



APR 01 2010

Gerardo C. Rios, Chief
Permits Office (AIR-3)
U.S. EPA - Region IX
75 Hawthorne St
San Francisco, CA 94105

**Re: Notice of Final Action - Minor Title V Permit Modification
District Facility # S-637
Project # S-1080265**

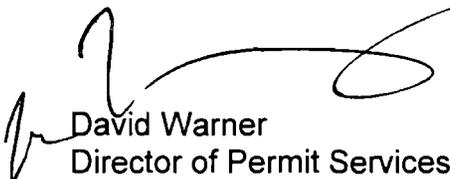
Dear Mr. Rios:

The Air Pollution Control Officer has modified the Title V permit for Jostens Inc by incorporating Authorities to Construct S-637-1-7, -1-8, -1-9, and -3-2. ATC S-637-1-7 is for the addition of two printing presses to the graphic arts printing operation. ATC S-637-1-8 is for the removal of two printing presses. ATC S-637-1-9 is for the addition of two presses, removal of 3 presses, limit VOC emissions for this operation to 49,000 lb/year, and remove the facility wide annual VOC emission limit. ATC S-637-3-2 is for the removal of the annual facility wide limit from the facility wide permit S-637-0-0.

Enclosed is the modified Title V permit. The application and proposal were sent to US EPA Region IX on November 23, 2009. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Jim Swaney, Permit Services Manager, at (559) 230-5900.

Sincerely,


David Warner
Director of Permit Services

DW:vg

Seyed Sadredin
Executive Director/Air Pollution Control Officer

Enclosures

Northern Region
4800 Enterprise Way
Modesto, CA 95356-8718
Tel: (209) 557-6400 FAX: (209) 557-6475

Central Region (Main Office)
1990 E. Gettysburg Avenue
Fresno, CA 93726-0244
Tel: (559) 230-6000 FAX: (559) 230-6061

Southern Region
34946 Flyover Court
Bakersfield, CA 93308-9725
Tel: 661-392-5500 FAX: 661-392-5585



APR 01 2010

Phil Treager
Jostens Inc
P O Box 991
Visalia CA, 93279

**Re: Notice of Final Action - Minor Title V Permit Modification
District Facility # S-637
Project # S-1080265**

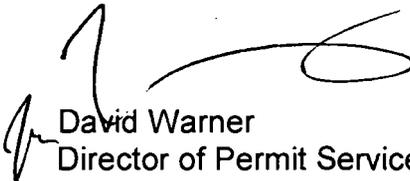
Dear Mr. Treager:

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-637-1-12

EXPIRATION DATE: 09/30/2009

SECTION: SE29 TOWNSHIP: 18S RANGE: 24E

EQUIPMENT DESCRIPTION:

GRAPHIC ARTS PRINTING OPERATION CONSISTING OF THE FOLLOWING OFFSET LITHOGRAPHIC PRINTING PRESSES USING NON-HEATSET INKS: FOUR MILLER TP38 TWO-COLOR, ONE HEIDELBERG HD 102 V FOUR-COLOR, ONE HEIDELBERG SM 102-4P3 FOUR-COLOR, THREE KOMORI 5X5 FIVE-COLOR, WITH 8 PRINTER EXHAUST HOODS; ALL SERVED BY A CORNSTARCH POWDER CONTROL SYSTEM, INCLUDING THREE FARR-TENKAY MODEL 5-C DUST COLLECTORS

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1/4 or 5% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
3. All equipment shall be maintained in good operating condition and shall be operated according to the manufacturer's specifications in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
4. Material removed from dust collectors shall be disposed of in a manner preventing entrainment into the atmosphere (shall not exceed 5% opacity). [District Rule 2201] Federally Enforceable Through Title V Permit
5. Each of the dust collectors cleaning frequency and duration shall be adjusted to optimize the control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
6. Replacement bags numbering at least 10% of the total number of bags in the largest dust collector, and for each type of bag, shall be maintained on the premises. [District Rule 2201] Federally Enforceable Through Title V Permit
7. VOC emissions from this permit unit shall not exceed 49,000 pounds per calendar year. [District Rule 2201] Federally Enforceable Through Title V Permit
8. Emissions from this graphic arts printing operation shall not exceed either of the following limits: 2.7 lb-PM10/day or 661.0 lb-VOC/day. [District Rule 2201] Federally Enforceable Through Title V Permit
9. Emissions shall not exceed 0.109 lb-PM10 per pound of anti-offset coating powder applied to printers. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The amount of anti-offset coating powder applied to the printers shall not exceed 25 pounds in any one day. [District Rule 2201] Federally Enforceable Through Title V Permit
11. Daily PM10 emissions shall be calculated as follows: Daily PM10 emissions = 0.109 lb-PM10/lb of anti-offset coating powder x daily use of anti-offset coating powder (lb/day). [District Rule 2201] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

12. Daily VOC emissions shall be calculated as follows: Daily VOC emissions = {[VOC Content of ink (lb/gal) x Daily usage (gal/day) x (1 - 0.95)]} + {[VOC Content of fountain solution (lb/gal) x Daily usage (gal/day)]} + [VOC Content of wash primer (lb/gal) x Daily usage (gal/day)] + [VOC Content of cleanup solvent (lb/gal) x Daily usage (gal/day)]. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
13. The VOC content of the inks used for this graphic arts printing operation shall not exceed 30% by weight for inks (less water and exempt compounds). [District Rule 2201] Federally Enforceable Through Title V Permit
14. Until December 1, 2009, VOC content of graphic arts printing materials as applied, excluding water and exempt compounds, shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 300 g/l (2.5 lb/gal), and fountain solution: 8% VOC by volume. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
15. On and after January 1, 2010,, VOC content of graphic arts printing materials as applied, excluding water and exempt compounds, shall not exceed any of the following limits: ink: 300 g/l (2.5 lb/gal), coating: 300 g/l (2.5 lb/gal), adhesive: 150 g/l (1.25 lb/gal), web splicing adhesive: 150 g/l (1.25 lb/gal), and fountain solution: 5% VOC by volume. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
16. Until December 31, 2009, VOC content, less water and exempt compounds, of solvents used shall not exceed any of the following limits: product cleaning or surface preparation cleaning: 25 g/l (0.21 lb/gal); repair and maintenance cleaning: 25 g/l (0.21 lb/gal); coatings and adhesives application equipment cleaning: 25 g/l (0.21 lb/gal); and cleaning of ink application equipment: general cleaning, 25 g/l (0.21 lb/gal), lithographic or letterpress - roller wash step 1, 500 g/l (4.2 lb/gal), lithographic or letterpress - roller wash step 2, 500 g/l (4.2 lb/gal), removable press components, 25 g/l (0.21 lb/gal). [District Rule 4607] Federally Enforceable Through Title V Permit
17. On and after January 1, 2010, VOC content, less water and exempt compounds, of solvents used shall not exceed any of the following limits: product cleaning or surface preparation cleaning: 25 g/l (0.21 lb/gal); repair and maintenance cleaning: 25 g/l (0.21 lb/gal); coatings and adhesives application equipment cleaning: 25 g/l (0.21 lb/gal); and cleaning of ink application equipment: general cleaning, 25 g/l (0.21 lb/gal), lithographic or letterpress - roller wash step 1, 100 g/l (0.83 lb/gal), lithographic or letterpress - roller wash step 2, 100 g/l (0.83 lb/gal), removable press components, 25 g/l (0.21 lb/gal). [District Rule 4607] Federally Enforceable Through Title V Permit
18. For a permittee using any solvent containing more than 25 g/L of VOC for organic solvent cleaning, cleaning activities shall be by one of the following methods: (1) wipe cleaning; or (2) application of solvent from hand-held spray bottles from which solvents are dispensed without a propellant-induced force; or (3) non-atomized solvent flow method in which the cleaning solvent is collected in a container or a collection system which is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container; or (4) solvent flushing method in which the cleaning solvent is discharged into a container that is closed except for solvent collection openings and, if necessary, openings to avoid excessive pressure build-up inside the container. The discharged solvent from the equipment must be collected into containers without atomizing into the open air. The solvent may be flushed through the system by air or hydraulic pressure, or by pumping. [District Rule 4607] Federally Enforceable Through Title V Permit
19. Solvent shall not be atomized into the open air unless it is vented to a VOC control device. This provision shall not apply to operations where roller or blanket wash is applied automatically and the cleaning of the nozzle tips of automated spray equipment systems, except for robotic systems, and cleaning with nonpropellant-induced, hand-held spray bottles. [District Rule 4607] Federally Enforceable Through Title V Permit
20. Permittee shall store or dispose of fresh or spent solvents, waste solvent cleaning materials, coatings, adhesives, catalysts, thinners, and inks in closed, non-absorbent, non-leaking containers. The containers shall remain closed at all times except when depositing or removing the contents of the containers or when the container is empty. [District Rule 4607] Federally Enforceable Through Title V Permit
21. Permittee shall maintain a current file of coatings, inks, adhesives, fountain solutions, wash primers, and solvents in use and in storage. The file shall include material safety data sheet (MSDS) or product data sheet showing the material name, manufacturer's name, VOC content as applied, mixing instruction, and density. [District Rule 4607] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
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22. Permittee shall record on a daily basis, the product name, type (e.g. ink, solvent, etc.), amount used in gallons, VOC content (lb/gal), % VOC by volume (for fountain solutions only), and calculated VOC emissions from of each ink, coating, adhesive, fountain solution, wash primer, and solvent used. [District Rules 2201 and 4607] Federally Enforceable Through Title V Permit
23. All records shall be retained for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 4607] Federally Enforceable Through Title V Permit
24. Visible emissions shall be inspected daily, on the exhaust from each dust collector, during operation. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted during that day. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
25. Dust collection system shall be completely inspected annually while in operation for evidence of particulate matter leaks and repaired as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
26. Dust collector filters shall be thoroughly inspected annually for tears, scuffs, abrasions, holes, or any evidence of particulate matter leaks and shall be replaced as needed. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
27. Records of dust collector maintenance, inspections, and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

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San Joaquin Valley Air Pollution Control District

PERMIT UNIT: S-637-3-3

EXPIRATION DATE: 09/30/2009

EQUIPMENT DESCRIPTION:

85 BHP DETROIT DIESEL MODEL 3106AZ DIESEL-FIRED EMERGENCY IC ENGINE POWERING A FIRE WATER PUMP

PERMIT UNIT REQUIREMENTS

1. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
2. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
3. Emissions from this IC engine shall not exceed any of the following limits: 14.06 g-NOx/bhp-hr, 3.03 g-CO/bhp-hr, or 1.14 g-VOC/bhp-hr. [District Rule 2201 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
4. Emissions from this IC engine shall not exceed 0.426 g-PM10/bhp-hr based on USEPA certification using ISO 8178 test procedure. [District Rules 2201 and 4102 and 13 CCR 2423 and 17 CCR 93115] Federally Enforceable Through Title V Permit
5. This engine shall be equipped with an operational non-resettable elapsed time meter or other APCO approved alternative. [District Rule 4702] Federally Enforceable Through Title V Permit
6. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. For testing purposes, the engine shall only be operated the number of hours necessary to comply with the testing requirements of the National Fire Protection Association (NFPA) 25 - "Standard for the Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems", 1998 edition. Total hours of operation for all maintenance, testing, and required regulatory purposes shall not exceed 100 hours per calendar year. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
7. An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
8. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit
9. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, and the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.). For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
10. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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11. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit

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