730	15000	529700	41	.0179
400	14130	159	.0694	20000	706300	37	.0162
450	15890	152	.0664	25000	882900	34	.0148
500	17660	146	.0637	30000	1059000	32	.0140
600	21190	137	.0598	40000	1413000	28	.0122
700	24720	129	.0563	50000	1766000	26	.0114
800	28250	123	.0537	70000 or more	2472000 or more	23	.0100

FACILITY PERMIT TO OPERATE HENKEL CORPORATION

APPENDIX B: RULE EMISSION LIMITS [RULE 405 2-7-1986]

The operator shall not discharge into the atmosphere from this equipment, solid particulate matter including lead and lead compounds in excess of the rate shown in Table 405(a).

Where the process weight per hour is between figures listed in the table, the exact weight of permitted discharge shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 405(a)

Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process		Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process	
		Kilograms Per Hour	Pounds Per Hour			Kilograms Per Hour	Pounds Per Hour
100 or less	220 or less	0.450	0.99	9000	19840	5.308	11.7
150	331	0.585	1.29	10000	22050	5.440	12.0
200	441	0.703	1.55	12500	27560	5.732	12.6
250	551	0.804	1.77	15000	33070	5.982	13.2
300	661	0.897	1.98	17500	38580	6.202	13.7
350	772	0.983	2.17	20000	44090	6.399	14.1
400	882	1.063	2.34	25000	55120	6.743	14.9
450	992	1.138	2.51	30000	66140	7.037	15.5
500	1102	1.209	2.67	35000	77160	7.296	16.1
600	1323	1.340	2.95	40000	88180	7.527	16.6
700	1543	1.461	3.22	45000	99210	7.738	17.1
800	1764	1.573	3.47	50000	110200	7.931	17.5
900	1984	1.678	3.70	60000	132300	8.277	18.2
1000	2205	1.777	3.92	70000	154300	8.582	18.9

**FACILITY PERMIT TO OPERATE
 HENKEL CORPORATION**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 405 2-7-1986]**

Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process		Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process	
Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour
1250	2756	2.003	4.42	80000	176400	8.854	19.5
1500	3307	2.206	4.86	90000	198400	9.102	20.1
1750	3858	2.392	5.27	100000	220500	9.329	20.6
2000	4409	2.563	5.65	125000	275600	9.830	21.7
2250	4960	2.723	6.00	150000	330700	10.26	22.6
2500	5512	2.874	6.34	175000	385800	10.64	23.5
2750	6063	3.016	6.65	200000	440900	10.97	24.2
3000	6614	3.151	6.95	225000	496000	11.28	24.9
3250	7165	3.280	7.23	250000	551200	11.56	25.5
3600	7716	3.404	7.50	275000	606300	11.82	26.1
4000	8818	3.637	8.02	300000	661400	12.07	26.6
4500	9921	3.855	8.50	325000	716500	12.30	27.1
5000	11020	4.059	8.95	350000	771600	12.51	27.6
6000	13230	4.434	9.78	400000	881800	12.91	28.5
7000	15430	4.775	10.5	450000	992100	13.27	29.3
8000	17640	5.089	11.2	500000 or more	1102000 or more	13.60	30.0