

JAN 20 2011

Paul Franzia  
Bronco Wine Company  
PO Box 789  
Ceres, CA 95307

**Re: Notice of Final Action - Minor Title V Permit Modification  
District Facility # N-1665  
Project # N-1103675**

Dear Mr. Franzia:

The Air Pollution Control Officer has modified the Title V permit for Bronco Wine Company by incorporating Authorities to Construct N-1665-499-0, N-1665-500-0, N-1665-504-0, N-1665-505-0 and N-1665-506-0. The Authorities to Construct authorize the replacement of existing storage tanks.

Enclosed is the modified Title V permit. The application and proposal were sent to US EPA Region IX on November 12, 2010. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,



David Warner  
Director of Permit Services

DW:MJS/dg

Enclosures

**Seyed Sadredin**  
Executive Director/Air Pollution Control Officer

---

**Northern Region**  
4800 Enterprise Way  
Modesto, CA 95356-8718  
Tel: (209) 557-6400 FAX: (209) 557-6475

**Central Region (Main Office)**  
1990 E. Gettysburg Avenue  
Fresno, CA 93726-0244  
Tel: (559) 230-6000 FAX: (559) 230-6061

**Southern Region**  
34946 Flyover Court  
Bakersfield, CA 93308-9725  
Tel: 661-392-5500 FAX: 661-392-5585



JAN 20 2011

Gerardo C. Rios, Chief  
Permits Office (AIR-3)  
U.S. EPA - Region IX  
75 Hawthorne St  
San Francisco, CA 94105

**Re: Notice of Final Action - Minor Title V Permit Modification  
District Facility # N-1665  
Project # N-1103675**

Dear Mr. Rios:

The Air Pollution Control Officer has modified the Title V permit for Bronco Wine Company by incorporating Authorities to Construct N-1665-499-0, N-1665-500-0, N-1665-504-0, N-1665-505-0 and N-1665-506-0. The Authorities to Construct authorize the replacement of existing storage tanks.

Enclosed is the modified Title V permit. The application and proposal were sent to US EPA Region IX on November 12, 2010. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,

David Warner  
Director of Permit Services

DW:MJS/dg

Enclosures

**Seyed Sadredin**  
Executive Director/Air Pollution Control Officer

---

**Northern Region**  
4800 Enterprise Way  
Modesto, CA 95356-8718  
Tel: (209) 557-6400 FAX: (209) 557-6475

**Central Region (Main Office)**  
1990 E. Gettysburg Avenue  
Fresno, CA 93726-0244  
Tel: (559) 230-6000 FAX: (559) 230-6061

**Southern Region**  
34946 Flyover Court  
Bakersfield, CA 93308-9725  
Tel: 661-392-5500 FAX: 661-392-5585

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** N-1665-499-1

**EXPIRATION DATE:** 04/30/2013

**EQUIPMENT DESCRIPTION:**

14,218 GALLON INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 1412) WITH A PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2]
5. The annual average ethanol content of wine stored in this tank shall not exceed 13 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum surface liquid temperature of wine stored in this tank shall not exceed 65 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average surface liquid temperature of wine stored in this tank shall not exceed 50 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual average liquid height of wine stored in this tank shall be a minimum of 19 ft. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine storage throughput in this tank shall not exceed 15,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 425,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Daily VOC emissions from wine stored in this tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

13. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2]
15. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
16. Tank temperature shall be measured approximately two feet from the top of the liquid surface. For the purposes of this permit, this temperature measurement shall be equal to the surface temperature measurement as well as the bulk liquid temperature measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** N-1665-500-1

**EXPIRATION DATE:** 04/30/2013

**EQUIPMENT DESCRIPTION:**

14,218 GALLON INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 1413) WITH A PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2]
5. The annual average ethanol content of wine stored in this tank shall not exceed 13 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum surface liquid temperature of wine stored in this tank shall not exceed 65 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average surface liquid temperature of wine stored in this tank shall not exceed 50 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual average liquid height of wine stored in this tank shall be a minimum of 19 ft. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine storage throughput in this tank shall not exceed 15,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 425,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Daily VOC emissions from wine stored in this tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2]
15. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
16. Tank temperature shall be measured approximately two feet from the top of the liquid surface. For the purposes of this permit, this temperature measurement shall be equal to the surface temperature measurement as well as the bulk liquid temperature measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** N-1665-504-1

**EXPIRATION DATE:** 04/30/2013

**EQUIPMENT DESCRIPTION:**

14,218 GALLON INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 1417) WITH A PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2]
5. The annual average ethanol content of wine stored in this tank shall not exceed 13 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum surface liquid temperature of wine stored in this tank shall not exceed 65 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average surface liquid temperature of wine stored in this tank shall not exceed 50 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual average liquid height of wine stored in this tank shall be a minimum of 19 ft. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine storage throughput in this tank shall not exceed 15,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 425,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Daily VOC emissions from wine stored in this tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2]
15. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
16. Tank temperature shall be measured approximately two feet from the top of the liquid surface. For the purposes of this permit, this temperature measurement shall be equal to the surface temperature measurement as well as the bulk liquid temperature measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** N-1665-505-1

**EXPIRATION DATE:** 04/30/2013

**EQUIPMENT DESCRIPTION:**

14,218 GALLON INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 1418) WITH A PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2]
5. The annual average ethanol content of wine stored in this tank shall not exceed 13 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum surface liquid temperature of wine stored in this tank shall not exceed 65 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average surface liquid temperature of wine stored in this tank shall not exceed 50 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual average liquid height of wine stored in this tank shall be a minimum of 19 ft. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine storage throughput in this tank shall not exceed 15,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 425,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Daily VOC emissions from wine stored in this tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2]
15. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
16. Tank temperature shall be measured approximately two feet from the top of the liquid surface. For the purposes of this permit, this temperature measurement shall be equal to the surface temperature measurement as well as the bulk liquid temperature measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: N-1665-506-1

EXPIRATION DATE: 04/30/2013

**EQUIPMENT DESCRIPTION:**

14,218 GALLON INSULATED STAINLESS STEEL WINE STORAGE TANK (TANK 1419) WITH A PRESSURE/VACUUM VALVE

## PERMIT UNIT REQUIREMENTS

---

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall be equipped with and operated with a pressure-vacuum relief valve, which shall operate within 10% of the maximum allowable working pressure of the tank, operate in accordance with the manufacturer's instructions, and be permanently labeled with the operating pressure settings. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
3. The pressure-vacuum relief valve and storage tank shall remain in a gas-tight condition, except when the operating pressure of the tank exceeds the valve set pressure. A gas-tight condition shall be determined by measuring the gas leak in accordance with the procedures in EPA Method 21. [District Rules 2201 and 4694, 5.2.1] Federally Enforceable Through Title V Permit
4. The temperature of the wine stored in this tank shall be maintained at or below 75 degrees Fahrenheit. The temperature of the stored wine shall be determined and recorded at least once per week. For each batch of wine, the operator shall achieve the storage temperature of 75 degrees Fahrenheit or less within 60 days after completing fermentation, and shall maintain records to show when the required storage temperature of 75 degrees Fahrenheit or less was achieved. [District Rule 4694, 5.2.2]
5. The annual average ethanol content of wine stored in this tank shall not exceed 13 percent by volume. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The maximum surface liquid temperature of wine stored in this tank shall not exceed 65 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
7. The annual average surface liquid temperature of wine stored in this tank shall not exceed 50 degrees Fahrenheit. [District Rule 2201] Federally Enforceable Through Title V Permit
8. The annual average liquid height of wine stored in this tank shall be a minimum of 19 ft. [District Rule 2201] Federally Enforceable Through Title V Permit
9. The maximum wine storage throughput in this tank shall not exceed 15,000 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The maximum wine storage throughput in this tank shall not exceed 425,000 gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Daily VOC emissions from wine stored in this tank shall not exceed 0.3 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. The operator shall record the temperature of the stored wine weekly and each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

13. The operator shall record the ethanol content and liquid height of wine stored in this tank each time the tank is filled. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The operator shall record, on a weekly basis, the total gallons of wine contained in the tank. [District Rule 4694, 6.4.2]
15. Daily throughput records, including records of filling and emptying operations, the dates of such operations, a unique identifier for each batch, the volume percent ethanol in the batch, and the volume of wine transferred, shall be maintained. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
16. Tank temperature shall be measured approximately two feet from the top of the liquid surface. For the purposes of this permit, this temperature measurement shall be equal to the surface temperature measurement as well as the bulk liquid temperature measurement. [District Rule 2201] Federally Enforceable Through Title V Permit
17. All records shall be retained on-site for a period of at least five years and made available for District inspection upon request. [District Rules 1070, 2201 and 4694] Federally Enforceable Through Title V Permit

---

These terms and conditions are part of the Facility-wide Permit to Operate.