

FACILITY PERMIT TO OPERATE WASTE MGMT DISP & RECY SERVS INC (BRADLEY)

SECTION I: PLANS AND SCHEDULES

This section lists all plans approved by AQMD for the purposes of meeting the requirements of applicable AQMD rules specified below. The operator shall comply with all conditions specified in the approval of these plans.

Documents pertaining to the plan applications listed below are available for public review at AQMD Headquarters. Any changes to plan applications will require permit modification in accordance with Title V permit revision procedures.

List of approved plans:

| Application | Rule |
|-------------|--------|
| 267044 | 431.1 |
| 343361 | 1150.1 |
| 486469 | 1110.2 |
| 527802 | 3003 |

NOTE: This section does not list compliance schedules pursuant to the requirements of Regulation XXX - Title V Permits; Rule 3004(a)(10)(C). For equipment subject to a variance, order for abatement, or alternative operating condition granted pursuant to Rule 518.2, equipment specific conditions are added to the equipment in Section D or H of the permit.

**FACILITY PERMIT TO OPERATE
WASTE MGMT DISP & RECY SERVS INC (BRADLEY)**

APPLICATION NUMBER 486469

**RULE 1110.2(f)(1)(D) INSPECTION AND MONITORING (I & M) PLAN FOR THE
FACILITY LOCATED AT 10910 DAWSON CANYON ROAD, CORONA, CA 92883.**

Please refer to the application you submitted for the evaluation of your Inspection and Monitoring (I & M) plan under District Rule 1110.2(f)(1)(D), for the facility described above.

The Rule 1110.2 Inspection & Monitoring plan you submitted has been APPROVED.

A copy of your approved plan, together with any addendum, statements or declarations you provided during the evaluation of your plan, is attached. In accordance with Rule 1110.2(f)(1)(D)(ix), any changes in equipment, control equipment, operating conditions or emission limits will require that you submit an application to the District for the revision of your I & M plan.

Attachment 1

Attachment 1 – Responses to AQMD Comments

| | Questions from AQMD | WM Responses |
|---|--|--|
| 1 | Name of contractor (was Run Energy), list of current contractors/staff with R1110.2 Portable Analyzer (PA) training certification. | <p>Power Management Inc. (PMI), a Division of American Environmental Group, are contracted to operate the Bradley Landfill. A list of current PMI staff at Bradley with PA training certification include:</p> <ul style="list-style-type: none"> -Don Hart -Tom Beaty -Rob Klock -James Smith -Bob Edwards |
| 2 | PA emissions check procedure for CO. | <p>The PA monitoring is conducted quarterly to measure CO emissions per AQMD Rule 1110.2. PMI corrects the CO emission reading from the PA to 15% oxygen using the formula below:</p> $\text{CO (ppm) corrected to 15\% O}_2 = (20.9-15) / (20.9-\text{Engine O}_2 \%) * \text{CO (ppm)}$ <p>PMI verifies that the CO emissions are in compliance with the permit limit of 2000 ppmv, corrected to 15% oxygen and 250 ppmv corrected to 15% oxygen, as required by Rule 1110.2.</p> |
| 3 | PA calibration schedule and procedure. | <p>PMI uses the ECOM Advanced Data Acquisition System (DAS) to record all PA calibration results. The ECOM is calibrated in the field according to the following calibration gas levels: Carbon Monoxide (CO) (799 ppm), Nitrous Oxide (NO) (102 ppm), and Nitrogen Dioxide (NO2) (98 ppm). The ECOM is calibrated every 10 days or after it is used on 10 engines, whichever comes first. The ECOM is also calibrated and a linearity test is conducted by the local ECOM representative bi-annually. Calibration test results are maintained onsite.</p> |
| 4 | PA readings recordkeeping format and manner of storage of records | <p>PMI uses the ECOM Advanced DAS to record all PA readings. The results are electronically saved to the facility field computer. The records are also saved in hard copy format and placed in the Quarterly CO Monitoring binder located in the control room at the facility.</p> |

Attachment 1 – Responses to AQMD Comments

| | Questions from AQMD | WM Responses |
|---|--|--|
| 5 | PA monitoring schedule, copy of two most recent recording events, method for alerting contractor/staff that monitoring is due. | <p>The PA monitoring is conducted quarterly to measure CO emissions per AQMD Rule 1110.2. The most recent carbon monoxide PA monitoring events were 1st Quarter 2013 and 2nd Quarter 2013 for Engines 1, 2, 3, and 5. The most recent PA monitoring event for Engine 4 occurred in 1st Quarter 2012 and 3rd Quarter 2012. These monitoring results are provided in Attachments 2 and 3, respectively.</p> <p>Waste Management utilizes two contractors, CB&I and PMI to coordinate the scheduling of the required monitoring events. PMI has dedicated personnel who perform the PA testing. CB&I coordinates directly with these personnel as well as plant operators to ensure the testing has occurred within the required timeframe.</p> |
| 6 | Daily schedule and procedure for monitoring and verifying set points for various loads | <p>The cylinder set points are established at the normal load and the minimum, midpoint, and maximum loads that actually occur during normal operations as described in the current I&M Plan. The average cylinder temperature set points are evaluated and verified for compliance with applicable emission limits during the annual engine source test and quarterly CO emission checks by measuring emissions at low, mid, and high loads.</p> <p>The average engine cylinder temperature is monitored daily and recorded in a daily log to ensure that the cylinder temperature falls within the acceptable range. The daily log is maintained onsite by the plant operator.</p> <p>Oxygen is continuously monitored by the Total Electronic Management (TEM) unit and is maintained in the range of 4.26% to 9.12%. By ensuring that Oxygen is maintained within this permitted range, daily CO emissions are assumed to be below the CO emission limit. The engine's exhaust oxygen value is good indicator of CO emission compliance.</p> |
| 7 | List of malfunctions and associated codes, procedure for alerting staff, procedure for correcting out of range parameters, procedure for follow-up emission check. | <p>A list of malfunctions and associated codes has been included in the Attachment 4. Plant operators are notified if parameters are close to becoming out of permit range by an auto-dialer that sends a page with a malfunction code to each operator's cell phone. Plant operators will make adjustments to the system in an attempt to correct out of range parameters.</p> <p>A follow-up emission check will be performed with the PA if the TEM system indicates that the emissions are out of permit range. The PA emission results will assist in verifying the accuracy of the TEM system.</p> |

Attachment 1 – Responses to AQMD Comments

| | Questions from AQMD | WM Responses |
|---|---|--|
| 8 | Rule 1110.2 quarterly report procedure. List whether Protocol Forms 1, 2, or 3 are used for record keeping. | <p>Within 15 days of each calendar quarter Waste Management submits a Rule 1110.2 Quarterly report using the AQMD Rule 1110.2 Quarterly Report form. The report lists any breakdown, fault, malfunction, engine or control system operating parameter out of the range established by the facility's current I&M plan or permit condition that occurred during that period. All Title V Deviations, Emergencies, and/or Breakdowns are recorded on 500 N forms during the quarter and attached to the Rule 1110.2 Quarterly Report.</p> <p>PMI uses Rule 1110.2 Recordkeeping FORM 1 for portable analyzers.</p> |
| 9 | CO concentrations corresponding to permit condition limits for CO (9.9 lbs/hr, 2.5 grams/bhp-hr) used to demonstrate compliance at emission checks. | PMI varies that the CO emissions are in compliance with the permit limit of 2000 ppmv, corrected to 15% oxygen and 250 ppmv corrected to 15% oxygen, as required by Rule 1110.2. |

Attachment 4

Table of Malfunctions and Codes from the TEM Unit



DEUTZ ENERGY

TEM *Evolution* System

11 Total List of Logic Informations

| bit | no. | type | logic 0 | logic 1 | specification |
|------|-----|---------|----------------|---------------|---|
| 0.0 | | message | manual | auto | genset operating mode "auto" |
| 0.1 | | message | auto | manual | power control operating mode "manual " |
| 0.2 | | message | auto | manual | mixture control operating mode "manual " |
| 0.4 | 103 | message | mains parallel | | island operating mode island |
| 1.4 | 203 | message | OK | message | overtemp. air inlet |
| 2.0 | 156 | message | OK | failure | pre-heating failure |
| 2.3 | | message | disable | enable | enable pre-heating |
| 3.0 | | message | inactive | active | oil change active |
| 3.3 | | message | alarm | OK | collective alarm |
| 3.4 | | message | fault | OK | collective fault |
| 4.1 | | message | off | running | engine running |
| 4.3 | 106 | message | off | on | power circuit breaker On |
| 4.4 | 105 | message | disabled | enabled | key switch manual op. mode |
| 4.5 | | message | inactive | active | ramp down for low CH4 value |
| 4.6 | | message | inactive | active | calibration of CH4 sensor |
| 8.2 | 868 | message | | stop limit | MK ctrl. valve limit stop warm |
| 8.3 | 867 | message | | stop limit | MK ctrl. valve limit stop cold |
| 9.2 | 885 | message | | stop limit | GK ctrl. valve limit stop warm |
| 9.3 | 886 | message | | stop limit | GK ctrl. valve limit stop cold |
| 13.2 | | message | | SP n. reached | gas mixer start pos. not reached |
| 13.3 | | message | | SP n. reached | gas mixer stop pos. not reached |
| 15.6 | 124 | message | | available | gas available |
| 16.0 | 124 | message | OK | too low | gas pressure gas regul. section |
| 17.0 | 197 | message | | LR active | power red. due to throttle position |
| 17.1 | 207 | message | | LR active | power red. due to jacket water temp. |
| 17.2 | 201 | message | | LR active | power red. due to recavertemp. |
| 17.4 | 311 | message | | LR active | power red. due to CH4-value |
| 18.7 | | message | off | on | test mode collective message |
| 20.0 | | message | off | on | ignition |
| 20.1 | | message | off | on | starter |
| 20.2 | | message | off | on | speed governor |
| 20.3 | | message | off | on | pre-lube pump |
| 20.4 | | message | off | on | pre-heating |
| 20.5 | | message | off | on | engine cool. circuit pump |
| 20.7 | | message | off | on | intercooler circuit pump |
| 21.3 | | message | off | on | refilling lube oil |
| 21.4 | | message | off | on | pump off lube oil |
| 22.6 | | message | closed | open | gas valve A1 |
| 22.7 | | message | closed | open | gas valve A2 |
| 26.0 | | message | off | on | reset emerg. shutdown unit |
| 26.2 | | message | disable | enable | enable (request) power circuit breaker on |
| 27.0 | | message | | active | GK dry cooler stage 2 |
| 27.1 | | message | | active | GK dry cooler stage 3 |



DEUTZ ENERGY

TEM *Evolution* System

total list of logic informations (continuation)

| bit | no. | type | logic 0 | logic 1 | specification |
|------|-----|-----------|---------|-----------|---|
| 27.2 | | message | | active | GK dry cooler stage 4 |
| 27.3 | | message | | active | NK dry cooler stage 2 |
| 27.4 | | message | | active | NK dry cooler stage 3 |
| 27.5 | | message | | active | NK dry cooler stage 4 |
| 33.0 | 196 | alarm | | too low | P196 lube oil pressure too low |
| 33.1 | 196 | alarm | | too low | interval pre-/re-lube pressure too low |
| 33.2 | 208 | alarm | | too high | T208 lube oil overtemperature |
| 33.3 | 234 | alarm | | too low | L234 lube oil level too low |
| 33.4 | 234 | alarm | | too high | L234 lube oil level too high |
| 33.5 | | alarm | | alarm | lube oil filter dirty |
| 34.0 | 157 | alarm | | too high | P157 exhaust back pressure too high |
| 34.1 | 200 | alarm | | too high | S200 speed before start too high |
| 34.2 | 145 | alarm | | too low | P145 low pressure crank case |
| 37.0 | 461 | alarm | | low temp. | T461 low temperature comb. chamber A1 |
| 37.1 | 462 | alarm | | low temp. | T462 low temperature comb. chamber A2 |
| 37.2 | 463 | alarm | | low temp. | T463 low temperature comb. chamber A3 |
| 37.3 | 464 | alarm | | low temp. | T464 low temperature comb. chamber A4 |
| 37.4 | 465 | alarm | | low temp. | T465 low temperature comb. chamber A5 |
| 37.5 | 466 | alarm | | low temp. | T466 low temperature comb. chamber A6 |
| 37.6 | 467 | alarm | | low temp. | T467 low temperature comb. chamber A7 |
| 37.7 | 468 | alarm | | low temp. | T468 low temperature comb. chamber A8 |
| 38.2 | 471 | alarm | | low temp. | T471 low temperature comb. chamber B1 |
| 38.3 | 472 | alarm | | low temp. | T472 low temperature comb. chamber B2 |
| 38.4 | 473 | alarm | | low temp. | T473 low temperature comb. chamber B3 |
| 38.5 | 474 | alarm | | low temp. | T474 low temperature comb. chamber B4 |
| 38.6 | 475 | alarm | | low temp. | T475 low temperature comb. chamber B5 |
| 38.7 | 476 | alarm | | low temp. | T476 low temperature comb. chamber B6 |
| 39.0 | 477 | alarm | | low temp. | T477 low temperature comb. chamber B7 |
| 39.1 | 478 | alarm | | low temp. | T478 low temperature comb. chamber B8 |
| 40.4 | 206 | alarm | | overtemp | T206 overtemp. jacket water engine outlet |
| 43.0 | 198 | alarm | | alarm | power too long below 30% |
| 44.0 | 311 | alarm | | too low | Q311 CH4-value too low |
| 44.1 | | alarm | | too long | calibration ch4 sensor (ramp down) |
| 46.0 | 209 | alarm | | overtemp | T209 overtemperature generator winding U1 |
| 46.1 | 210 | alarm | | overtemp | T210 overtemperature generator winding V1 |
| 46.2 | 211 | alarm | | overtemp | T211 overtemperature generator winding W1 |
| 46.5 | 459 | alarm | | overtemp | T459 overtemperature generator bearing A |
| 46.6 | 460 | alarm | | overtemp | T460 overtemperature generator bearing B |
| 47.0 | | alarm | | alarm | ignition system collective alarm |
| 47.7 | | alarm | | alarm | stepper motor board collective alarm |
| 48.0 | | alarm | | alarm | CAN-bus collective alarm |
| 48.2 | | alarm | | alarm | earth fault analog inputs |
| 48.3 | | alarm | | alarm | speed governor collective alarm |
| 48.4 | | alarm | | below 18V | supply voltage below 18 V |
| 48.5 | | alarm | | over 30V | supply voltage above 30 V |
| 50.3 | 203 | sensor a. | | | T203 air inlet |
| 53.0 | 405 | sensor a. | | | T405 GK dry cooler outlet |
| 53.1 | 419 | sensor a. | | | T419 NK dry. cooler outlet |



DEUTZ ENERGY

TEM *Evolution* System

total list of logic informations (continuation)

| bit | no. | type | logic 0 | logic 1 | specification |
|------|-----|-----------|---------|----------|--|
| 55.0 | 311 | sensor a. | | | Q311 CH4-value |
| 57.0 | | sensor a. | | | collective alarm digital inputs bus |
| 57.1 | | sensor a. | | | collective alarm digital outputs bus |
| 57.2 | | sensor a. | | | collective alarm digital outputs TEM |
| 58.0 | | sensor a. | | | parametrizable measurement 01 |
| 58.1 | | sensor a. | | | parametrizable measurement 02 |
| 64.0 | 196 | fault | | too low | P196 lube oil pressure too low |
| 64.1 | 196 | fault | | too low | interval pre-/post-lube pressure too low |
| 64.2 | 196 | fault | | too low | P196 pre-lube pressure at start |
| 64.3 | 208 | fault | | too high | T208 lube oil overtemperature |
| 64.4 | 234 | fault | | too low | L234 lube oil level too low |
| 64.5 | 234 | fault | | too high | L234 lube oil level too high |
| 64.6 | | fault | | fault | lube oil filter dirty |
| 65.2 | 201 | fault | | too high | T201 overtemperature receiver |
| 66.1 | 200 | fault | | too high | S200 overspeed |
| 66.2 | 200 | fault | | too low | S200 low speed |
| 66.3 | 145 | fault | | too high | P145 overpressure crank case |
| 66.4 | | fault | | fault | engine does not start |
| 68.0 | 461 | fault | | too high | T461 overtemp. comb. chamber A1 |
| 68.1 | 462 | fault | | too high | T462 overtemp. comb. chamber A2 |
| 68.2 | 463 | fault | | too high | T463 overtemp. comb. chamber A3 |
| 68.3 | 464 | fault | | too high | T464 overtemp. comb. chamber A4 |
| 68.4 | 465 | fault | | too high | T465 overtemp. comb. chamber A5 |
| 68.5 | 466 | fault | | too high | T466 overtemp. comb. chamber A6 |
| 68.6 | 467 | fault | | too high | T467 overtemp. comb. chamber A7 |
| 68.7 | 468 | fault | | too high | T468 overtemp. comb. chamber A8 |
| 69.2 | 471 | fault | | too high | T471 overtemp. comb. chamber B1 |
| 69.3 | 472 | fault | | too high | T472 overtemp. comb. chamber B2 |
| 69.4 | 473 | fault | | too high | T473 overtemp. comb. chamber B3 |
| 69.5 | 474 | fault | | too high | T474 overtemp. comb. chamber B4 |
| 69.6 | 475 | fault | | too high | T475 overtemp. comb. chamber B5 |
| 69.7 | 476 | fault | | too high | T476 overtemp. comb. chamber B6 |
| 70.0 | 477 | fault | | too high | T477 overtemp. comb. chamber B7 |
| 70.1 | 478 | fault | | too high | T478 overtemp. comb. chamber B8 |
| 70.4 | 461 | fault | | too low | T461 low temp. comb. chamber A1 |
| 70.5 | 462 | fault | | too low | T462 low temp. comb. chamber A2 |
| 70.6 | 463 | fault | | too low | T463 low temp. comb. chamber A3 |
| 70.7 | 464 | fault | | too low | T464 low temp. comb. chamber A4 |
| 71.0 | 465 | fault | | too low | T465 low temp. comb. chamber A5 |
| 71.1 | 466 | fault | | too low | T466 low temp. comb. chamber A6 |
| 71.2 | 467 | fault | | too low | T467 low temp. comb. chamber A7 |
| 71.3 | 468 | fault | | too low | T468 low temp. comb. chamber A8 |
| 71.6 | 471 | fault | | too low | T471 low temp. comb. chamber B1 |
| 71.7 | 472 | fault | | too low | T472 low temp. comb. chamber B2 |
| 72.0 | 473 | fault | | too low | T473 low temp. comb. chamber B3 |
| 72.1 | 474 | fault | | too low | T474 low temp. comb. chamber B4 |
| 72.2 | 475 | fault | | too low | T475 low temp. comb. chamber B5 |
| 72.3 | 476 | fault | | too low | T476 low temp. comb. chamber B6 |



DEUTZ ENERGY

TEM *Evolution* System

total list of logic informations (continuation)

| bit | no. | type | logic 0 | logic 1 | specification |
|-------|-----|-----------|---------|------------|---|
| 72.4 | 477 | fault | | too low | T477 low temp. comb. chamber B7 |
| 72.5 | 478 | fault | | too low | T478 low temp. comb. chamber B8 |
| 73.0 | 46x | fault | | fault | comb. chamber monitoring A (mean v.) |
| 73.1 | 47x | fault | | fault | comb. chamber monitoring B (mean v.) |
| 73.2 | 46x | fault | | | |
| 73.3 | 47x | fault | | | |
| 75.0 | 207 | fault | | too high | T207 overtemp. jacket water engine inlet |
| 75.1 | 206 | fault | | too high | T206 overtemp. jacket water engine outlet |
| 79.2 | 126 | fault | | fault | dp flow monitoring engine cooling circuit |
| 79.3 | 309 | fault | | fault | dp flow monitoring intercooler circuit |
| 80.0 | 123 | fault | | fault | low water engine cooling circuit |
| 80.1 | 308 | fault | | fault | low water intercooler circuit |
| 82.0 | | fault | | fault | mixture controller |
| 82.6 | | fault | | too long | calibration ch4 sensor |
| 82.7 | 311 | fault | | too low | Q311 CH4-value too low |
| 83.0 | | fault | | overload | engine overload |
| 83.1 | | fault | | fault | power control |
| 83.2 | | fault | | fault | power reduction below 80% necessary |
| 83.3 | 198 | fault | | fault | power too long below 30% |
| 84.2 | 124 | fault | | fault | P124 gas pressure |
| 84.4 | 147 | fault | | fault | temperature monitoring gas regul. section |
| 86.0 | 209 | fault | | too high | T209 overtemp. generator winding U1 |
| 86.1 | 210 | fault | | too high | T210 overtemp. generator winding V1 |
| 86.2 | 211 | fault | | too high | T211 overtemp. generator winding W1 |
| 86.3 | 459 | fault | | too high | T459 overtemp. generator bearing A |
| 86.4 | 460 | fault | | too high | T460 overtemp. generator bearing B |
| 87.0 | | fault | | fault | synchronization failure |
| 87.1 | 198 | fault | | rev. power | reverse power |
| 87.6 | 121 | fault | | fault | collective fault generator protection |
| 89.2 | | fault | | fault | circuit breaker TEM |
| 90.0 | | fault | | fault | reset while engine was running |
| 90.1 | | fault | | fault | internal quick stop |
| 90.2 | 117 | fault | | fault | external quick stop without heat removal |
| 90.3 | 116 | fault | | fault | external quick stop with heat removal |
| 90.7 | | fault | | fault | security chain open |
| 92.0 | | fault | | fault | ignition system collective fault |
| 93.0 | | fault | | fault | speed governor collective fault |
| 93.1 | | fault | | fault | stepper motor board collective fault |
| 93.2 | | fault | | fault | CAN-Bus collective fault |
| 94.0 | | fault | | fault | control parameters |
| 97.0 | 196 | sensor f. | | | P196 lube oil pressure before filter |
| 97.2 | 208 | sensor f. | | | T208 lube oil |
| 97.4 | 234 | sensor f. | | | L234 lube oil level |
| 98.0 | 201 | sensor f. | | | T201 receiver |
| 98.4 | 145 | sensor f. | | | P145 crank case pressure |
| 99.2 | 200 | sensor f. | | | S200 speed governor actual speed |
| 100.0 | 203 | sensor f. | | | T203 air inlet |
| 101.0 | 461 | sensor f. | | | T461 comb. chamber A1 |

**WASTE MANAGEMENT DISPOSAL & RECYCLING SERVICES
INC. (BRADLEY)**

Inspection and Monitoring Plan – Rule 1110.2

Landfill Gas Fired Internal Combustion Engines 1 to 5

Permit Nos. F73941, F73942, F73943, F73944, F73945

Facility ID 050310

July 2008

Prepared for:



WASTE MANAGEMENT, INC.

Bradley Landfill and Recycling Center
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Prepared by:



Shaw® Shaw Environmental, Inc.

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1.0 Introduction

Waste Management Disposal & Recycling Services, Inc. (Bradley) operates five internal combustion (IC) engines. Each engine is an 1877 BHP Deutz Model TBG620V16K landfill gas (LFG) fired lean burn engine with 16 cylinders, turbocharged, and intercooled. Each engine drives a 1.3 MW electrical generator and is equipped with Rule 218 approved continuous emissions monitoring system (CEMS) for Oxides of Nitrogen (NO_x) and Oxygen (O₂).

1.1 Purpose

Bradley is submitting this document to serve as the inspection and monitoring (I&M) plan for the engines as required by South Coast Air Quality Management District (SCAQMD) Rule 1110.2, amended February 1, 2008. The engines will be inspected and maintained per this I&M plan.

2.0 Engine Operating Parameters

The IC engines have spark ignition and burn LFG generated in the landfill to generate electricity. Each engine drives a 1.3 MW generator.

2.1 Operating Parameters

The engine operating parameters include: i) engine cylinder or combustion temperature; ii) water jack temperature; iii) crankcase pressure; and iv) engine operating load.

2.2 Air-Fuel Mixture Control

Each Deutz engine is equipped with a Total Electronic Management (TEM) system that provides complete engine control. The TEM controls functions such as engine start/stop, output control, gas-air (or fuel-air) mixture control with short correction time, integrated digital speed control, component system monitoring including the cooling and lube oil systems. The TEM also transmits measured values, operation, alarm and fault messages via a serial interface to the master control system.

The TEM, through a fuel-air mixer, controls the gas-air mixture going into the combustion chamber based on the average combustion cylinder temperature. The objective of the TEM is to maintain the average temperature of the 16 cylinders at the established set point. The set point of the average cylinder temperature is established such that the performance of the engine is optimum at any given operating load. The fuel-air mixer works by allowing more or less gas into the inlet manifold to make sure the average cylinder temperature is at the established set point.

At any given load, as long as the engine operates with the average cylinder temperature in the range corresponding to the set point, the engine's performance is optimized. The emissions will also be within the permissible limits. However, there maybe deviations in the emissions in certain situations such as drop in the fuel quality, water in the fuel line, etc.

2.2.1 Control Set Points

At Bradley, the cylinder set points are established at the normal load and the minimum, midpoint, and maximum loads that actually occur during normal operations. Following are the cylinder temperature set points for the various operating loads at Bradley:

Table 2.1 Operating Load and Temperature Set Points

| Engine Operating Condition | Operating Load | Average Cylinder Temperature Set Point |
|----------------------------|----------------|--|
| Minimum Load | 40 % | Between 260 °C and 295 °C |
| Midpoint Load | 60 % | Between 280 °C and 320 °C |

| Engine Operating Condition | Operating Load | Average Cylinder Temperature Set Point |
|----------------------------|----------------|--|
| Normal Load | 70 % | Between 285 °C and 320 °C |
| Maximum Load | 80 % | Between 297 °C and 330 °C |

The set points will be checked for compliance with the applicable emission limits during the annual engine source test and CO emission checks using a portable analyzer (discussed later). The set points will be reestablished as necessary.

2.2.2 Malfunctions

The TEM system monitors the cylinder temperature and compares it with the average cylinder temperature set point. If the temperature of any cylinder drops 70 °C below the average cylinder temperature set point for a period exceeding 15 minutes, the TEM sends out a Low Cylinder Temperature alarm. If the cylinder temperature remains low for 30 minutes, the engine shuts down. The engine also shut down if temperature in any cylinder temperature reaches 600 °C.

A fuel-air mixer malfunction is a deviation of the combustion control and will result in a fault.

2.2.3 Emission Limits

Compliance with the applicable emission limits for the engines are demonstrated during the annual compliance engine source test, conducted by a District-approved contractor. Additionally, compliance with the applicable CO emission limit will be demonstrated during the CO emission checks performed with a CO portable analyzer. NOx emissions are monitored continuously through the CEMS.

3.0 Carbon Monoxide Emission Checks

The engine is equipped with Rule 218 approved CEMS for NO_x and O₂. Per the requirements of Rule 1110.2, a portable CO analyzer will be used to check the engine exhaust for CO emissions at least quarterly, or every 2000 engine operating hours. No engine maintenance or tuning will be scheduled within 72 hours prior to the emission check.

3.1 Portable Analyzer

A portable CO analyzer will be used to conduct CO emission checks. The analyzer will be calibrated, maintained and operated in accordance with the manufacturer's specifications and recommendations and per the requirements of SCAQMD published protocol for the periodic monitoring of CO from stationary engines subject to Rule 1110.2, or subsequent protocol approved by EPA and the Executive Officer.

The CO emission checks will be performed by a person who has completed the District-approved training program for the portable analyzer and has received certification from the District.

4.0 *Monitoring and Inspection*

The engine load and fuel input rate is measured continuously and recorded. The data is compiled in the form of a daily heat input report, which is reviewed the following day for compliance determination. Following are the acceptable ranges of the engine operating parameters:

- Water Jacket Outlet Temperature – Alarm is generated at a temperature of 96 °C while the engine shuts down at a temperature of 98 °C.
- Crankcase Pressure – The engine shuts down at a pressure of 20 mbar.
- Cylinder or Combustion Temperature – Alarm is generated if the temperature is 70 °C below the set point for more than 15 minutes and the engine shuts down if the temperature continues to remain low for 30 minutes. The engine also shuts down if the temperature of any cylinder reaches 600 °C.
- Engine Operating Load

The TEM system records the operating hours of the engine. The site engine operator takes daily notes of operating hours, load settings, mixer readings, throttle position, oil hours, engine water temperature, and air inlet temperature and oil pressure. The operating hours since the last CO emission check can be obtained by subtracting the operating hours on the day of emission check from the current operating hours.

A fuel-air mixer malfunction is a deviation of the combustion control and will generate a fault alarm.

5.0 Maintenance

The engines at Bradley are operated and maintained by Run Energy, a contractor hired by Bradley. Run Energy has a 24-hour on-call operator who responds to any engine malfunction alarm and other call. The operator diagnoses the cause of the alarm and repairs the malfunction, if any, in accordance with Run Energy procedures.

Any breakdown resulting in a violation of Rule 1110.2 or a permit condition, any excess emissions, or any incident resulting in the parameters going out-of-range will be addressed in the manner specified in Rule 1110.2 (February 1, 2008).

5.1 Preventive Maintenance

Run Energy's maintenance plan is based on engine hours of operation. The preventive maintenance program consists of four progressive levels of service G1, G2, G3 and G4. Each level consists of measurements, adjustments, calibration check, and visual inspection of the engine and generator. The corrective and preventive maintenance plan is as follows:

- G1, G2, G3, and G4 levels of service every 1000 \pm 100 hours of operation;
- Engine oil changes, spark plug cleaning, and air filter cleaning are performed once every 325 to 375 hours of operation;
- Fuel mixer cleaning is performed once every 2000-4000 hours of operation;
- Top end de-coat is performed once every 4000-8000 hours of operation;
- Top end overhaul is performed once every 8000-12000 hours of operation;
- Bottom end overhaul is performed once every 12000-16000 hours of operation

All maintenance and overhaul is performed in according with Run Energy procedures.

6.0 Notification

Run Energy has a 24-hour on-call support operator who responds to the malfunction alarms and other calls. The operator diagnoses the cause of the problem and performs the necessary repairs. If the problem is beyond the operator's knowledge or expertise, the operator calls the supervisor for further action.

Run Energy coordinates with Waste Management and Shaw Environmental, Inc to facilitate the notification procedure to the SCAQMD. All notifications are made per the requirements of SCAQMD Rules 1110.2, 430, and 218.

7.0 Recordkeeping

The following documents are retained on site:

- The daily heat input reports for all engines
- The daily readings taken by the engine site operator. The TEM electronically stores the engine operating hours and other information.
- The engine source test reports, CEMS units Relative Accuracy Test Audit (RATA) and calibration gas audit (CGA) reports
- All engine operating parameters, engine start-ups, shutdowns, and malfunctions, and emission monitoring data

All other data collected and recorded as described in this plan and required by Rule 1110.2 will be maintained on-site for five years and made available to SCAQMD upon request.

8.0 Revisions to I&M Plan

Bradley will follow all the procedures outlined in this plan. If any changes are planned to the operating procedures, the I&M plan will be updated and submitted to the SCAQMD for approval. Following the approval of the revised/updated plan, the planned changes will be made effective.