



South Coast Air Quality Management District

21865 Copley Drive, Diamond Bar, CA 91765-4178
(909) 396-2000 • www.aqmd.gov

September 12, 2012

Mr. Julien Ollivierre
Supervisor, EH & S
Access Business Group LLC, Nutrilite
19600 Sixth Street
Lakeview, CA 92567

SUBJECT: Title V Facility Permit Revision (Facility ID: 012362)

Dear Mr. Ollivierre:

Please find attached the revised Title Page, Table of Contents, and Section D of your Title V Facility Permit. The revised sections reflect the approval of the permit revision requested in your Application No. 538638. The proposed permit revision was submitted to EPA for 45 – day review on July 26, 2012. This permit revision includes the addition and modification of the following equipment:

Equipment	Application No.	Permit Type
Evaporator	538628	P/C-P/O
Thermal Oxidizer	538631	P/C-P/O

Please review the attached sections carefully. Insert the enclosed sections into your Facility Permit and discard the earlier versions. Questions concerning changes to your permit should be directed to Mr. Manuel Quizon at (909) 396-2639.

Sincerely,

Brian L. Yen
Senior Manager
Mechanical, Chemical and Public Services

BLY:MVQ:access012362_091212
Attachment

cc: Gerardo Rios, EPA Region IX

FACILITY PERMIT TO OPERATE

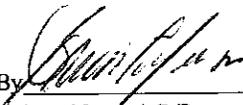
**ACCESS BUSINESS GROUP LLC, NUTRILITE
19600 6TH ST
LAKEVIEW, CA 92567**

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By 
Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

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C	Facility Plot Plan	TO BE DEVELOPED	
D	Facility Description and Equipment Specific Conditions	11	09/11/2012
E	Administrative Conditions	3	09/27/2007
F	RECLAIM Monitoring and Source Testing Requirements	0	07/23/2004
G	Recordkeeping and Reporting Requirements for RECLAIM Sources	0	07/23/2004
H	Permit To Construct and Temporary Permit to Operate	3	12/16/2010
I	Compliance Plans & Schedules	0	07/23/2004
J	Air Toxics	1	10/28/2011
K	Title V Administration	1	10/28/2011
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A	NOx and SOx Emitting Equipment Exempt From Written Permit Pursuant to Rule 219	0	07/23/2004
B	Rule Emission Limits	1	10/28/2011



**FACILITY PERMIT TO OPERATE
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**Facility Equipment and Requirements
(Section D)**

This section consists of a table listing all permitted equipment at the facility, facility wide requirements, all individual Permits to Operate issued to various equipment at the facility, and Rule 219-exempt equipment subject to source-specific requirements. Each permit and Rule 219-exempt equipment will list operating conditions including periodic monitoring requirements, and applicable emission limits and requirements that the equipment is subject to. Also included is the rule origin and authority of each emission limit and permit condition.



**FACILITY PERMIT TO OPERATE
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PERMITTED EQUIPMENT LIST

THE FOLLOWING IS A LIST OF ALL PERMITS TO CONSTRUCT AND PERMITS TO OPERATE AT THIS FACILITY:

Application number	Permit to Operate number	Equipment description
00951E	E04278	STORAGE TANK
104058	M47300	AIR POLLUTION CONTROL SYSTEM
259155	D63829	BOILER
301855	D89406	BOILER
320476	F4150	AIR POLLUTION CONTROL SYSTEM
324483	R-F46946	BOILER (5-20 MMBTU/HR) NAT GAS ONLY
324836	R-F46947	BOILER (5-20 MMBTU/HR) NAT GAS ONLY
329550	F7968	ICE
364875	F66687	STORAGE TANK FX RF W/CTL ALCOHOLS
364879	F66688	STORAGE TANK FX RF W/CTL ALCOHOLS
414552	N13374	SERV STAT STORAGE & DISPENSING GASOLINE
414553	F92351	TOTE LOADING/TUMBLING SYSTEM
414555	F66536	PLASMA ARC CUTTING
415393	F92352	AIR POLLUTION CONTROL SYSTEM
417811	F66689	ADSORBER DRUM VENT M.S.
419825	F94224	FLUIDIZED BED DRYING, SEPARATION, AND PACKAGING SYSTEM (T7)
419827	F94225	FLUIDIZED BED DRYING, SEPARATION, AND PACKAGING SYSTEM (T8)
419828	F94226	AIR POLLUTION CONTROL SYSTEM
419830	F92353	WEIGH STATION SYSTEM
419831	F92354	AIR POLLUTION CONTROL SYSTEM
424259	F66537	BAGHOUSE, AMBIENT TEMP (>100-500 SQ FT)
420863	F78775	PHARMACEUTICALS MFG.-TABLETING, COATING, VITAMINS
422029	F78772	ALCOHOLS, EVAPORATION
422030	F78773	FEED AND FOOD MISC EVAPORATION
430218	F89677	EXTRUSION SYSTEM
430219	F89678	AIR POLLUTION CONTROL SYSTEM
432127	F94227	AIR POLLUTION CONTROL SYSTEM
432128	F94228	AIR POLLUTION CONTROL SYSTEM
434780	F89679	AIR POLLUTION CONTROL SYSTEM
435311	F89681	AIR POLLUTION CONTROL SYSTEM
435313	F89682	BOILER
441899	F94229	BLENDING/MILLNG SYSTEM
441902	F94230	AIR POLLUTION CONTROL SYSTEM
442846	F92355	BLENDING SYSTEM
449766	F92357	FLUIDIZED BED DRYER SYSTEM (GLATT A)
449767	F92358	FLUIDIZED BED DRYER SYSTEM (GLATT B)

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449768	F92359	AIR POLLUTION CONTROL SYSTEM
449769	F92360	AIR POLLUTION CONTROL SYSTEM
475444	F96162	PHYTONUTRIENT EXTRACTION, FILTERING AND RECOVERY SYSTEM
475445	F96163	FOOD SUPPLEMENT SPRAY DRYING SYSTEM
475446	F96164	AIR POLLUTION CONTROL SYSTEM
475447	F96165	AIR POLLUTION CONTROL SYSTEM
478498	G1099	AIR POLLUTION CONTROL SYSTEM
511248		GRANULATED PRODUCTS MANUFACTURING SYSTEM
484341	G8008	AIR POLLUTION CONTROL SYSTEM
484344	G8009	AIR POLLUTION CONTROL SYSTEM
484345	G1100	AIR POLLUTION CONTROL SYSTEM
484346	G8010	AIR POLLUTION CONTROL SYSTEM
484347	G8011	AIR POLLUTION CONTROL SYSTEM
502182	G8800	PASTEURIZED PRODUCTS MANUFACTURING SYSTEM
504117		CENTRITHERM (CT1-09RM) EVAPORATOR SYSTEM
514695		AIR POLLUTION CONTROL SYSTEM
514696		STORAGE TANK FX RF W/CTL ALCOHOLS
514697		STORAGE TANK FX RF W/CTL ALCOHOLS
523211	G16421	GRANULATED PRODUCTS MANUFACTURING SYSTEM
523212	G16422	AIR POLLUTION CONTROL SYSTEM
528204	G16423	EXTRACTION MODULE
529138	G16601	DRIED VEGETABLES AND FRUITS PULVERIZING SYSTEM
536265	G19839	NUTRITIONAL HEALTH PRODUCTS PACK OUT SYSTEM
536266	G19842	AIR POLLUTION CONTROL SYSTEM
538628	G20482	EVAPORATOR
538631	G20483	AIR POLLUTION CONTROL SYSTEM

NOTE: EQUIPMENT LISTED ABOVE THAT HAVE NO CORRESPONDING PERMITS TO OPERATE NUMBER ARE ISSUED PERMITS TO CONSTRUCT. THE ISSUANCE OR DENIAL OF THEIR PERMITS TO OPERATE IS SUBJECT TO ENGINEERING FINAL REVIEW. ANY OTHER APPLICATIONS THAT ARE STILL BEING PROCESSED AND HAVE NOT BEEN ISSUED PERMITS TO CONSTRUCT OR PERMITS TO OPERATE WILL NOT BE FOUND IN THIS TITLE V PERMIT.



**FACILITY PERMIT TO OPERATE
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FACILITY WIDE CONDITION(S)

Condition(s):

1. EXCEPT FOR OPEN ABRASIVE BLASTING OPERATIONS, THE OPERATOR SHALL NOT DISCHARGE INTO THE ATMOSPHERE FROM ANY SINGLE SOURCE OF EMISSIONS WHATSOEVER ANY AIR CONTAMINANT FOR A PERIOD OR PERIODS AGGREGATING MORE THAN THREE MINUTES IN ANY ONE HOUR WHICH IS:
 - A. AS DARK OR DARKER IN SHADE AS THAT DESIGNATED NO. 1 ON THE RINGELMANN CHART, AS PUBLISHED BY THE UNITED STATES BUREAU OF MINES; OR
 - B. OF SUCH OPACITY AS TO OBSCURE AN OBSERVER'S VIEW TO A DEGREE EQUAL TO OR GREATER THAN DOES SMOKE DESCRIBED IN SUBPARAGRAPH (A) OF THIS CONDITION.
[RULE 401]

2. THE OPERATOR SHALL NOT USE FUEL OIL CONTAINING SULFUR COMPOUNDS IN EXCESS OF 0.05 PERCENT BY WEIGHT.
[RULE 1303(a)(1)-BACT]



**FACILITY PERMIT TO OPERATE
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PERMIT TO OPERATE

**Permit No. E04278
A/N 00951E**

Equipment Description:

SOLVENT MIXING TANK, 2000 GALLONS CAPACITY.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

Emissions And Requirements:

3. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103



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PERMIT TO OPERATE

Permit No. M47300
A/N 104058

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. SCRUBBER, NIRO ATOMIZER INC., MODEL 1120 SFP, VENTURI TYPE.
2. RECIRCULATION TANK, WATER, 225 GALLON CAPACITY, WITH A 1 H.P PUMP.
3. EXHAUST SYSTEM WITH A 50 HP BLOWER VENTING ONE CYCLONE TO A DEMISTER.
4. DEMISTER/SETTLING CHAMBER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. NOT LESS THAN 11 GALLONS PER MINUTE OF WATER MUST BE SUPPLIED TO THE SCRUBBER WHEN THE EQUIPMENT IT SERVES IS IN OPERATION.
[RULE 1303(a)(1)-BACT; RULE 1303(b)(2)-OFFSET; RULE 3004(a)(4)-PERIODIC MONITORING]
4. A FLOWMETER, INDICATING IN GPM MUST BE INSTALLED IN WATER SUPPLY LINE TO SCRUBBER.
[RULE 1303(a)(1)-BACT; RULE 1303(b)(2)-OFFSET; RULE 3004(a)(4)-PERIODIC MONITORING]
5. THE SCRUBBING WATER MUST BE CHANGED AFTER EACH DAY'S OPERATION.
[RULE 1303(a)(1)-BACT; RULE 1303(b)(2)-OFFSET; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL USE THIS EQUIPMENT IN SUCH A MANNER THAT THE FLOW RATE OF THE SCRUBBING SOLUTION IS NOT LESS THAN 11 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE SCRUBBING SOLUTION. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004 (a)(4)]

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7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- D. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
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PERMIT TO OPERATE

**Permit No. D63829
A/N 259155**

Equipment Description:

BOILER, SELLERS IMMERSION LOW NOX TYPE, MODEL SH-LN390, NATURAL GAS FIRED, RATED AT 5,200,000 BTU PER HOUR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL USE ONLY NATURAL GAS OR PROPANE AS A FUEL.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL COMPLY WITH RULE 1146.
[RULE 1146]

Periodic Monitoring:

5. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE NOX EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 7.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.

FOR THE PURPOSE OF DETERMINING COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT, THE EMISSIONS SHALL BE MEASURED AND AVERAGED OVER A 60 MINUTE TIME PERIOD.
[RULE 3004(a)(4)]

6. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE CO EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 10.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN



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THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- D. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.

[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

CO: 2000 PPMV, RULE 407
CO: 400 PPMV, RULE 1146
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
NOX: 30 PPMV, RULE 1146



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. D89406
A/N 301855**

Equipment Description:

BOILER, SELLERS ENGINEERING CO. MODEL LN390, NATURAL GAS FIRED, 8.4 MMBTU BTU PER HOUR, WITH A SELLERS LOW NOX BURNER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS BOILER SHALL BE FIRED ON NATURAL GAS ONLY.
[RULE 1303(a)(1)-BACT]
4. THE BURNER AND ITS ASSOCIATED AIR-FUEL SYSTEM SHALL BE ADJUSTED AT LEAST TWICE A YEAR IN THE FOLLOWING MANNER:
 - A. ACCORDING TO THE MANUFACTURER'S SPECIFICATION TO ENSURE COMPLIANCE WITH CONDITION NO. 5.
 - B. THE ADJUSTMENTS SHALL INCLUDE AT LEAST MEASUREMENTS OF EFFLUENT CO, NOX, AND O2 CONCENTRATIONS BY USING A PORTABLE CHEMICAL CELL TYPE OR EQUIVALENT ANALYZER.
 - C. WRITTEN RECORDS OF THE MEASUREMENTS SHALL BE KEPT AT LEAST TWO YEARS AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(a)(1)-BACT]
5. THIS BOILER SHALL EMIT NO MORE THAN 30 PPM OF NITROGEN OXIDES (NOX) CALCULATED AS NITROGEN DIOXIDE, AND 400 PPM OF CARBON MONOXIDE (CO), ALL MEASURED BY VOLUME ON A DRY BASIS AT 3 PERCENT OXYGEN.
[RULE 1146]

Periodic Monitoring:

6. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE NOX EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 7.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE

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ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.

FOR THE PURPOSE OF DETERMINING COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT, THE EMISSIONS SHALL BE MEASURED AND AVERAGED OVER A 60 MINUTE TIME PERIOD.
[RULE 3004(a)(4)]

7. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE CO EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 10.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.
[RULE 3004 (a)(4)]
8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- D. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

[RULE 3004 (a)(4)]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

CO: 2000 PPMV, RULE 407
CO: 400 PPMV, RULE 1146
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
NOX: 30 PPMV, RULE 1146

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F4150
A/N 320476**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. BAGHOUSE, FARR MARK III, TENKAY 20 L, PULSE JET CLEANING, CARTRIDGE TYPE, WITH 4,800 SQUARE FEET OF FILTER AREA.
2. EXHAUST SYSTEM WITH A 20 HP BLOWER VENTING A MAXIMUM OF THREE PRODUCT CYCLONES AND A BAG FILLING/PACKAGING SYSTEM.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. A GAUGE SHALL BE INSTALLED AND MAINTAINED TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE CARTRIDGE FILTERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. THE PRESSURE DROP ACROSS THE CARTRIDGE FILTERS SHALL NOT EXCEED 4.0 INCHES WATER COLUMN AT ANY TIME DURING THE OPERATION.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO CLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL USE THIS EQUIPMENT IN SUCH A MANNER THAT THE DIFFERENTIAL PRESSURE ACROSS THE BAGS DOES NOT EXCEED 4.0 INCHES WATER COLUMN. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A PRESSURE GAUGE TO ACCURATELY INDICATE THE DIFFERENTIAL PRESSURE ACROSS THE BAGS. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY WEEK.
[RULE 3004 (a)(4)]



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7. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):
- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
 - B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
 - C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.
- [RULE 3004 (a)(4)]
8. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.
- [RULE 3004 (a)(4)]
9. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A QUARTERLY BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE QUARTERLY PERIOD. THE ROUTINE QUARTERLY INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.
- THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.
- [RULE 3004 (a)(4)]

Emissions And Requirements:

10. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
 - PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

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PERMIT TO OPERATE

**Permit No. R-F46946
A/N 324483**

Equipment Description:

BOILER, SELLERS, MODEL LN-390, FIRE TUBE TYPE, 19.9 MMBTU/HR, NATURAL GAS FIRED, WITH A LOW NOX BURNER, SELLERS, MODEL LN-390.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS BOILER SHALL BE FIRED ON NATURAL GAS ONLY.
[RULE 1303(a)(1)-BACT]
4. SOURCE TESTS SHALL BE CONDUCTED ON OR BEFORE JULY 1, 2002, AND EVERY YEAR THEREAFTER, TO DEMONSTRATE COMPLIANCE WITH THE EMISSIONS LEVELS IN CONDITION NO. 5, AS REQUIRED BY AQMD RULE 1146(d)(4) AND (d)(6). RECORDS OF ALL SOURCE TESTS SHALL BE MAINTAINED FOR A PERIOD OF TWO YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1146]
5. THIS BOILER SHALL EMIT NO MORE THAN 30 PPM OF NITROGEN OXIDES (NOX) CALCULATED AS NO2 AND 400 PPM OF CARBON MONOXIDE (CO), ALL MEASURED BY VOLUME ON A DRY BASIS AT 3 PERCENT OXYGEN.
[RULE 1146]
6. TOTAL AMOUNT OF NATURAL GAS USED AT THIS FACILITY SHALL NOT EXCEED 1,638,000 THERMS IN ANY ONE YEAR.
[RULE 1303(b)(2)-OFFSETS]
7. TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 6, RECORDS OF THE GAS COMPANY BILLS SHALL BE KEPT ON FILE FOR AT LEAST TWO YEARS AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]
8. TOTAL AMOUNT OF NATURAL GAS USED IN THE ABOVE DESCRIBED BOILER SHALL NOT EXCEED 8.64 MILLION CUBIC FEET IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]



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9. TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 8, A TOTALIZING GAS METER SHALL BE INSTALLED AND MAINTAINED TO INDICATE THE CUBIC FEET OF NATURAL GAS USED BY THIS BOILER. MONTHLY NATURAL GAS USAGE RECORDS SHALL BE MAINTAINED ON FILE FOR AT LEAST TWO YEARS AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST. [RULE 1303(b)(2)-OFFSETS]

Periodic Monitoring:

10. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE NOX EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 7.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.

FOR THE PURPOSE OF DETERMINING COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT, THE EMISSIONS SHALL BE MEASURED AND AVERAGED OVER A 60 MINUTE TIME PERIOD. [RULE 3004(a)(4)]

11. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE CO EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 10.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT. [RULE 3004 (a)(4)]

12. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN

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- ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
- C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- D. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]

Emissions And Requirements:

13. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

CO: 2000 PPMV, RULE 407
CO: 400 PPMV, RULE 1146
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
NOX: 30 PPMV, RULE 1146



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PERMIT TO OPERATE

**Permit No. R-F46947
A/N 324836**

Equipment Description:

BOILER, SELLERS, MODEL SH-LN-390, FIRE TUBE TYPE, 8.4 MMBTU/HR, NATURAL GAS FIRED, WITH A LOW NOX BURNER, SELLERS, MODEL LN-390

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS BOILER SHALL BE FIRED ON NATURAL GAS ONLY.
[RULE 1303(a)(1)-BACT]
4. SOURCE TESTS SHALL BE CONDUCTED ON OR BEFORE JULY 1, 2002, AND EVERY YEAR THEREAFTER, TO DEMONSTRATE COMPLIANCE WITH THE EMISSIONS LEVELS IN CONDITION NO. 5, AS REQUIRED BY AQMD RULE 1146(d)(4) AND (d)(6). RECORDS OF ALL SOURCE TESTS SHALL BE MAINTAINED FOR A PERIOD OF TWO YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1146]
5. THIS BOILER SHALL EMIT NO MORE THAN 30 PPM OF NITROGEN OXIDES (NOX), CALCULATED AS NO₂, AND 400 PPM OF CARBON MONOXIDE (CO), ALL MEASURED BY VOLUME ON A DRY BASIS AT 3 PERCENT OXYGEN.
[RULE 1146]
6. TOTAL AMOUNT OF NATURAL GAS USED AT THIS FACILITY SHALL NOT EXCEED 1,638,000 THERMS IN ANY ONE YEAR.
[RULE 1303(b)(2)-OFFSETS]
7. TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 6, RECORDS OF THE GAS COMPANY BILLS SHALL BE KEPT ON FILE FOR AT LEAST TWO YEARS AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

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8. NATURAL GAS CONSUMPTION FOR THIS BOILER AND THE OTHER 8.4 MMBTU/HR BOILER OPERATING UNDER PERMIT D89406 SHALL NOT EXCEED 5.76 MILLION CUBIC FEET IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
9. TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 8, A TOTALIZING GAS METER SHALL BE INSTALLED AND MAINTAINED TO INDICATE THE CUBIC FEET OF NATURAL GAS USED BY THIS BOILER AND THE OTHER 8.4 MMBTU/HR BOILER OPERATING UNDER PERMIT D89406. MONTHLY NATURAL GAS USAGE RECORDS SHALL BE MAINTAINED ON FILE FOR AT LEAST TWO YEARS AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Periodic Monitoring:

10. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE NOX EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 7.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.

FOR THE PURPOSE OF DETERMINING COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT, THE EMISSIONS SHALL BE MEASURED AND AVERAGED OVER A 60 MINUTE TIME PERIOD.
[RULE 3004(a)(4)]
11. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE CO EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 10.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD.. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.
[RULE 3004 (a)(4)]
12. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING



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NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;

- B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
- C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- D. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]

Emissions And Requirements:

- 13. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

CO: 2000 PPMV, RULE 407
CO: 400 PPMV, RULE 1146
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
NOX: 30 PPMV, RULE 1146

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PERMIT TO OPERATE

**Permit No. F7968
A/N 329550**

Equipment Description:

INTERNAL COMBUSTION ENGINE, CUMMINS, 6 CYLINDERS, TURBOCHARGED, AFTERCOOLED, MODEL NO. 6CTAA8.3-G1, 317 BHP, DIESEL-FUELED, DRIVING AN EMERGENCY ELECTRICAL GENERATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. A TIMER SHALL BE MAINTAINED TO INDICATE THE ENGINE ELAPSED OPERATING TIME.
[RULE 1110.1 & 1110.2]
4. THE OPERATING TIME OF THIS ENGINE SHALL NOT EXCEED 199 HOURS IN ANY ONE YEAR.
[RULE 1110.1 & 1110.2]
5. AN ENGINE OPERATING LOG LISTING THE DATE OF OPERATION, THE ELAPSED TIME, IN HOURS, AND THE REASON FOR OPERATION SHALL BE KEPT AND MAINTAINED ON FILE FOR A MINIMUM OF TWO YEARS AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1110.1 & 1110.2]
6. SULFUR CONTENT OF FUEL SUPPLIED TO THE ENGINE SHALL NOT EXCEED 0.05 % BY WEIGHT.
[RULE 1303(a)(1)-BACT]

Periodic Monitoring:

7. A TIMER SHALL BE INSTALLED SO AS TO INDICATE THE ENGINE ELAPSED OPERATING TIME.
[RULE 3004 (a)(4)]
8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE



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THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:

- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
- B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
- C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
 - D. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]
9. A DAILY LOG LISTING THE ENGINE OPERATING TIME, IN HOURS, SHALL BE KEPT AND MAINTAINED ON FILE FOR A MINIMUM OF TWO YEARS. THE LOG SHALL BE MADE AVAILABLE UPON REQUEST TO SCAQMD PERSONNEL.
[RULE 3004(a)(4)]
10. THIS EQUIPMENT SHALL NOT BE OPERATED MORE THAN 199 HOURS IN ANY ONE YEAR
[RULE 3004(a)(4)]

Emissions And Requirements:

11. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

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PERMIT TO OPERATE

**Permit No. F66687
A/N 364875**

Equipment Description:

STORAGE TANK, ETHANOL, NO. AT-1, FIXED ROOF, 7'-7.5" DIA. X 15'-1" H., 5,000 GALLON CAPACITY WITH A VAPOR RETURN SYSTEM AND A 0.03 PSIG COMBINATION PRESSURE/VACUUM RELIEF VALVE.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW. [RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES. [RULE 204]
3. THIS TANK SHALL ONLY BE USED TO STORE FRESH AND RECLAIM (RECYCLE) AQUEOUS ETHYL ALCOHOL. [RULE 1303(b)(2)-OFFSETS]
4. THIS TANK SHALL NOT BE FILLED WITH FRESH ALCOHOL UNLESS THE DISPLACED VAPORS ARE RETURNED TO THE UNLOADING TANKER THROUGH A GAS TIGHT VAPOR LINE. [RULE 1303(a)(1)-BACT]
5. THE VAPOR RETURN SYSTEM SHALL BE IN FULL USE DURING THE FRESH ALCOHOL LOADING OPERATION TO ENSURE COMPLETE RETURN OF THE DISPLACED VAPOR FROM THE TANK TO THE DELIVERY VEHICLE. [RULE 1303(a)(1)-BACT]
6. THE OPERATOR SHALL DEMONSTRATE THAT DELIVERING TRUCKS OR TRUCKING COMPANIES HAVE VENTED THE DISPLACED VAPOR COLLECTED BY THE TANK TRUCKS DURING THE FRESH ALCOHOL FILLING OPERATION TO AIR POLLUTION CONTROL SYSTEMS OPERATING WITH A VALID AQMD PERMIT. [RULE 1303(a)(1)-BACT]
7. THE OPERATOR SHALL MAINTAIN ADEQUATE RECORDS TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 6 BY KEEPING RECORDS OF THE TRUCKING COMPANIES, THEIR LOCATIONS AND AQMD PERMIT NO(S). OF THE AIR POLLUTION CONTROL SYSTEM. SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF AT LEAST 2 YEARS AND BE MADE AVAILABLE TO AQMD PERSONNEL UPON REQUEST. [RULE 1303(a)(1)-BACT]



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8. THE MAXIMUM QUANTITY OF FRESH AND RECLAIM ALCOHOL LOADED INTO THIS STORAGE TANK SHALL NOT EXCEED 205,480 GALLONS IN ANY 30-DAY PERIOD. [RULE 1303(b)(2)-OFFSETS]
9. THE OPERATOR SHALL MAINTAIN RECORDS TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 8. SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF AT LEAST TWO YEARS AND BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST. [RULE 1303(b)(2)-OFFSETS]
10. THIS TANK SHALL NOT BE FILLED WITH RECLAIM ALCOHOL UNLESS THE DISPLACED VAPORS ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 1303(a)(1)-BACT]

Emissions And Requirements:

11. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F66688
A/N 364879**

Equipment Description:

STORAGE TANK, ETHANOL, NO. AT-2, FIXED ROOF, 7'-7.5" DIA. X 15'-1" H., 5,000 GALLON CAPACITY WITH A VAPOR RETURN SYSTEM AND A 0.03 PSIG COMBINATION PRESSURE/VACUUM RELIEF VALVE.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW. [RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES. [RULE 204]
3. THIS TANK SHALL ONLY BE USED TO STORE FRESH AND RECLAIM (RECYCLE) AQUEOUS ETHYL ALCOHOL. [RULE 1303(b)(2)-OFFSETS]
4. THIS TANK SHALL NOT BE FILLED WITH FRESH ALCOHOL UNLESS THE DISPLACED VAPORS ARE RETURNED TO THE UNLOADING TANKER THROUGH A GAS TIGHT VAPOR LINE. [RULE 1303(a)(1)-BACT]
5. THE VAPOR RETURN SYSTEM SHALL BE IN FULL USE DURING THE FRESH ALCOHOL LOADING OPERATION TO ENSURE COMPLETE RETURN OF THE DISPLACED VAPOR FROM THE TANK TO THE DELIVERY VEHICLE. [RULE 1303(a)(1)-BACT]
6. THE OPERATOR SHALL DEMONSTRATE THAT DELIVERING TRUCKS OR TRUCKING COMPANIES HAVE VENTED THE DISPLACED VAPOR COLLECTED BY THE TANK TRUCKS DURING THE FRESH ALCOHOL FILLING OPERATION TO AIR POLLUTION CONTROL SYSTEMS OPERATING WITH A VALID AQMD PERMIT. [RULE 1303(a)(1)-BACT]
7. THE OPERATOR SHALL MAINTAIN ADEQUATE RECORDS TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 6 BY KEEPING RECORDS OF THE TRUCKING COMPANIES, THEIR LOCATIONS AND AQMD PERMIT NO(S). OF THE AIR POLLUTION CONTROL SYSTEM. SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF AT LEAST 2 YEARS AND BE MADE AVAILABLE TO AQMD PERSONNEL UPON REQUEST. [RULE 1303(a)(1)-BACT]



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

8. THE MAXIMUM QUANTITY OF FRESH AND RECLAIM ALCOHOL LOADED INTO THIS STORAGE TANK SHALL NOT EXCEED 205,480 GALLONS IN ANY 30-DAY PERIOD. [RULE 1303(b)(2)-OFFSETS]
9. THE OPERATOR SHALL MAINTAIN RECORDS TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 8. SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF AT LEAST TWO YEARS AND BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST. [RULE 1303(b)(2)-OFFSETS]
10. THIS TANK SHALL NOT BE FILLED WITH RECLAIM ALCOHOL UNLESS THE DISPLACED VAPORS ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 1303(a)(1)-BACT]

Emissions And Requirements:

11. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. N13374
A/N 414552**

Equipment Description:

FUEL STORAGE AND DISPENSING FACILITY CONSISTING OF:

1. 1-DUAL COMPARTMENT ABOVEGROUND GASOLINE/DIESEL STORAGE TANK, STEEL TANK INSTITUTE FIREGUARD (G-70-162-A), 5'-1.75" DIA. X 11'-6" L., 1,750- GALLON CAPACITY, CONCRETE INSULATION, EQUIPPED WITH A PRESSURE/VACUUM RELIEF VALVE, AND A SUBMERGED FILL TUBE, CONSISTING OF:
 - A. ONE 750-GALLON GASOLINE COMPARTMENT, EQUIPPED WITH PHASE I VAPOR RECOVERY SYSTEM.
 - B. ONE -1000 GALLON DIESEL COMPARTMENT, NOT EQUIPPED WITH PHASE I VAPOR RECOVERY SYSTEM.
2. 1-GASOLINE NOZZLE DISPENSING 1 PRODUCT ON A TANK TOP MOUNTED DISPENSER, EQUIPPED WITH PHASE II VAPOR RECOVERY SYSTEM, BALANCE RETRACTOR (G-70-52-AM).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. EXCEPT FOR DIESEL TRANSFERS, PHASE I VAPOR RECOVERY SYSTEMS SHALL BE IN FULL OPERATION WHENEVER FUEL IS BEING TRANSFERRED INTO STORAGE TANKS.
[RULE 461]
4. EXCEPT FOR DIESEL TRANSFERS, PHASE II VAPOR RECOVERY SYSTEMS SHALL BE IN FULL OPERATION WHENEVER FUEL IS BEING TRANSFERRED INTO MOTOR VEHICLES, AS DEFINED IN RULE 461.
[RULE 461]
5. ALL PHASE I AND PHASE II VAPOR RECOVERY EQUIPMENT AT THIS FACILITY SHALL BE INSTALLED, OPERATED AND MAINTAINED TO MEET ALL CALIFORNIA AIR RESOURCES BOARD CERTIFICATION REQUIREMENTS.
[RULE 461]



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6. THE PHASE II VAPOR RECOVERY SYSTEM SHALL BE INSTALLED, OPERATED, AND MAINTAINED SUCH THAT THE MAXIMUM ALLOWABLE PRESSURE THROUGH THE SYSTEM INCLUDING NOZZLE, VAPOR HOSE, SWIVELS, AND UNDERGROUND PIPING DOES NOT EXCEED THE DYNAMIC BACK PRESSURES DESCRIBED BY THE CALIFORNIA AIR RESOURCES BOARD EXECUTIVE ORDER BY WHICH THE SYSTEM WAS CERTIFIED:

NITROGEN FLOW RATES (CFH)	DYNAMIC BACK PRESSURE (INCHES OF WATER)
60	0.35
80	0.62

DYNAMIC BACK PRESSURE TESTS SHALL BE CONDUCTED TO DETERMINE THE PHASE II SYSTEM VAPOR RECOVERY BACK PRESSURES. THE TESTS SHALL BE CONDUCTED IN ACCORDANCE WITH CARB TEST PROCEDURE TP-201.4, METHODOLOGY 1. RESULTS SHALL BE SUBMITTED TO THE AQMD, OFFICE OF ENGINEERING AND COMPLIANCE, WITHIN FORTY-EIGHT (48) HOURS OF TESTS.

THE AQMD SHALL BE NOTIFIED BY E-MAIL AT R461TESTING@AQMD.GOV OR BY FACSIMILE AT TELEPHONE NUMBER (909) 396-3606 AT LEAST SEVENTY-TWO (72) HOURS PRIOR TO TESTING. SUCH NOTIFICATION SHALL INCLUDE THE NAME OF THE OWNER OR OPERATOR; THE NAME OF THE CONTRACTOR; THE LOCATION OF THE FACILITY; AND THE SCHEDULED START AND COMPLETION DATES OF THE DYNAMIC BACK PRESSURE TESTS.
[RULE 461]

7. A STATIC PRESSURE LEAK DECAY TEST SHALL BE CONDUCTED TO DEMONSTRATE THAT THE STORAGE TANKS, THE REMOTE AND/OR NOZZLE VAPOR RECOVERY CHECK VALVES, ASSOCIATED VAPOR RETURN PIPING AND FITTINGS ARE FREE FROM VAPOR LEAKS. THE TEST SHALL BE CONDUCTED IN ACCORDANCE WITH CARB TEST PROCEDURE METHOD TP-201.3. RESULTS SHALL BE SUBMITTED TO THE AQMD, OFFICE OF ENGINEERING AND COMPLIANCE, WITHIN FORTY-EIGHT (48) HOURS OF TEST.

THE AQMD SHALL BE NOTIFIED BY E-MAIL AT R461TESTING@AQMD.GOV OR BY FACSIMILE AT TELEPHONE NUMBER (909) 396-3606 AT LEAST SEVENTY-TWO (72) HOURS PRIOR TO TESTING. SUCH NOTIFICATION SHALL INCLUDE THE NAME OF THE OWNER OR OPERATOR; THE NAME OF THE CONTRACTOR; THE LOCATION OF THE FACILITY; AND THE SCHEDULED START AND COMPLETION DATES OF THE STATIC PRESSURE LEAK DECAY TEST.
[RULE 461]

8. IF THE CARB EXECUTIVE ORDER REQUIRES THE INSTALLATION OF A LIQUID REMOVAL DEVICE, A LIQUID REMOVAL RATE TEST SHALL BE CONDUCTED TO DEMONSTRATE THE REMOVAL OF GASOLINE FROM THE VAPOR PASSAGE OF THE COAXIAL HOSE. THE TEST SHALL BE CONDUCTED IN ACCORDANCE WITH CARB TEST PROCEDURE METHOD TP-201.6. RESULTS SHALL BE SUBMITTED TO THE AQMD, OFFICE OF ENGINEERING AND COMPLIANCE, WITHIN FORTY-EIGHT (48) HOURS OF TEST.

THE AQMD SHALL BE NOTIFIED BY E-MAIL AT R461TESTING@AQMD.GOV OR BY FACSIMILE AT TELEPHONE NUMBER (909) 396-3606 AT LEAST SEVENTY-TWO (72) HOURS PRIOR TO TESTING. SUCH NOTIFICATION SHALL INCLUDE THE NAME OF THE OWNER OR OPERATOR;

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THE NAME OF THE CONTRACTOR; THE LOCATION OF THE FACILITY; AND THE SCHEDULED START AND COMPLETION DATES OF THE LIQUID REMOVAL RATE TEST.
[RULE 461]

9. THE TESTING FREQUENCY FOR THE ABOVE MENTIONED TESTS SHALL BE CONDUCTED IN ACCORDANCE WITH THE MOST RECENT RULE 461 AMENDMENT OR CARB EXECUTIVE ORDER REQUIREMENTS, WHICHEVER IS MORE STRINGENT.
[RULE 461]
10. ALL RECORDS AND TEST RESULTS THAT ARE REQUIRED TO BE MAINTAINED BY RULE 461 SHALL BE KEPT ON SITE AND MADE AVAILABLE TO DISTRICT REPRESENTATIVES UPON REQUEST.
[RULE 461]
11. THE MAXIMUM QUANTITY OF GASOLINE DISPENSED FROM THE STORAGE TANKS AT THIS FACILITY SHALL NOT EXCEED 3,000 GALLONS IN ANY ONE CALENDAR MONTH NOR 36,000 GALLONS IN ANY ONE CALENDAR YEAR.
[RULE 1303(b)(2)-OFFSETS]
12. RECORDS OF MONTHLY AND ANNUAL FUEL DISPENSED SHALL BE PREPARED, SHALL BE RETAINED ON SITE FOR TWO YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT REPRESENTATIVES UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Periodic Monitoring:

13. THE OPERATOR SHALL HAVE A PERSON THAT HAS BEEN TRAINED IN ACCORDANCE WITH RULE 461(d)(5) CONDUCT A SEMI-ANNUAL INSPECTION OF THE GASOLINE TRANSFER AND DISPENSING EQUIPMENT. THE FIRST INSPECTION SHALL BE IN ACCORDANCE WITH RULE 461, ATTACHMENT B, THE SECOND INSPECTION SHALL BE IN ACCORDANCE WITH RULE 461, ATTACHMENT C, AND THE SUBSEQUENT INSPECTIONS SHALL ALTERNATE PROTOCOLS. THE OPERATOR SHALL KEEP RECORDS OF THE INSPECTION AND THE REPAIRS IN ACCORDANCE TO RULE 461 AND SECTION K OF THIS PERMIT.
[RULE 300(a)(4)]

Emissions And Requirements:

14. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

ROG: RULE 461



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F92351
A/N 414553**

Equipment Description:

TOTE LOADING/TUMBLING SYSTEM CONSISTING OF:

1. SWECO SCREEN, 4'-0" DIA. X 2'-6" H., 5 H.P.
2. TOTE LOADING TABLE, 9'-0" W. X 9'-9" W. X 7'-4" H.
3. TOTE TUMBLER, 10'-0" W. X 5'-0" D. X 10'-0" H., 15 H.P.
4. TOTE UNLOADING TABLE (DRUMS), 3'-6" W. X 4'-0" L. X 6'-11" H.
5. TOTE UNLOADING TABLE (SUPER SACKS), 5'-6" W. X 2'-10" H. X 5'-10" D.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 360 TONS OF MATERIAL IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST TWO YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

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6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS



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PERMIT TO OPERATE

**Permit No. F66536
A/N 414555**

Equipment Description:

METAL CUTTING TORCH, HYPER THERM, PLASMA ARC TYPE, MODEL POWERMAX 900, 11.4 KW, ELECTRICALLY POWERED.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW. [RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES. [RULE 204]
3. THIS PLASMA ARC CUTTER SHALL NOT BE OPERATED UNLESS IT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 401]
4. THIS EQUIPMENT SHALL NOT CUT MORE THAN 125 LINEAR FEET OF STAINLESS STEEL IN ANY ONE DAY. [RULE 1303(b)(2)-OFFSETS, RULE 1401]
5. THIS EQUIPMENT SHALL NOT CUT MORE THAN 2100 LINEAR FEET OF STAINLESS STEEL IN ANY ONE YEAR. [RULE 1303(b)(2)-OFFSETS, RULE 1401]
6. THE OPERATOR SHALL MAINTAIN RECORDS TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 3, 4, AND 5. SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF AT LEAST TWO YEARS AND BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST. [RULE 1303(b)(2)-OFFSETS, RULE 1401]

Periodic Monitoring:

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN

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ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.
THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING
REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.
[RULE 3004 (a)(4)]

Emissions And Requirements:

- 8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES
AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F92352
A/N 415393**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. BAGHOUSE, FARR, MODEL MARK III TENKAY 20L, WITH TWENTY BAGS, EACH 1'-1" DIA. X 2'-3" H., TOTAL FILTER AREA OF 4,800 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 20 H.P. BLOWER VENTING A SWECO SCREEN, A TOTE TUMBLER, TWO UNLOADING TABLES, AND A SUPER SACK DUMP HOPPER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER BAGS SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE FILTER BAGS SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER BAGS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

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- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F66689
A/N 417811**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. ADSORBER, PRIMARY, CAMERON ENVIRONMENTAL, ZEOLITE WITH 6% POTASSIUM PERMANGANATE, MODEL KLEEN AIR 2000S, 3'-10" DIA. X 7'-4" H., 4000 LBS ZEOLITE.
2. ADSORBER, SECONDARY, CAMERON ENVIRONMENTAL, ZEOLITE WITH 6% POTASSIUM PERMANGANATE, MODEL KLEEN AIR 55, 2'-0" DIA. X 3'-0" H., 400 LBS ZEOLITE.
3. EXHAUST SYSTEM VENTING TWO ETHANOL TANKS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE PRIMARY AND SECONDARY ADSORBERS SHALL BE CONNECTED IN SERIES. [RULE 1303(a)(1)-BACT]
4. THE OPERATOR SHALL MEASURE THE VOC CONCENTRATION AT THE INLET AND OUTLET OF THE PRIMARY CARBON ADSORBER AT LEAST ONCE A DAY BY USING A FLAME IONIZATION DETECTOR OR A DISTRICT APPROVED ORGANIC VAPOR ANALYZER CALIBRATED IN PPMV OF HEXANE TO DETERMINE THE CONTROL EFFICIENCY OF THE PRIMARY CARBON ADSORBER.

CONTROL EFFICIENCY = (1 - OUTLET CONCENTRATION/INLET CONCENTRATION) * 100

[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-PERIODIC MONITORING]

5. WHEN THE CONTROL EFFICIENCY OF THE PRIMARY ADSORBER, AS DETERMINED BY CONDITION NO. 4, DROPS BELOW 95%, THE ADSORBENT IN THE PRIMARY AND SECONDARY ADSORBERS SHALL BE REPLACED WITH FRESH ADSORBENT WITHIN FOUR DAYS.

[RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-PERIODIC MONITORING]

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Periodic Monitoring:

6. THE OPERATOR SHALL MEASURE THE VOC CONCENTRATION AT THE INLET AND OUTLET OF THE PRIMARY CARBON ADSORBER AT LEAST ONCE A DAY BY USING A FLAME IONIZATION DETECTOR OR A DISTRICT APPROVED ORGANIC VAPOR ANALYZER CALIBRATED IN PPMV OF HEXANE TO DETERMINE THE CONTROL EFFICIENCY OF THE PRIMARY CARBON ADSORBER.

CONTROL EFFICIENCY = $(1 - \text{OUTLET CONCENTRATION} / \text{INLET CONCENTRATION}) * 100$

[RULE 3004(a)(4)]

7. WHEN THE CONTROL EFFICIENCY OF THE PRIMARY ADSORBER, AS DETERMINED BY CONDITION NO. 4, DROPS BELOW 95%, THE ADSORBENT IN THE PRIMARY AND SECONDARY ADSORBERS SHALL BE REPLACED WITH FRESH ADSORBENT WITHIN FOUR DAYS. [RULE 3004(a)(4)]



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PERMIT TO OPERATE

**Permit No. F94224
A/N 419825**

Equipment Description:

FLUIDIZED BED DRYING, SEPARATION, AND PACKAGING SYSTEM (T7) CONSISTING OF:

1. BOWL BIN, 4'-10" DIA. X 1'-11" H.
2. FLUIDIZED BED DRYER, T7, HOT AIR, 5'-0" DIA. X 11'-0" H.
3. MIXING TANK, 4'-6" DIA. X 3'-6" H., 250 GALLON CAPACITY, 0.25 H.P.
4. PRESSURE POT.
5. PNEUMATIC TRANSFER BLOWER, VAC-U-MAX, 10 H.P.
6. SWECO SCREEN, 4'-0" DIA. X 2'-3" H., 1.5 H.P.
7. MILL, 7.5 H.P.
8. PACKAGING STATION. 45dd

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 245 TONS OF MATERIAL IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]



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5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST FIVE YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS



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PERMIT TO OPERATE

**Permit No. F94225
A/N 419827**

Equipment Description:

FLUIDIZED BED DRYING, SEPARATION, AND PACKAGING SYSTEM (T8) CONSISTING OF:

1. BOWL BIN, 5'-6" DIA. X 2'-0" H.
2. FLUIDIZED BED DRYER, T8, HOT AIR, 6'-9" DIA. X 11'-0" H.
3. MIXING TANK, 4'-6" DIA. X 3'-6" H., 250 GALLON CAPACITY, 0.25 H.P.
4. PRESSURE POT.
5. PNEUMATIC TRANSFER BLOWER, VAC-U-MAX, 10 H.P.
6. SWECO SCREEN, 4'-0" DIA. X 2'-3" H., 1.5 H.P.
7. MILL, 7.5 H.P.
8. PACKAGING STATION.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 245 TONS OF MATERIAL IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]



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5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST FIVE YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F94226
A/N 419828**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL 10D, WITH TEN CARTRIDGES, EACH 1'-1" DIA. X 2'-11" H., TOTAL FILTER AREA OF 2,820 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 15 H.P. BLOWER VENTING A SWECO SCREEN, BLENDER, LOADING STATION, AND TWO MILLS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



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PERMIT TO OPERATE

**Permit No. F92353
A/N 419830**

Equipment Description:

WEIGH STATION SYSTEM CONSISTING OF:

1. THREE WEIGH ROOMS WITH A DRUM WEIGHING POINT.
2. ONE WEIGH ROOM WITH A DRUM WEIGHING POINT AND A PALLET WEIGHING POINT.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 3,750 TONS OF MATERIAL IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST TWO YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F92354
A/N 419831**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL 16D, WITH SIXTEEN CARTRIDGES, EACH 1'-1" DIA. X 2'-11" H., TOTAL FILTER AREA OF 4,512 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 25 H.P. BLOWER VENTING FOUR WEIGH ROOMS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):



**FACILITY PERMIT TO OPERATE
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- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

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PERMIT TO OPERATE

**Permit No. F66537
A/N 424259**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. BAGHOUSE, DONALDSON TORIT, MODEL DFO2-2, WITH 2 TORIT, ULTRA-WEB, CARTRIDGES, 380 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING, AND 10 FT COLLECTION ARM.
2. EXHAUST SYSTEM WITH A 3 H.P. BLOWER VENTING A PLASMA ARC CUTTER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS. [RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. A GAUGE SHALL BE INSTALLED AND MAINTAINED TO INDICATE, IN INCHES OF WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES. THE PRESSURE DIFFERENTIAL SHALL NOT EXCEED 5 INCHES OF WATER. [RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

5. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):
 - A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
 - B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
 - C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.



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[RULE 3004 (a)(4)]

6. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

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PERMIT TO OPERATE

**Permit No. F78775
A/N 420863**

Equipment Description:

PHYTONUTRIENT EXTRACTION, FILTERING AND RECOVERY SYSTEM CONSISTING OF:

1. RECEIVING HOPPER, 10 HP
2. PUMP, WATER
3. BELT CONVEYORS, TWO
4. MILL, 40 HP
5. PUMP, 10 HP
6. SURGE TANKS/MIXERS, FOUR, 8 HP TOTAL
7. PUMPS, FOUR, 12 HP TOTAL
8. VIBRATING SCREENS, FOUR, 8 HP TOTAL
9. SURGE TANKS HOPPER
10. SCREW CONVEYOR, 2 HP TOTAL
11. EXTRACTION TANKS, TWO, ALCOHOL, EACH 6'-3" DIA. X 9'-11" H., 2000 GALLONS CAPACITY, STEAM HEATED
12. PILOT EXTRACTION TANKS, TWO, NOS. PET1 AND PET2, ALCOHOL, EACH, 3'-6" DIA. X 6'-0" H., 200 GALLONS CAPACITY, STEAM HEATED
13. SCREW PRESS, 20 HP
14. MIXING TANKS, TWO, 2 HP TOTAL
15. PUMPS, TWO, 1 HP TOTAL
16. FILTER SYSTEM
17. FEED CONVEYOR, 5 HP
18. TWIN SCREW FEEDER, 1 HP
19. TURBO DRYER, WYSSMONT, MODEL N-25 WITH A 2 HP INTERNAL CIRCULATION FAN, A TRAY AND A DISCHARGE AIR LOCK
20. DRYER PRESSURE BALANCING VALVE
21. PRODUCT RECOVERY COLLECTOR, SLY, MODEL SBR-1011-R, WITH 1320 SQ. FT. OF FILTER AREA, AND ONE 10 HP EXHAUST FAN
22. AIR CONVEYOR, VAC-U-MAX, 5 HP, PNEUMATIC CONVEYOR
23. CONDENSER, 1635 SQ. FT. OF HEAT TRANSFER AREA
24. SOLVENT RECEIVER, 425 GALLONS CAPACITY
25. PARALLEL FLOW FILTERS, TWO
26. SOLVENT RECIRCULATION FAN, 5 HP
27. SOLVENT RECOVERY PUMP, 5 HP
28. RECIRCULATION PUMP, 5 HP
29. HEAT EXCHANGER, 2200 SQ. FT. OF HEAT TRANSFER AREA
30. TANK, NITROGEN, 3000 GALLONS
31. AIR LOCK DISCHARGE, ¼ HP
32. SYSTEM FAN, 10 HP



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Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW. [RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES. [RULE 204]
3. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 1,781,220 POUNDS OF VOC-CONTAINING SOLVENTS IN ANY 30 DAY PERIOD. [RULE 1303(b)(2)-OFFSETS]
4. THIS EQUIPMENT SHALL COMPLY WITH THE EMISSIONS STANDARDS OF RULE 1103(d). [RULE 1103]
5. THE TOTAL AMOUNT OF DRY MATERIALS ADDED TO THE SURGE TANKS HOPPER (ITEM 9), TWO EXTRACTION TANKS (ITEM 11), AND ONE SURGE TANK (ECHINACEA TANK, 1 OF 4 TANKS IN ITEM 6) SHALL NOT EXCEED 902,880 POUNDS IN ANY 30 DAY PERIOD. [RULE 1303(b)(2)—OFFSETS]
6. DURING EXTRACTION, EACH EXTRACTION TANK SHALL VENT ONLY THROUGH A PRESSURE RELIEF VALVE SET AT 0.5 OZ PRESSURE OR HIGHER. [RULE 1303(a)(1)-BACT]
7. THE TEMPERATURE OF THE NITROGEN GAS STREAM EXITING THE CONDENSER SHALL NOT EXCEED 90 DEGREES FAHRENHEIT. [RULE 1103, RULE 1303(a)(1)-BACT]
8. THE TEMPERATURE OF THE COOLING WATER SUPPLIED TO THE CONDENSER SHALL NOT EXCEED 80 DEGREES FAHRENHEIT WHEN ALCOHOL IS USED FOR EXTRACTION. [RULE 1103, RULE 1303(a)(1)-BACT]
9. NOT LESS THAN 250 GALLONS OF COOLING WATER SHALL BE SUPPLIED TO THE CONDENSER WHEN ALCOHOL IS USED FOR EXTRACTION. [RULE 1103, RULE 1303(a)(1)-BACT]
10. A TEMPERATURE GAUGE AND RECORDER SHALL BE INSTALLED AND MAINTAINED TO MEASURE THE TEMPERATURE OF THE GAS EXITING THE CONDENSER, AND A TEMPERATURE GAUGE AND RECORDER SHALL BE INSTALLED AND MAINTAINED TO MEASURE THE TEMPERATURE OF THE WATER ENTERING THE CONDENSER. [RULE 1103, RULE 1303(a)(1)-BACT]
11. A FLOW METER INDICATING GPM SHALL BE INSTALLED AND MAINTAINED IN THE COOLING WATER SUPPLY LINE TO THE CONDENSER. [RULE 1103, RULE 1303(a)(1)-BACT]
12. THE DUST COLLECTED IN THE PRODUCT RECOVERY COLLECTOR SHALL BE DISCHARGED ONLY INTO CLOSED CONTAINERS. [RULE 1303(a)(1)-BACT]
13. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE SURGE TANKS HOPPER (ITEM 9), TWO EXTRACTION TANKS (ITEM 11), AND ONE SURGE TANK (ECHINACEA TANK, 1 OF 4 TANKS IN ITEM 6) ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL

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USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]

14. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE TWO EXTRACTION TANKS (ITEM 11), TWO PILOT EXTRACTION TANKS (ITEM 12), ONE SURGE TANK (ECHINACEA TANK, 1 OF 4 TANKS IN ITEM 6), VIBRATING SCREEN (1 OF 4 SCREENS IN ITEM 8), SCREW PRESS (ITEM 13), FEED CONVEYOR (ITEM 17), AND DRYER PRESSURE BALANCING VALVE (ITEM 20) ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER. [RULE 1103, RULE 1303(a)(1)-BACT]
15. THE OPERATOR SHALL MAINTAIN ADEQUATE RECORDS TO VERIFY COMPLIANCE WITH CONDITIONS NOS. 3, 4, 5, 7, 8, AND 9 ABOVE. SUCH RECORDS SHALL BE KEPT ON THE PREMISES FOR AT LEAST TWO YEARS AND BE MADE AVAILABLE TO THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE UPON REQUEST. [RULE 1103, RULE 1303(a)(1)-BACT]

Periodic Monitoring:

16. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.
[RULE 3004 (a)(4)]
17. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.
THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
 - A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.[RULE 3004 (a)(4)]
18. THE OPERATOR SHALL USE THIS EQUIPMENT IN SUCH A MANNER THAT THE FLOW RATE OF THE CONDENSER WATER IS NOT LESS THAN 250 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE COOLING WATER. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004 (a)(4)]



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Emissions And Requirements:

19. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1103

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PERMIT TO OPERATE

**Permit No. F78772
A/N 422029**

Equipment Description:

THIN FILM EVAPORATOR —TF1 CONSISTING OF:

1. TURBO-FILM PROCESSOR, VOTATOR, MODEL NO. 26-120, WITH A 2 HP PRODUCT PUMP AND A CONDENSER, BASCO, MODEL NO. 5, SIZE 22156, WITH 1,250 SQUARE FEET OF HEAT TRANSFER AREA
2. PRODUCT RECEIVER, 25 GALLON CAPACITY
3. CONDENSATE PUMP, 5 HP
4. VACUUM PUMP, NASH ENGINEERING CO., MODEL CL-203, 30 HP
5. LIQUID SEAL PUMP, 1 HP
6. SOLVENT COOLER, BASCO TYPE 500, WITH 56 SQ. FT. OF COOLING AREA
7. EXHAUST COOLER, BASCO TYPE 500, WITH 15.7 SQ. FT. OF COOLING AREA
8. LIQUID SEAL COOLER, BASCO TYPE 500, MODEL PU2768
9. THREE EXTRACT HOLDING TANKS, NOS. EHT1, EHT2 AND EHT3, EACH 9'-6" DIA. X 6'-0" H., EACH 2000 GALLONS CAPACITY, EACH WITH A 3 HP FEED PUMP (COMMON TO A/N 422029 AND 422030)
10. CHILL TANK, NO. CT1, 7'-6" DIA. X 4'-0" H., 1,300 GALLONS CAPACITY (COMMON TO A/N 422029 AND 422030)

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

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3. THE MAXIMUM EMISSIONS OF VOLATILE ORGANIC COMPOUNDS FROM THE OPERATION OF THIS EQUIPMENT SHALL NOT EXCEED 87 POUNDS IN ANY ONE MONTH. [RULE 1103, RULE 1303(b)(2)—OFFSETS]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 4,234,000 POUNDS OF VOC CONTAINING FEED EXTRACT IN ANY ONE MONTH. [RULE 1303(b)(2)—OFFSETS]
5. THE OPERATOR SHALL MAINTAIN ADEQUATE RECORDS TO VERIFY COMPLIANCE WITH CONDITION NO. 4 ABOVE. SUCH RECORDS SHALL BE KEPT ON THE PREMISES FOR AT LEAST TWO YEARS AND BE MADE AVAILABLE TO THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE UPON REQUEST. [RULE 1303(b)(2)—OFFSETS]
6. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE TURBO-FILM PROCESSOR AND THE THREE EXTRACT HOLDING TANKS ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 1103]

Emissions And Requirements:

7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103



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PERMIT TO OPERATE

**Permit No. F78773
A/N 422030**

Equipment Description:

THIN FILM EVAPORATOR—TF2 CONSISTING OF:

1. VACUUM EVAPORATOR, NO. TF2, STEAM-HEATED, WITH 86 SQ. FT. OF HEAT TRANSFER AREA AND A 25 HP AGITATOR
2. ONE PRODUCT RECEIVER, 25 GALLONS CAPACITY, WITH A PRODUCT DISCHARGE PUMP
3. VACUUM PUMP, 40 HP
4. CONDENSER, NO. CON2, WATER-COOLED, WITH 1640 SQ. FT. OF HEAT TRANSFER AREA AND A 5 HP DISCHARGE PUMP
5. ONE CONDENSATE RECEIVER, 25 GALLON CAPACITY
6. LIQUID SEAL COOLER, BASCO TYPE 500, MODEL PU2768
7. THREE EXTRACT HOLDING TANKS, NOS. EHT1, EHT2, AND EHT3, EACH 9'-6" DIA. X 6'-0" H., EACH 2,000 GALLONS CAPACITY, EACH WITH A 3 HP FEED PUMP (COMMON TO A/N 422029 AND 422030)
8. CHILL TANK, NO. CT1, 7'-6" DIA. X 4'-0" H., 1,300 GALLONS CAPACITY (COMMON TO A/N 422029 AND 422030)

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW. [RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES. [RULE 204]
3. THE MAXIMUM EMISSIONS OF VOLATILE ORGANIC COMPOUNDS FROM THE OPERATION OF THIS EQUIPMENT SHALL NOT EXCEED 10 POUNDS IN ANY ONE MONTH. [RULE 1103, RULE 1303(b)(2)—OFFSETS]



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4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 4,500,000 POUNDS OF VOC CONTAINING FEED EXTRACT IN ANY ONE MONTH. [RULE 1303(b)(2)—OFFSETS]
5. THE OPERATOR SHALL MAINTAIN RECORDS TO VERIFY COMPLIANCE WITH CONDITION NO. 4 ABOVE. SUCH RECORDS SHALL BE KEPT ON THE PREMISES FOR AT LEAST TWO YEARS AND BE MADE AVAILABLE TO THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE UPON REQUEST. [RULE 1303(b)(2)—OFFSETS]
6. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE VACUUM EVAPORATOR AND THREE EXTRACT HOLDING TANKS ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 1103]

Emissions And Requirements:

7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F89677
A/N 430218**

Equipment Description:

EXTRUSION SYSTEM CONSISTING OF:

1. FEED HOPPER, ACCURATE, 10 CU. FT. CAPACITY.
2. TWO SCREW FEEDERS, 0.78 H.P. AND 3 H.P.
3. EXTRUDER, 30 H.P.
4. CONVEYOR, 1'-6" W. X 16'-0" L., 0.5 H.P.
5. MILL, 7.5 H.P.
6. SCREEN, SWECO, 2'-6" DIA. X 2'-6" H., 0.5 H.P.
7. PACKAGING AREA.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS IT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 320 TONS OF MATERIAL IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE KEPT ON FILE FOR A MINIMUM OF THE LAST TWO YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]



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Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F89678
A/N 430219**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL 4D, WITH FOUR CARTRIDGES, EACH 1'-1" DIA. X 2'-11" H., TOTAL FILTER AREA OF 1,128 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 5 H.P. BLOWER VENTING THE FEED HOPPER, SWECO SCREEN AND THE PACKAGING AREA.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER. [RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS. [RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES. [RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):
 - A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
 - B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.
[RULE 3004 (a)(4)]
7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.
[RULE 3004 (a)(4)]
8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.
- [RULE 3004 (a)(4)]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F94227
A/N 432127**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-12, WITH TWELVE FILTER CARTRIDGES, TOTAL FILTER AREA OF 2,400 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 40 H.P. BLOWER VENTING A FLUIDIZED BED DRYER (T8).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F94228
A/N 432128**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-12, WITH TWELVE FILTER CARTRIDGES, TOTAL FILTER AREA OF 2,400 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 40 H.P. BLOWER VENTING A FLUIDIZED BED DRYER (T7).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDEGS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F89679
A/N 434780**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-16, WITH SIXTEEN BAGS, EACH 6'-9" DIA. X 14'-4" L., TOTAL FILTER AREA OF 3,200 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 25 H.P. BLOWER VENTING THE SUPER SACK UNLOADING STATION, BELT CONVEYOR, VACUUM MIXER/DRYER, THREE LOADING STATIONS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
 - B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
 - C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.
[RULE 3004 (a)(4)]
7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.
[RULE 3004 (a)(4)]
8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.
[RULE 3004 (a)(4)]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F89681
A/N 435311**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. THERMAL OXIDIZER, RELIABLE THERMAL TECHNOLOGIES, MODEL RTT-3.3M-125WHB, 6'-0" W. X 10'-6" L. X 5'-6" H., WITH A 6.0 MMBTU/HR HIRT, MODEL MJG-24, DIRECT NATURAL GAS FIRED BURNER.
2. EXHAUST SYSTEM WITH A 10-HP BLOWER VENTING TWO EXTRACTION TANKS, TWO PILOT EXTRACTION TANKS, SURGE TANK, VIBRATING SCREEN, SCREW PRESS, FEED CONVEYOR, DRYER PRESSURE BALANCING VALVE FOR THE PHYTONUTRIENT EXTRACTION, FILTERING, AND RECOVERY SYSTEM (A/N 420863), TURBO-FILM PROCESSOR FOR THE THIN FILM EVAPORATOR-TF1 (A/N 422029), VACUUM EVAPORATOR FOR THE THIN FILM EVAPORATOR-TF2 (A/N 422030), AND THREE EXTRACT HOLDING TANKS (COMMON TO BOTH THIN FILM EVAPORATORS - A/N 422029 AND 422030).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE THERMAL OXIDIZER SHALL BE IN FULL USE WHENEVER THE PHYTONUTRIENT EXTRACTION, FILTERING, AND RECOVERY SYSTEM (A/N 420863), THE THIN FILM EVAPORATOR—TF1 (A/N 422029), OR THE THIN FILM EVAPORATOR—TF2 (A/N 422030) IS IN OPERATION AND PROCESSING ALCOHOL-BASED EXTRACTIONS OR EVAPORATIONS. [RULE 1103, RULE 1303(b)(2)-OFFSETS]
4. THE OPERATOR SHALL OPERATE AND MAINTAIN THIS AIR POLLUTION CONTROL SYSTEM TO ACHIEVE A MINIMUM DESTRUCTION EFFICIENCY OF 98% VOC BY WEIGHT IN THE EXHAUST GASES.
[RULE 1103, RULE 1303(b)(2)-OFFSETS]

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Periodic Monitoring:

5. THE OPERATOR SHALL USE THIS EQUIPMENT IN SUCH A MANNER THAT THE TEMPERATURE OF THE AFTERBURNER IS NOT LESS THAN 1425 DEG F. TO COMPLY WITH THIS CONDITION, THE OPERATOR SHALL INSTALL AND MAINTAIN A TEMPERATURE READING DEVICE TO ACCURATELY INDICATE THE TEMPERATURE OF THE AFTERBURNER. THE OPERATOR SHALL ALSO INSTALL AND MAINTAIN A DEVICE TO CONTINUOUSLY RECORD THE PARAMETER BEING MEASURED. [RULE 1103, RULE 1303(b)(2)-OFFSETS, RULE 3004(a)(4)]

6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.
THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
 - A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT SOURCE TEST(S) IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:
 - A. THE TEST SHALL BE CONDUCTED AT LEAST ONCE DURING THE LIFE OF THE PERMIT.
 - B. THE TEST SHALL BE CONDUCTED TO DETERMINE THE VOC EMISSIONS USING EPA METHOD 25 OR 25A MEASURED OVER A 60 MINUTE AVERAGING TIME PERIOD.
 - C. THE TEST SHALL BE CONDUCTED TO DEMONSTRATE COMPLIANCE WITH RULE 1103 AND 1303(b)(2).[RULE 1103, RULE 1303(b)(2)-OFFSETS, RULE 3004(a)(4)]

8. THE OPERATOR SHALL OPERATE AND MAINTAIN THE THERMAL OXIDIZERS ACCORDING TO THE FOLLOWING REQUIREMENTS:
 - A. THE COMBUSTION CHAMBER TEMPERATURE SHALL BE MAINTAINED AT A MINIMUM OF 1,425 DEGREES FAHRENHEIT WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.
 - B. THE OPERATOR SHALL OPERATE AND MAINTAIN A TEMPERATURE MEASURING AND RECORDING SYSTEM TO CONTINUOUSLY MEASURE AND RECORD THE COMBUSTION CHAMBER TEMPERATURE PURSUANT TO THE OPERATION AND MAINTENANCE REQUIREMENTS SPECIFIED IN 40 CFR PART 64.7. SUCH A SYSTEM SHALL HAVE AN ACCURACY OF WITHIN 1% OF THE TEMPERATURE BEING MONITORED AND SHALL BE INSPECTED, MAINTAINED, AND CALIBRATED ON AN ANNUAL BASIS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.



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- C. FOR THE PURPOSE OF THIS CONDITION, A DEVIATION SHALL BE DEFINED AS WHEN A COMBUSTION CHAMBER TEMPERATURE OF LESS THAN 1,425 DEGREES FAHRENHEIT OCCURS DURING NORMAL OPERATION OF THE EQUIPMENT IT SERVES. THE OPERATOR SHALL REVIEW THE RECORDS OF THE COMBUSTION CHAMBER TEMPERATURE ON A DAILY BASIS TO DETERMINE IF A DEVIATION OCCURS OR SHALL INSTALL AN ALARM SYSTEM TO ALERT THE OPERATOR WHEN A DEVIATION OCCURS.
- D. WHENEVER A DEVIATION OCCURS, THE OPERATOR SHALL INSPECT THIS EQUIPMENT TO IDENTIFY THE CAUSE OF SUCH A DEVIATION, TAKE IMMEDIATE CORRECTIVE ACTION TO MAINTAIN THE COMBUSTION CHAMBER TEMPERATURE AT OR ABOVE 1,425 DEGREES FAHRENHEIT, AND KEEP RECORDS OF THE DURATION AND CAUSE (INCLUDING UNKNOWN CAUSE, IF APPLICABLE) OF THE DEVIATION AND THE CORRECTIVE ACTION TAKEN.
- E. ALL DEVIATIONS SHALL BE REPORTED TO THE AQMD PURSUANT TO THE REQUIREMENTS SPECIFIED IN 40 CFR PART 64.9 AND CONDITION NOS. 22 AND 23 IN SECTION K OF THIS PERMIT. THE REPORT SHALL INCLUDE THE TOTAL OPERATING TIME OF THIS EQUIPMENT AND THE TOTAL ACCUMULATED DURATION OF ALL DEVIATIONS FOR EACH SEMI-ANNUAL REPORTING PERIOD SPECIFIED IN CONDITION NO. 23 IN SECTION K OF THIS PERMIT.
- F. THE OPERATOR SHALL SUBMIT AN APPLICATION WITH A QUALITY IMPROVEMENT PLAN (QIP) IN ACCORDANCE WITH 40 CFR PART 64.8 TO THE AQMD IF AN ACCUMULATION OF DEVIATIONS EXCEEDS 5 PERCENT DURATION OF THIS EQUIPMENT'S TOTAL OPERATING TIME FOR ANY SEMI-ANNUAL REPORTING PERIOD SPECIFIED IN CONDITION NO. 23 IN SECTION K OF THIS PERMIT. THE REQUIRED QIP SHALL BE SUBMITTED TO THE AQMD WITHIN 90 CALENDAR DAYS AFTER THE DUE DATE FOR THE SEMI-ANNUAL MONITORING REPORT.
- G. THE OPERATOR SHALL INSPECT AND MAINTAIN ALL COMPONENTS OF THIS EQUIPMENT ON AN ANNUAL BASIS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.
- H. THE OPERATOR SHALL KEEP ADEQUATE RECORDS IN A FORMAT THAT IS ACCEPTABLE TO THE AQMD TO DEMONSTRATE COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS SPECIFIED IN THIS CONDITION AND 40 CFR PART 64.9 FOR A MINIMUM OF FIVE YEARS. [RULE 1303(a)(1)-BACT, 3004(a)(4)-PERIODIC MONITORING, 40CFR PART 64]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1103



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F89682
A/N 435313**

Equipment Description:

BOILER, SELLERS, MODEL SH-LN390, WITH ONE 5,200,000 BTU PER HOUR, NATURAL GAS FIRED LOW NO_x BURNER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS BOILER SHALL BE FIRED WITH NATURAL GAS ONLY.
[RULE 1303(a)(1)-BACT]
4. THE BOILER SHALL EMIT NO MORE THAN 40 PPM OF OXIDES OF NITROGEN (NO_x), CALCULATED AS NO₂, AND NO MORE THAN 400 PPM OF CARBON MONOXIDE (CO), ALL MEASURED BY VOLUME ON A DRY BASIS, AT 3% O₂.
[RULE 1146]
5. THE BURNER SHALL BE EQUIPPED WITH A CONTROL SYSTEM TO AUTOMATICALLY REGULATE COMBUSTION AIR AND FUEL AS THE BOILER LOAD VARIES. THIS AUTOMATIC CONTROL SYSTEM SHALL BE ADJUSTED AND TUNED AT LEAST TWICE A YEAR ACCORDING TO MANUFACTURER'S SPECIFICATIONS TO ASSURE ITS ABILITY TO REPEAT THE SAME PERFORMANCE.
[RULE 1146]
6. AN EQUIPMENT OPERATING LOG LISTING THE DATE OF OPERATION, THE ELAPSED TIME, IN HOURS, ADJUSTMENTS TUNE-UP, AND CALIBRATION AS STATED IN CONDITION NO. 5 SHALL BE MAINTAINED AND KEPT FOR AT LEAST FIVE YEARS AND BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1146]

Periodic Monitoring:

7. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE NO_x EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 7.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE

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ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.

FOR THE PURPOSE OF DETERMINING COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT, THE EMISSIONS SHALL BE MEASURED AND AVERAGED OVER A 60 MINUTE TIME PERIOD.
[RULE 3004(a)(4)]

8. THE OPERATOR SHALL DETERMINE COMPLIANCE WITH THE CO EMISSION LIMIT(S) EITHER BY: (a) CONDUCTING A SOURCE TEST AT LEAST ONCE EVERY FIVE YEARS USING AQMD METHOD 100.1 OR 10.1; OR (b) CONDUCTING A TEST AT LEAST ANNUALLY USING A PORTABLE ANALYZER AND AQMD-APPROVED TEST METHOD. THE TEST SHALL BE CONDUCTED WHEN THE EQUIPMENT IS OPERATING UNDER NORMAL CONDITIONS TO DEMONSTRATE COMPLIANCE WITH RULE 1146 CONCENTRATION LIMIT. THE OPERATOR SHALL COMPLY WITH ALL GENERAL TESTING, REPORTING, AND RECORDKEEPING REQUIREMENTS IN SECTIONS E AND K OF THIS PERMIT.
[RULE 3004 (a)(4)]

9. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- D. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
 - E. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - F. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- E. STACK OR EMISSION POINT IDENTIFICATION;
- F. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- G. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- H. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.



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[RULE 3004 (a)(4)]

Emissions And Requirements:

10. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

CO: 2000 PPMV, RULE 407
CO: 400 PPMV, RULE 1146
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
NOX: 40 PPMV, RULE 1146

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F94229
A/N 441899**

Equipment Description:

BLENDING/MILLING SYSTEM CONSISTING OF:

1. SWECO SCREEN, 2'-6" DIA. X 1'-3" H., WITH TWO 0.38 H.P. MOTORS.
2. PNEUMATIC TRANSFER BLOWER, VAC-U-MAX, 10 H.P.
3. BLENDER, 4'-0" DIA. X 9'-8" L., 125 H.P.
4. PACKAGING STATION.
5. TWO MILLS, 7.5 H.P. AND 15 H.P.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 490 TONS OF MATERIAL IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST FIVE YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
 - PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F94230
A/N 441902**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL 20L, WITH TWENTY FILTER CARTRIDGES, TOTAL FILTER AREA OF 4,400 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 10 H.P. BLOWER VENTING A FLUIDIZED BED DRYER (T7), FLUIDIZED BED DRYER (T8), TWO SWECO SCREENS, TWO MILLS, AND TWO PACKAGING STATIONS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):



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- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F92355
A/N 442846**

Equipment Description:

BLENDING SYSTEM CONSISTING OF:

1. SWECO SCREEN, 2'-6" DIA. X 0'-1" H., 0.5 H.P.
2. BLENDER, LITTLEFORD, MODEL FKM-600, 3'-0" DIA. X 4'-3" L., 13 CU. FT. CAPACITY, 35 H.P., WITH TWO CHOPPERS, 10 H.P. EACH.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 320 TONS IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST TWO YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

Permit No. F92357
A/N 449766

Equipment Description:

FLUIDIZED BED DRYING, SEPARATION, AND PACKAGING SYSTEM (GLATT A) CONSISTING OF:

1. SWECO SCREEN, 2'-6" DIA. X 3'-5" H., 1/2 H.P.
2. SURGE BIN, 25 CU. FT. CAPACITY.
3. PNEUMATIC TRANSFER BLOWER, VAC-U-MAX, 10 H.P.
4. MIXING TANK, 3'-3" DIA. X 4'-0" H., 250 GALLON CAPACITY, 2 H.P.
5. PRESSURE POT.
6. FLUIDIZED BED DRYER, HOT AIR, GLATT, 5'-11" DIA. X 31'-0" H., 50 H.P.
7. RECEIVING HOPPER, 25 CU. FT. CAPACITY.
8. AUGER, 0'-6" DIA. X 4'-0" L., 3 H.P.
9. SWECO SCREEN, 5'-0" DIA. X 4'-8" H., 2.5 H.P.
10. CO-MILL, 5 H.P.
11. RECEIVING HOPPER, 75 CU. FT. CAPACITY.
12. AUGER, 0'-6" DIA. X 15'-0" L., 3 H.P.
13. SWECO SCREEN, 2'-0" DIA. X 2'-6" H., 1/3 H.P.
14. POUCH PACKAGING STATION.
15. AUGER, 0'-6" DIA. X 15'-0" L., 3 H.P.
16. SUPERSACK PACKAGING STATION.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

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2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 260 TONS IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST FIVE YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F92358
A/N 449767**

Equipment Description:

FLUIDIZED BED DRYING, SEPARATION, AND PACKAGING SYSTEM (GLATT B) CONSISTING OF:

1. SWECO SCREEN, 2'-6" DIA. X 3'-5" H., 1/2 H.P.
2. SURGE BIN, 25 CU. FT. CAPACITY.
3. PNEUMATIC TRANSFER BLOWER, VAC-U-MAX, 10 H.P.
4. MIXING TANK, 3'-3" DIA. X 4'-0" H., 250 GALLON CAPACITY, 2 H.P.
5. PRESSURE POT.
6. FLUIDIZED BED DRYER, HOT AIR, GLATT, 5'-11" DIA. X 31'-0" H., 50 H.P.
7. RECEIVING HOPPER, 25 CU. FT. CAPACITY.
8. AUGER, 0'-6" DIA. X 4'-0" L., 3 H.P.
9. SWECO SCREEN, 5'-0" DIA. X 4'-8" H., 2.5 H.P.
10. CO-MILL, 5 H.P.
11. RECEIVING HOPPER, 75 CU. FT. CAPACITY.
12. AUGER, 0'-6" DIA. X 15'-0" L., 3 H.P.
13. SWECO SCREEN, 2'-0" DIA. X 2'-6" H., 1/3 H.P.
14. POUCH PACKAGING STATION.
15. AUGER, 0'-6" DIA. X 15'-0" L., 3 H.P.
16. SUPERSACK PACKAGING STATION.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS

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ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE EQUIPMENT IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 260 TONS IN ANY ONE CALENDAR MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST THE LAST FIVE YEARS, AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F92359
A/N 449768**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. BAGHOUSE, FARR, MODEL GS-10, WITH TEN FILTER BAGS, TOTAL FILTER AREA OF 2,000 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 20 H.P. BLOWER VENTING A FLUIDIZED BED DRYER (GLATT A).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER BAGS SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER BAGS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

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- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F92360
A/N 449769**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. BAGHOUSE, FARR, MODEL GS-10, WITH TEN FILTER BAGS, TOTAL FILTER AREA OF 2,000 SQ. FT., PULSE JET CLEANED.
2. EXHAUST SYSTEM WITH A 20 H.P. BLOWER VENTING A FLUIDIZED BED DRYER (GLATT B).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER BAGS SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER BAGS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F96162
A/N 475444**

Equipment Description:

PHYTONUTRIENT EXTRACTION, FILTERING AND RECOVERY SYSTEM CONSISTING OF:

1. INCLINED FEED CONVEYOR, 1'-3" W. X 47'-0" L., 5 H.P.
2. MILL, URSHELL LABORATORIES, WITH AN AGITATOR, FEED SCREW, AND IMPELLOR, 45 H.P. TOTAL.
3. PUMP, 10 H.P.
4. TWO EXTRACTION TANKS, C.E. HOWARD, ALCOHOL, STEAM HEATED, EACH 6'-3" DIA. X 9'-11" H., EACH 2,000 GALLON CAPACITY, EACH WITH A 5 H.P. PUMP AND A 2 H.P. MIXER.
5. SURGE TANK HOPPER, WITH A 2 H.P. SCREW CONVEYOR (FLOVEYOR).
6. EXTRACTION TANK, C.E. HOWARD, ALCOHOL, STEAM HEATED, 4'-5" DIA. X 5'-6" H., 400 GALLON CAPACITY, WITH A 3 H.P. PUMP AND A 2 H.P. MIXER.
7. EXTRACTION TANK, C.E. HOWARD, ALCOHOL, STEAM HEATED, 6'-0" DIA. X 5'-0" H., 1,000 GALLON CAPACITY, WITH A 3 H.P. PUMP AND TWO 2 H.P. MIXERS.
8. SEPARATOR, LIQUITEX, 2 H.P.
9. ACCUMULATION TANK, PPT INC., 1'-6" DIA. X 2'-0" H., 15 GALLON CAPACITY, WITH TWO PUMPS.
10. SCREW PRESS, REHNBERG, 20 H.P.
11. ENCLOSED CONVEYOR, 1'-1" W. X 65'-0" L., 5 H.P.
12. TWIN SCREW FEEDER WITH HOPPER, 3 H.P.
13. TURBO DRYER, WYSSMONT, STEAM HEATED, MODEL N-25, WITH A 2 H.P. CIRCULATION FAN, ROTARY TRAY, DISCHARGE AIRLOCK AND A 1/2 H.P. ROTARY VALVE.
14. PNEUMATIC TRANSFER SYSTEM, VAC-U-MAX, 7-1/2 H.P.
17. BELT CONVEYOR, 1'-0" W. X 40'-0" L., 1 H.P.

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18. PRODUCT RECOVERY SYSTEM, SLY, MODEL SBR-1011-R, WITH 1,320 SQ. FT. HEAT TRANSFER AREA, A 20 H.P. EXHAUST FAN AND A ½ H.P. ROTARY VALVE.
19. CONDENSER, 1635 SQ. FT. HEAT TRANSFER AREA.
20. SOLVENT RECEIVER, 425 GALLON CAPACITY.
21. TWO PARALLEL FLOW FILTERS.
22. RECIRCULATION PUMP, GOULD PUMP, 3 H.P.
23. SOLVENT RECOVERY PUMP, GOULD PUMP, 3 H.P.
24. SOLVENT RECOVERY RECIRCULATION FAN, 40 H.P.
25. DRYER PRESSURE BALANCING VALVE.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 1,781,220 POUNDS OF VOC-CONTAINING SOLVENTS IN ANY 30 DAY PERIOD.
[RULE 1303(b)(2)-OFFSETS]
4. THIS EQUIPMENT SHALL COMPLY WITH THE EMISSIONS STANDARDS OF RULE 1103(d).
[RULE 1103]
5. THE TOTAL AMOUNT OF DRY MATERIALS ADDED TO THE SURGE TANKS HOPPER (ITEM NO. 5) SHALL NOT EXCEED 902,880 POUNDS IN ANY 30 DAY PERIOD.
[RULE 1303(b)(2)-OFFSETS]
6. DURING EXTRACTION, EACH EXTRACTION TANK SHALL VENT ONLY THROUGH A PRESSURE RELIEF VALVE SET AT 0.5 OZ PRESSURE OR HIGHER.
[RULE 1303(a)(1)-BACT]
7. THE TEMPERATURE OF THE NITROGEN GAS STREAM EXITING THE CONDENSER SHALL NOT EXCEED 90 DEGREES FAHRENHEIT.
[RULE 1103, RULE 1303(a)(1)-BACT]

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8. THE TEMPERATURE OF THE COOLING WATER SUPPLIED TO THE CONDENSER SHALL NOT EXCEED 90 DEGREES FAHRENHEIT.
[RULE 1103, RULE 1303(a)(1)-BACT]
9. NOT LESS THAN 250 GALLONS OF COOLING WATER SHALL BE SUPPLIED TO THE CONDENSER WHEN ALCOHOL IS USED FOR EXTRACTION.
[RULE 1103, RULE 1303(a)(1)-BACT]
10. A TEMPERATURE GAUGE AND RECORDER SHALL BE INSTALLED AND MAINTAINED TO MEASURE THE TEMPERATURE OF THE GAS EXITING THE CONDENSER, AND A TEMPERATURE GAUGE AND RECORDER SHALL BE INSTALLED AND MAINTAINED TO MEASURE THE TEMPERATURE OF THE WATER ENTERING THE CONDENSER.
[RULE 1103, RULE 1303(a)(1)-BACT]
11. A FLOW METER INDICATING GPM SHALL BE INSTALLED AND MAINTAINED IN THE COOLING WATER SUPPLY LINE TO THE CONDENSER.
[RULE 1103, RULE 1303(a)(1)-BACT]
12. THE DUST COLLECTED IN THE PRODUCT RECOVERY SYSTEM SHALL BE DISCHARGED ONLY INTO CLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT]
13. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE SURGE TANK HOPPER (ITEM NO. 5), FOUR EXTRACTION TANKS (ITEM NO. 4, 6 AND 7), SEPARATOR (ITEM NO. 8), SCREW PRESS (ITEM NO. 10), TWIN SCREW FEEDER (ITEM NO. 23) AND DRYER PRESSURE BALANCING VALVE (ITEM NO. 25) ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATED BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
14. THE OPERATOR SHALL MAINTAIN ADEQUATE RECORDS TO VERIFY COMPLIANCE WITH CONDITIONS NOS. 3, 4, 5, 7, 8, AND 9. SUCH RECORDS SHALL BE KEPT ON THE PREMISES FOR AT LEAST THE LAST TWO YEARS AND BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1103, RULE 1303(a)(1)-BACT]

Periodic Monitoring:

15. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.
[RULE 3004(a)(4)]



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16. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSION FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.
[RULE 3004(a)(4)]
17. THE OPERATOR SHALL USE THIS EQUIPMENT IN SUCH A MANNER THAT THE FLOW RATE OF THE CONDENSER WATER IS NOT LESS THAN 250 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE COOLING WATER. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004(a)(4)]

Emissions And Requirements:

18. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
 - PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS
 - VOC: RULE 1103

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F96163
A/N 475445**

Equipment Description:

FOOD SUPPLEMENT SPRAY DRYING SYSTEM CONSISTING OF:

1. BULK-SACK UNLOADING STATION WITH A ½ H.P. ROTARY AIRLOCK.
2. PNEUMATIC TRANSFER SYSTEM, REIMELT, 40 H.P.
3. GUMP SIFTER.
4. PRODUCT RECEIVER, REIMELT, 3'-0" DIA. X 8'-6" H., 25 CU. FT. CAPACITY, WITH A ½ H.P. ROTARY AIRLOCK.
5. GRAVIMETRIC FEED SYSTEM, K-TRON, WITH A 3 CU. FT. HOPPER, A ¼ H.P. TWIN-SCREW FEEDER, AND A ¾ H.P. BELT FEEDER.
6. BREDDO TANK SYSTEM, 4'-8" DIA. X 4'-2" H., WITH A 3 H.P. AGITATOR AND A 1-1/2 H.P. TRANSFER PUMP.
7. HEATER, MAXON, DIRECT GAS FIRED, WITH A MAXON MODEL NP-III-18 BURNER AND A 7.5 H.P. SUPPLY FAN.
8. TOTE UNLOADING SYSTEM.
9. MIX TANK, 4'-8" DIA. X 4'-2" H., WITH TWO 3 H.P. AGITATORS AND A 3 H.P. TRANSFER PUMP.
10. FEED TANK, 4'-8" DIA. X 4'-2" H., WITH A 3 H.P. AGITATOR AND A 1-1/2 H.P. TRANSFER PUMP.
11. PASTEURIZATION SYSTEMS, HEAT EXCHANGERS, ALFA-LAVA, MODEL 15389, 1'-8" W. X 3'-7" L. X 4'-0" H., PLATE AND FRAME TYPE, 644 SQ. FT. OF HEAT TRANSFER AREA.
12. SCHUGI NOZZLE, 7.5 H.P.
13. ATOMIZER NOZZLE, 5 H.P.
14. SPRAY DRYER, NIRO, MODEL 8-80R, WITH A ½ H.P. COOLING FAN AND A 5 H.P. SWEEP FAN.
15. CYCLONE SEPARATOR, CARMAN, MODEL CS-195, 1'-8" DIA. X 6'-10" H.
16. FLUID BED COOLER, CARMAN, MODEL FBP-140, 1'-10" W. X 9'-2" L. X 4'-3" H., 2 H.P.



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17. CYCLONE SEPARATOR, 1'-6" DIA. X 2'-4" H.
18. INCLINE AUGER, 0'-8" DIA. X 10'-0" L., 1-1/2 H.P.
19. SEPARATOR, SWECO, 3'-0" DIA. X 2'-6" H., 5 H.P.
20. RECEIVING POT, WITH A 10 H.P. VACUUM TRANSFER SYSTEM.
21. PRODUCT RECEIVER, VAC-U-MAX, 10 CU. FT. CAPACITY.
22. SUPER SACK PRODUCT HOPPER, 14.5 CU. FT. CAPACITY.
23. SUPER SACK LOADING STATION, MATERIAL MASTER, WITH A 1-1/2 H.P. LIFT AND A 1/2 H.P. DISCHARGE CONVEYOR.
24. BULK BAG PRODUCT HOPPER, 40 CU. FT. CAPACITY.
25. BULK BAG LOADING STATION.
26. BAG SEALER WITH CONVEYOR.
27. BAG FLATTENER CONVEYOR.
28. METAL DETECTOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE MAXIMUM EMISSIONS OF SOLID PARTICULATE MATTER FROM THE OPERATION OF THIS EQUIPMENT SHALL NOT EXCEED 21 POUNDS IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
4. THE MAXIMUM QUANTITY OF MATERIALS PROCESS IN THIS EQUIPMENT SHALL NOT EXCEED 1,050 TONS IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. NO ORGANIC SOLVENTS SHALL BE USED IN THE SPRAY DRYER SYSTEM.
[RULE 1303(b)(2)-OFFSETS]



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6. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE PRODUCT CYCLONE, TWO CYCLONE SEPARATORS, AND SACK DUMP HOPER ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]

7. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE MAINTAINED AND KEPT ON FILE FOR A MINIMUM OF THE LAST TWO YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(a)(1)-BACT]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F96164
A/N 475446**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-4, REVERSE AIR TYPE, WITH FOUR FILTER CARTRIDGES, EACH 1'-3" DIA. X 3'-3" L., TOTAL FILTER AREA OF 900 SQ. FT.
2. EXHAUST SYSTEM WITH A 10 H.P. BLOWER VENTING FOUR EXTRACTION TANKS IN APPLICATION NO. 475444 AND ONE MIX TANK IN APPLICATION NO. 475445.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

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- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. F96165
A/N 475447**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-10, REVERSE AIR TYPE, WITH TEN FILTER CARTRIDGES, EACH 1'-3" DIA. X 3'-3" L., TOTAL FILTER AREA OF 2,225 SQ. FT.
2. EXHAUST SYSTEM WITH A 20 H.P. BLOWER VENTING A PRODUCT RECEIVER, CYCLONE SEPARATOR, SUPER SACK PRODUCT HOPPER AND A BULK BAG PRODUCT HOPPER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE DUST COLLECTOR SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

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- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 7. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.

[RULE 3004 (a)(4)]

- 8. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. G1099
A/N 478498**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL GS-16, WITH SIXTEEN CARTRIDGES, SPUN BONDED POLYESTER, EACH 1'-3" DIA. X 3'-3" L., 3,600 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
2. EXHAUST SYSTEM WITH A 25 H.P. BLOWER VENTING A VACUUM PUMP, TWO PACKAGING STATIONS, TWO BAG DUMP STATIONS, THREE BIN VENTS AND FOUR SCREENS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT,

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FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT

**Permit No.
A/N 511248**

Equipment Description:

GRANULATED PRODUCTS MANUFACTURING SYSTEM (FULLY ENCLOSED) CONSISTING OF:

1. SCREEN, SWECO, 5'- 0" DIA. X 2'-6" H., 2.5 H.P.
2. PADDLE MIXER, LITTEFORD DAY, 3,000 LITER CAPACITY, WITH A 150 H.P. MAIN MOTOR AND 10 H.P. CHOPPER MOTOR.
3. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 10 H.P.
4. GRAVIMETRIC FEEDER WITH A 19 CU. FT. CONICAL HOPPER, SCHENCK ACCURATE.
5. SUPER SACK UNLOADING STATION WITH AUGER.
6. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 25 H.P.
7. GRAVIMETRIC FEEDER WITH A 19 CU. FT. CONICAL HOPPER, SCHENCK ACCURATE.
8. MIXING TANK, 300 GALLONS CAPACITY, BREDDO, WITH A 40 H.P. MIXER.
9. MIXING TANK, 500 GALLONS CAPACITY, WALKER STAINLESS, WITH A 2 H.P. MIXER.
10. SCHUGI MIXER, BEPEX INTERNATIONAL, MODEL FXD-160, 10 H.P.
11. FLUID BED DRYER, VENTILEX USA, 1.5 MMBTU/HR, NATURAL GAS, WITH AN ULTRA LOW NOX BURNER, MAXON, MODEL EB-3 M PAKT.
12. AUGER, 10" DIA. X 16'-8" H., 3 H.P.
13. MILL, FITZ, MODEL G, 7.5 H.P.
14. SCREEN, SWECO, 1.5 H.P.
15. HOPPER, 24" W. X 33" L. X 23" H.
16. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 2 H.P.
17. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 10 H.P.
18. SCREEN, SWECO, 2'-6" DIA., 0.5 H.P.
19. MILL, FITZ MILL, MODEL 6, 7.5 H.P.
20. STORAGE HOPPER, REIMELT, 4'- 2" DIA. X 7'- 0" H.
21. BULK PACKAGING STATION, CONTROL AND METERING BULK FILLING.
22. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 25 H.P.
23. SCREEN, SWECO, 5'- 0" DIA. X 2'-6" H., 2.5 H.P.
24. MILL, FITZ MILL, MODEL 6, 7.5 H.P.

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

25. STORAGE HOPPER, REIMELT, 4'-2" DIA. X 7'-0" H.
26. BULK PACKAGING STATION, DRUM, SUPER SACK, OR OTHER BULK FILLING.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE SUPER SACK UNLOADING STATION, SCREENS, PADDLE MIXER, FLUID BED DRYER, CYCLONE, MILLS AND PACKAGING STATIONS ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 2,970 TONS OF MATERIAL IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE KEPT ON FILE FOR A MINIMUM OF THE LAST FIVE YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]
6. THE FLUID BED DRYER SHALL EMIT NO MORE THAN 30 PPM OF OXIDES OF NITROGEN (NOX), CALCULATED AS NO₂, AND NO MORE THAN 300 PPM OF CARBON MONOXIDE (CO), ALL MEASURED BY VOLUME ON A DRY BASIS, AT 3% O₂.
[RULE 1303(a)(1)-BACT]
7. THE OPERATOR SHALL CONDUCT SOURCE TEST(S) IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:
 - A. THE TEST SHALL BE CONDUCTED WITHIN 90 DAYS AFTER ACHIEVING MAXIMUM PRODUCTION RATE, BUT NO LATER THAN 120 AFTER INITIAL START-UP.
 - B. SOURCE TEST SHALL BE CONDUCTED WHEN THIS EQUIPMENT IS OPERATING AT MAXIMUM LOAD.
 - C. THE TEST SHALL BE CONDUCTED TO DETERMINE THE NOX AND CO EMISSIONS AT THE OUTLET.
 - D. THE TEST SHALL BE CONDUCTED TO DEMONSTRATE COMPLIANCE WITH BACT.
[RULE 1303(a)(1)-BACT]



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

8. THE OPERATOR SHALL PROVIDE TO THE DISTRICT A SOURCE TEST REPORT IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:
- A. SOURCE TEST RESULTS SHALL BE SUBMITTED TO THE DISTRICT NO LATER THAN 60 DAYS AFTER THE SOURCE TEST WAS CONDUCTED.
 - B. EMISSION DATA SHALL BE EXPRESSED IN TERMS OF CONCENTRATION (PPMV), CORRECTED TO 3 PERCENT OXYGEN, DRY BASIS.
- [RULE 1303(a)(1)-BACT]

Periodic Monitoring:

9. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST; OR
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
 - D. VISIBLE EMISSION OBSERVATIONS RECORDED BY A CERTIFIED SMOKE READER.
- [RULE 3004 (a)(4)]

Emissions And Requirements:

10. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. G8008
A/N 484341**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, NO. LVB22DUSTCOL03, TORIT, MODEL SDF-6, WITH SIX CARTRIDGES, ULTRA WEB, EACH 9.2" DIA. X 1'- 10.3" L., 618 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
- 2.
3. EXHAUST SYSTEM WITH A 10 H.P. BLOWER VENTING A SCREEN AND A PADDLE MIXER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. G8009
A/N 484344**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, NO. LVB22DUSTCOL04, TORIT, MODEL SDF-6, WITH SIX CARTRIDGES, ULTRA WEB, EACH 9.2" DIA. X 1'- 10.3" L., 618 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
2. EXHAUST SYSTEM WITH A 10 H.P. BLOWER VENTING A SCREEN.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. G1100
A/N 484345**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, NO. LVB22DUSTCOL05, TORIT, MODEL SDF-6, WITH SIX CARTRIDGES, ULTRA WEB, EACH 9.2" DIA. X 1'- 10.3" L., 618 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
2. EXHAUST SYSTEM WITH A 10 H.P. BLOWER VENTING A SCREEN.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.
- [RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. G8010
A/N 484346**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, NO. LVB22DUSTCOL02, FARR, MODEL GS-16-OS, WITH SIXTEEN CARTRIDGES, SPUN BONDED POLYESTER, EACH 1'- 3" DIA. X 3'- 3" L., 3,600 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
2. CYCLONE, VENTILEX USA, 3'- 7" DIA. X 18'- 0" H.
3. EXHAUST SYSTEM WITH A 40 H.P. BLOWER VENTING THE FLUID BED DRYER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO OPERATE

**Permit No. G8011
A/N 484347**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, NO. LVB22DUSTCOL01, FARR, MODEL GS-16-EX, WITH SIXTEEN BAGS, SPUN BONDED POLYESTER, EACH 1'- 3" DIA. X 3'- 3" L., 3,600 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
2. EXHAUST SYSTEM WITH A 25 H.P. BLOWER VENTING THREE SCREENS, A PASTEURIZER, TWO MILLS AND THREE PACKAGING STATIONS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE FILTER CARTRIDGES SHALL BE CLEANED AT A FREQUENCY SPECIFIED BY THE MANUFACTURER.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
5. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE FILTER CARTRIDGES.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

6. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT,

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FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

- A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



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PERMIT TO OPERATE

**Permit No. G8800
A/N 502182**

Equipment Description:

PASTEURIZED PRODUCTS MANUFACTURING SYSTEM (FULLY ENCLOSED) CONSISTING OF:

1. SUPER SACK UNLOADING STATION WITH AUGER AND HOPPER.
2. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 25 H.P.
3. PASTEURIZER, LITTLEFORD DAY INC., MODEL VT-4200-D, 148 CU. FT. CAPACITY.
4. MILL, BAUERMIESTER MILL, 50 H.P.
5. BULK HOPPER
6. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 30 H.P.
7. RECEIVING HOPPER, REIMELT, 5'- 4" DIA. X 17'- 4" H.
8. SCREEN, SWECO, 5'- 0" DIA. X 2'-6" H., 2.5 H.P.
9. STORAGE HOPPER, REIMELT, 4'- 2" DIA. X 7'- 0" H.
10. BULK PACKAGING STATION, DRUM, SUPER SACK, OR OTHER BULK FILLING.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE BULK UNLOADING STATION, PASTEURIZER, SCREEN AND PACKAGING STATION ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO CONSTRUCT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 792 TONS OF MATERIAL IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]



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5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE KEPT ON FILE FOR A MINIMUM OF THE LAST FIVE YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Periodic Monitoring:

6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- D. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST; OR
 - E. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - F. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- E. STACK OR EMISSION POINT IDENTIFICATION;
- F. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- G. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- H. VISIBLE EMISSION OBSERVATIONS RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]

Emissions And Requirements:

8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT

**Permit No.
A/N 504117**

Equipment Description:

EVAPORATOR SYSTEM CONSISTING OF:

1. SHAKER SCREEN, WET
2. SCREW PRESS, 2 H.P.
3. FEED TANK, 50 GALLONS CAPACITY
4. FEED PUMP, 0.5 H.P.
5. EVAPORATOR, THIN FILM, CENTRIFUGAL TYPE, FT INDUSTRIAL, MODEL CT1-09RM, ONE STEAM HEATED.
6. CONCENTRATE PUMP, 0.5 H.P.
7. CONCENTRATE COOLER, TUBE IN SHELL HEAT EXCHANGER
8. CONDENSER, VAPOR, TUBE IN SHELL HEAT EXCHANGER
9. CYCLONE SEPARATOR
10. PRODUCT CONDENSATE PUMP, 0.74 H.P.
11. VACUUM PUMP, 2 H.P.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW. [RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES. [RULE 204]
3. THE MAXIMUM EMISSIONS OF VOLATILE ORGANIC COMPOUNDS FROM THE OPERATION OF THIS EQUIPMENT SHALL NOT EXCEED 37 POUNDS IN ANY ONE MONTH. [RULE 1103, RULE 1303(b)(2)—OFFSETS]

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4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 92,400 POUNDS OF VOC CONTAINING SOLVENT IN ANY ONE MONTH. [RULE 1303(b)(2)—OFFSETS]
5. THE OPERATOR SHALL MAINTAIN RECORDS TO VERIFY COMPLIANCE WITH CONDITION NO. 4 ABOVE. SUCH RECORDS SHALL BE KEPT ON THE PREMISES FOR AT LEAST TWO YEARS AND BE MADE AVAILABLE TO THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE UPON REQUEST. [RULE 1303(b)(2)—OFFSETS]
6. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE FEED TANK AND EVAPORATOR ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 1103]
7. THE OPERATOR OF THIS EQUIPMENT SHALL CONDUCT A SOURCE TEST IN ACCORDANCE WITH THE FOLLOWING CONDITIONS:
 - A. THE SOURCE TEST SHALL BE CONDUCTED WITHIN 180 DAYS AFTER ACHIEVING MAXIMUM PRODUCTION BUT NO LATER THAN 60 DAYS AFTER INITIAL START UP.
 - B. THE SOURCE TEST SHALL BE CONDUCTED TO DETERMINE THE ROG EMISSIONS FROM THE FEED TANK AND EVAPORATOR.
 - C. THE TEST SHALL BE CONDUCTED WHILE THIS EQUIPMENT IS OPERATING AT MAXIMUM CAPACITY. [RULE 1303(b)(2)—OFFSETS]
8. THE SOURCE TEST SHALL BE CONDUCTED ACCORDING TO A DISTRICT APPROVED PROTOCOL. A SOURCE TEST PROTOCOL SHALL BE SUBMITTED FOR APPROVAL TO THE DISTRICT AT LEAST 60 DAYS PRIOR TO TESTING AND SHALL BE APPROVED BY THE DISTRICT BEFORE THE TESTING COMMENCES. THE PROTOCOL SHALL INCLUDE SAMPLING AND TEST METHODS AND A LIST OF OPERATING CONDITIONS TO BE MONITORED DURING THE SOURCE TEST. [RULE 1303(b)(2)—OFFSETS]
9. SOURCE TEST NOTIFICATION SHALL BE SUBMITTED IN WRITING TO THE DISTRICT AT LEAST 14 DAYS PRIOR TO TESTING SO THAT AN OBSERVER MAY BE PRESENT. [RULE 1303(b)(2)—OFFSETS]
10. TWO COMPLETE COPIES OF THE SOURCE TEST REPORTS SHALL BE SUBMITTED TO THE DISTRICT WITHIN 60 DAYS AFTER THE SOURCE TESTING DATE. [RULE 1303(b)(2)—OFFSETS]
11. EMISSION DATA SHALL BE EXPRESSED IN TERMS OF MASS RATE (LBS/HR). [RULE 1303(b)(2)—OFFSETS]
12. THE TEST SHALL BE CONDUCTED BY A TESTING LABORATORY APPROVED BY THE DISTRICT IN THE REQUIRED TEST METHODS FOR CRITERIA POLLUTANT TO BE MEASURED AND IN COMPLIANCE WITH DISTRICT RULE 304 (NO CONFLICT OF INTEREST). [RULE 1303(b)(2)—OFFSETS]

Emissions And Requirements:

13. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:



SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT
21865 Copley Drive, Diamond Bar, CA 91765

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Facility I.D.#: 012362
Revision #: 11
Date: September 11, 2012

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

VOC: RULE 1103

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT

**Permit No.
A/N 514696**

Equipment Description:

STORAGE TANK, ETHANOL, NO. AT-1, FIXED ROOF, 7'-7.5" DIA. X 15'-1" H., 5,000 GALLON CAPACITY WITH A VAPOR RETURN SYSTEM AND A 0.03 PSIG COMBINATION PRESSURE/VACUUM RELIEF VALVE.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS TANK SHALL ONLY BE USED TO STORE FRESH AND RECLAIM (RECYCLE) AQUEOUS ETHYL ALCOHOL.
[RULE 1303(b)(2)-OFFSETS]
4. THIS TANK SHALL NOT BE FILLED WITH FRESH ALCOHOL UNLESS THE DISPLACED VAPORS ARE RETURNED TO THE UNLOADING TANKER THROUGH A GAS TIGHT VAPOR LINE.
[RULE 1303(a)(1)-BACT]
5. THE VAPOR RETURN SYSTEM SHALL BE IN FULL USE DURING THE FRESH ALCOHOL LOADING OPERATION TO ENSURE COMPLETE RETURN OF THE DISPLACED VAPOR FROM THE TANK TO THE DELIVERY VEHICLE.
[RULE 1303(a)(1)-BACT]
6. THE MAXIMUM QUANTITY OF FRESH AND RECLAIM ALCOHOL LOADED INTO THIS STORAGE TANK SHALL NOT EXCEED 205,480 GALLONS IN ANY 30-DAY PERIOD.
[RULE 1303(b)(2)-OFFSETS]
7. THE OPERATOR SHALL MAINTAIN RECORDS TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 6. SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF AT LEAST TWO YEARS AND BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]
8. THIS TANK SHALL NOT BE FILLED WITH RECLAIM ALCOHOL UNLESS THE DISPLACED VAPORS ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103

**FACILITY PERMIT TO OPERATE
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PERMIT TO CONSTRUCT

**Permit No.
A/N 514697**

Equipment Description:

STORAGE TANK, ETHANOL, NO. AT-2, FIXED ROOF, 7'-7.5" DIA. X 15'-1" H., 5,000 GALLON CAPACITY WITH A VAPOR RETURN SYSTEM AND A 0.03 PSIG COMBINATION PRESSURE/VACUUM RELIEF VALVE.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS TANK SHALL ONLY BE USED TO STORE FRESH AND RECLAIM (RECYCLE) AQUEOUS ETHYL ALCOHOL.
[RULE 1303(b)(2)-OFFSETS]
4. THIS TANK SHALL NOT BE FILLED WITH FRESH ALCOHOL UNLESS THE DISPLACED VAPORS ARE RETURNED TO THE UNLOADING TANKER THROUGH A GAS TIGHT VAPOR LINE.
[RULE 1303(a)(1)-BACT]
5. THE VAPOR RETURN SYSTEM SHALL BE IN FULL USE DURING THE FRESH ALCOHOL LOADING OPERATION TO ENSURE COMPLETE RETURN OF THE DISPLACED VAPOR FROM THE TANK TO THE DELIVERY VEHICLE.
[RULE 1303(a)(1)-BACT]
6. THE MAXIMUM QUANTITY OF FRESH AND RECLAIM ALCOHOL LOADED INTO THIS STORAGE TANK SHALL NOT EXCEED 205,480 GALLONS IN ANY 30-DAY PERIOD.
[RULE 1303(b)(2)-OFFSETS]
7. THE OPERATOR SHALL MAINTAIN RECORDS TO DEMONSTRATE COMPLIANCE WITH CONDITION NO. 6. SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF AT LEAST TWO YEARS AND BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]
8. THIS TANK SHALL NOT BE FILLED WITH RECLAIM ALCOHOL UNLESS THE DISPLACED VAPORS ARE VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND



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WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103

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PERMIT TO CONSTRUCT

**Permit No.
A/N 514695**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. CATALYTIC OXIDIZER, FALMOUTH PRODUCTS, MODEL FALCO 600, 3'-4" W. X 6'-6" L. X 7'-3" H., 36 KW ELECTRICALLY HEATED, WITH 5 CUBIC FEET OF CATALYST.
2. EXHAUST SYSTEM WITH A 15-HP BLOWER VENTING TWO ETHANOL TANKS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. A TEMPERATURE OF NOT LESS THAN 625 DEGREES FAHRENHEIT SHALL BE MAINTAINED IN THE CATALYTIC OXIDIZER'S CATALYST WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.
[RULE 1103, RULE 1303(b)(2)-OFFSETS]
4. A TEMPERATURE INDICATING AND RECORDING SYSTEM SHALL BE INSTALLED AND MAINTAINED TO CONTINUOUSLY MEASURE AND RECORD THE TEMPERATURE OF THE CATALYTIC OXIDIZER'S CATALYST. SUCH A SYSTEM SHALL HAVE AN ACCURACY OF WITHIN 1% OF THE TEMPERATURE BEING MONITORED AND SHALL BE INSPECTED, MAINTAINED, AND CALIBRATED ON AN ANNUAL BASIS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS. THE TEMPERATURE INDICATING AND RECORDING SYSTEM SHALL BE IN OPERATION WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.
[RULE 1103, RULE 1303(b)(2)-OFFSETS, RULE 3004(a)(4)]
5. THE CATALYTIC OXIDIZER SHALL BE MAINTAINED AND OPERATED AT A MINIMUM VOC DESTRUCTION EFFICIENCY OF 95% WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.
[RULE 1103, RULE 1303(b)(2)-OFFSETS]
6. THE CATALYST SHALL BE MAINTAINED ACCORDING TO THE MANUFACTURER'S RECOMMENDATIONS.
[RULE 1103, RULE 1303(b)(2)-OFFSETS]

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7. THE CATALYST IN THE OXIDIZER SHALL BE TESTED FOR ACTIVITY EFFICIENCY ACCORDING TO THE MANUFACTURER'S RECOMMENDED METHOD AT LEAST ONCE EACH CALENDAR YEAR.
[RULE 1103, RULE 1303(b)(2)-OFFSETS]
8. RECORDS SHALL BE MAINTAINED TO DEMONSTRATE COMPLIANCE WITH CONDITION NOS. 3, 4, 5 AND 6. THE RECORDS SHALL BE KEPT FOR AT LEAST TWO YEARS AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1103, RULE 1303(b)(2)-OFFSETS]

Periodic Monitoring:

9. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.
THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
 - A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.[RULE 3004 (a)(4)]
10. THE OPERATOR SHALL CONDUCT SOURCE TEST(S) NO LATER THAN 180 DAYS AFTER COMPLETION OF CONSTRUCTION OF THE CATALYTIC OXIDIZER UNLESS OTHERWISE APPROVED IN WRITING BY THE DISTRICT.
[RULE 3004(a)(4)]
11. A SOURCE TEST PROTOCOL SHALL BE SUBMITTED TO THE DISTRICT ENGINEER NO LATER THAN 60 DAYS AFTER THE INITIAL START-UP OF THE CATALYTIC OXIDIZER UNLESS OTHERWISE APPROVED IN WRITING BY THE DISTRICT. THE TEST PROTOCOL SHALL BE APPROVED IN WRITING BY THE DISTRICT BEFORE THE TEST COMMENCES. THE TEST PROTOCOL SHALL INCLUDE THE COMPLETED DISTRICT FORMS ST-1 AND ST-2 SPECIFYING THE PROPOSED OPERATING CONDITIONS OF THE EQUIPMENT DURING THE TEST, THE IDENTITY OF THE TESTING LABORATORY, A STATEMENT FROM THE TESTING LABORATORY CERTIFYING IT MEETS THE CRITERIA IN DISTRICT RULE 304(k), AND A DESCRIPTION OF THE SAMPLING AND ANALYTICAL PROCEDURES TO BE USED.
[RULE 3004(a)(4)]
12. THE OPERATOR SHALL CONDUCT SOURCE TEST(S) IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:
 - A. THE TEST SHALL BE CONDUCTED AT MAXIMUM OPERATING CONDITIONS WHILE USING ALCOHOL FOR EXTRACTIONS OR EVAPORATIONS.

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- B. THE TEST SHALL BE CONDUCTED TO DETERMINE THE DESTRUCTION EFFICIENCY OF THE CATALYTIC OXIDIZER AND THE VOC EMISSIONS USING APPROVED DISTRICT METHOD.
- C. THE TEST SHALL BE CONDUCTED TO DEMONSTRATE COMPLIANCE WITH RULE 1103 AND 1303(b)(2).
[RULE 3004(a)(4)]
13. A WRITTEN NOTICE OF THE SOURCE TEST(S) SHALL BE SUBMITTED TO THE DISTRICT ENGINEER AT LEAST 7 DAYS PRIOR TO THE SOURCE TESTING DATE SO THAT AN OBSERVER FROM THE DISTRICT MAY BE PRESENT.
[RULE 3004(a)(4)]
14. TWO COMPLETE COPIES OF THE SOURCE(S) TEST REPORT SHALL BE SUBMITTED TO THE DISTRICT ENGINEER WITHIN 45 DAYS AFTER THE SOURCE TESTING DATE. THE SOURCE TEST REPORT SHALL INCLUDE, BUT MAY NOT BE LIMITED TO, ALL TESTING DATA REQUIRED BY THIS CONDITION.
[RULE 3004(a)(4)]
15. A TESTING LABORATORY CERTIFIED BY THE CALIFORNIA AIR RESOURCES BOARD IN THE REQUIRED TEST METHODS FOR CRITERIA POLLUTANTS TO BE MEASURED, AND IN COMPLIANCE WITH DISTRICT RULE 304 (NO CONFLICT OF INTEREST) SHALL CONDUCT THE TESTS.
[RULE 3004(a)(4)]
16. SAMPLING FACILITIES SHALL COMPLY WITH THE DISTRICT GUIDELINES FOR CONSTRUCTION OF SAMPLING AND TESTING FACILITIES, PURSUANT TO RULE 217.
[RULE 3004(a)(4)]

Emissions And Requirements:

17. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1103

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT/OPERATE

**Permit No. G16421
A/N 523211**

Equipment Description:

GRANULATED PRODUCTS MANUFACTURING SYSTEM, GEA PROCESS ENGINEERING, INC. CONSISTING OF:

1. HIGH SHEAR GRANULATOR.
2. FLUID BED DRYER WITH A 13.5 KW ELECTRICAL HEATER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE FLUID BED DRYER IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 15,000 LBS OF MATERIAL IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE KEPT ON FILE FOR A MINIMUM OF THE LAST FIVE YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]

Periodic Monitoring:

6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE

**FACILITY PERMIT TO OPERATE
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EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:

- G. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST; OR
- H. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
- I. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- I. STACK OR EMISSION POINT IDENTIFICATION;
- J. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- K. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- L. VISIBLE EMISSION OBSERVATIONS RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]

Emissions And Requirements:

- 7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT/OPERATE

**Permit No. G16422
A/N 523212**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. BAGHOUSE, GEA PROCESS ENGINEERING, INC., WITH SIX BAGS, 4.78 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
2. HEPA FILTER, 1 SQ. FT.
3. EXHAUST SYSTEM WITH A 1 H.P. BLOWER VENTING A FLUID BED DRYER.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE BAGS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

5. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):
 - A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;



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- B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
- C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.

[RULE 3004 (a)(4)]

- 6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

- 7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT/OPERATE

**Permit No. G16423
A/N 528204**

Equipment Description:

EXTRACTION MODULE, KMPT USA, MODEL HDT 100, 75" L. X 50" W. X 78" H., WITH A HELICAL DRYER/BLENDER, STEAM HEATED, WITH A FILTER VENT, 5.38 SQ. FT. FILTER AREA, AND A CONDENSER AND CHILLER (COMMON TO THE ARTISAN THIN FILM EVAPORATOR, A/N 538628).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 8,000 POUNDS OF VOC CONTAINING SOLVENT IN ANY ONE MONTH. [RULE 1303(b)(2)—OFFSETS]
4. THE OPERATOR SHALL MAINTAIN RECORDS TO VERIFY COMPLIANCE WITH CONDITION NO. 4 ABOVE. SUCH RECORDS SHALL BE KEPT ON THE PREMISES FOR AT LEAST TWO YEARS AND BE MADE AVAILABLE TO THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE UPON REQUEST.
[RULE 1303(b)(2)—OFFSETS]
5. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE HELICAL DRYER/BLENDER IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 1103]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT/OPERATE

**Permit No. G16601
A/N 529138**

Equipment Description:

DRIED VEGETABLES AND FRUITS PULVERIZING SYSTEM CONSISTING OF:

1. HOPPER, 180 LITERS
2. SCREW CONVEYOR, K-TRON VOLUMETRIC FEEDER
3. PULVERIZER, 8" MICRON-MASTER JET MILL, THE JET PULVERIZER CO., WITH A 30 H.P. AIR COMPRESSOR
4. BAGHOUSE, DONALDSON TORIT, MODEL TD-162, WITH THREE FIBRA-WEB CARTRIDGES, 200 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE, SERVING AS A PRODUCT SEPARATOR.
5. PRODUCT RECEIVER, 100 LITERS

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE FLUID BED DRYER IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 79,200 LBS OF MATERIAL IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE KEPT ON FILE FOR A MINIMUM OF THE LAST FIVE YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]



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Periodic Monitoring:

6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST; OR
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- D. VISIBLE EMISSION OBSERVATIONS RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]

Emissions And Requirements:

7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT/OPERATE

**Permit No. G19839
A/N 536265**

Equipment Description:

NUTRITIONAL HEALTH PRODUCTS PACK OUT SYSTEM CONSISTING OF:

1. PNEUMATIC CONVEYING SYSTEM WITH FILTER, VAC-U-MAX, 10 H.P.
2. SCREEN, SWECO, MODEL 17904, 4'-0" DIA.
3. MILL, FITZ MILL, 7.5 H.P.
4. MILL, FITZ MILL, 15 H.P. (ALTERNATE ONLY TO ITEM NO. 3).
5. SCREW CONVEYOR, PRODUCT TRANSFER, 13' - 0" LONG.
6. METAL DETECTOR, CEIA, MODEL T/FFUPMS21.
7. BULK LOADING STATION, SACK OR DRUM.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE SCREEN IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 59,760 LBS OF MATERIAL IN ANY ONE MONTH.
[RULE 1303(b)(2)-OFFSETS]
5. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION NO. 4. THE RECORDS SHALL BE KEPT ON FILE FOR A MINIMUM OF THE LAST FIVE YEARS AND SHALL BE MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSETS]



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Periodic Monitoring:

6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
- D. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST; OR
 - E. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - F. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- E. STACK OR EMISSION POINT IDENTIFICATION;
- F. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- G. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- H. VISIBLE EMISSION OBSERVATIONS RECORDED BY A CERTIFIED SMOKE READER.
[RULE 3004 (a)(4)]

Emissions And Requirements:

7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS



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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT/OPERATE

**Permit No. G19842
A/N 536266**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. DUST COLLECTOR, FARR, MODEL 10D, WITH TEN CARTRIDGES, EACH 1'-1" DIA. X 2'-11" H., 2,820 SQ. FT. TOTAL FILTER AREA, PULSE JET CLEANING TYPE.
2. EXHAUST SYSTEM WITH A 15 H.P. BLOWER VENTING A SWECO SCREEN.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. DUST COLLECTED IN THE BAGHOUSE SHALL BE DISCHARGED ONLY INTO ENCLOSED CONTAINERS OR RETURNED TO PROCESS AND SHALL NOT BE HANDLED IN A MANNER THAT MAY RESULT IN THE RE-RELEASE OF COLLECTED MATERIALS TO THE ATMOSPHERE.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]
4. A MECHANICAL GAUGE SHALL BE INSTALLED AND MAINTAINED SO AS TO INDICATE, IN INCHES WATER COLUMN, THE STATIC PRESSURE DIFFERENTIAL ACROSS THE BAGS.
[RULE 1303(a)(1)-BACT; RULE 3004(a)(4)-PERIODIC MONITORING]

Periodic Monitoring:

5. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):
 - A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
 - B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
 - C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM



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THE INSPECTION.

[RULE 3004 (a)(4)]

6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT. THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
- A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

Emissions And Requirements:

7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

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ACCESS BUSINESS GROUP LLC, NUTRILITE**

PERMIT TO CONSTRUCT/OPERATE

**Permit No. G20482
A/N 538628**

Equipment Description:

EVAPORATOR, THIN FILM CENTRIFUGAL TYPE, ARTISAN INDUSTRIES CORP., MODEL ROTOTHERM, STEAM HEATED, WITH A PACKED STRIPPING COLUMN, A CONDENSER, A VACUUM PUMP, AND A CONDENSER/CHILLER (COMMON TO THE KMPT EXTRACTION MODULE, A/N 528204/G16423).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT PROCESS MORE THAN 12,474 POUNDS OF VOC CONTAINING SOLVENT IN ANY ONE MONTH. THE VOC CONTENT OF THE SOLVENT PROCESSED SHALL NOT EXCEED 83%. [RULE 1303(b)(2)—OFFSETS]
4. THE OPERATOR SHALL MAINTAIN RECORDS TO VERIFY COMPLIANCE WITH CONDITION NO. 4 ABOVE. SUCH RECORDS SHALL BE KEPT ON THE PREMISES FOR AT LEAST TWO YEARS AND BE MADE AVAILABLE TO THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE UPON REQUEST.
[RULE 1303(b)(2)—OFFSETS]
5. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE HELICAL DRYER/BLENDER IS VENTED ONLY TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED AN OPERATING PERMIT BY THE EXECUTIVE OFFICER. [RULE 1103]

Emissions And Requirements:

6. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1103



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PERMIT TO CONSTRUCT/OPERATE

**Permit No. G20483
A/N 538631**

Equipment Description:

AIR POLLUTION CONTROL SYSTEM CONSISTING OF:

1. THERMAL OXIDIZER, RELIABLE THERMAL TECHNOLOGIES, MODEL RTT-3.3M-125WHB, 6'-0" W. X 10'-6" L. X 5'-6" H., WITH A 6.0 MMBTU/HR, HIRT, MODEL MJG-24, DIRECT NATURAL GAS FIRED BURNER.
2. EXHAUST SYSTEM WITH A 10-HP BLOWER VENTING A FEED TANK, AN EVAPORATOR (A/N 504117), THREE EXTRACTION TANKS, SURGE TANK, VIBRATING SCREEN, SCREW PRESS, FEED CONVEYOR, DRYER PRESSURE BALANCING VALVE FOR THE PHYTONUTRIENT EXTRACTION, FILTERING, AND RECOVERY SYSTEM (A/N 475444/F96162), TURBO-FILM PROCESSOR FOR THE THIN FILM EVAPORATOR-TF1 (A/N 422029/F78772), VACUUM EVAPORATOR FOR THE THIN FILM EVAPORATOR-TF2 (A/N 422030/F78773), THREE EXTRACT HOLDING TANKS (COMMON TO BOTH THIN FILM EVAPORATORS, A/N 422029/F78772 AND A/N 422030/F78773) AND A CONDENSER/CHILLER (COMMON TO THE KMPT EXTRACTION MODULE, A/N 528204/G16423 AND ARTISAN THIN FILM EVAPORATOR, A/N 538628).

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. A TEMPERATURE OF NOT LESS THAN 1425 DEGREES FAHRENHEIT SHALL BE MAINTAINED IN THE THERMAL OXIDIZER WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION. [RULE 1103, RULE 1303(b)(2)-OFFSETS, RULE 3004(a)(4)]
4. THE OPERATOR SHALL INSTALL AND MAINTAIN A CONTINUOUSLY INDICATING AND RECORDING DEVICE TO ACCURATELY RECORD THE OPERATING TEMPERATURE OF THE THERMAL OXIDIZER.
[RULE 1103, RULE 1303(b)(2)-OFFSETS, RULE 3004(a)(4)]
5. THE THERMAL OXIDIZER SHALL BE IN FULL USE WHENEVER THE EVAPORATOR SYSTEM (A/N 504117), THE PHYTONUTRIENT EXTRACTION, FILTERING, AND RECOVERY SYSTEM (A/N 475444), THE THIN FILM EVAPORATOR—TF1 (A/N 422029), OR THE THIN FILM EVAPORATOR—TF2 (A/N 422030) OR THE CONDENSER/CHILLER (COMMON TO A/N 528204 AND A/N 538628) ARE IN OPERATION AND

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PROCESSING ALCOHOL-BASED EXTRACTIONS OR EVAPORATIONS. [RULE 1103, RULE 1303(b)(2)-OFFSETS]

6. THE OPERATOR SHALL OPERATE AND MAINTAIN THIS AIR POLLUTION CONTROL SYSTEM TO ACHIEVE A MINIMUM DESTRUCTION EFFICIENCY OF 98% VOC BY WEIGHT IN THE EXHAUST GASES. [RULE 1103, RULE 1303(b)(2)-OFFSETS]

Periodic Monitoring:

7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED.

[RULE 3004 (a)(4)]

8. THE OPERATOR SHALL CONDUCT SOURCE TEST(S) IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:

- A. THE TEST SHALL BE CONDUCTED AT LEAST ONCE DURING THE LIFE OF THE PERMIT.
- B. THE TEST SHALL BE CONDUCTED TO DETERMINE THE VOC EMISSIONS USING EPA METHOD 25 OR 25A MEASURED OVER A 60 MINUTE AVERAGING TIME PERIOD.
- C. THE TEST SHALL BE CONDUCTED TO DEMONSTRATE COMPLIANCE WITH RULE 1103.

[RULE 3004(a)(4)]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1103

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RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS.

Periodic Monitoring:

1. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

FOR ARCHITECTURAL APPLICATIONS WHERE NO THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN SEMI-ANNUAL RECORDS OF ALL COATINGS CONSISTING OF (a) COATING TYPE, (b) VOC CONTENT AS SUPPLIED IN GRAMS PER LITER (g/l) OF MATERIALS FOR LOW-SOLIDS COATINGS, (c) VOC CONTENT AS SUPPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATING.

FOR OTHER ARCHITECTURAL APPLICATIONS WHERE THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN DAILY RECORDS FOR EACH COATING CONSISTING OF (a) COATING TYPE, (b) VOC CONTENT AS APPLIED IN GRAMS PER LITER (g/l) OF MATERIALS USED FOR LOW-SOLIDS COATINGS, (c) VOC CONTENT AS APPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATING.

[RULE 3004 (a) (4)]

Emissions And Requirements:

2. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATION:

VOC: RULE 1113, SEE APPENDIX B FOR EMISSION LIMITS

VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, BOILER, > 400,000 BTU/HR BUT < 2 MMBTU/HR.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: 0.1 gr/scf, RULE 409
NOx: 30 PPMV, RULE 1146.2
CO: 400 PPMV, RULE 1146.2
CO: 2000 PPMV, RULE 407



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, REFRIGERATION UNITS

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

REFRIGERANT: RULE 1415
REFRIGERANT: 40 CFR 82 SUBPART F

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, REFRIGERANT RECOVERY AND/OR RECYCLING UNITS.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

REFRIGERANT: RULE 1411
REFRIGERANT: 40 CFR 82 SUBPART B

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, ABRASIVE BLASTING EQUIPMENT, GLOVE-BOX, < 53 FT³, WITH DUST FILTER.

Periodic Monitoring:

1. THE OPERATOR SHALL PERFORM AN ANNUAL INSPECTION OF THE EQUIPMENT AND FILTER MEDIA FOR LEAKS, BROKEN OR TORN FILTER MEDIA AND IMPROPERLY INSTALLED FILTER MEDIA. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):
 - A. THE NAME OF THE PERSON PERFORMING THE INSPECTION AND/OR MAINTENANCE OF THE FILTER MEDIA;
 - B. THE DATE, TIME AND RESULTS OF THE INSPECTION; AND
 - C. THE DATE, TIME AND DESCRIPTION OF ANY MAINTENANCE OR REPAIRS RESULTING FROM THE INSPECTION.
[RULE 3004 (a)(4)]
2. THE OPERATOR SHALL DISCHARGE DUST COLLECTED IN THIS EQUIPMENT ONLY INTO CLOSED CONTAINERS.
[RULE 3004 (a)(4)]
3. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON AN ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE ANNUAL PERIOD. THE ROUTINE ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED, THE OPERATOR SHALL TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT.
THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:
 - A. STACK OR EMISSION POINT IDENTIFICATION;
 - B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS; AND
 - C. DATE AND TIME VISIBLE EMISSION WAS ABATED.
[RULE 3004 (a)(4)]



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

Emissions And Requirements:

4. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

- PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
- PM: RULE 405, SEE APPENDIX B FOR EMISSION LIMITS
- PM: RULE 1140, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, COOLING TOWERS

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
CR⁺⁶: RULE 1404

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, HAND WIPING OPERATIONS.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATION:

VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS



SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT
21865 Copley Drive, Diamond Bar, CA 91765

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Facility I.D.#: 012362
Revision #: 2
Date: September 11, 2012

**FACILITY PERMIT TO OPERATE
ACCESS BUSINESS GROUP LLC, NUTRILITE**

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

See Section D of this permit for any Permit to Construct issued to this facility.