

**FACILITY PERMIT TO OPERATE
KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL**

SECTION H: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**

**FACILITY PERMIT TO OPERATE
KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL**

SECTION H: DEVICE ID INDEX

| Device Index For Section H | | | |
|-----------------------------------|---------------------------|----------------|---------------|
| Device ID | Section H Page No. | Process | System |
| D84 | 1 | 7 | 0 |

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F2.1 The operator shall limit emissions from this facility as follows:

| CONTAMINANT | EMISSIONS LIMIT |
|--|--|
| Single Volatile Hazardous Air Pollutant (VHAP) | Less than 10 TONS IN ANY 12-MONTH PERIOD |
| Combination of Volatile Hazardous Air Pollutants (VHAPs) | Less than 25 TONS IN ANY 12-MONTH PERIOD |

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

To ensure compliance with the Volatile Hazardous Air Pollutant (VHAP) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

(a) Comply with Rule 109 (Recordkeeping for Volatile Organic Compound emissions).

(b) Within 14 calendar days after the end of each month, total and record VHAP emissions for the month and for the previous 12 month period from all equipment and operations that are required to have written permits or exempt from written permits pursuant to Rule 219. The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.

(c) Maintain a single list which includes only the name and address of each person from whom the facility acquired VHAP-containing material regulated by the District that was used or stored at the facility during the preceding 12 months

(d) retain all purchase invoices for all VHAP-containing material used or stored at the facility, and all waste manifests for all waste VHAP-containing material removed from the facility

(e) Retain all records required by this permit at the facility for five years, and make all records available to any District representative upon request

[40CFR 63 Subpart KK, 5-24-2006]

F9.1 Except for open abrasive blasting operations, the operator shall not discharge into the atmosphere from any single source of emissions whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(a) As dark or darker in shade as that designated No.1 on the Ringelmann Chart, as published by the United States Bureau of Mines; or

(b) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in subparagraph (a) of this condition.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

[**RULE 401, 3-2-1984; RULE 401, 11-9-2001**]

DEVICE CONDITIONS

A. Emission Limits

A99.1 The 2.5 PPM NOX emission limit(s) shall not apply during start-up or shut-down. Start-up/shut-down shall not exceed 4 hours in any one day.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002**]

[Devices subject to this condition : D84]

A99.2 The 5 PPM CO emission limit(s) shall not apply during start-up or shut-down. Start-up/shut-down shall not exceed 4.0 hours in any one day.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002**]

[Devices subject to this condition : D84]

A195.2 The 2.5 PPM NOX emission limit(s) is averaged over 60 minutes, at 15 percent oxygen, dry.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 2005, 5-6-2005**]

[Devices subject to this condition : D84]

A195.3 The 5 PPM CO emission limit(s) is averaged over 60 minutes, at 15 percent oxygen, dry.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 2005, 5-6-2005**]

[Devices subject to this condition : D84]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

A327.2 For the purpose of determining compliance with District Rule 475, combustion contaminant emissions may exceed the concentration limit or the mass emission limit listed, but not both limits at the same time.

[RULE 475, 10-8-1976; RULE 475, 8-7-1978]

[Devices subject to this condition : D84]

C. Throughput or Operating Parameter Limits

C1.4 The operator shall limit the duration of startup or shutdown to no more than 4 hour(s).

For the purpose of this condition, duration of start-up or shutdown shall be defined as the period of time during which the equipment is heated to operating temperature from a cold or ambient temperature (start-up) or allowed to cool from a normal operating temperature to a cold or ambient temperature (shut-down).

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D84]

D. Monitoring/Testing Requirements

D12.5 The operator shall install and maintain a(n) non-resettable totalizing fuel meter to accurately indicate the fuel usage of the gas turbine.

The measuring device or gauge shall be accurate to within plus or minus 5 percent. It shall be calibrated once every 12 months.

The operator shall also install and maintain a device to continuously record the parameter being measured.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D84]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

D29.2 The operator shall conduct source test(s) for the pollutant(s) identified below.

| Pollutant(s) to be tested | Required Test Method(s) | Averaging Time | Test Location |
|---------------------------|--------------------------|----------------------------------|-------------------|
| SOX emissions | Approved District method | District-approved averaging time | Outlet of the SCR |
| NOX emissions | Approved District method | District-approved averaging time | Outlet of the SCR |
| CO emissions | Approved District method | District-approved averaging time | Outlet of the SCR |
| ROG emissions | Approved District method | District-approved averaging time | Outlet of the SCR |
| PM10 emissions | Approved District method | District-approved averaging time | Outlet of the SCR |
| NH3 emissions | Approved District method | District-approved averaging time | Outlet of the SCR |
| PM emissions | Approved District method | District-approved averaging time | Outlet of the SCR |

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

The test shall be conducted only after notifying the District of the date and time of the test at least 10 days prior to the test.

The test shall be conducted within 60 days of installation.

The test shall be conducted to determine the oxygen levels in the exhaust. In addition, the test shall measure the fuel flow rate (CFH), the flue gas flow rate, and the turbine generation output (MW).

The test shall be conducted in accordance with a District approved source test protocol. The protocol shall be submitted to the engineer identified on the permit to construct no later than 45 days before the proposed test date and shall be approved by the district before the test commences. The test protocol shall include the proposed operating conditions of the turbine during the test, the identity of the testing laboratory, a statement from the test laboratory certifying that it meets the criteria of rule 304, and a description of a.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 2005, 5-6-2005]

[Devices subject to this condition : D84]

D29.3 The operator shall conduct source test(s) for the pollutant(s) identified below.

| Pollutant(s) to be tested | Required Test Method(s) | Averaging Time | Test Location |
|---------------------------|--------------------------|----------------------------------|-------------------|
| NH3 emissions | Approved District method | District-approved averaging time | Outlet of the SCR |

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

The test shall be conducted quarterly during the first 12 months of operation and at least annually thereafter.

The test shall be conducted and the results submitted to the District within 60 days after the test date. The AQMD shall be notified of the date and time of the test at least 10 days prior to the test.

The NO_x concentration, as determined by the certified CEMS, shall be simultaneously recorded during the ammonia slip test. If the CEMS is inoperable or not yet certified, a test shall be conducted to determine the NO_x emissions using District Method 100.1 measured over a 60-minute averaging time period

The test shall be conducted to demonstrate compliance with Rule 1303 concentration limit.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002**]

[Devices subject to this condition : D84]

D82.2 The operator shall install and maintain a CEMS to measure the following parameters:

CO concentration in ppmv

Concentrations shall be corrected to 15 percent oxygen on a dry basis.

The CEMS shall be installed and operated in accordance with an approved AQMD rule 218 CEMs plan application. The operator shall not install the CEMs prior to receiving initial approval from the AQMD

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002**]

[Devices subject to this condition : D84]

D82.3 The operator shall install and maintain a CEMS to measure the following parameters:

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

NOX concentration in ppmv

Concentrations shall be corrected to 15 percent oxygen on a dry basis.

The CEMS shall be installed and operating no later than 12 months after the initial start-up of the turbine. During the interim period between the initial start-up and the provisional certification date of the CEMs, the operator shall comply with the monitoring requirements of rule 2012(H)(3). The operator shall provide written notification of the turbine initial start-up date. Notification shall be submitted within two weeks of initial start-up of the turbine

[RULE 2012, 5-6-2005]

[Devices subject to this condition : D84]

E. Equipment Operation/Construction Requirements

E193.1 The operator shall restrict the operation of this equipment as follows:

The natural gas used by the boilers (D-39 and D-40) shall not exceed 96 million cubic feet per month

The boiler D39 shall not be operated with the boiler D-40 when the gas turbine D-84 is in operation

The gas turbine D-84 shall not be operated when the boiler D-40 is fired on fuel oil or butane gas

The natural gas used by the boilers (D39 and D40) and the gas turbine (D84) shall not exceed 103 million cubic feet per month

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D84]

K. Record Keeping/Reporting

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

K40.2 The operator shall provide to the District a source test report in accordance with the following specifications:

Emission data shall be expressed in terms of lbs/MM cubic feet.

Source test results shall also include turbine and generator output under which the test was conducted.

All moisture concentration shall be expressed in terms of percent corrected to 15 percent oxygen.

Source test results shall be submitted to the District no later than 60 days after the source test was conducted.

All exhaust flow rate shall be expressed in terms of dry standard cubic feet per minute (DSCFM) and dry actual cubic feet per minute (DACFM).

Source test results shall also include turbine fuel flow rate under which the test was conducted.

Emission data shall be expressed in terms of concentration (ppmv), corrected to 15 percent oxygen, dry basis.

Emission data shall be expressed in terms of mass rate (lbs/hr). In addition, solid PM emissions, if required to be tested, shall also be reported in terms of grains per DSCF.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 2005, 5-6-2005]

[Devices subject to this condition : D84]