San Joaquin Valley
AIR POLLUTION CONTROL DISTRICT

HEALTHY AIR LIVING™

MAY 0 4 2011

Gerardo C. Rios, Chief
Permits Office (AIR-3)
U.S. EPA - Region IX
75 Hawthorne St.
San Francisco, CA 94105

Re: Notice of Preliminary Decision – Title V Permit Renewal
District Facility # N-1980
Project # N-1094156

Dear Mr. Rios:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for Evergreen Beverage Packing for its flexographic printing facility, 1500 West Main Street, Turlock, CA 95380, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 45-day comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,

David Warner
Director of Permit Services

Attachments
C: Wai-Man So, Permit Services Engineer

Seyed Sadredin
Executive Director/Air Pollution Control Officer

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
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Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: 661-392-5500 FAX: 661-392-5585

www.valleyair.org www.healthyairliving.com

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San Joaquin Valley
AIR POLLUTION CONTROL DISTRICT

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MAY 0 4 2011

Mike Tollstrup, Chief
Project Assessment Branch
Air Resources Board
P O Box 2815
Sacramento, CA 95812-2815

Re: Notice of Preliminary Decision - Title V Permit Renewal
District Facility # N-1980
Project # N-1094156

Dear Mr. Tollstrup:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for Evergreen Beverage Packing for its flexographic printing facility, 1500 West Main Street, Turlock, CA 95380, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,

David Warner
Director of Permit Services

Attachments
C: Wai-Man So, Permit Services Engineer

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MAY 04 2011

Dan Hoyt
Evergreen Beverage Packing
1500 West MainStreet,
Turlock, CA 95380

Re: Notice of Preliminary Decision - Title V Permit Renewal
District Facility # N-1980
Project # N-1094156

Dear Mr. Hoyt:

Enclosed for your review and comment is the District's analysis of the application to renew the Federally Mandated Operating Permit for Evergreen Beverage Packing for its flexographic printing facility, 1500 West Main Street, Turlock, CA 95380, California.

The notice of preliminary decision for this project will be published approximately three days from the date of this letter. Please submit your written comments on this project within the 30-day comment period which begins on the date of publication of the public notice.

Thank you for your cooperation in this matter. If you have any questions regarding this matter, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,

David Warner
Director of Permit Services

Attachments
C: Wai-Man So, Permit Services Engineer

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Executive Director/Air Pollution Control Officer

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Modesto Bee

NOTICE OF PRELIMINARY DECISION
FOR THE PROPOSED RENEWAL OF
THE FEDERALLY MANDATED OPERATING PERMIT

NOTICE IS HEREBY GIVEN that the San Joaquin Valley Air Pollution Control District solicits public comment on the proposed renewal of the Federally Mandated Operating Permit to Evergreen Beverage Packing for its flexographic printing facility, 1500 West Main Street, Turlock, CA 95380, California.

The District's analysis of the legal and factual basis for this proposed action, project #N-1094156, is available for public inspection at http://www.valleyair.org/notices/public_notices_idx.htm and the District office at the address below. There are no emission changes associated with this proposed action. This will be the public's only opportunity to comment on the specific conditions of the proposed renewal of the Federally Mandated Operating permit. If requested by the public, the District will hold a public hearing regarding issuance of this renewed permit. For additional information, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400. Written comments on the proposed renewed permit must be submitted within 30 days of the publication date of this notice to DAVID WARNER, DIRECTOR OF PERMIT SERVICES, SAN JOAQUIN VALLEY AIR POLLUTION CONTROL DISTRICT, 4800 ENTERPRISE WAY, MODESTO, CA 95356-8718.

SAN JOAQUIN VALLEY
AIR POLLUTION CONTROL DISTRICT

Proposed Title V Permit Renewal Evaluation
Evergreen Beverage Packing
N-1980

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TITLE V PERMIT RENEWAL EVALUATION

Engineer: Wai-Man So
Date: April 7, 2011

Facility Number: N-1980
Facility Name: Evergreen Beverage Packing
Mailing Address: 1500 West Main Street
Turlock, CA 95380

Contact Name: Daniel Hoyt
Title: Contract EHS Manager
Phone: (209) 664-3410
Email: Daniel.hoyt@everpack.com

Responsible Official: Edward Burton
Title: Plant Manager

Project # : N-1094156
Deemed Complete: November 05, 2009

I. PROPOSAL

Evergreen Beverage Packing was issued a Title V permit on December 31, 2004. As required by District Rule 2520, the applicant is requesting a permit renewal. The existing Title V permit shall be reviewed and modified to reflect all applicable District and Federal rules that are updated, removed, or added since the issuance of the initial Title V permit.

The purpose of this evaluation is to provide the legal and factual basis for all updated applicable requirements and to determine if the facility will comply with these updated requirements. It also specifically identifies all additions, deletions, and/or changes made to permit conditions or equipment descriptions.

II. FACILITY LOCATION

Evergreen Beverage Packing is located at 1500 West Main Street in Turlock, California.

III. EQUIPMENT LISTING

A detailed facility printout listing all permitted equipment at the facility is included as Attachment C.

IV. GENERAL PERMIT TEMPLATE USAGE

The applicant is requesting the use of SJV-UM-03 Facility-wide Umbrella General Permit Template. Based on the information submitted in the Template Qualification Form, the applicant qualifies for the use of this template.

The following applicable requirements have been addressed by the general permit facility wide umbrella template SJV-UM-03 and will not be discussed in this document:

- District Rule 1100, Equipment Breakdown (amended December 17, 1992)
- District Rule 1160, Emission Statements (adopted November 18, 1992)
- District Rule 2010, Permits Required (amended December 17, 1992)
- District Rule 2020, Exemptions (amended March 21, 2002 ⇒ amended December 20, 2007)
- District Rule 2031, Transfer of Permits (amended December 17, 1992)
- District Rule 2040, Applications (amended December 17, 1992)
- District Rule 2070, Standards for Granting Applications (amended December 17, 1992)
- District Rule 2080, Conditional Approval (amended December 17, 1992)
- District Rule 2520, Federally Mandated Operating Permits (amended June 21, 2001)
- District Rule 4101, Visible Emissions (amended November 15, 2001 ⇒ amended February 17, 2005)
- District Rule 4601, Architectural Coatings (amended October 31, 2001 ⇒ amended December 17, 2009)

- District Rule 8011, General Requirements
  (adopted November 15, 2001 ⇒ amended August 19, 2004)

- District Rule 8021, Construction, Demolition, Excavation, Extraction, and Other Earthmoving Activities
  (adopted November 15, 2001 ⇒ amended August 19, 2004)

- District Rule 8031, Bulk Materials
  (adopted November 15, 2001 ⇒ amended August 19, 2004)

- District Rule 8041, Carryout and Trackout
  (adopted November 15, 2001 ⇒ amended August 19, 2004)

- District Rule 8051, Open Areas
  (adopted November 15, 2001 ⇒ amended August 19, 2004)

- District Rule 8061, Paved and Unpaved Roads
  (adopted November 15, 2001 ⇒ amended August 19, 2004)

- District Rule 8071, Unpaved Vehicle/Equipment Traffic Areas
  (adopted November 15, 2001 ⇒ amended September 16, 2004)

- 40 CFR Part 61, Subpart M, National Emission Standard for Asbestos
  (amended July 20, 2004)

- 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners
  (amended June 18, 2008)

- 40 CFR Part 82, Subpart F, Recycling and Emissions Reduction
  (amended June 18, 2008)

V. SCOPE OF EPA AND PUBLIC REVIEW

Certain segments of the proposed Renewed Operating Permit are based on model general permit templates that have been previously subject to EPA and public review. The terms and conditions from the model general permit templates are included in the proposed permit and are not subject to further EPA and public review.

For permit applications utilizing model general permit templates, public and agency comments on the District's proposed actions are limited to the applicant's eligibility for model general permit template, applicable requirements not covered by the model general permit template, and the applicable procedural requirements for issuance of Title V Operating Permits.

The following permit conditions, including their underlying applicable requirements, originate from model general permit templates and are not subject to further EPA or public review.

Permit Unit	Conditions	Template
N-1980-0-2	1 through 40	SJV-UM-03

VI. FEDERALLY ENFORCEABLE REQUIREMENTS

A. Rules Updated

- District Rule 2201, New and Modified Stationary Source Review Rule (amended December 18, 2008)
- District Rule 4607, Graphic Arts and Paper, Film, Foil and Fabric Coatings (amended September 20, 2007 ⇒ amended December 18, 2008)
- 40 CFR Part 64, Compliance Assurance Monitoring (CAM)

B. Rules Not Updated

- District Rule 1070, Inspections (amended December 17, 1992)
- District Rule 4201, Particulate Matter Concentration (amended December 17, 1992)
- District Rule 4801, Sulfur Compounds (amended December 17, 1992)

VII. REQUIREMENTS NOT FEDERALLY ENFORCEABLE

For each Title V source, the District issues a single permit that contains the Federally Enforceable requirements, as well as the District-only requirements. The District-only requirements are not a part of the Title V Operating Permits. The terms and conditions that are part of the facility's Title V permit are designated as "Federally Enforceable Through Title V Permit". For this facility, the following are not federally enforceable and will not be discussed in further detail:

A. Rules Not Updated

- District Rule 4102, Nuisance (amended December 17, 1992)

VIII. PERMIT REQUIREMENTS

The purpose of this evaluation is to review changes to federally enforceable requirements; therefore, this compliance section will only address rules that have been amended since the issuance of the initial Title V permit.

A. District Rule 2201 New and Modified Stationary Source Review Rule

District Rule 2201 was amended on December 18, 2008, after this facility's Title V permit was last renewed. This Title V permit renewal does not constitute a modification per section 3.25, defined as an action including at least one of the following items:

1) Any change in hours of operation, production rate, or method of operation of an existing emissions unit, which would necessitate a change in permit conditions.
2) Any structural change or addition to an existing emissions unit which would necessitate a change in permit conditions. Routine replacement shall not be considered to be a structural change.
3) An increase in emissions from an emissions unit caused by a modification of the Stationary Source when the emissions unit is not subject to a daily emissions limitation.
4) Addition of any new emissions unit which is subject to District permitting requirements.
5) A change in a permit term or condition proposed by an applicant to obtain an exemption from an applicable requirement to which the source would otherwise be subject.

Therefore, the updated requirements of this rule are not applicable at this time.

B. District Rule 2520 – Federally Mandated Operating Permits

No changes to this Rule have occurred since issuance of the TV permit; however, greenhouse gas emissions will be addressed under Rule 2520 during this renewal.

Greenhouse Gas Discussion

There are no federally applicable Greenhouse Gas (GHG) requirements for this source. It should be noted that the Mandatory Greenhouse Gas Reporting rule (40CFR Part 98) is not included in the definition of an applicable requirement within Title V (per 40CFR 71.2). Therefore, there will be no further discussion of GHG in this evaluation.

C. District Rule 4607 – Graphic Arts and Paper, Film, Foil and Fabric Coatings

The purpose of this rule is to limit VOC emissions from graphic arts printing operation, digital printing operations, and paper, film, foil or fabric coating operations. The most current amendment of the rule (12/18/08) was approved into the SIP on 10/15/09.

Section 5.1 states that any person operating a graphic arts printing operation not subject to Section 5.2, 5.3, 5.4, or 5.5 shall not use graphic arts materials in excess of the following VOC content limits, as applied, less water and exempted compounds: (a) Flexographic Ink on Porous Substrates – 225 g/L (1.88 lb/gallon); (b) all other inks – 300 g/L (2.5 lb/gallon); (c) coatings – 300 g/L (2.5 lb/gallon); (d) adhesives – 150 g/L (1.25 lb/gallon); (e) web splicing adhesives – 150 g/L (1.25 lb/gallon).

Section 5.1 also specifies the VOC content limits, percent by volume, for fountain solutions as follows: (a) heatset web offset lithographic presses – 1.6%; (b) coldset web offset lithographic presses – 5% (c) sheet-fed offset lithographic presses with maximum sheet size greater than 11 x 17 inches – 5% (d) all other presses – 8%.

Section 5.2.1 requires that an operator using a flexographic printing operation shall not use a specialty ink in excess of the following VOC content limits: (a) metallic ink - 3.8 lb/gallon (b) matte finish ink - 4.5 lb/gallon (c) metallic ink and matte finish ink on flexible package printing - 3.2 lb/gallon.

Section 5.2.1 also requires that an operator using a flexographic printing operation shall not use more than 2 gallons of specialty inks in a calendar day and 120 gallons of specialty inks in a calendar year.

Section 5.2.2 specifies that facilities with the potential to emit or with actual emissions of at least 10 tons VOC in any calendar year shall not use specialty inks with VOC content greater than 300 grams VOC per liter, less water and exempt compounds, as applied.

The potential to emit from this facility is at least 10 tons of VOC in any one calendar year. Therefore, the VOC content for any specialty inks used is limit to 300 g/L (2.5 lb/gallon).

Compliance with the requirements of Sections 5.1 and 5.2 will be ensured with the listed permit conditions for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	1 & 2

Section 5.7 requires that no operator shall apply coatings unless coatings are applied with equipment operated according to manufacturer's specifications, and only by the use of one of the following types of coating application equipment: (a) flow coater, (b) roll coater, (c) dip coater, (d) foam coater, (e) die coater, (f) hand application methods, or (g) high-volume, low-pressure (HVLP) spray for air dried coatings.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	3

Section 5.8.1 specifies the allowable VOC contents of solvents used for cleaning operations, as shown in the following table:

VOC Content Limits for Solvent Cleaning	
Type of Solvent Cleaning Operation	VOC Content Limit Grams of VOC/liter of material (lb/gal)
A. Product Cleaning During Manufacturing Process; or Surface Preparation for Coating, Ink, or Adhesive Application	25 (0.21)
B. Repair and Maintenance Cleaning	25 (0.21)
C. Cleaning of Coating or Adhesive Application Equipment	25 (0.21)
D. Cleaning of Ink Application Equipment	
1. General	25 (0.21)
2. Flexographic Printing	25 (0.21)
3. Specialty Flexographic Printing	100 (0.83)
4. Gravure Printing	
4.1 Publication	100 (0.83)
4.2 Packaging	25 (0.21)
5. Lithographic (Offset) or Letterpress Printing	
5.1 Roller Wash – Step 1	100 (0.83)
5.2 Roller Wash – Step 2; Roller Wash – not specified; Blanket Wash, and On-Press Components	100 (0.83)
5.3 Removable Press Components	25 (0.21)
6. Screen Printing	100 (0.83)
7. Ultraviolet Ink/Electron Beam Ink Application Equipment (except screen printing)	100 (0.83)

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	4

The composite partial pressure of solvents used for cleaning operations was not regulated since November 15, 2003 (Pursuant to the previous version of this Rule, section 5.8.3 (12/20/01)). Therefore, the permit condition for the associated permits listed in the table below was removed.

Permit Number	*Permit Condition Number*
N-1980-1-1	*5*
N-1980-2-1 through 6-1	*4*

Section 5.8.3 requires that solvent cleaning activities that use solvents with VOC content greater than 25 grams per liter of material and conducted outside of a VOC control device shall be performed by one or more of the following methods: (a) wipe cleaning; (b) application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; (c) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or (d) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	5

Section 5.8.4 requires that for cleaning activities using solvents with VOC content greater than 25 grams per liter of material, solvent shall not be atomized into the open air unless it is vented to a VOC emission control system that complies with Section 5.6. This provision shall not apply to printing operations where the roller or blanket wash is applied automatically and the cleaning of nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with spray bottles or containers described in Section 5.8.3.2.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	6

Section 5.8.5 requires that for cleaning activities using solvents with VOC content greater than 25 grams per liter of material, an operator shall not use VOC-containing materials to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures, and it must be used according to the manufacturer's recommendations and must be closed when not in use.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	7

Section 5.9 requires that an operator shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and ink in closed, nonabsorbent and non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	8

Section 5.10 requires that an operator shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	9

Section 6.1 requires the records to be maintained on-site for a minimum of five years, and to be made available to the APCO, ARB, and EPA upon request.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	13

Section 6.1.1 requires that an operator shall maintain a current file documenting coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions, and density.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	10

Sections 6.1.2 requires that an operator using materials comply with the VOC content limits in this rule shall maintain monthly record of the type and amount of all inks, coatings, adhesives, wash primers, solvents, and percent VOC by volume of fountain solution used.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	11

Section 6.1.4 requires that an operator using flexographic specialty inks shall maintain a daily record of the type and amount of each specialty ink used.

Compliance with the requirements of this section will be ensured with the listed permit condition for the associated permits in the table below:

Permit Number	Permit Condition Number
N-1980-1-2 through 6-2	12

D. 40 CFR Part 64 Compliance Assurance Monitoring (CAM)

To be subject to CAM for a particular pollutant, an emissions unit must meet all of the following criteria:

1) The unit must have an emission limit for the pollutant.
2) The unit must have add-on controls for the pollutant. Catalytic oxidizers, dust collector, and flue gas recirculation (FGR) are examples of add-on controls.
3) The unit must have a pre-control potential to emit of greater than the major source thresholds.

Flexographic printing and converting systems (Permit unit N-1980-1 through N-1980-6)

These permit units do not contain emission limits for any criteria pollutant, and these units do no equipped with any add-on control devices. Therefore, these units are not subject to CAM.

Waste paperboard pick-up systems (Permit unit N-1980-7)

This permit unit does not contain emission limits for any criteria pollutants. Therefore, this unit is not subject to CAM.

IX. PERMIT SHIELD

A permit shield legally protects a facility from enforcement of the shielded regulations when a source is in compliance with the terms and conditions of the Title V permit. Compliance with the terms and conditions of the Operating Permit is considered compliance with all applicable requirements upon which those conditions are based, including those that have been subsumed.

A. Requirements Addressed by Model General Permit Templates

The applicant proposed the use of the Model General Permit Template, SJV-UM-0-3, and requested that a permit shield be granted for all the applicable requirements identified by the template. Therefore, the permit shields as granted in Model General Permit Template are included as conditions 39 and 40 of the facility-wide requirements (N-1980-0-2).

B. Requirements not Addressed by Model General Permit Templates

The applicant is not proposing any new permit shields.

C. Obsolete Permit Shields From Existing Permit Requirements

There were no obsolete permit shields.

X. PERMIT CONDITIONS

See Attachment A - Draft Renewed Title V Operating Permit

XI. ATTACHMENTS

A. Draft Renewed Title V Operating Permit
B. Previous Title V Operating Permit
C. Detailed Facility List

ATTACHMENT A

Draft Renewed Title V Operating Permit

San Joaquin Valley
Air Pollution Control District

FACILITY: N-1980-0-2 **EXPIRATION DATE:** 09/30/2009

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FACILITY-WIDE REQUIREMENTS

1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1 and Stanislaus County Rule 110] Federally Enforceable Through Title V Permit
2. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0 and Stanislaus County Rule 110] Federally Enforceable Through Title V Permit
3. {4364} The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
4. {4365} Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
5. {4366} The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.9.1 and 9.13.1] Federally Enforceable Through Title V Permit
6. {4367} A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
7. {4368} Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
8. {4369} The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
9. {4370} The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

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10. {4371} The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit

11. {4372} Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit

12. {4373} If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit

13. {4374} It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit

14. {4375} The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit

15. {4376} The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit

16. {4377} The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit

17. {4378} The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit

18. {4379} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit

19. {4380} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit

20. {4381} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit

21. {4382} Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

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FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

22. {4383} No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (02/17/05). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

23. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in Table of Standards 2 of District Rule 4601 (12/17/09) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit

24. {4385} All VOC-containing materials subject to Rule 4601 (12/17/09) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit

25. {4386} The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (12/17/09). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit

26. {4387} With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit

27. {4388} If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit

28. {4389} If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit

29. {4390} Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit

30. {4391} Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit

31. {4392} An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit

32. {4393} Whenever open areas are disturbed, or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit

33. {4394} Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/2004) or Rule 8011 (8/19/2004). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit

34. {4395} Any unpaved vehicle/equipment area that anticipates more than 50 Average annual daily Trips (AADT) shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 150 vehicle trips per day (VDT) shall comply with the requirements of Section 5.1.2 of District Rule 8071. On each day that 25 or more VDT with 3 or more axles will occur on an unpaved vehicle/equipment traffic area, the owner/operator shall comply with the requirements of Section 5.1.3 of District Rule 8071. On each day when a special event will result in 1,000 or more vehicles that will travel/park on an unpaved area, the owner/operator shall comply with the requirements of Section 5.1.4 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/2004) or Rule 8011 (8/19/2004). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

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35. {4396} Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

36. {4397} The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit

37. {4398} The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit

38. {4399} When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit

39. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Stanislaus County Rules 110, 202, and 401. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

40. {4401} Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (2/17/05); 4601 (12/17/09); 8021 (8/19/2004); 8031 (8/19/2004); 8041 (8/19/2004); 8051 (8/19/2004); 8061 (8/19/2004); and 8071 (9/16/2004). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

41. {118} No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]

42. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin January 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-1-2 **EXPIRATION DATE:** 09/30/2009

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EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE A) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials, less water and less exempt compounds, as applied, shall not exceed any of the following limits: flexographic ink on porous substrates: 225 g/l (1.88 lb/gal), all other inks: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 150 g/l (1.25 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, VOC content of specialty ink, less water and less exempt compounds, as applied, shall not exceed any of the following limits: metallic ink: 300 g/l (2.5 lb/gal), matte finish ink: 300 g/l (2.5 lb/gal), metallic ink and matte finish ink on flexible package printing: 300 g/l (2.5 lb/gal). In addition, the specialty inks used shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.7] Federally Enforceable Through Title V Permit
4. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 7 of District Rule 4607 (12/18/2008). [District Rule 4607, 5.8.1] Federally Enforceable Through Title V Permit
5. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.4] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing materials to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.5] Federally Enforceable Through Title V Permit
8. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.9] Federally Enforceable Through Title V Permit

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PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rules 2201 and 4607, 5.10] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file documenting coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions, and density. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of all inks, coating, adhesive, wash primer, solvent, and percent VOC by volume of fountain solution used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-2-2 **EXPIRATION DATE:** 09/30/2009

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EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE B) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials, less water and less exempt compounds, as applied, shall not exceed any of the following limits: flexographic ink on porous substrates: 225 g/l (1.88 lb/gal), all other inks: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 150 g/l (1.25 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, VOC content of specialty ink, less water and less exempt compounds, as applied, shall not exceed any of the following limits: metallic ink: 300 g/l (2.5 lb/gal), matte finish ink: 300 g/l (2.5 lb/gal), metallic ink and matte finish ink on flexible package printing: 300 g/l (2.5 lb/gal). In addition, the specialty inks used shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.7] Federally Enforceable Through Title V Permit
4. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 7 of District Rule 4607 (12/18/2008). [District Rule 4607, 5.8.1] Federally Enforceable Through Title V Permit
5. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.4] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing materials to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.5] Federally Enforceable Through Title V Permit
8. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.9] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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9. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607, 5.10] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file documenting coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions, and density. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of all inks, coating, adhesive, wash primer, solvent, and percent VOC by volume of fountain solution used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-3-2 **EXPIRATION DATE:** 09/30/2009

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EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE C) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials, less water and less exempt compounds, as applied, shall not exceed any of the following limits: flexographic ink on porous substrates: 225 g/l (1.88 lb/gal), all other inks: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 150 g/l (1.25 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, VOC content of specialty ink, less water and less exempt compounds, as applied, shall not exceed any of the following limits: metallic ink: 300 g/l (2.5 lb/gal), matte finish ink: 300 g/l (2.5 lb/gal), metallic ink and matte finish ink on flexible package printing: 300 g/l (2.5 lb/gal). In addition, the specialty inks used shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.7] Federally Enforceable Through Title V Permit
4. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 7 of District Rule 4607 (12/18/2008). [District Rule 4607, 5.8.1] Federally Enforceable Through Title V Permit
5. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.4] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing materials to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.5] Federally Enforceable Through Title V Permit
8. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.9] Federally Enforceable Through Title V Permit

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PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607, 5.10] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file documenting coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions, and density. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of all inks, coating, adhesive, wash primer, solvent, and percent VOC by volume of fountain solution used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-4-2 **EXPIRATION DATE:** 09/30/2009

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EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE D) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials, less water and less exempt compounds, as applied, shall not exceed any of the following limits: flexographic ink on porous substrates: 225 g/l (1.88 lb/gal), all other inks: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 150 g/l (1.25 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, VOC content of specialty ink, less water and less exempt compounds, as applied, shall not exceed any of the following limits: metallic ink: 300 g/l (2.5 lb/gal), matte finish ink: 300 g/l (2.5 lb/gal), metallic ink and matte finish ink on flexible package printing: 300 g/l (2.5 lb/gal). In addition, the specialty inks used shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.7] Federally Enforceable Through Title V Permit
4. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 7 of District Rule 4607 (12/18/2008). [District Rule 4607, 5.8.1] Federally Enforceable Through Title V Permit
5. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.4] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing materials to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.5] Federally Enforceable Through Title V Permit
8. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.9] Federally Enforceable Through Title V Permit

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PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607, 5.10] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file documenting coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions, and density. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of all inks, coating, adhesive, wash primer, solvent, and percent VOC by volume of fountain solution used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-5-2 **EXPIRATION DATE:** 09/30/2009

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EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE E) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials, less water and less exempt compounds, as applied, shall not exceed any of the following limits: flexographic ink on porous substrates: 225 g/l (1.88 lb/gal), all other inks: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 150 g/l (1.25 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, VOC content of specialty ink, less water and less exempt compounds, as applied, shall not exceed any of the following limits: metallic ink: 300 g/l (2.5 lb/gal), matte finish ink: 300 g/l (2.5 lb/gal), metallic ink and matte finish ink on flexible package printing: 300 g/l (2.5 lb/gal). In addition, the specialty inks used shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.7] Federally Enforceable Through Title V Permit
4. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 7 of District Rule 4607 (12/18/2008). [District Rule 4607, 5.8.1] Federally Enforceable Through Title V Permit
5. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.4] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing materials to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.5] Federally Enforceable Through Title V Permit
8. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.9] Federally Enforceable Through Title V Permit

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PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607, 5.10] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file documenting coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions, and density. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of all inks, coating, adhesive, wash primer, solvent, and percent VOC by volume of fountain solution used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-6-2 **EXPIRATION DATE:** 09/30/2009

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EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE F) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials, less water and less exempt compounds, as applied, shall not exceed any of the following limits: flexographic ink on porous substrates: 225 g/l (1.88 lb/gal), all other inks: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 150 g/l (1.25 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, VOC content of specialty ink, less water and less exempt compounds, as applied, shall not exceed any of the following limits: metallic ink: 300 g/l (2.5 lb/gal), matte finish ink: 300 g/l (2.5 lb/gal), metallic ink and matte finish ink on flexible package printing: 300 g/l (2.5 lb/gal). In addition, the specialty inks used shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.7] Federally Enforceable Through Title V Permit
4. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 7 of District Rule 4607 (12/18/2008). [District Rule 4607, 5.8.1] Federally Enforceable Through Title V Permit
5. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.4] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing materials to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.5] Federally Enforceable Through Title V Permit
8. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.9] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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9. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. The permittee shall properly use and properly operate all graphic arts printing technologies as directed and/or specified by the manufacturer of the printer or graphic arts material. [District Rule 4607, 5.10] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file documenting coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, specific mixing instructions, and density. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of all inks, coating, adhesive, wash primer, solvent, and percent VOC by volume of fountain solution used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

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San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-7-3 **EXPIRATION DATE:** 09/30/2009

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EQUIPMENT DESCRIPTION:
WASTE PAPERBOARD PICK-UP SYSTEM, BLOWER AND CHOPPER AND A SHREDDER/HOGGER SERVED BY TWO CYCLONES

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. {12} Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule]

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ATTACHMENT B

Previous Title V Operating Permit

San Joaquin Valley
AIR POLLUTION CONTROL DISTRICT

HEALTHY AIR LIVING™

Permit to Operate

FACILITY: N-1980 **EXPIRATION DATE:** 09/30/2009

LEGAL OWNER OR OPERATOR:	EVERGREEN BEVERAGE PACKAGING
MAILING ADDRESS:	ATTN: PLANT MGR 1500 W MAIN ST TURLOCK, CA 95380
FACILITY LOCATION:	1500 W MAIN ST TURLOCK, CA 95380-0000
FACILITY DESCRIPTION:	CONVERTED PAPER PRODUCTS MANUFACTURER

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin
Executive Director / APCO

David Warner
Director of Permit Services

Apr 6 2011 9:31AM – SOW

San Joaquin Valley
Air Pollution Control District

FACILITY: N-1980-0-1 **EXPIRATION DATE:** 09/30/2009

FACILITY-WIDE REQUIREMENTS

1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100, 6.1; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
3. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100, 7.0; County Rules 110 (Fresno, Stanislaus, San Joaquin); 109 (Merced); 113 (Madera); and 111 (Kern, Tulare, Kings)] Federally Enforceable Through Title V Permit
4. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160, 5.0] Federally Enforceable Through Title V Permit
5. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (3/21/02). [District Rule 2010, 3.0 and 4.0; and 2020] Federally Enforceable Through Title V Permit
6. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 7.0; 2080; and 2520, 9.8.1 and 9.12.1] Federally Enforceable Through Title V Permit
7. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
8. Every application for a permit required under Rule 2010 (12/17/92) shall be filed in a manner and form prescribed by the District. [District Rule 2040] Federally Enforceable Through Title V Permit
9. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520, 9.4.1] Federally Enforceable Through Title V Permit
10. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

11. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520, 9.5.1] Federally Enforceable Through Title V Permit

12. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520 (6/21/01). [District Rules 2520, 9.5.2 and 1100, 7.0] Federally Enforceable Through Title V Permit

13. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520, 9.7] Federally Enforceable Through Title V Permit

14. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520, 9.8.2] Federally Enforceable Through Title V Permit

15. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520, 9.8.3] Federally Enforceable Through Title V Permit

16. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520, 9.8.4] Federally Enforceable Through Title V Permit

17. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520, 9.8.5] Federally Enforceable Through Title V Permit

18. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520, 9.9] Federally Enforceable Through Title V Permit

19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520, 9.13.2.1] Federally Enforceable Through Title V Permit

20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520, 9.13.2.2] Federally Enforceable Through Title V Permit

21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520, 9.13.2.3] Federally Enforceable Through Title V Permit

22. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520, 9.13.2.4] Federally Enforceable Through Title V Permit

23. No air contaminants shall be discharged into the atmosphere for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (11/15/01). If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101, and County Rules 401 (in all eight counties in the San Joaquin Valley)] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

24. No person shall manufacture, blend, repackage, supply, sell, solicit or apply any architectural coating with a VOC content in excess of the corresponding limit specified in the Table of Standards of District Rule 4601 (10/31/01) for use or sale within the District. [District Rule 4601, 5.1] Federally Enforceable Through Title V Permit

25. All VOC-containing materials for architectural coatings subject to Rule 4601 (10/31/01) shall be stored in closed containers when not in use. [District Rule 4601, 5.4] Federally Enforceable Through Title V Permit

26. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.3 (10/31/01). [District Rule 4601, 6.1 and 6.3] Federally Enforceable Through Title V Permit

27. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520, 9.13.1 and 10.0] Federally Enforceable Through Title V Permit

28. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit

29. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR 82, Subpart B. [40 CFR 82, Subpart B] Federally Enforceable Through Title V Permit

30. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit

31. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit

32. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit

33. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit

34. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8061 and Rule 8011] Federally Enforceable Through Title V Permit

35. Any unpaved vehicle/equipment area that anticipates more than 75 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 100 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (11/15/01) or Rule 8011 (11/15/01). [District Rule 8071 and Rule 8011] Federally Enforceable Through Title V Permit

36. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

37. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520, 9.16] Federally Enforceable Through Title V Permit

38. The permittee shall submit an application for Title V permit renewal to the District at least six months, but not greater than 18 months, prior to the permit expiration date. [District Rule 2520, 5.2] Federally Enforceable Through Title V Permit

39. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permits shall apply. [District Rule 2520, 9.1.1] Federally Enforceable Through Title V Permit

40. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following outdated SIP requirements: Rule 401 (Madera, Fresno, Kern, Kings, San Joaquin, Stanislaus, Tulare and Merced), Rule 110 (Fresno, Stanislaus, San Joaquin), Rule 109 (Merced), Rule 113 (Madera), and Rule 111 (Kern, Tulare, Kings). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

41. Compliance with permit conditions in the Title V permit shall be deemed in compliance with the following applicable requirements: SJVUAPCD Rules 1100, sections 6.1 and 7.0 (12/17/92); 2010, sections 3.0 and 4.0 (12/17/92); 2031 (12/17/92); 2040 (12/17/92); 2070, section 7.0 (12/17/92); 2080 (12/17/92); 4101 (11/15/01); 4601, sections 5.1, 5.2, 5.3, 5.8 and 8.0 (10/31/01); 8021 (11/15/01); 8031 (11/15/01); 8041 (11/15/01); 8051 (11/15/01); 8061 (11/15/01); and 8071 (11/15/01). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit

42. On December 31, 2004, the initial Title V permit was issued. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report are based upon this initial permit issuance date, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-1-1 **EXPIRATION DATE:** 09/30/2009

EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE A) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, VOC content of graphic arts materials shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), metallic ink: 485 g/l (4.1 lb/gal), matte finish ink: 535 g/l (4.5 lb/gal), web splicing adhesive: 300 g/l (2.5 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1 and 5.2] Federally Enforceable Through Title V Permit
3. For flexographic printing operations, use of specialty inks, as defined in Rule 4607, shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
4. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.6] Federally Enforceable Through Title V Permit
5. Solvents to perform surface preparation or cleanup shall not exceed the VOC content and composite vapor pressure limits of Rule 4607 (Graphic Arts) Table 6. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 6, Rule 4607 (12/20/01 version of Rule 4607). [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.6] Federally Enforceable Through Title V Permit
8. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.7] Federally Enforceable Through Title V Permit
9. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.8] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

10. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.8.9] Federally Enforceable Through Title V Permit
11. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. File shall included material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
12. Permittee shall record on a monthly basis, the type and amount of each ink, coating, adhesive, fountain solution, wash primer, and solvent used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2.1] Federally Enforceable Through Title V Permit
13. Permittee shall record on a daily basis, the type and amount of each flexographic specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
14. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1.6] Federally Enforceable Through Title V Permit
15. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
17. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-2-1 **EXPIRATION DATE:** 09/30/2009

EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE B) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), metallic ink: 485 g/l (4.1 lb/gal), matte finish ink: 535 g/l (4.5 lb/gal), web splicing adhesive: 300 g/l (2.5 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1 and 5.2] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, use of specialty inks, as defined in Rule 4607, shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.6] Federally Enforceable Through Title V Permit
4. Solvents to perform surface preparation or cleanup shall not exceed the VOC content and composite vapor pressure limits of Rule 4607 (Graphic Arts) Table 6. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
5. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 6, Rule 4607 (12/20/01 version of Rule 4607). [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.6] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.7] Federally Enforceable Through Title V Permit
8. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.8] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.8.9] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. File shall included material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of each ink, coating, adhesive, fountain solution, wash primer, and solvent used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2.1] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each flexographic specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1.6] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-3-1 **EXPIRATION DATE:** 09/30/2009

EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE C) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), metallic ink: 485 g/l (4.1 lb/gal), matte finish ink: 535 g/l (4.5 lb/gal), web splicing adhesive: 300 g/l (2.5 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1 and 5.2] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, use of specialty inks, as defined in Rule 4607, shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.6] Federally Enforceable Through Title V Permit
4. Solvents to perform surface preparation or cleanup shall not exceed the VOC content and composite vapor pressure limits of Rule 4607 (Graphic Arts) Table 6. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
5. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 6, Rule 4607 (12/20/01 version of Rule 4607). [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.6] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.7] Federally Enforceable Through Title V Permit
8. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.8] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.8.9] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. File shall included material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of each ink, coating, adhesive, fountain solution, wash primer, and solvent used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2.1] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each flexographic specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1.6] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-4-1 **EXPIRATION DATE:** 09/30/2009

EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE D) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), metallic ink: 485 g/l (4.1 lb/gal), matte finish ink: 535 g/l (4.5 lb/gal), web splicing adhesive: 300 g/l (2.5 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1 and 5.2] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, use of specialty inks, as defined in Rule 4607, shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.6] Federally Enforceable Through Title V Permit
4. Solvents to perform surface preparation or cleanup shall not exceed the VOC content and composite vapor pressure limits of Rule 4607 (Graphic Arts) Table 6. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
5. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 6, Rule 4607 (12/20/01 version of Rule 4607). [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.6] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.7] Federally Enforceable Through Title V Permit
8. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.8] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.8.9] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. File shall included material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of each ink, coating, adhesive, fountain solution, wash primer, and solvent used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2.1] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each flexographic specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1.6] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-5-1 **EXPIRATION DATE:** 09/30/2009

EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE E) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), metallic ink: 485 g/l (4.1 lb/gal), matte finish ink: 535 g/l (4.5 lb/gal), web splicing adhesive: 300 g/l (2.5 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1 and 5.2] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, use of specialty inks, as defined in Rule 4607, shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.6] Federally Enforceable Through Title V Permit
4. Solvents to perform surface preparation or cleanup shall not exceed the VOC content and composite vapor pressure limits of Rule 4607 (Graphic Arts) Table 6. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
5. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 6, Rule 4607 (12/20/01 version of Rule 4607). [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.6] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.7] Federally Enforceable Through Title V Permit
8. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.8] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.8.9] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. File shall included material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of each ink, coating, adhesive, fountain solution, wash primer, and solvent used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2.1] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each flexographic specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1.6] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-6-1 **EXPIRATION DATE:** 09/30/2009

EQUIPMENT DESCRIPTION:
FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE F) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER

PERMIT UNIT REQUIREMENTS

1. For flexographic printing operations, VOC content of graphic arts materials shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), metallic ink: 485 g/l (4.1 lb/gal), matte finish ink: 535 g/l (4.5 lb/gal), web splicing adhesive: 300 g/l (2.5 lb/gal). [District Rules 2520, 9.3.2 and 4607, 5.1 and 5.2] Federally Enforceable Through Title V Permit
2. For flexographic printing operations, use of specialty inks, as defined in Rule 4607, shall not exceed two gallons in a calendar day and 120 gallons in a calendar year. [District Rules 2520, 9.3.2 and 4607, 5.2] Federally Enforceable Through Title V Permit
3. Only flow coater, roll coater, dip coater, foam coater, die coater, hand application methods shall be used to apply coatings. HVLP spray equipment may be used for air dried coatings only. Application equipment shall be operated in accordance with the manufacturer's specifications. [District Rule 4607, 5.6] Federally Enforceable Through Title V Permit
4. Solvents to perform surface preparation or cleanup shall not exceed the VOC content and composite vapor pressure limits of Rule 4607 (Graphic Arts) Table 6. [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
5. No owner or operator shall use organic solvents for cleaning operations that exceed the VOC content limit specified in Table 6, Rule 4607 (12/20/01 version of Rule 4607). [District Rule 4607, 5.8.3] Federally Enforceable Through Title V Permit
6. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: wipe cleaning; application of solvent using nonpropellant-induced, hand-held spray bottles; non-atomized solvent flow method, or solvent flushing method. [District Rule 4607, 5.8.6] Federally Enforceable Through Title V Permit
7. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607, 5.8.7] Federally Enforceable Through Title V Permit
8. For a permittee using any solvent containing more than 50 g/L of VOC for organic solvent cleaning, the permittee shall not use VOC-containing material to clean spray equipment used for the application of coatings, adhesives, or ink, unless an enclosed system or equipment that is proven to be equally effective at controlling emissions is used for cleaning. If an enclosed system is used, it must totally enclose component part(s) being cleaned during washing, rinsing, draining procedures and it must be used according to manufacturer's recommendations and must be closed when not in use. [District Rule 4607, 5.8.8] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

9. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607, 5.8.9] Federally Enforceable Through Title V Permit
10. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. File shall included material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, density, and composite vapor pressure. [District Rule 4607, 6.1.1] Federally Enforceable Through Title V Permit
11. Permittee shall record on a monthly basis, the type and amount of each ink, coating, adhesive, fountain solution, wash primer, and solvent used at the facility. [District Rules 1070, 4.0 and 4607, 6.1.2.1] Federally Enforceable Through Title V Permit
12. Permittee shall record on a daily basis, the type and amount of each flexographic specialty ink used at the facility, as defined in Rule 4607. [District Rules 1070, 4.0 and 4607, 6.1.4] Federally Enforceable Through Title V Permit
13. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rules 1070, 4.0, 2520, 9.4.2 and 4607, 6.1.6] Federally Enforceable Through Title V Permit
14. The unit shall only be fired on PUC-regulated natural gas. [District Rule 4801] Federally Enforceable Through Title V Permit
15. Sulfur compound emissions shall not exceed 2000 ppmv as SO2. [District Rule 4801] Federally Enforceable Through Title V Permit
16. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit

San Joaquin Valley
Air Pollution Control District

PERMIT UNIT: N-1980-7-1 **EXPIRATION DATE:** 09/30/2009

EQUIPMENT DESCRIPTION:
WASTE PAPERBOARD PICK-UP SYSTEM, BLOWER AND CHOPPER AND A SHREDDER/HOGGER SERVED BY TWO CYCLONES

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Material removed from dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule]

ATTACHMENT C

Detailed Facility List

Detailed Facility Report

For Facility=1980

Sorted by Facility Name and Permit Number

EVERGREEN BEVERAGE PACKAGING
1500 W MAIN ST
TURLOCK, CA 95380-0000

FAC # N 1980
STATUS A
TELEPHONE

TYPE TitleV
TOXIC ID 51473
EXPIRE ON 09/30/2009
AREA 8
INSP DATE 06/11

PERMIT NUMBER	FEE DESCRIPTION	FEE RULE	QTY	FEE AMOUNT	FEE TOTAL	PERMIT STATUS	EQUIPMENT DESCRIPTION
N-1980-1-1	875 KBTU	3020-02 D	1	314.00	314.00	A	FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE A) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER
N-1980-2-1	875 KBTU	3020-02 D	1	314.00	314.00	A	FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE B) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER
N-1980-3-1	875 KBTU	3020-02 D	1	314.00	314.00	A	FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE C) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER
N-1980-4-1	875 KBTU	3020-02 D	1	314.00	314.00	A	FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE D) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER
N-1980-5-1	875 KBTU	3020-02 D	1	314.00	314.00	A	FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE E) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER
N-1980-6-1	875 KBTU	3020-02 D	1	314.00	314.00	A	FLEXOGRAPHIC PRINTING AND CONVERTING SYSTEM (LINE F) SERVED BY AN 875,000 BTU/HR NATURAL GAS-FIRED DRYER
N-1980-7-1	50 HP	3020-01 C	1	197.00	197.00	A	WASTE PAPERBOARD PICK-UP SYSTEM, BLOWER AND CHOPPER AND A SHREDDER/HOGGER SERVED BY TWO CYCLONES

Number of Facilities Reported: 1