

FACILITY PERMIT TO OPERATE

**INSULFOAM LLC CARLISLE CONSTRUCTION MATE
5635 SCHAEFER AVE
CHINO, CA 91710**

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By _____
Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

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FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION A: FACILITY INFORMATION

LEGAL OWNER &/OR OPERATOR: INSULFOAM LLC CARLISLE CONSTRUCTION MATE

LEGAL OPERATOR (if different than owner):

EQUIPMENT LOCATION: 5635 SCHAEFER AVE
 CHINO, CA 91710-9048

MAILING ADDRESS: 6004 N WESTGATE BLVD STE 120
 TACOMA, WA 98406

RESPONSIBLE OFFICIAL: DOUG CASSIDY

TITLE: VICE PRESIDENT - OPERATIONS

TELEPHONE NUMBER: (253) 572-5111

CONTACT PERSON: SHAWN OSLER

TITLE: ENVIRONMENTAL COMPLIANCE MANAGER

TELEPHONE NUMBER: (800) 248-5995

TITLE V PERMIT ISSUED: April 28, 2006

TITLE V PERMIT EXPIRATION DATE: April 27, 2011

| | |
|----------------|----------------|
| TITLE V | RECLAIM |
|----------------|----------------|

| | |
|------------|--|
| YES | NOx: NO SOx: NO CYCLE: 0 ZONE: INLAND |
|------------|--|

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE
SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION**

NOT APPLICABLE

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE**

SECTION C: FACILITY PLOT PLAN

(TO BE DEVELOPED)

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| Equipment | ID No. | Connected To | RECLAIM Source Type/ Monitoring Unit | Emissions * And Requirements | Conditions |
|---|--------|--------------|---|---------------------------------|------------------------------|
| Process 1: Polystyrene Foam Block Mfg. | | | | | P2.1, P13.1, P42.1, P42.2 |
| System 1: Polystyrene Foam Expansion | | | | | |
| HOPPER, NO. 1, POLYSTYRENE BEADS A/N: 505541 | D23 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| FEEDER, NO. 1, SCREW, POLYSTYRENE BEAD A/N: 505541 | D34 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| FOAM EXPANSION, NO. 1, PRE-EXPANDER, HIRSCH, MODEL VACUTRANS 12000, WITH FILLING CAN A/N: 505541 | D1 | C58 | | | D29.2, D323.1, K67.4 |
| FEEDER, NO. 1, PRE-EXPANDED POLYSTYRENE A/N: 505541 | D25 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| DRYER, FLUIDIZED BED, NO. 1 A/N: 505541 | D2 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CONVEYOR, PNEUMATIC, NO. 1, PRE-EXPANDED POLYSTYRENE A/N: 505541 | D24 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| HOPPER, NO. 2, POLYSTYRENE BEADS A/N: 505541 | D27 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| FEEDER, SCREW, NO. 2, POLYSTYRENE BEADS A/N: 505541 | D26 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| FOAM EXPANSION, NO. 2, PRE-EXPANDER, HIRSCH, MODEL VACUTRANS 12000, WITH FILLING CAN A/N: 505541 | D3 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1, K67.4 |

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| Equipment | ID No. | Connected To | RECLAIM Source Type/ Monitoring Unit | Emissions * And Requirements | Conditions |
|---|--------|--------------|---|---------------------------------|--|
| Process 1: Polystyrene Foam Block Mfg. | | | | | P2.1, P13.1, P42.1, P42.2 |
| FEEDER, NO. 2, PRE-EXPANDED POLYSTYRENE A/N: 505541 | D28 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| DRYER, FLUIDIZED BED, NO. 2 A/N: 505541 | D4 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CONVEYOR, PNEUMATIC, NO. 2, PRE-EXPANDED POLYSTYRENE A/N: 505541 | D29 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| System 2: Pre-expanded Polystyrene Storage | | | | | |
| AGING ROOM, PRE-EXPANDED POLYSTYRENE, 18 STORAGE BAGS, 3,750 CU. FT. EACH, WITH BAGFARM HEATING UNIT A/N: 505541 | D7 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1, E193.1, E193.4 |
| CONVEYOR, PNEUMATIC, VIRGIN PREEXPANDED POLYSTYRENE A/N: 505541 | D35 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| System 3: Polystyrene Block Molding | | | | | |
| MIXER, NO. 1, PRE-EXPANDED POLYSTYRENE, PELLET MIXING STATION, WITH 3 BAGS (VIRGIN, REGRIND, AND MOLD FILL), 800 CU.FT.EACH A/N: 505541 | D21 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| MIXER, NO. 2, PRE-EXPANDED POLYSTYRENE, PELLET MIXING STATION, WITH 3 BAGS (VIRGIN, REGRIND, AND MOLD FILL), 800 CU.FT. EACH A/N: 505541 | D52 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| Equipment | ID No. | Connected To | RECLAIM Source Type/ Monitoring Unit | Emissions * And Requirements | Conditions |
|--|--------|--------------|---|---------------------------------|------------------------------|
| Process 1: Polystyrene Foam Block Mfg. | | | | | P2.1, P13.1, P42.1, P42.2 |
| PRESS, BLOCK MOLDING, IDDROPRESS, MODEL 24, WITH FILL BLOWER, VACUUM EXHAUST, DRAIN VENT, AND PRESSURE EXHAUST A/N: 505541 | D56 | C58 | | | D29.2 |
| PRESS, BLOCK MOLDING, NUOVA IDROPRESS, VERTICAL BLOCK MOLD, WITH FILL BLOWER, DRAIN VENT, VACUUM AND PRESSURE EXHAUST A/N: 505541 | D63 | C58 | | | D29.2 |
| System 4: Foam Block Cutting | | | | | |
| CUTTER, WITH ROLLER CONVEYER A/N: 505541 | D39 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CUTTER, WITH ROLLER CONVEYOR A/N: 505541 | D41 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CUTTER, WITH ROLLER CONVEYOR A/N: 505541 | D43 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CUTTER, WITH ROLLER CONVEYOR A/N: 505541 | D45 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CUTTER, SHAPE A/N: 505541 | D47 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| System 5: Polystyrene Foam Scrap Recovery | | | | | |
| GRINDER, SCRAP A/N: 505541 | D11 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| GRINDER, SCRAP A/N: 505541 | D12 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| SCREEN, CLASSIFYING, SCRAP FOAM A/N: 505541 | D57 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |

- | | |
|---|---|
| <p>* (1) (1A) (1B) Denotes RECLAIM emission factor (3) Denotes RECLAIM concentration limit (5) (5A) (5B) Denotes command and control emission limit (7) Denotes NSR applicability limit (9) See App B for Emission Limits</p> | <p>(2) (2A) (2B) Denotes RECLAIM emission rate (4) Denotes BACT emission limit (6) Denotes air toxic control rule limit (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.) (10) See section J for NESHAP/MACT requirements</p> |
|---|---|

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| Equipment | ID No. | Connected To | RECLAIM Source Type/ Monitoring Unit | Emissions * And Requirements | Conditions |
|--|--------|---|---|---|---|
| Process 1: Polystyrene Foam Block Mfg. | | | | | P2.1, P13.1, P42.1, P42.2 |
| CONVEYOR A/N: 505541 | D62 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| BULK MATERIAL LOAD/UNLOAD STATION, 6 RECYCLING BAGS, 3,750 CU. FT. EACH, AND 2 SMALLER BAGS A/N: 505541 | D13 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CONVEYOR, PNEUMATIC, SCRAP A/N: 505541 | D61 | | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| Process 2: Air Pollution Control | | | | | P13.1 |
| System 1: Oxidizer | | | | | |
| OXIDIZER, REGENERATIVE, MODEL SSE-8.4K-95X-RTO, NATURAL GAS, 2 MMBTU/HR A/N: 468878 | C58 | D1 D2 D3 D4 D7 D21 D23 D24 D25 D26 D27 D28 D29 D34 D52 D56 D63 D64 D65 D66 D67 D68 D69 | | CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981] | B59.2, C8.2, D29.2, E193.2, E193.3, E193.5, E193.7, H23.2 |
| Process 3: Steam Generation | | | | | |

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| Equipment | ID No. | Connected To | RECLAIM Source Type/ Monitoring Unit | Emissions * And Requirements | Conditions |
|---|--------|--------------|---|--|--|
| Process 3: Steam Generation | | | | | |
| BOILER, NATURAL GAS, CLEAVER-BROOKS, MODEL CB 200-150, WITH FLUE GAS RECIRCULATION, 6.277 MMBTU/HR A/N: 470670 | D19 | | | CO: 100 PPMV NATURAL GAS (4) [RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]; CO: 400 PPMV NATURAL GAS (5) [RULE 1146, 11-17-2000; RULE 1146, 9-5-2008]; CO: 2000 PPMV NATURAL GAS (5A) [RULE 407, 4-2-1982]; NOX: 30 PPMV NATURAL GAS (5) [RULE 1146, 11-17-2000; RULE 1146, 9-5-2008]; NOX: 30 PPMV NATURAL GAS (4) [RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409, 8-7-1981] | D323.1, D328.1, D328.2, E73.1, E113.1, H23.1 |

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (3) Denotes RECLAIM concentration limit
 (5) (5A) (5B) Denotes command and control emission limit
 (7) Denotes NSR applicability limit
 (9) See App B for Emission Limits
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (4) Denotes BACT emission limit
 (6) Denotes air toxic control rule limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (10) See section J for NESHAP/MACT requirements
 ** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE**

SECTION D: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**

**FACILITY PERMIT TO OPERATE
 INSULFOAM LLC CARLISLE CONSTRUCTION MATE
 SECTION D: DEVICE ID INDEX**

| Device Index For Section D | | | |
|-----------------------------------|---------------------------|----------------|---------------|
| Device ID | Section D Page No. | Process | System |
| D1 | 1 | 1 | 1 |
| D2 | 1 | 1 | 1 |
| D3 | 1 | 1 | 1 |
| D4 | 2 | 1 | 1 |
| D7 | 2 | 1 | 2 |
| D11 | 3 | 1 | 5 |
| D12 | 3 | 1 | 5 |
| D13 | 4 | 1 | 5 |
| D19 | 5 | 3 | 0 |
| D21 | 2 | 1 | 3 |
| D23 | 1 | 1 | 1 |
| D24 | 1 | 1 | 1 |
| D25 | 1 | 1 | 1 |
| D26 | 1 | 1 | 1 |
| D27 | 1 | 1 | 1 |
| D28 | 2 | 1 | 1 |
| D29 | 2 | 1 | 1 |
| D34 | 1 | 1 | 1 |
| D35 | 2 | 1 | 2 |
| D39 | 3 | 1 | 4 |
| D41 | 3 | 1 | 4 |
| D43 | 3 | 1 | 4 |
| D45 | 3 | 1 | 4 |
| D47 | 3 | 1 | 4 |
| D52 | 2 | 1 | 3 |
| E54 | 6 | 4 | 0 |
| D56 | 3 | 1 | 3 |
| D57 | 3 | 1 | 5 |
| C58 | 4 | 2 | 1 |
| D59 | 6 | 3 | 0 |
| D61 | 4 | 1 | 5 |
| D62 | 4 | 1 | 5 |
| D63 | 3 | 1 | 3 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

PROCESS CONDITIONS

P2.1 The operator shall limit emissions from this process as follows

| CONTAMINANT | EMISSIONS LIMIT |
|-------------|--|
| ROG | Less than or equal to 227 LBS IN ANY ONE DAY |

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[**RULE 1303(b)(2)-Offset, 5-10-1996**; RULE 1303(b)(2)-Offset, 12-6-2002]

[Processes subject to this condition : 1]

P13.1 All devices under this process are subject to the applicable requirements of the following rules or regulations:

| Contaminant | Rule | Rule/Subpart |
|-------------|---------------|--------------|
| ROG | District Rule | 1175 |

[**RULE 1175, 5-13-1994**; RULE 1175, 11-5-2010]

[Processes subject to this condition : 1, 2]

P42.1 The operator shall limit the raw beads used in this process as follows:

| RAW BEAD TYPE | REQUIREMENT |
|-------------------|---|
| Mid Pentane Beads | less than or equal to 40% of the annual expanded polystyrene block throughput |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| | |
|-------------------|--|
| Low Pentane Beads | greater than or equal to 60% of the annual expanded polystyrene block throughput |
|-------------------|--|

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010]

[Processes subject to this condition : 1]

P42.2 The operator shall collect and reduce the manufacturing emissions from this process as follows:

| POLLUTANT | REQUIREMENT |
|-----------|---|
| VOC | at least 93% by weight (the product of capture and control device efficiencies) |

To demonstrate compliance with this condition, the operator shall repeat a source test specified in Condition No. D29.2 once every five (5) years.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010]

[Processes subject to this condition : 1]

DEVICE CONDITIONS

B. Material/Fuel Type Limits

B59.2 The operator shall only use the following material(s) in this device :

Natural gas and the emissions from the polystyrene foam expansion, pre-expanded polystyrene storage, and polystyrene block molding systems.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[**RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002**]

[Devices subject to this condition : C58]

C. Throughput or Operating Parameter Limits

C8.2 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, is not less than 1450 Deg F.

To comply with this condition, the operator shall install and maintain a(n) temperature reading device to accurately indicate the temperature in the oxidizer.

The operator shall also install and maintain a device to continuously record the parameter being measured.

The operator shall not operate this equipment in the fuel injection mode.

The operator shall operate this equipment exclusively with the burner in operation.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997**]

[Devices subject to this condition : C58]

D. Monitoring/Testing Requirements

D29.2 The operator shall conduct source test(s) for the pollutant(s) identified below.

| Pollutant(s) to be tested | Required Test Method(s) | Averaging Time | Test Location |
|---------------------------|-------------------------|----------------|---------------|
| | | | |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| | | | |
|-----|---|----------------------------------|---|
| VOC | Method(s) specified in District Rule 1175 | District-approved averaging time | Protocol to indicate test locations for collection efficiency demonstration |
| VOC | Method(s) specified in District Rule 1175 | District-approved averaging time | Inlet and outlet simultaneously of oxidizer |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

The test shall be conducted to demonstrate compliance with the minimum of 93% reduction of the overall manufacturing emissions required by Rule 1175(c)(5).

The test shall be conducted at least once every five years.

Source test shall be conducted when the polystyrene foam expansion system is operating at maximum capacity.

Notwithstanding the source test requirements of Section E of this facility permit, the facility permit holder shall submit the protocol to the AQMD engineer at least 365 days prior to the expiration date of this Title V Facility Permit unless otherwise approved in writing by the District, and notify the District of the date and time of the test at least 10 days prior to the test.

The test shall be conducted at least 180 days prior to the expiration date of this Title V Facility Permit unless otherwise approved in writing by the District.

Source test shall be conducted in accordance with the equipment configuration and operation specified in the test protocol approved in writing by the District.

The source test shall be conducted when this equipment is operating at parameters (aging times, temperatures and differential pressures) of not less than the minimum operating parameters specified in this permit. If the operating parameters during the source test are greater than the minimum operating parameters specified in this permit, the minimum operating parameters may be increased to reflect the operating parameters during the source test.

The operator shall also provide to the District a source test report containing, at a minimum, the following information:

| Required Data | Reported As |
|---|-----------------------------|
| Collection efficiency of emission collection system | Under actual test condition |
| Destruction efficiency of oxidizer | Under actual test condition |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

| | |
|--|-----------------------------|
| VOC emissions in ppmv and lbs/hr to support collection efficiency and destruction efficiency results | Under actual test condition |
| Operating temperature of oxidizer | Under actual test condition |
| Operating differential pressures of the Silver Tank, the Blue Tank and the Booster Blower | Under actual test condition |
| Operating temperature of the aging room | Under actual test condition |
| Bead aging times | Under actual test condition |
| The maximum raw bead blowing agent content processed | Under actual test condition |
| The residual blowing agent content in product | Under actual test condition |

Notwithstanding the requirements of Section E conditions, the source test results shall be submitted to the District no later than 60 days after the source test was conducted.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D1, D2, D3, D4, D7, D11, D12, D13, D21, D23, D24, D25, D26, D27, D28, D29, D34, D35, D39, D41, D43, D45, D47, D52, D56, D57, C58, D61, D62, D63]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D323.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on an annual basis, at least, unless the equipment did not operate during the entire annual period. The routine annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AQMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D1, D2, D3, D4, D7, D11, D12, D13, D14, D15, D19, D21, D23, D24, D25, D26, D27, D28, D29, D34, D35, D39, D41, D43, D45, D47, D52, D57, D59, D61, D62]

- D328.1 The operator shall determine compliance with the NOX emission limit(s) either: (a) conducting a source test at least once every five years using AQMD Method 100.1 or 7.1; or (b) conducting a test at least annually using a portable analyzer and AQMD-approved test method. The test shall be conducted when the equipment is operating under normal conditions to demonstrate compliance with the Rule 1303 concentration limit. The operator shall comply with all general testing, reporting, and recordkeeping requirements in Sections E and K of this permit.

For the purpose of determining compliance with Rule 1303 concentration limit, the emissions shall be measured and averaged over a 60 minute time period.

**[RULE 1146, 11-17-2000; RULE 1146, 9-5-2008; RULE 1303(a)(1)-BACT, 5-10-1996;
RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring,
12-12-1997]**

[Devices subject to this condition : D19, D59]

- D328.2 The operator shall determine compliance with the CO emission limit(s) either: (a) conducting a source test at least once every five years using AQMD Method 100.1 or 10.1; or (b) conducting a test at least annually using a portable analyzer and AQMD-approved test method. The test shall be conducted when the equipment is operating under normal conditions to demonstrate compliance with Rule 1303 concentration limit. The operator shall comply with all general testing, reporting, and recordkeeping requirements in Sections E and K of this permit.

For the purpose of determining compliance with Rule 1303 concentration limit, the emissions shall be measured and averaged over a 60 minute time period.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

**[RULE 1146, 11-17-2000; RULE 1146, 9-5-2008; RULE 1303(a)(1)-BACT, 5-10-1996;
RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring,
12-12-1997]**

[Devices subject to this condition : D19, D59]

E. Equipment Operation/Construction Requirements

E73.1 Notwithstanding the requirements of Section E conditions, the operator shall not use FGR if all of the following requirement(s) are met:

The exhaust temperature is below 250 degrees fahrenheit

[RULE 1146, 11-17-2000; RULE 1146, 9-5-2008]

[Devices subject to this condition : D19]

E113.1 The operator shall have the burner equipped with a control system to automatically regulate the combustion air, fuel and, if applicable, recirculated flue gas as the boiler load varies. This control system shall be adjusted and tuned at least once a year according to the manufacturer's specifications to maintain its ability to repeat the same performance at the same firing rate.

[RULE 1146, 11-17-2000; RULE 1146, 9-5-2008]

[Devices subject to this condition : D19]

E193.1 The operator shall construct, operate, and maintain this equipment according to the following requirements:

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

The operator shall maintain the enclosed aging room under a negative pressure of at least 0.007 inches water column at all times that any pre-expander or block molding machine is in operation, or beads are stored in the aging room.

The operator shall install and maintain a differential pressure monitoring device for the enclosed aging room, which monitors the differential pressure between the inside and the outside of the aging room.

The operator shall also install and maintain a device to continuously record the differential pressure being monitored.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D7]

E193.2 The operator shall construct, operate, and maintain this equipment according to the following requirements:

A differential pressure gauge shall be installed across the main blower located at the inlet to the oxidizer.

The operating range for the differential pressure shall be determined during the initial source test for the oxidizer.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C58]

E193.3 The operator shall construct, operate, and maintain this equipment according to the following requirements:

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

The combustion chamber temperature shall be maintained at a minimum of 1,450 degrees Fahrenheit whenever the equipment it serves is in operation.

The operator shall operate and maintain a temperature measuring and recording system to continuously measure and record the combustion chamber temperature pursuant to the operation and maintenance requirements specified in 40 CFR Part 64.7.

Such a system shall have an accuracy of within plus or minus 1% of the temperature being monitored and shall be inspected, maintained, and calibrated on an annual basis in accordance with the manufacturer's specifications using an applicable AQMD or EPA approved method.

For the purpose of this condition, a deviation shall be defined as when a combustion chamber temperature of less than 1,400 degrees Fahrenheit occurs during normal operation of the equipment it serves. The operator shall review the records of the combustion chamber temperature on a daily basis to determine if a deviation occurs or shall install an alarm system to alert the operator when a deviation occurs.

Whenever a deviation occurs, the operator shall inspect this equipment to identify the cause of such a deviation, take immediate corrective action to maintain the combustion chamber temperature at or above 1,400 degrees Fahrenheit, and keep records of the duration and cause (including unknown cause, if applicable) of the deviation and the corrective action taken.

All deviations shall be reported to the AQMD on a semi-annual basis pursuant to the requirements specified in 40 CFR Part 64.9 and Condition Nos. 22 and 23 in Section K of this permit. The semi-annual monitoring report shall include the total operating time of this equipment and the total accumulated duration of all deviations for each semi-annual reporting period specified in Condition No. 23 in Section K of this permit.

The operator shall submit an application with an Quality Improvement Plan (QIP) in accordance with 40 CFR Part 64.8 to the AQMD if an accumulation of deviations exceeds 5 percent duration of this equipment's total operating time for any

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

semi-annual reporting period specified in Condition No. 23 in Section K of this permit. The required QIP shall be submitted to the AQMD within 90 calendar days after the due date for the semi-annual monitoring report.

The operator shall inspect and maintain all components of this equipment on an annual basis in accordance with the manufacturer's specifications.

The operator shall keep adequate records in a format that is acceptable to the AQMD to demonstrate compliance with all applicable requirements specified in this condition and 40 CFR Part 64.9 for a minimum of five years.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997; 40CFR Part 64, 10-22-1997]

[Devices subject to this condition : C58]

E193.4 The operator shall operate and maintain this equipment according to the following requirements:

The enclosed aging room shall be maintained at a 24-hour average temperature of no less than 85 degrees Fahrenheit at all times when there are beads present in the Bead Aging Operation.

The operator shall operate and maintain a temperature measuring and recording system to continuously measure and record the air temperature in the enclosed aging room. Such recorded results shall include, but not be limited to, electronic recordings of the operating temperature for the Bead Aging Operation. The temperatures will be measured and recorded no less frequently than hourly, and the electronic recordings shall clearly indicate the dates and times of each temperature measurement.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D7]

E193.5 The operator shall operate and maintain this equipment according to the following requirements:

The operator shall operate this equipment at a set point temperature of at least 1,570 degrees Fahrenheit whenever the equipment it serves is in operation.

The operator shall operate and maintain a temperature measuring and recording system to continuously measure and record the combustion chamber temperature. Such recorded results shall include, but not be limited to, circular chart recordings containing the oxidizing chamber operating temperature. The circular chart recordings shall clearly indicate the dates and times of continuous temperature recordings, and each individual chart recording shall be for a maximum of seven consecutive calendar days.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C58]

E193.7 The operator shall operate and maintain this equipment according to the following requirements:

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

The operator shall continuously operate fixed magnehelic gauges designated as the Silver Tank magnehelic and the Blue Tank magnehelic during all times that a pre-expander and/or a block mold is in operation.

The operator shall operate and maintain the Silver Tank magnehelic at a minimum negative pressure of 1.0 inches of water (with an allowable variance of +0.5 inches of water).

The operator shall operate and maintain the Blue Tank magnehelic at a minimum negative pressure of 1.0 inches of water (with an allowable variance of +0.5 inches of water).

The operator shall continuously operate a Booster Blower magnehelic gauge during all times that a pre-expander and/or a block mold is in operation and/or when there are beads present in the Bead Aging Operation.

The operator shall operate and maintain the Booster Blower magnehelic at a minimum negative pressure of 1.0 inches of water (with an allowable variance of +0.5 inches of water).

During the times that a magnehelic is required to be operated, the operator shall monitor negative pressure readings of the magnehelic once daily, by manually reading and recording, or by electronically recording, the magnehelic every 10 seconds for a 5 minute period. The 10 second magnehelic readings shall be averaged and the result recorded as a 5 minute average.

The operator shall maintain records of the daily 5 minute average readings for each magnehelic and these recordings shall clearly indicate the date and time of each set of magnehelic readings.

The operator shall determine monthly the accuracy of the magnehelics with an electronic manometer that measures the static pressure at a second port located adjacent to the magnehelic's port. Any magnehelic that shows a static pressure deviation from the electronic manometer of greater than 10% shall be immediately removed and replaced.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Records of all accuracy testing, removal and replacement of magnehelics shall be maintained. The records shall be signed by the person conducting the testing and the person removing or replacing the magnehelics.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C58]

H. Applicable Rules

H23.1 This equipment is subject to the applicable requirements of the following rules or regulations:

| Contaminant | Rule | Rule/Subpart |
|-------------|---------------|--------------|
| NOX | District Rule | 1146 |
| CO | District Rule | 1146 |

[RULE 1146, 11-17-2000; RULE 1146, 9-5-2008]

[Devices subject to this condition : D19, D59]

H23.2 This equipment is subject to the applicable requirements of the following rules or regulations:

| Contaminant | Rule | Rule/Subpart |
|-------------|---------------|--------------|
| NOX | District Rule | 1147 |

[RULE 1147, 12-5-2008]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : C58]

K. Record Keeping/Reporting

K67.2 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

For architectural applications where no thinners, reducers, or other VOC containing materials are added, maintain semi-annual records for all coating consisting of (a) coating type, (b) VOC content as supplied in grams per liter (g/l) of materials for low-solids coatings, (c) VOC content as supplied in g/l of coating, less water and exempt solvent, for other coatings.

For architectural applications where thinners, reducers, or other VOC containing materials are added, maintain daily records for each coating consisting of (a) coating type, (b) VOC content as applied in grams per liter (g/l) of materials used for low-solids coatings, (c) VOC content as applied in g/l of coating, less water and exempt solvent, for other coatings.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : E54]

K67.4 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Certificate of Analysis showing blowing agent content for each lot of expandable polystyrene beads processed in this equipment.

Annual consumption of low-pentane beads and mid-pentane beads (in lbs per year)

Annual production of polystyrene foam blocks (in lbs per year)

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D1, D3]

K67.5 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

monthly natural gas usage

All records required under this condition shall be maintained by the facility for a period of two years following the date of such record.

[40CFR 60 Subpart Dc, 2-27-2006]

[Devices subject to this condition : D59]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION E: ADMINISTRATIVE CONDITIONS

The operating conditions in this section shall apply to all permitted equipment at this facility unless superseded by condition(s) listed elsewhere in this permit.

1. The permit shall remain effective unless this permit is suspended, revoked, modified, reissued, denied, or it is expired for nonpayment of permit processing or annual operating fees. [201, 203, 209, 301]
 - a. The permit must be renewed annually by paying annual operating fees, and the permit shall expire if annual operating fees are not paid pursuant to requirements of Rule 301(d). [301(d)]
 - b. The Permit to Construct listed in Section H shall expire one year from the Permit to Construct issuance date, unless a Permit to Construct extension has been granted by the Executive Officer or unless the equipment has been constructed and the operator has notified the Executive Officer prior to the operation of the equipment, in which case the Permit to Construct serves as a temporary Permit to Operate. [202, 205]
 - c. The Title V permit shall expire as specified under Section K of the Title V permit. The permit expiration date of the Title V facility permit does not supercede the requirements of Rule 205. [205, 3004]
2. The operator shall maintain all equipment in such a manner that ensures proper operation of the equipment. [204]
3. This permit does not authorize the emissions of air contaminants in excess of those allowed by Division 26 of the Health and Safety Code of the State of California or the Rules and Regulations of the AQMD. This permit cannot be considered as permission to violate existing laws, ordinances, regulations, or statues of other governmental agencies. [204]
4. The operator shall not use equipment identified in this facility permit as being connected to air pollution control equipment unless they are so vented to the identified air pollution control equipment which is in full use and which has been included in this permit. [204]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION E: ADMINISTRATIVE CONDITIONS

5. The operator shall not use any equipment having air pollution control device(s) incorporated within the equipment unless the air pollution control device is in full operation. [204]
6. The operator shall maintain records to demonstrate compliance with rules or permit conditions that limit equipment operating parameters, or the type or quantity of material processed. These records shall be made available to AQMD personnel upon request and be maintained for at least five years. [204]
7. The operator shall maintain and operate all equipment to ensure compliance with all emission limits as specified in this facility permit. Compliance with emission limits shall be determined according to the following specifications, unless otherwise specified by AQMD rules or permit conditions: [204]
 - a. For internal combustion engines and gas turbines, measured concentrations shall be corrected to 15 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1110.2, 1134]
 - b. For other combustion devices, measured concentrations shall be corrected to 3 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1146, 1146.1, 204]
 - c. For non-combustion sources, compliance with emission limits shall be determined and averaged over a period of 60 minutes; [204]
 - d. For the purpose of determining compliance with Rule 407, carbon monoxide (CO) shall be measured on a dry basis and be averaged over 15 consecutive minutes, and sulfur compounds which would exist as liquid or gas at standard conditions shall be calculated as sulfur dioxide (SO₂) and be averaged over 15 consecutive minutes; [407]
 - e. For the purpose of determining compliance with Rule 409, combustion contaminant emission measurements shall be corrected to 12 percent of carbon dioxide (CO₂) at standard conditions and averaged over a minimum of 15 consecutive minutes. [409]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION E: ADMINISTRATIVE CONDITIONS

- f. For the purpose of determining compliance with Rule 475, combustion contaminant emission measurements shall be corrected to 3 percent of oxygen (O₂) at standard conditions and averaged over 15 consecutive minutes or any other averaging time specified by the Executive Officer. [475]
8. The operator shall, when a source test is required by AQMD, provide a source test protocol to AQMD no later than 60 days before the proposed test date. The test shall not commence until the protocol is approved by AQMD. The test protocol shall contain the following information: [204, 304]
 - a. Brief description of the equipment tested.
 - b. Brief process description, including maximum and normal operating temperatures, pressures, throughput, etc.
 - c. Operating conditions under which the test will be performed.
 - d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts and stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).
 - e. Brief description of sampling and analytical methods used to measure each pollutant, temperature, flow rates, and moisture.
 - f. Description of calibration and quality assurance procedures.
 - g. Determination that the testing laboratory qualifies as an "independent testing laboratory" under Rule 304 (conflict of interest).
9. The operator shall submit a report no later than 60 days after conducting a source test, unless otherwise required by AQMD rules or equipment-specific conditions. The report shall contain the following information: [204]
 - a. The results of the source test.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION E: ADMINISTRATIVE CONDITIONS

- b. Brief description of the equipment tested.
 - c. Operating conditions under which the test was performed.
 - d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts and stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).
 - e. Field and laboratory data forms, strip charts and analyses.
 - f. Calculations for volumetric flow rates, emission rates, control efficiency, and overall control efficiency.
10. The operator shall, when a source test is required, provide and maintain facilities for sampling and testing. These facilities shall comply with the requirements of AQMD Source Test Method 1.1 and 1.2. [217]
 11. Whenever required to submit a written report, notification or other submittal to the Executive Officer, AQMD, or the District, the operator shall mail or deliver the material to: Deputy Executive Officer, Engineering and Compliance, AQMD, 21865 E. Copley Drive, Diamond Bar, CA 91765-4182. [204]

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE**

SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

NOT APPLICABLE

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

| Equipment | ID No. | Connected To | RECLAIM Source Type/ Monitoring Unit | Emissions* And Requirements | Conditions |
|--|--------|--------------|---|--------------------------------|------------------------------|
| Process 1: Polystyrene Foam Block Mfg. | | | | | P2.1, P13.1, P42.1, P42.2 |
| System 1: Polystyrene Foam Expansion | | | | | |
| HOPPER, NO. 2, POLYSTYRENE BEADS A/N: | D64 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| FEEDER, SCREW, NO. 2, POLYSTYRENE BEADS A/N: | D65 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| FOAM EXPANSION, NO. 2, PRE-EXPANDER, HIRSCH, MODEL VACUTRANS PREEX 14000, WITH FILLING CAN A/N: | D66 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1, K67.4 |
| FEEDER, NO. 2, PRE-EXPANDED POLYSTYRENE A/N: | D67 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| DRYER, FLUIDIZED BED, NO. 2 A/N: | D68 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |
| CONVEYOR, PNEUMATIC, NO. 2, PRE-EXPANDED POLYSTYRENE A/N: | D69 | C58 | | PM: (9) [RULE 405, 2-7-1986] | D29.2, D323.1 |

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE**

SECTION H: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: DEVICE ID INDEX

| Device Index For Section H | | | |
|-----------------------------------|---------------------------|----------------|---------------|
| Device ID | Section H Page No. | Process | System |
| D64 | 1 | 1 | 1 |
| D65 | 1 | 1 | 1 |
| D66 | 1 | 1 | 1 |
| D67 | 1 | 1 | 1 |
| D68 | 1 | 1 | 1 |
| D69 | 1 | 1 | 1 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

PROCESS CONDITIONS

P2.1 The operator shall limit emissions from this process as follows

| CONTAMINANT | EMISSIONS LIMIT |
|-------------|--|
| ROG | Less than or equal to 227 LBS IN ANY ONE DAY |

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Processes subject to this condition : 1]

P13.1 All devices under this process are subject to the applicable requirements of the following rules or regulations:

| Contaminant | Rule | Rule/Subpart |
|-------------|---------------|--------------|
| ROG | District Rule | 1175 |

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010]

[Processes subject to this condition : 1, 2]

P42.1 The operator shall limit the raw beads used in this process as follows:

| RAW BEAD TYPE | REQUIREMENT |
|-------------------|--|
| Mid Pentane Beads | less than or equal to 40% of the annual expanded polystyrene block throughput |
| Low Pentane Beads | greater than or equal to 60% of the annual expanded polystyrene block throughput |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010]

[Processes subject to this condition : 1]

P42.2 The operator shall collect and reduce the manufacturing emissions from this process as follows:

| POLLUTANT | REQUIREMENT |
|-----------|---|
| VOC | at least 93% by weight (the product of capture and control device efficiencies) |

To demonstrate compliance with this condition, the operator shall repeat a source test specified in Condition No. D29.2 once every five (5) years.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010]

[Processes subject to this condition : 1]

DEVICE CONDITIONS

D. Monitoring/Testing Requirements

D29.2 The operator shall conduct source test(s) for the pollutant(s) identified below.

| Pollutant(s) to be tested | Required Test Method(s) | Averaging Time | Test Location |
|---------------------------|---|----------------------------------|---|
| VOC | Method(s) specified in District Rule 1175 | District-approved averaging time | Protocol to indicate test locations for collection efficiency demonstration |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

| | | | |
|-----|--|-------------------------------------|---|
| VOC | Method(s) specified in District Rule 1175 | District-approved averaging time | Inlet and outlet simultaneously of oxidizer |
|-----|--|-------------------------------------|---|

The test shall be conducted to demonstrate compliance with the minimum of 93% reduction of the overall manufacturing emissions required by Rule 1175(c)(5).

The test shall be conducted at least once every five years.

Source test shall be conducted when the polystyrene foam expansion system is operating at maximum capacity.

Notwithstanding the source test requirements of Section E of this facility permit, the facility permit holder shall submit the protocol to the AQMD engineer at least 365 days prior to the expiration date of this Title V Facility Permit unless otherwise approved in writing by the District, and notify the District of the date and time of the test at least 10 days prior to the test.

The test shall be conducted at least 180 days prior to the expiration date of this Title V Facility Permit unless otherwise approved in writing by the District.

Source test shall be conducted in accordance with the equipment configuration and operation specified in the test protocol approved in writing by the District.

The source test shall be conducted when this equipment is operating at parameters (aging times, temperatures and differential pressures) of not less than the minimum operating parameters specified in this permit. If the operating parameters during the source test are greater than the minimum operating parameters specified in this permit, the minimum operating parameters may be increased to reflect the operating parameters during the source test.

The operator shall also provide to the District a source test report containing, at a minimum, the following information:

| | |
|---------------|-------------|
| Required Data | Reported As |
|---------------|-------------|

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

| | |
|--|-----------------------------|
| Collection efficiency of emission collection system | Under actual test condition |
| Destruction efficiency of oxidizer | Under actual test condition |
| VOC emissions in ppmv and lbs/hr to support collection efficiency and destruction efficiency results | Under actual test condition |
| Operating temperature of oxidizer | Under actual test condition |
| Operating differential pressures of the Silver Tank, the Blue Tank and the Booster Blower | Under actual test condition |
| Operating temperature of the aging room | Under actual test condition |
| Bead aging times | Under actual test condition |
| The maximum raw bead blowing agent content processed | Under actual test condition |
| The residual blowing agent content in product | Under actual test condition |

Notwithstanding the requirements of Section E conditions, the source test results shall be submitted to the District no later than 60 days after the source test was conducted.

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D64, D65, D66, D67, D68, D69]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

D323.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on an annual basis, at least, unless the equipment did not operate during the entire annual period. The routine annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AQMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : D64, D65, D66, D67, D68, D69]

K. Record Keeping/Reporting

K67.4 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Certificate of Analysis showing blowing agent content for each lot of expandable polystyrene beads processed in this equipment.

Annual consumption of low-pentane beads and mid-pentane beads (in lbs per year)

Annual production of polystyrene foam blocks (in lbs per year)

[RULE 1175, 5-13-1994; RULE 1175, 11-5-2010; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D66]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION I: PLANS AND SCHEDULES

This section lists all plans approved by AQMD for the purposes of meeting the requirements of applicable AQMD rules.

NONE

NOTE: This section does not list compliance schedules pursuant to the requirements of Regulation XXX - Title V Permits; Rule 3004(a)(10)(C). For equipment subject to a variance, order for abatement, or alternative operating condition granted pursuant to Rule 518.2, equipment specific conditions are added to the equipment in Section D or H of the permit.

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE**

SECTION J: AIR TOXICS

NOT APPLICABLE

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration

GENERAL PROVISIONS

1. This permit may be revised, revoked, reopened and reissued, or terminated for cause, or for failure to comply with regulatory requirements, permit terms, or conditions. [3004(a)(7)(C)]
2. This permit does not convey any property rights of any sort or any exclusive privilege. [3004(a)(7)(E)]

Permit Renewal and Expiration

3. (A) Except for solid waste incineration facilities subject to standards under section 129(e) of the Clean Air Act, this permit shall expire five years from the date that this Title V permit is issued. The operator's right to operate under this permit terminates at midnight on this date, unless the facility is protected by an application shield in accordance with Rule 3002(b), due to the filing of a timely and complete application for a Title V permit renewal, consistent with Rule 3003. [3004(a)(2), 3004(f)]

(B) A Title V permit for a solid waste incineration facility combusting municipal waste subject to standards under Section 129(e) of the Clean Air Act shall expire 12 years from the date of issuance unless such permit has been renewed pursuant to this regulation. These permits shall be reviewed by the Executive Officer at least every five years from the date of issuance. [3004(f)(2)]
4. To renew this permit, the operator shall submit to the Executive Officer an application for renewal at least 180 days, but not more than 545 days, prior to the expiration date of this permit. [3003(a)(6)]

Duty to Provide Information

5. The applicant for, or holder of, a Title V permit shall furnish, pursuant to Rule 3002(d) and (e), timely information and records to the Executive Officer or designee within a reasonable time as specified in writing by the Executive Officer or designee. [3004(a)(7)(F)]

Payment of Fees

6. The operator shall pay all required fees specified in Regulation III - Fees. [3004(a)(7)(G)]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration

Reopening for Cause

7. The Executive Officer will reopen and revise this permit if any of the following circumstances occur:
- (A) Additional regulatory requirements become applicable with a remaining permit term of three or more years. Reopening is not required if the effective date of the requirement is later than the expiration date of this permit, unless the permit or any of its terms and conditions has been extended pursuant to paragraph (f)(4) of Rule 3004.
 - (B) The Executive Officer or EPA Administrator determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.
 - (C) The Executive Officer or EPA Administrator determines that the permit must be revised or revoked to assure compliance with the applicable requirements. [3005(g)(1)]

COMPLIANCE PROVISIONS

8. The operator shall comply with all regulatory requirements, and all permit terms and conditions, except:
- (A) As provided for by the emergency provisions of condition no. 17 or condition no. 18, or
 - (B) As provided by an alternative operating condition granted pursuant to a federally approved (SIP-approved) Rule 518.2.

Any non-compliance with any federally enforceable permit condition constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or denial of a permit renewal application. Non-compliance may also be grounds for civil or criminal penalties under the California State Health and Safety Code. [3004(a)(7)(A)]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration

9. The operator shall allow the Executive Officer or authorized representative, upon presentation of appropriate credentials to:
 - (A) Enter the operator's premises where emission-related activities are conducted, or records are kept under the conditions of this permit;
 - (B) Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
 - (C) Inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
 - (D) Sample or monitor at reasonable times, substances or parameters for the purpose of assuring compliance with the facility permit or regulatory requirements. [3004(a)(10)(B)]

10. All terms and conditions in this permit, including any provisions designed to limit a facility's potential to emit, are enforceable by the EPA Administrator and citizens under the federal Clean Air Act, unless the term or condition is designated as not federally enforceable. Each day during any portion of which a violation occurs is a separate offense. [3004(g)]

11. A challenge to any permit condition or requirement raised by EPA, the operator, or any other person, shall not invalidate or otherwise affect the remaining portions of this permit. [3007(b)]

12. The filing of any application for a permit revision, revocation, or termination, or a notification of planned changes or anticipated non-compliance does not stay any permit condition. [3004(a)(7)(D)]

13. It shall not be a defense for a person in an enforcement action, including those listed in Rule 3002(c)(2), that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit, except as provided for in "Emergency Provisions" of this section. [3004(a)(7)(H)]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration

14. The operator shall not build, erect, install, or use any equipment, the use of which, without resulting in a reduction in the total release of air contaminants to atmosphere, reduces or conceals an emission which would otherwise constitute a violation of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the California Health and Safety Code or of AQMD rules. This rule shall not apply to cases in which the only violation involved is of Section 41700 of the California Health and Safety Code, or Rule 402 of AQMD Rules. [408]

15. Nothing in this permit or in any permit shield can alter or affect:
 - (A) Under Section 303 of the federal Clean Air Act, the provisions for emergency orders;
 - (B) The liability of the operator for any violation of applicable requirements prior to or at the time of permit issuance;
 - (C) The applicable requirements of the Acid Rain Program, Regulation XXXI;
 - (D) The ability of EPA to obtain information from the operator pursuant to Section 114 of the federal Clean Air Act;
 - (E) The applicability of state or local requirements that are not "applicable requirements", as defined in Rule 3000, at the time of permit issuance but which do apply to the facility, such as toxics requirements unique to the State; and
 - (F) The applicability of regulatory requirements with compliance dates after the permit issuance date. [3004(c)(3)]

16. For any portable equipment that requires an AQMD or state permit or registration, excluding a) portable engines, b) military tactical support equipment and c) AQMD-permitted portable equipment that are not a major source, are not located at the facility for more than 12 consecutive months after commencing operation, and whose operation does not conflict with the terms or conditions of this Title V permit: 1) the facility operator shall keep a copy of the AQMD or state permit or registration; 2) the equipment operator shall comply with the conditions on the permit or registration and all other regulatory requirements; and 3) the facility operator shall treat the permit or registration as a part of its Title V permit, subject to recordkeeping, reporting and certification requirements. [3004(a)(1)]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration EMERGENCY PROVISIONS

17. An emergency¹ constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limit only if:
- (A) Properly signed, contemporaneous operating records or other credible evidence demonstrate that:
 - (1) An emergency occurred and the operator can identify the cause(s) of the emergency;
 - (2) The facility was operated properly (i.e. operated and maintained in accordance with the manufacturer's specifications, and in compliance with all regulatory requirements or a compliance plan), before the emergency occurred;
 - (3) The operator took all reasonable steps to minimize levels of emissions that exceeded emissions standard, or other requirements in the permit; and,
 - (4) The operator submitted a written notice of the emergency to the AQMD within two working days of the time when the emissions limitations were exceeded due to the emergency. The notice shall contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and
 - (B) The operator complies with the breakdown provisions of Rule 430 – Breakdown Provisions, or subdivision (i) of Rule 2004 – Requirements, whichever is applicable. [3002(g), 430, 2004(i)]
18. The operator is excused from complying with any regulatory requirement that is suspended by the Executive Officer during a state of emergency or state of war emergency, in accordance with Rule 118 - Emergencies. [118]

¹ "Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the operator, including acts of God, which: (A) requires immediate corrective action to restore normal operation; and (B) causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency; and (C) is not caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration RECORDKEEPING PROVISIONS

19. In addition to any other recordkeeping requirements specified elsewhere in this permit, the operator shall keep records of required monitoring information, where applicable, that include:
- (A) The date, place as defined in the Title V permit, and time of sampling or measurements;
 - (B) The date(s) analyses were performed;
 - (C) The company or entity that performed the analyses;
 - (D) The analytical techniques or methods used;
 - (E) The results of such analyses; and
 - (F) The operating conditions as existing at the time of sampling or measurement. [3004(a)(4)(B)]
20. The operator shall maintain records pursuant to Rule 109 and any applicable material safety data sheet (MSDS) for any equipment claimed to be exempt from a written permit by Rule 219 based on the information in those records. [219(t)]
21. The operator shall keep all records of monitoring data required by this permit or by regulatory requirements for a period of at least five years from the date of the monitoring sample, measurement, report, or application. [3004(a)(4)(E)]

REPORTING PROVISIONS

22. The operator shall comply with the following requirements for prompt reporting of deviations:
- (A) Breakdowns shall be reported as required by Rule 430 – Breakdown Provisions or subdivision (i) of Rule 2004 - Requirements, whichever is applicable.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration

- (B) Other deviations from permit or applicable rule emission limitations, equipment operating conditions, or work practice standards, determined by observation or by any monitoring or testing required by the permit or applicable rules that result in emissions greater than those allowed by the permit or applicable rules shall be reported within 72 hours (unless a shorter reporting period is specified in an applicable State or Federal Regulation) of discovery of the deviation by contacting AQMD enforcement personnel assigned to this facility or otherwise calling (800) CUT-SMOG.
 - (C) A written report of such deviations reported pursuant to (B), and any corrective actions or preventative measures taken, shall be submitted to AQMD, in an AQMD approved format, within 14 days of discovery of the deviation.
 - (D) All other deviations shall be reported with the monitoring report required by condition no. 23. [3004(a)(5)]
23. Unless more frequent reporting of monitoring results are specified in other permit conditions or in regulatory requirements, the operator shall submit reports of any required monitoring to the AQMD at least twice per year. The report shall include a) a statement whether all monitoring required by the permit was conducted; and b) identification of all instances of deviations from permit or regulatory requirements. A report for the first six calendar months of the year is due by August 31 and a report for the last six calendar months of the year is due by February 28. [3004(a)(4)(F)]
24. The operator shall submit to the Executive Officer and to the Environmental Protection Agency (EPA), an annual compliance certification. For RECLAIM facilities, the certification is due when the Annual Permit Emissions Program (APEP) report is due and shall cover the same reporting period. For other facilities, the certification is due on March 1 for the previous calendar year. The certification need not include the period preceding the date the initial Title V permit was issued. Each compliance certification shall include:
- (A) Identification of each permit term or condition that is the basis of the certification;

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration

- (B) The compliance status during the reporting period;
- (C) Whether compliance was continuous or intermittent;
- (D) The method(s) used to determine compliance over the reporting period and currently, and
- (E) Any other facts specifically required by the Executive Officer to determine compliance.

The EPA copy of the certification shall be sent to: Director of the Air Division Attn:
Air-3 USEPA, Region IX 75 Hawthorne St. San Francisco, CA 94105 [3004(a)(10)(E)]

25. All records, reports, and documents required to be submitted by a Title V operator to AQMD or EPA shall contain a certification of accuracy consistent with Rule 3003(c)(7) by a responsible official (as defined in Rule 3000). [3004(a)(12)]

PERIODIC MONITORING

26. All periodic monitoring required by this permit pursuant to Rule 3004(a)(4)(c) is based on the requirements and justifications in the AQMD document "Periodic Monitoring Guidelines for Title V Facilities" or in case-by-case determinations documented in the TitleV application file. [3004(a)(4)]

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

SECTION K: TITLE V Administration

FACILITY RULES

This facility is subject to the following rules and regulations

With the exception of Rule 402, 473, 477, 1118 and Rules 1401 through 1420, the following rules that are designated as non-federally enforceable are pending EPA approval as part of the state implementation plan. Upon the effective date of that approval, the approved rule(s) will become federally enforceable, and any earlier versions of those rules will no longer be federally enforceable.

| RULE SOURCE | Adopted/Amended Date | FEDERAL Enforceability |
|-------------------------------------|-----------------------------|-------------------------------|
| RULE 1113 | 11-8-1996 | Federally enforceable |
| RULE 1113 | 7-13-2007 | Non federally enforceable |
| RULE 1146 | 11-17-2000 | Federally enforceable |
| RULE 1146 | 9-5-2008 | Non federally enforceable |
| RULE 1147 | 12-5-2008 | Non federally enforceable |
| RULE 1171 | 11-7-2003 | Federally enforceable |
| RULE 1171 | 5-1-2009 | Non federally enforceable |
| RULE 1175 | 11-5-2010 | Non federally enforceable |
| RULE 1175 | 5-13-1994 | Federally enforceable |
| RULE 1303(a)(1)-BACT | 12-6-2002 | Non federally enforceable |
| RULE 1303(a)(1)-BACT | 5-10-1996 | Federally enforceable |
| RULE 1303(b)(2)-Offset | 12-6-2002 | Non federally enforceable |
| RULE 1303(b)(2)-Offset | 5-10-1996 | Federally enforceable |
| RULE 3004(a)(4)-Periodic Monitoring | 12-12-1997 | Federally enforceable |
| RULE 404 | 2-7-1986 | Federally enforceable |
| RULE 405 | 2-7-1986 | Federally enforceable |
| RULE 407 | 4-2-1982 | Federally enforceable |
| RULE 409 | 8-7-1981 | Federally enforceable |
| 40CFR 60 Subpart Dc | 2-27-2006 | Federally enforceable |
| 40CFR Part 64 | 10-22-1997 | Federally enforceable |

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE**

APPENDIX A: NOX AND SOX EMITTING EQUIPMENT EXEMPT FROM WRITTEN
PERMIT PURSUANT TO RULE 219

NONE

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-08-1996]

- (1) Except as provided in paragraphs (c)(2), (c)(3), and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, or solicit the application of, any architectural coating which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, or manufacture, blend, or repackage such a coating for use within the District.
- (2) Except as provided in paragraphs (c)(3) and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, solicit the application of, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified.

TABLE OF STANDARDS

VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water And Less Exempt Compounds

| COATING | Limit* | Effective Date of Adoption | Effective 1/1/1998 | Effective 1/1/1999 | Effective 7/1/2001 | Effective 1/1/2005 | Effective 7/1/2008 |
|------------------------------------|--------|----------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Bond Breakers | 350 | | | | | | |
| Clear Wood Finishes | | | | | | | |
| Varnish | 350 | | | | | | |
| Sanding Sealers | 350 | | | | | | |
| Lacquer | 680 | | 550 | | | 275 | |
| Concrete-Curing Compounds | 350 | | | | | | |
| Dry-Fog Coatings | 400 | | | | | | |
| Fire-proofing Exterior Coatings | 350 | 450 | | 350 | | | |
| Fire-Retardant Coatings | | | | | | | |
| Clear | 650 | | | | | | |
| Pigmented | 350 | | | | | | |
| Flats | 250 | | | | 100 | | 50 |
| Graphic Arts (Sign) Coatings | 500 | | | | | | |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-08-1996]

| | | | | | | |
|---|-----|-----|-----|-----|-----|--|
| Industrial Maintenance Primers and Topcoats | | | | | | |
| Alkyds | 420 | | | | | |
| Catalyzed Epoxy | 420 | | | | | |
| Bituminous Coatings | 420 | | | | | |
| Materials | | | | | | |
| Inorganic Polymers | 420 | | | | | |
| Vinyl Chloride Polymers | 420 | | | | | |
| Chlorinated Rubber | 420 | | | | | |
| Acrylic Polymers | 420 | | | | | |
| Urethane Polymers | 420 | | | | | |
| Silicones | 420 | | | | | |
| Unique Vehicles | 420 | | | | | |
| Japans/Faux Finishing Coatings | 350 | 700 | | 350 | | |
| Magnesite Cement Coatings | 600 | | | 450 | | |
| Mastic Coatings | 300 | | | | | |
| Metallic Pigmented Coatings | 500 | | | | | |
| Multi-Color Coatings | 420 | | 250 | | | |
| Pigmented Lacquer | 680 | | 550 | | 275 | |
| Pre-Treatment Wash Primers | 780 | | | | | |
| Primers, Sealers, and Undercoaters | 350 | | | | | |
| Quick-Dry Enamels | 400 | | | | | |
| Roof Coatings | 300 | | | | | |
| Shellac | | | | | | |
| Clear | 730 | | | | | |
| Pigmented | 550 | | | | | |
| Stains | 350 | | | | | |
| Swimming Pool Coatings | | | | | | |
| Repair | 650 | | | | | |
| Other | 340 | | | | | |
| Traffic Coatings | 250 | | 150 | | | |
| Waterproofing Sealers | 400 | | | | | |
| Wood Preservatives | | | | | | |
| Below-Ground | 350 | | | | | |
| Other | 350 | | | | | |

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards

TABLE OF STANDARDS (cont.)

VOC LIMITS

Grams of VOC Per Liter of Material

| COATING | Limit |
|--------------------|-------|
| Low-Solids Coating | 120 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 07-13-2007]

- (1) Except as provided in paragraphs (c)(2), (c)(3), (c)(4), and specified coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage any architectural coating for use in the District which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, and no person shall apply or solicit the application of any architectural coating within the District that exceeds 250 grams of VOC per liter of coating as calculated in this paragraph.
- (2) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified, and no person shall apply or solicit the application of any architectural coating within the District that exceeds the VOC limit as specified in this paragraph. No person shall apply or solicit the application within the District of any industrial maintenance coatings, except anti-graffiti coatings, for residential use or for use in areas such as office space and meeting rooms of industrial, commercial or institutional facilities not exposed to such extreme environmental conditions described in the definition of industrial maintenance coatings; or of any rust-preventative coating for industrial use, unless such a rust preventative coating complies with the Industrial Maintenance Coating VOC limit specified in the Table of Standards.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 07-13-2007] TABLE OF STANDARDS VOC LIMITS

**Grams of VOC Per Liter of Coating,
 Less Water and Less Exempt Compounds**

| COATING CATEGORY | Ceiling Limit* | Current Limit | Effective Date | | | | | |
|--|----------------|---------------|----------------|--------|--------|--------|--------|--------|
| | | | 1/1/03 | 1/1/04 | 1/1/05 | 7/1/06 | 7/1/07 | 7/1/08 |
| Bond Breakers | 350 | | | | | | | |
| Clear Wood Finishes | 350 | | | | | 275 | | |
| Varnish | 350 | | | | | 275 | | |
| Sanding Sealers | 350 | | | | | 275 | | |
| Lacquer | 680 | 550 | | | 275 | | | |
| Clear Brushing Lacquer | 680 | | | | 275 | | | |
| Concrete-Curing Compounds | 350 | | | | | | 100 | |
| Concrete-Curing Compounds For Roadways and Bridges** | 350 | | | | | | | |
| Dry-Fog Coatings | 400 | | | | | | 150 | |
| Fire-Proofing Exterior Coatings | 450 | 350 | | | | | | |
| Fire-Retardant Coatings*** | | | | | | | | |
| Clear | 650 | | | | | | | |
| Pigmented | 350 | | | | | | | |
| Flats | 250 | 100 | | | | | | 50 |
| Floor Coatings | 420 | | 100 | | | 50 | | |
| Graphic Arts (Sign) Coatings | 500 | | | | | | | |
| Industrial Maintenance (IM) Coatings | 420 | | | 250 | | 100 | | |
| High Temperature IM Coatings | | | 420 | | | | | |
| Zinc-Rich IM Primers | 420 | | 340 | | | 100 | | |
| Japans/Faux Finishing Coatings | 700 | 350 | | | | | | |
| Magnesite Cement Coatings | 600 | 450 | | | | | | |
| Mastic Coatings | 300 | | | | | | | |
| Metallic Pigmented Coatings | 500 | | | | | | | |
| Multi-Color Coatings | 420 | 250 | | | | | | |
| Nonflat Coatings | 250 | | 150 | | | 50 | | |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 07-13-2007]

| COATING CATEGORY | Ceiling Limit* | Current Limit | Effective Date | | | | | |
|--|----------------|---------------|----------------|--------|--------|--------|--------|--------|
| | | | 1/1/03 | 1/1/04 | 1/1/05 | 7/1/06 | 7/1/07 | 7/1/08 |
| Nonflat High Gloss | 250 | | 150 | | | | 50 | |
| Pigmented Lacquer | 680 | 550 | | | 275 | | | |
| Pre-Treatment Wash Primers | 780 | | 420 | | | | | |
| Primers, Sealers, and Undercoaters | 350 | | 200 | | | 100 | | |
| Quick-Dry Enamels | 400 | | 250 | | | 150 | 50 | |
| Quick-Dry Primers, Sealers, and Undercoaters | 350 | | 200 | | | 100 | | |
| Recycled Coatings | | | 250 | | | | | |
| Roof Coatings | 300 | | 250 | | 50 | | | |
| Roof Coatings, Aluminum | 500 | | | | 100 | | | |
| Roof Primers, Bituminous | 350 | | 350 | | | | | |
| Rust Preventative Coatings | 420 | | 400 | | | 100 | | |
| Shellac | | | | | | | | |
| Clear | 730 | | | | | | | |
| Pigmented | 550 | | | | | | | |
| Specialty Primers | 350 | | | | | 250 | 100 | |
| Stains | 350 | | 250 | | | | 100 | |
| Stains, Interior | 250 | | | | | | | |
| Swimming Pool Coatings | | | | | | | | |
| Repair | 650 | | 340 | | | | | |
| Other | 340 | | | | | | | |
| Traffic Coatings | 250 | 150 | | | | | 100 | |
| Waterproofing Sealers | 400 | | 250 | | | 100 | | |
| Waterproofing | 400 | | | | | 100 | | |
| Concrete/Masonry Sealers | | | | | | | | |
| Wood Preservatives | | | | | | | | |
| Below-Ground | 350 | | | | | | | |
| Other | 350 | | | | | | | |

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

** Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

*** The Fire-Retardant Coating category will be eliminated on January 1, 2007 and subsumed by the coating category for which they are formulated.

**FACILITY PERMIT TO OPERATE
INSULFOAM LLC CARLISLE CONSTRUCTION MATE**

**APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 07-13-2007]**

**TABLE OF STANDARDS (cont.)
VOC LIMITS**

Grams of VOC Per Liter of Material

| COATING | Limit |
|--------------------|-------|
| Low-Solids Coating | 120 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 11-07-2003]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

| SOLVENT CLEANING ACTIVITY | CURRENT LIMITS |
|--|------------------------|
| | VOC g/l (lb/gal) |
| (A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application | |
| (i) General | 25 (0.21) |
| (ii) Electrical Apparatus Components & Electronic Components | 500 (4.2) |
| (iii) Medical Devices & Pharmaceuticals | 800 (6.7) |
| (B) Repair and Maintenance Cleaning | |
| (i) General | 25 (0.21) |
| (ii) Electrical Apparatus Components & Electronic Components | 900 (7.5) |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 11-07-2003]

| SOLVENT CLEANING ACTIVITY | CURRENT LIMITS |
|---|------------------------|
| | VOC g/l (lb/gal) |
| (iii) Medical Devices & Pharmaceuticals | |
| (A) Tools, Equipment, & Machinery | 800 (6.7) |
| (B) General Work Surfaces | 600 (5.0) |
| (C) Cleaning of Coatings or Adhesives Application Equipment | 550 (4.6) |
| (D) Cleaning of Ink Application Equipment | |
| (i) General | 25 (0.21) |
| (ii) Flexographic Printing | 25 (0.21) |
| (iii) Gravure Printing | |
| (A) Publication | 750 (6.3) |
| (B) Packaging | 25 (0.21) |
| (iv) Lithographic or Letter Press Printing | |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 11-07-2003]

| SOLVENT CLEANING ACTIVITY | CURRENT LIMITS |
|---|------------------------|
| | VOC g/l (lb/gal) |
| (A) Roller Wash – Step 1 | 600 (5.0) |
| (B) Roller Wash-Step 2, Blanket Wash, & On-Press Components | 800 (6.7) |
| (C) Removable Press Components | 25 (0.21) |
| (v) Screen Printing | 750 (6.3) |
| (vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing) | 800 (6.7) |
| (vii) Specialty Flexographic Printing | 600 (5.0) |
| (E) Cleaning of Polyester Resin Application Equipment | 25 (0.21) |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 05-01-2009]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

| | CURRENT LIMITS* | EFFECTIVE 1/1/2010 |
|--|---------------------------------|---------------------------------|
| SOLVENT CLEANING ACTIVITY | VOC g/l (lb/gal) | VOC g/l (lb/gal) |
| (A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application | | |
| (i) General | 25 (0.21) | |
| (ii) Electrical Apparatus Components & Electronic Components | 100 (0.83) | |
| (iii) Medical Devices & Pharmaceuticals | 800 (6.7) | |
| (B) Repair and Maintenance Cleaning | | |
| (i) General | 25 (0.21) | |
| (ii) Electrical Apparatus Components & Electronic Components | 100 (0.83) | |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 05-01-2009]

| | CURRENT LIMITS* | EFFECTIVE 1/1/2010 |
|---|---------------------------------|---------------------------------|
| SOLVENT CLEANING ACTIVITY (cont.) | VOC g/l (lb/gal) | VOC g/l (lb/gal) |
| (iii) Medical Devices & Pharmaceuticals | | |
| (A) Tools, Equipment, & Machinery | 800 (6.7) | |
| (B) General Work Surfaces | 600 (5.0) | |
| (C) Cleaning of Coatings or Adhesives Application Equipment | 25 (0.21) | |
| (D) Cleaning of Ink Application Equipment | | |
| (i) General | 25 (0.21) | |
| (ii) Flexographic Printing | 25 (0.21) | |
| (iii) Gravure Printing | | |
| (A) Publication | 100 (0.83) | |
| (B) Packaging | 25 (0.21) | |
| (iv) Lithographic (Offset) or Letter Press Printing | | |
| (A) Roller Wash, Blanket Wash, & On-Press Components | 100 (0.83) | |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 05-01-2009]

| | CURRENT LIMITS* | EFFECTIVE 1/1/2010 |
|--|---------------------------------|---------------------------------|
| SOLVENT CLEANING ACTIVITY (cont.) | VOC g/l (lb/gal) | VOC g/l (lb/gal) |
| (B) Removable Press Components | 25 (0.21) | |
| (v) Screen Printing | 100 (0.83) | |
| (vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing) | 650 (5.4) | 100 (0.83) |
| (vii) Specialty Flexographic Printing | 100 (0.83) | |
| (E) Cleaning of Polyester Resin Application Equipment | 25 (0.21) | |

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 404 02-07-1986]

The operator shall not discharge into the atmosphere from this equipment, particulate matter in excess of the concentration at standard conditions, shown in Table 404(a). Where the volume discharged is between figures listed in the Table, the exact concentration permitted to be discharged shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 404(a)

| Volume Discharged Calculated as Dry Gas At Standard Conditions | | Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions | | Volume Discharged Calculated as Dry Gas At Standard Conditions | | Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions | |
|--|-------------|--|-----------------------|--|-------|--|-----------------------|
| | | Milligrams per Cubic Meter | Grains per Cubic Foot | | | Milligrams per Cubic Meter | Grains per Cubic Foot |
| 25 or less | 883 or less | 450 | 0.196 | 900 | 31780 | 118 | 0.0515 |
| 30 | 1059 | 420 | .183 | 1000 | 35310 | 113 | .0493 |
| 35 | 1236 | 397 | .173 | 1100 | 38850 | 109 | .0476 |
| 40 | 1413 | 377 | .165 | 1200 | 42380 | 106 | .0463 |
| 45 | 1589 | 361 | .158 | 1300 | 45910 | 102 | .0445 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 404 02-07-1986]

| Volume Discharged Calculated as Dry Gas At Standard Conditions | | Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions | | Volume Discharged Calculated as Dry Gas At Standard Conditions | | Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions | |
|--|--------------------------------|--|--------------------------|--|--------------------------------|---|-----------------------------|
| | | Milligrams per Cubic Meter | Grains per Cubic Foot | | | Milligrams per Cubic Meter | Grains per Cubic Foot |
| Cubic meters Per Minute | Cubic feet Per Minute | | | Cubic meters Per Minute | Cubic feet Per Minute | | |
| 50 | 1766 | 347 | .152 | 1400 | 49440 | 100 | .0437 |
| 60 | 2119 | 324 | .141 | 1500 | 52970 | 97 | .0424 |
| 70 | 2472 | 306 | .134 | 1750 | 61800 | 92 | .0402 |
| 80 | 2825 | 291 | .127 | 2000 | 70630 | 87 | .0380 |
| 90 | 3178 | 279 | .122 | 2250 | 79460 | 83 | .0362 |
| 100 | 3531 | 267 | .117 | 2500 | 88290 | 80 | .0349 |
| 125 | 4414 | 246 | .107 | 3000 | 105900 | 75 | .0327 |
| 150 | 5297 | 230 | .100 | 4000 | 141300 | 67 | .0293 |
| 175 | 6180 | 217 | .0947 | 5000 | 176600 | 62 | .0271 |
| 200 | 7063 | 206 | .0900 | 6000 | 211900 | 58 | .0253 |
| 250 | 8829 | 190 | .0830 | 8000 | 282500 | 52 | .0227 |
| 300 | 10590 | 177 | .0773 | 10000 | 353100 | 48 | .0210 |
| 350 | 12360 | 167 | .0730 | 15000 | 529700 | 41 | .0179 |
| 400 | 14130 | 159 | .0694 | 20000 | 706300 | 37 | .0162 |
| 450 | 15890 | 152 | .0664 | 25000 | 882900 | 34 | .0148 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 404 02-07-1986]

| Volume Discharged Calculated as Dry Gas At Standard Conditions | | Maximum Concentration of Particulate Matter” Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions | | Volume Discharged Calculated as Dry Gas At Standard Conditions | | Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions | |
|--|--------------------------------|---|--------------------------|--|--------------------------------|---|-----------------------------|
| | | Milligrams per Cubic Meter | Grains per Cubic Foot | | | Milligrams per Cubic Meter | Grains per Cubic Foot |
| Cubic meters Per Minute | Cubic feet Per Minute | | | Cubic meters Per Minute | Cubic feet Per Minute | | |
| 500 | 17660 | 146 | .0637 | 30000 | 1059000 | 32 | .0140 |
| 600 | 21190 | 137 | .0598 | 40000 | 1413000 | 28 | .0122 |
| 700 | 24720 | 129 | .0563 | 50000 | 1766000 | 26 | .0114 |
| 800 | 28250 | 123 | .0537 | 70000 or more | 2472000 or more | 23 | .0100 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 405 02-07-1986]

The operator shall not discharge into the atmosphere from this equipment, solid particulate matter including lead and lead compounds in excess of the rate shown in Table 405(a).

Where the process weight per hour is between figures listed in the table, the exact weight of permitted discharge shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 405(a)

| Process Weight Per Hour | | Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process | | Process Weight Per Hour | | Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process | |
|----------------------------|--------------------|---|--------------------|----------------------------|--------------------|---|--------------------|
| Kilograms Per Hour | Pounds Per Hour | Kilograms Per Hour | Pounds Per Hour | Kilograms Per Hour | Pounds Per Hour | Kilograms Per Hour | Pounds Per Hour |
| 100 or less | 220 or less | 0.450 | 0.99 | 9000 | 19840 | 5.308 | 11.7 |
| 150 | 331 | 0.585 | 1.29 | 10000 | 22050 | 5.440 | 12.0 |
| 200 | 441 | 0.703 | 1.55 | 12500 | 27560 | 5.732 | 12.6 |
| 250 | 551 | 0.804 | 1.77 | 15000 | 33070 | 5.982 | 13.2 |
| 300 | 661 | 0.897 | 1.98 | 17500 | 38580 | 6.202 | 13.7 |
| 350 | 772 | 0.983 | 2.17 | 20000 | 44090 | 6.399 | 14.1 |
| 400 | 882 | 1.063 | 2.34 | 25000 | 55120 | 6.743 | 14.9 |
| 450 | 992 | 1.138 | 2.51 | 30000 | 66140 | 7.037 | 15.5 |
| 500 | 1102 | 1.209 | 2.67 | 35000 | 77160 | 7.296 | 16.1 |
| 600 | 1323 | 1.340 | 2.95 | 40000 | 88180 | 7.527 | 16.6 |

FACILITY PERMIT TO OPERATE INSULFOAM LLC CARLISLE CONSTRUCTION MATE

APPENDIX B: RULE EMISSION LIMITS [RULE 405 02-07-1986]

| Process Weight Per Hour | | Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process | | Process Weight Per Hour | | Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process | |
|----------------------------|-------|---|--------------------|----------------------------|--------------------|---|--------------------|
| | | Kilograms Per Hour | Pounds Per Hour | | | Kilograms Per Hour | Pounds Per Hour |
| 700 | 1543 | 1.461 | 3.22 | 45000 | 99210 | 7.738 | 17.1 |
| 800 | 1764 | 1.573 | 3.47 | 50000 | 110200 | 7.931 | 17.5 |
| 900 | 1984 | 1.678 | 3.70 | 60000 | 132300 | 8.277 | 18.2 |
| 1000 | 2205 | 1.777 | 3.92 | 70000 | 154300 | 8.582 | 18.9 |
| 1250 | 2756 | 2.003 | 4.42 | 80000 | 176400 | 8.854 | 19.5 |
| 1500 | 3307 | 2.206 | 4.86 | 90000 | 198400 | 9.102 | 20.1 |
| 1750 | 3858 | 2.392 | 5.27 | 100000 | 220500 | 9.329 | 20.6 |
| 2000 | 4409 | 2.563 | 5.65 | 125000 | 275600 | 9.830 | 21.7 |
| 2250 | 4960 | 2.723 | 6.00 | 150000 | 330700 | 10.26 | 22.6 |
| 2500 | 5512 | 2.874 | 6.34 | 175000 | 385800 | 10.64 | 23.5 |
| 2750 | 6063 | 3.016 | 6.65 | 200000 | 440900 | 10.97 | 24.2 |
| 3000 | 6614 | 3.151 | 6.95 | 225000 | 496000 | 11.28 | 24.9 |
| 3250 | 7165 | 3.280 | 7.23 | 250000 | 551200 | 11.56 | 25.5 |
| 3600 | 7716 | 3.404 | 7.50 | 275000 | 606300 | 11.82 | 26.1 |
| 4000 | 8818 | 3.637 | 8.02 | 300000 | 661400 | 12.07 | 26.6 |
| 4500 | 9921 | 3.855 | 8.50 | 325000 | 716500 | 12.30 | 27.1 |
| 5000 | 11020 | 4.059 | 8.95 | 350000 | 771600 | 12.51 | 27.6 |
| 6000 | 13230 | 4.434 | 9.78 | 400000 | 881800 | 12.91 | 28.5 |
| 7000 | 15430 | 4.775 | 10.5 | 450000 | 992100 | 13.27 | 29.3 |
| 8000 | 17640 | 5.089 | 11.2 | 500000 or more | 1102000 or more | 13.60 | 30.0 |