

FACILITY PERMIT TO OPERATE

**KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL
2001 E ORANGETHORPE AVE
FULLERTON, CA 92831**

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By _____
Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

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FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION A: FACILITY INFORMATION

LEGAL OWNER &/OR OPERATOR: KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

LEGAL OPERATOR (if different than owner):

EQUIPMENT LOCATION: 2001 E ORANGETHORPE AVE
 FULLERTON, CA 92831

MAILING ADDRESS: 2001 E ORANGETHORPE AVE ATTN: GRACE
 MADDEN
 FULLERTON, CA 92831

RESPONSIBLE OFFICIAL: DEBORAH A. GRAVELY

TITLE: MILL MANAGER

TELEPHONE NUMBER: (714) 773-7500

CONTACT PERSON: GRACE MADDEN

TITLE: ENVIRONMENT & SAFETY COORDINATOR

TELEPHONE NUMBER: (714) 773-7500

TITLE V PERMIT ISSUED: October 06, 2009

TITLE V PERMIT EXPIRATION DATE: October 05, 2014

TITLE V	RECLAIM
YES	NOx: YES SOx: YES CYCLE: 2 ZONE: COASTAL

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

The annual allocation of NOx RECLAIM Trading Credits (RTCs) for this facility is calculated pursuant to Rule 2002. Total NOx emission shall not exceed such annual allocations unless the operator obtains RTCs corresponding to the facility's increased emissions in compliance with Rules 2005 and 2007.

The level of Starting Allocation plus Non-Tradable Credits used to determine compliance with Rule 2005(c)(4) and applicability of Rule 2005(e) - Trading Zone Restrictions is listed on the last page of this Section.

The following table lists the annual allocations that were issued to this facility and the amounts of RTCs held by this facility on the day of printing this Section.

RECLAIM POLLUTANT ANNUAL ALLOCATION (POUNDS)

Year Begin End (month/year)	Zone	NOx RTC Initially Allocated	NOx RTC ¹ Holding as of 07/01/2014 (pounds)	Non-Tradable ² Non-Usable RTCs (pounds)
7/2011 6/2012	Coastal	22402	3292	2419
7/2012 6/2013	Coastal	22402	2603	0
7/2013 6/2014	Coastal	22402	3172	0
7/2014 6/2015	Coastal	22402	17362	0
7/2015 6/2016	Coastal	22402	17362	0
7/2016 6/2017	Coastal	22402	17362	0
7/2017 6/2018	Coastal	22402	17362	0
7/2018 6/2019	Coastal	22402	17362	0
7/2019 6/2020	Coastal	22402	17362	0
7/2020 6/2021	Coastal	22402	17362	0
7/2021 6/2022	Coastal	22402	17362	0
7/2022 6/2023	Coastal	22402	17362	0
7/2023 6/2024	Coastal	22402	17362	0
7/2024 6/2025	Coastal	22402	17362	0
7/2025 6/2026	Coastal	22402	17362	0
7/2026 6/2027	Coastal	22402	17362	0
7/2027 6/2028	Coastal	22402	17362	0

Footnotes:

1. This number may change due to pending trades, emissions reported under Quarterly Certification of Emissions Report (QCER) and Annual Permit Emission Program (APEP) Report required pursuant to Rule 2004, or deductions made pursuant to Rule 2010(b). The most recent total RTC information can be obtained from the District's RTC Listing.
2. The use of such credits is subject to restrictions set forth in paragraph (h)(2) of Rule 2002.

**FACILITY PERMIT TO OPERATE
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SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

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RECLAIM POLLUTANT ANNUAL ALLOCATION (POUNDS)

Year Begin End (month/year)	Zone	NOx RTC Initially Allocated	NOx RTC ¹ Holding as of 07/01/2014 (pounds)	Non-Tradable ² Non-Usable RTCs (pounds)
7/2028 6/2029	Coastal	22402	17362	0

Footnotes:

1. This number may change due to pending trades, emissions reported under Quarterly Certification of Emissions Report (QCER) and Annual Permit Emission Program (APEP) Report required pursuant to Rule 2004, or deductions made pursuant to Rule 2010(b). The most recent total RTC information can be obtained from the District's RTC Listing.
2. The use of such credits is subject to restrictions set forth in paragraph (f)(1) of Rule 2002.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

The annual allocation of SOx RECLAIM Trading Credits (RTCs) for this facility is calculated pursuant to Rule 2002. Total SOx emission shall not exceed such annual allocations unless the operator obtains RTCs corresponding to the facility's increased emissions in compliance with Rules 2005 and 2007.

The level of Starting Allocation plus Non-Tradable Credits used to determine compliance with Rule 2005(c)(4) and applicability of Rule 2005(e) - Trading Zone Restrictions is listed on the last page of this Section.

The following table lists the annual allocations that were issued to this facility and the amounts of RTCs held by this facility on the day of printing this Section.

RECLAIM POLLUTANT ANNUAL ALLOCATION (POUNDS)

Year Begin End (month/year)	Zone	SOx RTC Initially Allocated	SOx RTC ¹ Holding as of 07/01/2014 (pounds)	Non-Tradable ² Credits (NTCs) (pounds)
7/2011 6/2012	Coastal	2976	2872	
7/2012 6/2013	Coastal	2976	2877	
7/2013 6/2014	Coastal	2976	2837	
7/2014 6/2015	Coastal	2976	2976	
7/2015 6/2016	Coastal	2976	2976	
7/2016 6/2017	Coastal	2976	2976	
7/2017 6/2018	Coastal	2976	2976	
7/2018 6/2019	Coastal	2976	2976	
7/2019 6/2020	Coastal	2976	2976	
7/2020 6/2021	Coastal	2976	2976	
7/2021 6/2022	Coastal	2976	2976	
7/2022 6/2023	Coastal	2976	2976	
7/2023 6/2024	Coastal	2976	2976	
7/2024 6/2025	Coastal	2976	2976	
7/2025 6/2026	Coastal	2976	2976	
7/2026 6/2027	Coastal	2976	2976	
7/2027 6/2028	Coastal	2976	2976	

Footnotes:

1. This number may change due to pending trades, emissions reported under Quarterly Certification of Emissions Report (QCER) and Annual Permit Emission Program (APEP) Report required pursuant to Rule 2004, or deductions made pursuant to Rule 2010(b). The most recent total RTC information can be obtained from the District's RTC Listing.
2. The use of such credits is subject to restrictions set forth in paragraph (h)(2) of Rule 2002.

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SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

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The level of Starting Allocation plus Non-Tradable Credits used to determine compliance with Rule 2005(c)(4) and applicability of Rule 2005(e) - Trading Zone Restrictions is listed on the last page of this Section.

The following table lists the annual allocations that were issued to this facility and the amounts of RTCs held by this facility on the day of printing this Section.

RECLAIM POLLUTANT ANNUAL ALLOCATION (POUNDS)

Year Begin End (month/year)	Zone	SOx RTC Initially Allocated	SOx RTC ¹ Holding as of 07/01/2014 (pounds)	Non-Tradable ² Credits (NTCs) (pounds)
7/2028 6/2029	Coastal	2976	2976	

Footnotes:

1. This number may change due to pending trades, emissions reported under Quarterly Certification of Emissions Report (QCER) and Annual Permit Emission Program (APEP) Report required pursuant to Rule 2004, or deductions made pursuant to Rule 2010(b). The most recent total RTC information can be obtained from the District's RTC Listing.
2. The use of such credits is subject to restrictions set forth in paragraph (h)(2) of Rule 2002.

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SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

The annual allocation of RECLAIM Trading Credits (RTCs) for this facility is calculated pursuant to Rule 2002. If the facility submits a permit application to increase in an annual allocation to a level greater than the facility's starting Allocation plus Non-Tradable credits as listed below, the application will be evaluated for compliance with Rule 2005 (c)(4). Rule 2005 (e) - Trading Zone Restrictions applies if an annual allocation is increased to a level greater than the facility's Starting Allocation plus Non-Tradable Credits:

Year		Zone	NOx RTC	Non-Tradable
Begin	End		Starting Allocation	Credits(NTC)
(month/year)			(pounds)	(pounds)
7/1994	6/1995	Coastal	45546	0

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Year		Zone	SOx RTC	Non-Tradable
Begin	End		Starting Allocation	Credits(NTC)
(month/year)			(pounds)	(pounds)
7/1994	6/1995	Coastal	11760	0

**FACILITY PERMIT TO OPERATE
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SECTION C: FACILITY PLOT PLAN

(TO BE DEVELOPED)

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
System 1: CREPED WADDING MACHINE NO. 1					
TANK, HEAD BOX A/N: 442558	D10				
FORMING MACHINE, WIRE SECTION A/N: 442558	D11				
DRYER, STEAM HEATED, ROTATING DRUM A/N: 442558	D12			PM: (9) [RULE 404, 2-7-1986]	A63.2
DRYER, NATURAL GAS, HOOD, 30.5 MMBTU/HR WITH A/N: 442558 BURNER, NATURAL GAS, MAXON, MODEL MEGAFIRE SLS, WITH LOW NOX BURNER, 30.5 MMBTU/HR	D13		NOX: LARGE SOURCE**; SOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 30 PPMV NATURAL GAS (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]; SOX: 0.83 LBS/MMSCF NATURAL GAS (1) [RULE 2011, 5-6-2005]	D323.1
ACCUMULATOR A/N: 442558	D46	C45		PM: (9) [RULE 405, 2-7-1986]	
SCRUBBER, VENTURI, WIDTH: 10.5 IN; LENGTH: 4 FT A/N: 387438	C45	D46		PM: (9) [RULE 404, 2-7-1986]	A63.7, C8.1, C8.2, D323.1, E139.1, H23.9, K67.3

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| <ul style="list-style-type: none"> * (1) (1A) (1B) Denotes RECLAIM emission factor (3) Denotes RECLAIM concentration limit (5) (5A) (5B) Denotes command and control emission limit (7) Denotes NSR applicability limit (9) See App B for Emission Limits | <ul style="list-style-type: none"> (2) (2A) (2B) Denotes RECLAIM emission rate (4) Denotes BACT emission limit (6) Denotes air toxic control rule limit (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.) (10) See section J for NESHAP/MACT requirements |
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** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
FILTER, DRUM, BARRON INC., MODEL 9-7, VENTING THE REWINDER, LENGTH: 16 FT 8 IN; 413 SQ.FT.; DIAMETER: 9 FT A/N: 387438	C63			PM: (9) [RULE 404, 2-7-1986]	A63.7, D322.1, D381.2, E102.1, H23.9
System 2: CREPED WADDING MACHINE NO. 2					
TANK, HEAD BOX A/N: 387526	D14				
FORMING MACHINE, WIRE SECTION A/N: 387526	D15				
DRYER, ROTATING DRUM, STEAM HEATED A/N: 387526	D16			PM: (9) [RULE 404, 2-7-1986]	
DRYER, ROTATING DRUM, STEAM HEATED, 15 FEET DIAMETER X 181 INCHES FACE WIDTH A/N: 387526	D56			PM: (9) [RULE 404, 2-7-1986]	A63.2, C1.3

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
DRYER, 15 FEET DIAMETER HOOD, WITH LOW NOX BURNER, 32 MMBTU/HR WITH A/N: 387526	D57		NOX: LARGE SOURCE**	CO: 2000 PPMV NATURAL GAS (5) [RULE 407, 4-2-1982]; NOX: 30 PPMV NATURAL GAS (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM10: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409, 8-7-1981]	D323.1
BURNER, NATURAL GAS, NORTH AMERICAN, MODEL 4213-XX MAGNA FLAME LEX, WITH LOW NOX BURNER, 16 MMBTU/HR	D58				
BURNER, NATURAL GAS, NORTH AMERICAN, MODEL 4213-XX MAGNA FLAME LEX, WITH LOW NOX BURNER, 16 MMBTU/HR	D59				
ACCUMULATOR, WITH FEED AND FOUR PICK-UP POINTS A/N: 387526	D61	C62		PM: (9) [RULE 405, 2-7-1986]	
SCRUBBER, THROAT LENGTH 12 INCHES A/N:	C62	D61		PM: (9) [RULE 404, 2-7-1986]	A63.7, C8.1, C8.4, D323.1, E139.1, H23.9, K67.3
System 3: STARCH MIXING					
MIXER, TANK C, HEIGHT: 2 FT 4 IN; DIAMETER: 2 FT A/N: 173644	D20			PM: (9) [RULE 405, 2-7-1986]	D323.2

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
MIXER, STARCH MAKE DOWN TANK, 940 GALLON CAPACITY, 12 INCH VENT PIPE WITH WATER SPRAY, DRAIN SYSTEM COMPONENT WITH WATER SEAL WITH A/N: 544504 COOKER, STARCH, STEAM HEATED TANK, THINNED STARCH	D105			PM: (9) [RULE 405, 2-7-1986]	C1.5, D381.2
System 4: REACTOR					
REACTOR, HYDROPULPER NO. 1, 38000 GALS A/N: 124629	D22			PM: (9) [RULE 405, 2-7-1986]	
REACTOR, HYDROPULPER NO. 2, 38000 GALS A/N: 124630	D23			PM: (9) [RULE 405, 2-7-1986]	
REACTOR, HYDROPULPER NO. 3, 17250 GALS A/N: 124631	D24			PM: (9) [RULE 405, 2-7-1986]	
System 5: T4 TOWEL/B4 LINE					
FEEDER, UNWIND A/N: 540596	D92	C66		PM: (9) [RULE 405, 2-7-1986]; VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	H23.4
PRESS, EMBOSSER A/N: 540596	D93	C66		PM: (9) [RULE 405, 2-7-1986]	
PRINTING PRESS, NO. 4, FLEXOGRAPHIC A/N: 540596	D27			VOC: (9) [RULE 1130, 10-8-1999; RULE 1130, 5-2-2014; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, B59.2, B59.3, H23.4

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| * (1) (1A) (1B) Denotes RECLAIM emission factor | (2) (2A) (2B) Denotes RECLAIM emission rate |
| (3) Denotes RECLAIM concentration limit | (4) Denotes BACT emission limit |
| (5) (5A) (5B) Denotes command and control emission limit | (6) Denotes air toxic control rule limit |
| (7) Denotes NSR applicability limit | (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.) |
| (9) See App B for Emission Limits | (10) See section J for NESHAP/MACT requirements |

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
ACCUMULATOR, REWIND A/N: 540596	D94	C66		PM: (9) [RULE 405, 2-7-1986]; VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	H23.4
APPLICATOR, INK JET PRINTERS A/N: 540596	D110			VOC: (9) [RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, H23.8
System 6: PAPER COATING/EMBOSSING LINE					
COATER, ROTOGRAVURE A/N: 385765	D28	C36		VOC: (9) [RULE 1128, 3-8-1996; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.3, B27.1, B59.1, B89.1, E223.1, H23.4
FEEDER, UNWIND STAND A/N: 385765	D29	C36		PM: (9) [RULE 405, 2-7-1986]	
FEEDER, INFEED STATION A/N: 385765	D30	C36		PM: (9) [RULE 405, 2-7-1986]	
System 7: AIR POLLUTION CONTROL					
SCRUBBER, VENTURI A/N: 336121	C35	C36		PM: (9) [RULE 404, 2-7-1986]	A63.7, A72.1, C8.1, C8.3, D323.1, H23.9, K67.3
CYCLONE, HEIGHT: 21 FT 6 IN; DIAMETER: 7 FT 6 IN A/N: 336121	C36	D28 D29 D30 C35		PM: (9) [RULE 405, 2-7-1986]	
FILTER, DRUM NO.1, AC-CORP., MODEL 7-7, WITH TWO 125-HP BLOWERS IN COMMON WITH C-65 & C-67, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N:	C64	C69			A63.7, D322.1, E102.1, H23.9

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
FILTER, DRUM NO.2, AC-CORP., MODEL 7-7, WITH TWO 125-HP BLOWERS IN COMMON WITH C-64 & C-67, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N:	C65	C69			A63.7, D322.1, E102.1, H23.9
FILTER, DRUM NO.3, AC-CORP., MODEL 7-7, WITH TWO 75-HP BLOWER, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N: 534684	C66	C69 D92 D93 D94			A63.7, D322.1, E102.1, H23.9
FILTER, DRUM NO.4, AC-CORP., MODEL 7-7, WITH ONE 125-HP BLOWER, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N: 449327	C67	C69			A63.7, D322.1, E102.1, H23.9
FILTER, DRUM, BARRON, MODEL 9-7, WITH A 125-HP AND A 10-HP BLOWER, 413 SQFT FILTER AREA, LENGTH: 16 FT 11 IN; DIAMETER: 9 FT A/N: 534822	C68	C69 D76 D77 D78 D79 D80 D81 D82 D83			A63.7, D322.1, E102.1, H23.9
BAGHOUSE, WITH TWO 10-HP STRIPPING FANS IN COMMON WITH C70, ABBINGTON INC., MODEL 6-9760, SIX BAGS, DIA: 2FT 1IN; HEIGHT: 10FT 3IN; EACH, WITH 384 SQFT TOTAL FILTER AREA A/N:	C69	C64 C65 C66 C67 C68 C70		PM: (9) [RULE 404, 2-7-1986]	A63.7, C6.1, D322.1, E102.1, H23.9

- * (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
CYCLONE, ABBINGTON INC., MODEL 8-1120A, FLOOR SWEEPS AND VACUUM LINE, WITH TWO 10-HP STRIPPING FANS IN COMMON WITH C-69 A/N:	C70	C69			E102.1
System 8: T1 TOWEL/B1 LINE					
FEEDER A/N:	D71	C97		PM: (9) [RULE 405, 2-7-1986]; VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, B59.2, B59.3, H23.4
PRESS A/N:	D72	C97		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
ACCUMULATOR A/N:	D73	C97		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3, H23.4
CUTTER A/N:	D74			PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
PACKAGING MACHINE A/N:	D75			PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
APPLICATOR, INK JET PRINTERS A/N:	D89			VOC: (9) [RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, H23.8
System 9: MULTIFOLDER NO. 1					
FEEDER A/N: 545939	D76	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
FORMING MACHINE A/N: 545939	D77	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
CUTTER A/N: 545939	D78	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
PACKAGING MACHINE A/N: 545939	D79	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
APPLICATOR, INK JET PRINTERS A/N: 545939	D108			VOC: (9) [RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, H23.8

- | | |
|--|--|
| <ul style="list-style-type: none"> * (1) (1A) (1B) Denotes RECLAIM emission factor (3) Denotes RECLAIM concentration limit (5) (5A) (5B) Denotes command and control emission limit (7) Denotes NSR applicability limit (9) See App B for Emission Limits | <ul style="list-style-type: none"> (2) (2A) (2B) Denotes RECLAIM emission rate (4) Denotes BACT emission limit (6) Denotes air toxic control rule limit (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.) (10) See section J for NESHAP/MACT requirements |
|--|--|

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
System 10: MULTIFOLDER NO. 2					
FEEDER A/N: 540595	D80	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
FORMING MACHINE A/N: 540595	D81	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
CUTTER A/N: 540595	D82	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
PACKAGING MACHINE A/N: 540595	D83	C68		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.2, B59.3
APPLICATOR, INK JET PRINTERS A/N: 540595	D109			VOC: (9) [RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, H23.8
Process 2: EXTERNAL COMBUSTION (STEAM GENERATION)					
BOILER, NO. 1, NATURAL GAS, BABCOCK & WILCOX, MODEL FM9-79, WITH FLUE GAS RECIRCULATION, 50 MMBTU/HR A/N: 440201	D39		NOX: LARGE SOURCE**	CO: 400 PPMV (5A) [RULE 1146, 11-17-2000; RULE 1146, 9-5-2008]; CO: 2000 PPMV NATURAL GAS (5) [RULE 407, 4-2-1982]; NOX: 37 PPMV NATURAL GAS (3) [RULE 2012, 5-6-2005]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	C1.1, D12.1, D12.2, D328.1, E193.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 3: INTERNAL COMBUSTION (EMERGENCY ELECTRICAL POWER)					
INTERNAL COMBUSTION ENGINE, EMERGENCY FIRE, DIESEL FUEL, CUMMINS, MODEL H6-1F, 135 HP A/N: 248565	D42		NOX: PROCESS UNIT**; SOX: PROCESS UNIT**	HAP: (10) [40CFR 63SubpartZZZ, 3-9-2011]; NOX: 469 LBS/1000 GAL DIESEL (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; SOX: 6.24 LBS/1000 GAL DIESEL (1) [RULE 2011, 5-6-2005]	C1.2, D12.3, D135.1, E114.1, H23.7, K67.1
INTERNAL COMBUSTION ENGINE, EMERGENCY POWER, DIESEL FUEL, CATERPILLAR, MODEL 3056T, SERIAL NO. 7AK00930, WITH TURBOCHARGER, 160 BHP A/N: 299029	D47		NOX: PROCESS UNIT**; SOX: PROCESS UNIT**	HAP: (10) [40CFR 63SubpartZZZ, 3-9-2011]; NOX: 469 LBS/1000 GAL DIESEL (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; SOX: 6.24 LBS/1000 GAL DIESEL (1) [RULE 2011, 5-6-2005]	B61.1, C1.2, D12.3, E114.1, H23.7, K67.1
Process 4: PETROLEUM STORAGE					
STORAGE TANK, FIXED ROOF, DIESEL FUEL, 120000 GALS; DIAMETER: 29 FT ; HEIGHT: 24 FT A/N: 189013	D32				H23.5
Process 6: Rule 219 Exempt Equipment Subject to Source-Specific Rules					
RULE 219 EXEMPT EQUIPMENT, AIR CONDITIONING UNITS	E49				H23.1
RULE 219 EXEMPT EQUIPMENT, REFRIGERATION UNITS	E50				H23.1
RULE 219 EXEMPT EQUIPMENT, COOLING TOWERS	E51				H23.2
RULE 219 EXEMPT EQUIPMENT, REFRIGERANT RECOVERY AND/OR RECYCLING UNITS,	E52				H23.3

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 6: Rule 219 Exempt Equipment Subject to Source-Specific Rules					
RULE 219 EXEMPT EQUIPMENT, ABRASIVE BLASTING EQUIPMENT, GLOVE-BOX, <= 53 FT3, WITH DUST FILTER	E53			PM: (9) [RULE 1140, 2-1-1980; RULE 1140, 8-2-1985; RULE 404, 2-7-1986; RULE 405, 2-7-1986]	D322.1, D381.1, E102.1, K67.2
RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS	E54			VOC: (9) [RULE 1113, 7-13-2007; RULE 1113, 9-6-2013; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	K67.4
RULE 219 EXEMPT EQUIPMENT, CLEANING EQUIPMENT, SMALL, UNHEATED, NON-CONVEYORIZED	E55			VOC: (9) [RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	H23.6
RULE 219 EXEMPT EQUIPMENT, HOT MELT ADHESIVE EQUIPMENT	E90			VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	H23.4
RULE 219 EXEMPT EQUIPMENT	E111				H23.10
Process 7: Gas Turbine Cogeneration Operation					

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 7: Gas Turbine Cogeneration Operation					
CO OXIDATION CATALYST, EMERACHEM, PLATINUM ON STAINLESS STEEL SUBSTRATE, MODEL ADCAT, 138 CUBIC FEET CATALYST VOLUME A/N: 392788	C86	D84 C87			
SELECTIVE CATALYTIC REDUCTION, CORMETECH, MODEL CM-21, WITH THREE VANADIUM PENTOXIDE ON CERAMIC MODULES, AMMONIA INJECTION GRID, 285 CU.FT.; 8700 LBS A/N: 392788	C87	C86		NH3: 5 PPMV (4) [RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]	A99.3, A195.1, D12.7, D29.3, E73.2, E179.1
STORAGE TANK, FIXED ROOF, AQUEOUS AMMONIA, 10000 GALS; DIAMETER: 10 FT ; HEIGHT: 17 FT A/N: 392957	D88				

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL**

SECTION D: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**

**FACILITY PERMIT TO OPERATE
KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL
SECTION D: DEVICE ID INDEX**

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D10	1	1	1
D11	1	1	1
D12	1	1	1
D13	1	1	1
D14	2	1	2
D15	2	1	2
D16	2	1	2
D20	3	1	3
D22	4	1	4
D23	4	1	4
D24	4	1	4
D27	4	1	5
D28	5	1	6
D29	5	1	6
D30	5	1	6
D32	10	4	0
C35	5	1	7
C36	5	1	7
D39	8	2	0
D40	9	2	0
D41	9	3	0
D42	10	3	0
C45	1	1	1
D46	1	1	1
D47	10	3	0
E49	10	6	0
E50	10	6	0
E51	10	6	0
E52	10	6	0
E53	11	6	0
E54	11	6	0
E55	11	6	0
D56	2	1	2
D57	3	1	2
D58	3	1	2

**FACILITY PERMIT TO OPERATE
 KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL
 SECTION D: DEVICE ID INDEX**

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D59	3	1	2
D61	3	1	2
C62	3	1	2
C63	2	1	1
C64	5	1	7
C65	6	1	7
C66	6	1	7
C67	6	1	7
C68	6	1	7
C69	6	1	7
C70	7	1	7
D71	7	1	8
D72	7	1	8
D73	7	1	8
D74	7	1	8
D75	7	1	8
D76	7	1	9
D77	7	1	9
D78	7	1	9
D79	7	1	9
D80	8	1	10
D81	8	1	10
D82	8	1	10
D83	8	1	10
D84	12	7	0
C86	13	7	0
C87	13	7	0
D88	13	7	0
D89	7	1	8
E90	11	6	0
D92	4	1	5
D93	4	1	5
D94	5	1	5
D105	4	1	3
D108	7	1	9

**FACILITY PERMIT TO OPERATE
KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL
SECTION D: DEVICE ID INDEX**

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D109	8	1	10
D110	5	1	5
E111	11	6	0

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F2.1 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT	Header 3	Header 4
Single Hazardous Air Pollutant (HAP)	Less than	10	TONS IN ANY 12-MONTH PERIOD
Combination of Hazardous Air Pollutants (HAPS)	Less than	25	TONS IN ANY 12-MONTH PERIOD

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

To ensure compliance with the Hazardous Air Pollutant (HAP) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

(a) Comply with Rule 109 (Recordkeeping for Volatile Organic Compound emissions).

(b) Within 14 calendar days after the end of each month, total and record HAP emissions for the month and for the previous 12 month period from all equipment and operations that are required to have written permits or exempt from written permits pursuant to Rule 219. The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.

(c) Maintain a single list which includes only the name and address of each person from whom the facility acquired HAP-containing material regulated by the District that was used or stored at the facility during the preceding 12 months

(d) retain all purchase invoices for all HAP-containing material used or stored at the facility, and all waste manifests for all waste HAP-containing material removed from the facility

(e) Retain all records required by this permit at the facility for five years, and make all records available to any District representative upon request

[40CFR 63 Subpart KK, 5-24-2006]

F2.2 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 833 LBS IN ANY ONE MONTH

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

To ensure compliance with the monthly Volatile Organic Compound(VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

- (1) The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).
- (2) Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.
- (3) The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.
- (4) The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

[RULE 442, 12-15-2000]

- F9.1 Except for open abrasive blasting operations, the operator shall not discharge into the atmosphere from any single source of emissions whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:
- (a) As dark or darker in shade as that designated No.1 on the Ringelmann Chart, as published by the United States Bureau of Mines; or
 - (b) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in subparagraph (a) of this condition.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[**RULE 401, 3-2-1984; RULE 401, 11-9-2001**]

F24.1 Accidental release prevention requirements of Section 112(r)(7):

a). The operator shall comply with the accidental release prevention requirements pursuant to 40 CFR Part 68 and shall submit to the Executive Officer, as a part of an annual compliance certification, a statement that certifies compliance with all of the requirements of 40 CFR Part 68, including the registration and submission of a risk management plan (RMP).

b). The operator shall submit any additional relevant information requested by the Executive Officer or designated agency.

[**40CFR 68 - Accidental Release Prevention, 4-9-2004**]

DEVICE CONDITIONS

A. Emission Limits

A63.2 The operator shall limit emissions from this equipment as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 6690 LBS IN ANY ONE MONTH

For the purposes of this condition, the limit(s) shall be based on the total combined emissions from equipment of the creped wadding machine no. 1 and the creped wadding machine no. 2. These emissions shall be totalled from defoaming, use of biocides, release agents, maintenance activities, and any other VOC containing materials used in these machines.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[**RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002**]

[Devices subject to this condition : D12, D56]

A63.3 The operator shall limit emissions from this equipment as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 1252 LBS IN ANY ONE MONTH

To ensure compliance with the monthly Volatile Organic Compound (VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

- (1) The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).
- (2) Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.
- (3) The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.
- (4) The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[**RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002**]

[Devices subject to this condition : D28]

A63.5 The operator shall limit emissions from this equipment as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 1980 LBS IN ANY ONE MONTH

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

For the purposes of this condition, the limit(s) shall be based on the total combined emissions from equipment D27, D71 - D83, D89, D99 - D104, D108-D110.

To ensure compliance with the monthly Volatile Organic Compound (VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

- (1) The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).
- (2) Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.
- (3) The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.
- (4) The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

[RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D27, D71, D72, D73, D74, D75, D76, D77, D78, D79, D80, D81, D82, D83, D89, D108, D109, D110]

A63.7 The operator shall limit emissions from this equipment as follows:

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

CONTAMINANT	EMISSIONS LIMIT
Visible emissions	Less than or equal to 0 Percent Opacity

[RULE 1155, 5-2-2014]

[Devices subject to this condition : C35, C45, C62, C63, C64, C65, C66, C67, C68, C69]

A72.1 The operator shall maintain this equipment to achieve a minimum overall control efficiency of 98 percent for PM during the normal operation of the equipment it vents.

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002; **RULE 1303(b)(2)-Offset, 5-10-1996**; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : C35]

A99.1 The 2.5 PPM NOX emission limit(s) shall not apply during start-up or shut-down. Start-up/shut-down shall not exceed 4 hours in any one day.

[**RULE 2005, 6-3-2011**]

[Devices subject to this condition : D84]

A99.2 The 5 PPM CO emission limit(s) shall not apply during start-up or shut-down. Start-up/shut-down shall not exceed 4.0 hours in any one day.

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D84]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

A99.3 The 5.0 PPM NH₃ emission limit(s) shall not apply during start-up or shut-down. Start-up/shut-down shall not exceed 4.0 hours in any one day.

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D84, C87]

A195.1 The 5 PPM NH₃ emission limit(s) is averaged over 60 minutes, at 15 percent oxygen, dry.

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002; **RULE 2005, 6-3-2011**]

[Devices subject to this condition : C87]

A195.2 The 2.5 PPM NO_X emission limit(s) is averaged over 60 minutes, at 15 percent oxygen, dry.

[**RULE 2005, 6-3-2011**]

[Devices subject to this condition : D84]

A195.3 The 5 PPM CO emission limit(s) is averaged over 60 minutes, at 15 percent oxygen, dry.

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D84]

A327.1 For the purpose of determining compliance with District Rule 476, combustion contaminant emissions may exceed the concentration limit or the mass emission limit listed, but not both limits at the same time.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 476, 10-8-1976]

[Devices subject to this condition : D40]

A327.2 For the purpose of determining compliance with District Rule 475, combustion contaminant emissions may exceed the concentration limit or the mass emission limit listed, but not both limits at the same time.

[RULE 475, 10-8-1976; RULE 475, 8-7-1978]

[Devices subject to this condition : D84]

B. Material/Fuel Type Limits

B27.1 The operator shall not use materials containing any compounds identified in the SCAQMD Rule 1401, as amended 18-aug-2000.

[RULE 1401, 8-18-2000]

[Devices subject to this condition : D28]

B59.1 The operator shall not use the following material(s) for cleaning :

Solvents containing any VOC material

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D28]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

B59.2 The operator shall not use the following material(s) in this device :

materials containing TACs identified in SCAQMD Rule 1401, as amended June 15, 2001, except hexane, isopropyl alcohol, acrylic acid, and butylcellosolve

[RULE 1401, 6-15-2001]

[Devices subject to this condition : D27, D71, D72, D73, D74, D75, D76, D77, D78, D79, D80, D81, D82, D83]

B59.3 The operator shall only use the following material(s) in this device :

coating and adhesives in the process, excluding maintenance materials, with a VOC content of 5 weight percent or less.

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D27, D71, D72, D73, D74, D75, D76, D77, D78, D79, D80, D81, D82, D83]

B61.1 The operator shall only use fuel oil containing the following specified compounds:

Compound	weight percent
Sulfur less than or equal to	0.05

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D40, D47]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

B89.1 The operator shall not use coatings with VOC content greater than 0.234 pounds per gallon, less water and exempt compounds.

[RULE 1130, 10-8-1999]

[Devices subject to this condition : D28]

C. Throughput or Operating Parameter Limits

C1.1 The operator shall limit the heat input to no more than 90000 MM Btu in any one year.

The purpose(s) of this condition is to ensure that this equipment qualifies as a large source.

[RULE 2012, 5-6-2005]

[Devices subject to this condition : D39]

C1.2 The operator shall limit the operating time to no more than 199 hour(s) in any one year.

[RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996; RULE 2012, 5-6-2005]

[Devices subject to this condition : D41, D42, D47]

C1.3 The operator shall limit the material processed to no more than 340000 lb(s) in any one day.

For the purpose of this condition, material processed shall be defined as pounds of dry hard roll tissue processed in this dryer.

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[**RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]**]

[Devices subject to this condition : D56]

C1.4 The operator shall limit the duration of startup or shutdown to no more than 4 hour(s).

For the purpose of this condition, duration of start-up or shutdown shall be defined as the period of time during which the equipment is heated to operating temperature from a cold or ambient temperature (start-up) or allowed to cool from a normal operating temperature to a cold or ambient temperature (shut-down).

[**RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]**]

[Devices subject to this condition : D84]

C1.5 The operator shall limit the material processed to no more than 1.0 batch(es) in any one day.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]**]

[Devices subject to this condition : D105]

C6.1 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, does not exceed 2.5 inches water column.

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the filters.

The operator shall determine and record the parameter being monitored once every 1 days.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C69]

- C8.1 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, is not less than 8 inches water column.

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the venturi scrubber.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C35, C45, C62]

- C8.2 The operator shall use this equipment in such a manner that the flow rate being monitored, as indicated below, is not less than 150 gpm.

To comply with this condition, the operator shall install and maintain a(n) flow meter to accurately indicate the flow rate in the liquid supply line to the scrubber.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C45]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

- C8.3 The operator shall use this equipment in such a manner that the flow rate being monitored, as indicated below, is not less than 175 gpm.

To comply with this condition, the operator shall install and maintain a(n) flow meter to accurately indicate the flow rate in the liquid supply line to the scrubber.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C35]

- C8.4 The operator shall use this equipment in such a manner that the flow rate being monitored, as indicated below, is not less than 128 gpm.

To comply with this condition, the operator shall install and maintain a(n) flow meter to accurately indicate the flow rate in the liquid supply line to the scrubber.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C62]

D. Monitoring/Testing Requirements

- D12.1 The operator shall install and maintain a(n) non-resettable totalizing fuel meter to accurately indicate the fuel usage of the boiler.

[RULE 2012, 5-6-2005]

[Devices subject to this condition : D39]

- D12.2 The operator shall install and maintain a(n) gauge to accurately indicate the flue gas flow from the exhaust.

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D39]

- D12.3 The operator shall install and maintain a(n) non-resettable elapsed time meter to accurately indicate the elapsed operating time of the engine.

[RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996; RULE 2012, 5-6-2005]

[Devices subject to this condition : D41, D42, D47]

- D12.5 The operator shall install and maintain a(n) non-resettable totalizing fuel meter to accurately indicate the fuel usage of the gas turbine.

The measuring device or gauge shall be accurate to within plus or minus 5 percent. It shall be calibrated once every 12 months.

The operator shall also install and maintain a device to continuously record the parameter being measured.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D84]

- D12.7 The operator shall install and maintain a(n) continuous monitoring system to accurately indicate the ammonia injection rate of the selective catalytic reduction system.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C87]

- D29.3 The operator shall conduct source test(s) for the pollutant(s) identified below.

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
NH3 emissions	Approved District method	District-approved averaging time	Outlet of the SCR

The test shall be conducted annually.

The test shall be conducted and the results submitted to the District within 60 days after the test date. The AQMD shall be notified of the date and time of the test at least 10 days prior to the test.

The NOx concentration, as determined by the certified CEMS, shall be simultaneously recorded during the ammonia slip test. If the CEMS is inoperable or not yet certified, a test shall be conducted to determine the NOx emissions using District Method 100.1 measured over a 60-minute averaging time period

The test shall be conducted to demonstrate compliance with Rule 1303 concentration limit.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D84, C87]

D82.1 The operator shall install and maintain a CEMS to measure the following parameters:

NOX concentration in ppmv

[RULE 2012, 5-6-2005]

[Devices subject to this condition : D40]

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D82.2 The operator shall install and maintain a CEMS to measure the following parameters:

The CEMS shall be installed and operated in accordance with an approved AQMD rule 218 CEMs plan application. The operator shall not install the CEMs prior to receiving initial approval from the AQMD

CO concentration in ppmv

Concentrations shall be corrected to 15 percent oxygen on a dry basis.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; 40CFR Part 64, 10-22-1997]

[Devices subject to this condition : D84]

D82.3 The operator shall install and maintain a CEMS to measure the following parameters:

NOX concentration in ppmv

Concentrations shall be corrected to 15 percent oxygen on a dry basis.

The CEMS shall be installed and operating no later than 12 months after the initial start-up of the turbine. During the interim period between the initial start-up and the provisional certification date of the CEMs, the operator shall comply with the monitoring requirements of rule 2012(H)(3). The operator shall provide written notification of the turbine initial start-up date. Notification shall be submitted within two weeks of initial start-up of the turbine

[RULE 2012, 5-6-2005]

[Devices subject to this condition : D84]

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D135.1 The operator shall inspect, adjust, and certify the ignition or fuel injection timing of this engine a minimum of once every 3 years of operation. Inspections, adjustments, and certifications shall be performed by a qualified mechanic and performed in accordance with the engine manufacturer's specifications and procedures.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D41, D42]

D322.1 The operator shall perform annual inspection of the equipment and filter media for leaks, broken or torn filter media, and improperly installed filter media.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : E53, C63, C64, C65, C66, C67, C68, C69]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D323.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on a semi-annual basis, at least, unless the equipment did not operate during the entire semi-annual period. The routine semi-annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AQMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D13, C35, C45, D57, C62]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D323.2 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on an annual basis, at least, unless the equipment did not operate during the entire annual period. The routine annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AQMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D20]

D328.1 The operator shall determine compliance with the CO emission limit(s) either: (a) conducting a source test at least once every five years using AQMD Method 100.1 or 10.1; or (b) conducting a test at least annually using a portable analyzer and AQMD-approved test method. The test shall be conducted when the equipment is operating under normal conditions to demonstrate compliance with Rule 1146 concentration limit. The operator shall comply with all general testing, reporting, and recordkeeping requirements in Sections E and K of this permit.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D39, D40]

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D371.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever this equipment has combusted one million gallons of diesel fuel, to be counted cumulatively over a five year period. The inspection shall be conducted while the equipment is in operation and during daylight hours. If any visible emissions (not including condensed water vapor) are detected, the operator shall:

Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three working days (or during the next fuel oil firing period if the unit ceases firing on fuel oil within the three working day time frame) and report any deviations to AQMD.

In addition, the operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- a). Stack or emission point identification;
- b). Description of any corrective actions taken to abate visible emissions;
- c). Date and time visible emission was abated; and
- d). Visible emission observation record by a certified smoke reader.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D40]

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D381.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on an annual basis, at least, unless the equipment did not operate during the entire annual period. The routine annual inspection shall be conducted while the equipment is in operation and during daylight hours. If any visible emissions (not including condensed water vapor) are detected, the operator shall take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions; and
- 3). Date and time visible emission was abated.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : E53]

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D381.2 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on a quarterly basis, at least, unless the equipment did not operate during the entire quarterly period. The routine quarterly inspection shall be conducted while the equipment is in operation and during daylight hours. If any visible emissions (not including condensed water vapor) are detected, the operator shall take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions; and
- 3). Date and time visible emission was abated.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C63, D105]

E. Equipment Operation/Construction Requirements

E73.1 Notwithstanding the requirements of Section E conditions, the operator may, at his discretion, choose not to use FGR if any of the following requirement(s) are met:

exhaust temperature is below 300 deg. F.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

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The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : D40]

- E73.2 Notwithstanding the requirements of Section E conditions, the operator may, at his discretion, choose not to use ammonia injection if any of the following requirement(s) are met the catalyst temperature in the SCR is 500 degrees fahrenheit or less which is not to exceed 90 minutes during start-up:

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C87]

- E102.1 The operator shall discharge dust collected in this equipment only into closed containers.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : E53, C63, C64, C65, C66, C67, C68, C69, C70]

- E114.1 The operator shall not use this equipment in conjunction with any utility voluntary demand reduction program.

[RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996]

[Devices subject to this condition : D41, D42, D47]

- E139.1 The operator shall ensure that all equipment vented by this equipment shall be interlocked with controls to stop the operation when the parameter(s) set by condition number C8-1 is out of specifications for more than 3 minutes.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

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The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : C45, C62]

E179.1 For the purpose of the following condition number(s), continuous monitoring shall be defined as measuring at least once every hour.

Condition Number D 12- 7

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C87]

E193.1 The operator shall restrict the operation of this equipment as follows:

The natural gas used by the boilers (D-39 and D-40) shall not exceed 96 million cubic feet per month

The boiler D39 shall not be operated with the boiler D-40 when the gas turbine D-84 is in operation

The gas turbine D-84 shall not be operated when the boiler D-40 is fired on fuel oil or butane gas

The natural gas used by the boilers (D39 and D40) and the gas turbine (D84) shall not exceed 103 million cubic feet per month

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D39, D40, D84]

E223.1 The operator shall install and maintain an interlock control to stop the operation of this equipment if the venturi scrubber is not in operation.

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[**RULE 1303(a)(1)-BACT, 5-10-1996**; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D28]

H. Applicable Rules

H23.1 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Refrigerants	District Rule	1415

[RULE 1415, 12-3-2010]

[Devices subject to this condition : E49, E50]

H23.2 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Chromium, Hexavalent	District Rule	1404

[RULE 1404, 4-6-1990]

[Devices subject to this condition : E51]

H23.3 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart

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The operator shall comply with the terms and conditions set forth below:

Refrigerants	District Rule	1411
Refrigerants	40CFR82, SUBPART	F

[RULE 1411, 3-1-1991; 40CFR 82 Subpart F, 5-14-1993]

[Devices subject to this condition : E52]

H23.4 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	109

[RULE 109, 5-2-2003]

[Devices subject to this condition : D27, D28, D71, D73, E90, D92, D94]

H23.5 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	463

[RULE 463, 11-4-2011]

[Devices subject to this condition : D32]

H23.6 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

VOC | District Rule | 1122

[**RULE 1122, 10-1-2004**; RULE 1122, 5-1-2009]

[Devices subject to this condition : E55]

H23.7 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
PM	District Rule	1470

[RULE 1470, 5-4-2012]

[Devices subject to this condition : D41, D42, D47]

H23.8 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	442

[**RULE 442, 12-15-2000**]

[Devices subject to this condition : D89, D108, D109, D110]

H23.9 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
PM	District Rule	1155

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 1155, 5-2-2014]

[Devices subject to this condition : C35, C45, C62, C63, C64, C65, C66, C67, C68, C69]

H23.10 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Halon	District Rule	1418

[RULE 1418, 9-10-1999]

[Devices subject to this condition : E111]

K. Record Keeping/Reporting

K67.1 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

date of operation

elapsed time in hours

the reason for operation

[RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996]

[Devices subject to this condition : D41, D42, D47]

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

K67.2 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

The name of the person performing the inspection and/or maintenance of the filter media

The date, time and results of the inspection

The date, time and description of any maintenance or repairs resulting from the inspection

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : E53]

K67.3 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Daily record keeping for the pressure drop across the scrubber and the flow rate of water recirculation

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C35, C45, C62]

K67.4 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

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SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

For architectural applications where no thinners, reducers, or other VOC containing materials are added, maintain semi-annual records for all coating consisting of (a) coating type, (b) VOC content as supplied in grams per liter (g/l) of materials for low-solids coatings, (c) VOC content as supplied in g/l of coating, less water and exempt solvent, for other coatings.

For architectural applications where thinners, reducers, or other VOC containing materials are added, maintain daily records for each coating consisting of (a) coating type, (b) VOC content as applied in grams per liter (g/l) of materials used for low-solids coatings, (c) VOC content as applied in g/l of coating, less water and exempt solvent, for other coatings.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : E54]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION E: ADMINISTRATIVE CONDITIONS

The operating conditions in this section shall apply to all permitted equipment at this facility unless superseded by condition(s) listed elsewhere in this permit.

1. The permit shall remain effective unless this permit is suspended, revoked, modified, reissued, denied, or it is expired for nonpayment of permit processing or annual operating fees. [201, 203, 209, 301]
 - a. The permit must be renewed annually by paying annual operating fees, and the permit shall expire if annual operating fees are not paid pursuant to requirements of Rule 301(d). [301(d)]
 - b. The Permit to Construct listed in Section H shall expire one year from the Permit to Construct issuance date, unless a Permit to Construct extension has been granted by the Executive Officer or unless the equipment has been constructed and the operator has notified the Executive Officer prior to the operation of the equipment, in which case the Permit to Construct serves as a temporary Permit to Operate. [202, 205]
 - c. The Title V permit shall expire as specified under Section K of the Title V permit. The permit expiration date of the Title V facility permit does not supercede the requirements of Rule 205. [205, 3004]
2. The operator shall maintain all equipment in such a manner that ensures proper operation of the equipment. [204]
3. This permit does not authorize the emissions of air contaminants in excess of those allowed by Division 26 of the Health and Safety Code of the State of California or the Rules and Regulations of the AQMD. This permit cannot be considered as permission to violate existing laws, ordinances, regulations or statutes of other governmental agencies. [204]
4. The operator shall not use equipment identified in this facility permit as being connected to air pollution control equipment unless they are so vented to the identified air pollution control equipment which is in full use and which has been included in this permit. [204]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION E: ADMINISTRATIVE CONDITIONS

5. The operator shall not use any equipment having air pollution control device(s) incorporated within the equipment unless the air pollution control device is in full operation.[204]
6. The operator shall maintain records to demonstrate compliance with rules or permit conditions that limit equipment operating parameters, or the type or quantity of material processed. These records shall be made available to AQMD personnel upon request and be maintained for at least: [204]
 - a. Three years for a facility not subject to Title V; or
 - b. Five years for a facility subject to Title V.
7. The operator shall maintain and operate all equipment to ensure compliance with all emission limits as specified in this facility permit. Compliance with emission limits shall be determined according to the following specifications, unless otherwise specified by AQMD rules or permit conditions: [204]
 - a. For internal combustion engines and gas turbines, measured concentrations shall be corrected to 15 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1110.2, 1134, 204]
 - b. For other combustion devices, measured concentrations shall be corrected to 3 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1146, 1146.1, 204]
 - c. For a large NO_x source, compliance with a RECLAIM concentration limit shall be measured over a continuous 60 minutes for that source; [2012]
 - d. For non-combustion sources, compliance with emission limits shall be determined and averaged over a period of 60 minutes. [204]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION E: ADMINISTRATIVE CONDITIONS

- e. For the purpose of determining compliance with Rule 407, carbon monoxide (CO) shall be measured on a dry basis and be averaged over 15 consecutive minutes, and sulfur compound which would exist as liquid or gas at standard conditions shall be calculated as sulfur dioxide (SO₂) and be averaged over 15 consecutive minutes; [407]
 - f. For the purpose of determining compliance with Rule 409, combustion contaminant emission measurements shall be corrected to 12 percent carbon dioxide (CO₂) at standard conditions and averaged over 15 consecutive minutes. [409]
 - g. For the purpose of determining compliance with Rule 475, combustion contaminant emission measurements shall be corrected to 3 percent of oxygen (O₂) at standard conditions and averaged over 15 consecutive minutes or any other averaging time specified by the Executive Officer. [475]
8. All equipment operating under the RECLAIM program shall comply concurrently with all provisions of AQMD Rules and Regulation, except those listed in Table 1 of Rule 2001 for NO_x RECLAIM sources and Table 2 of Rule 2001 for SO_x RECLAIM sources. Those provisions listed in Tables 1 or 2 shall not apply to NO_x or SO_x emissions after the date the facility has demonstrated compliance with all monitoring and reporting requirements of Rules 2011 or 2012, as applicable. Provisions of the listed AQMD rules in Tables 1 or 2 which have initial implementation dates in 1994 shall not apply to a RECLAIM NO_x or SO_x source, respectively. [2001]
9. The operator shall, when a source test is required by AQMD, provide a source test protocol to AQMD no later than 60 days before the proposed test date. The test shall not commence until the protocol is approved by AQMD. The test protocol shall contain the following information: [204, 304]
- a. Brief description of the equipment tested.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION E: ADMINISTRATIVE CONDITIONS

- b. Brief process description, including maximum and normal operating temperatures, pressures, through-put, etc.
 - c. Operating conditions under which the test will be performed.
 - d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts/stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).
 - e. Brief description of sampling and analytical methods used to measure each pollutant, temperature, flow rates, and moisture.
 - f. Description of calibration and quality assurance procedures.
 - g. Determination that the testing laboratory qualifies as an "independent testing laboratory" under Rule 304 (no conflict of interest).
10. The operator shall submit a report no later than 60 days after conducting a source test, unless otherwise required by AQMD Rules or equipment-specific conditions. The report shall contain the following information: [204]
- a. The results of the source test.
 - b. Brief description of the equipment tested.
 - c. Operating conditions under which the test will be performed.
 - d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts/stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).
 - e. Field and laboratory data forms, strip charts and analyses.

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SECTION E: ADMINISTRATIVE CONDITIONS

- f. Calculations for volumetric flow rates, emission rates, control efficiency, and overall control efficiency.
- 11. The operator shall, when a source test is required, provide and maintain facilities for sampling and testing. These facilities shall comply with the requirements of AQMD Source Test Method 1.1 and 1.2. [217]
- 12. Whenever required to submit a written report, notification or other submittal to the Executive Officer, AQMD, or the District, the operator shall mail or deliver the material to: Deputy Executive Officer, Engineering and Compliance, AQMD, 21865 E. Copley Drive, Diamond Bar, CA 91765-4182. [204]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

The Facility shall comply with all applicable monitoring and source testing requirements in Regulation XX. These requirements may include but are not limited to the following:

I. NO_x Monitoring Conditions

A. The Operator of a NO_x Major Source, as defined in Rule 2012, shall, as applicable:

1. Install, maintain, and operate an AQMD certified direct or time-shared monitoring device or an approved alternative monitoring device for each major NO_x source to continuously measure the concentration of NO_x emissions and all other applicable variables specified in Rule 2012, Table 2012-1 and Rule 2012, Appendix A, Table 2-A to determine the NO_x emissions rate from each source. The time-sharing of CEMS among NO_x sources may be allowed by the Executive Officer in accordance with the requirements for time sharing specified in Appendix A. [2012]
2. Install, maintain, and operate a totalizing fuel meter approved by the Executive Officer for each major source. [2012]
3. If the facility is operating existing CEMS and fuel meters, continue to follow recording and reporting procedures required by AQMD Rules and Regulations in effect prior to October 15, 1993 until the CEMS is certified pursuant to Rule 2012. [2012]
4. Use valid data collected by an AQMD certified or provisionally certified CEMS in proper operation that meets all the requirements of Appendix A of Rule 2012, unless final certification of the CEMS is denied, to determine mass emissions for all purposes, including, but not limited to, determining: [2012]
 - a. compliance with the annual Allocation;
 - b. excess emissions;
 - c. the amount of penalties; and
 - d. fees.

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SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

5. Follow missing data procedures as specified in Rule 2012 Appendix A whenever valid data is not available or collected to determine mass emissions for all purposes, including, but not limited to, determining: [2012]
 - a. compliance with the annual Allocation;
 - b. excess emissions;
 - c. the amount of penalties; and
 - d. fees.

B. The Operator of a NO_x Large Source, as defined in Rule 2012, shall, as applicable:

1. Install, maintain, and operate a totalizing fuel meter and any device specified by the Executive Officer as necessary to determine monthly fuel usage or other applicable variables specified in Rule 2012, Appendix A, Table 3-A. The sharing of totalizing fuel meter may be allowed by the Executive Officer if the fuel meter serves large sources which have the same emission factor, concentration limit, or emission rate. The sharing of totalizing fuel meters shall not be allowed for large sources which are required to comply with an annual heat input limit. [2012]
2. Comply at all times with the specified NO_x concentration limit in PPM measured over any continuous 60 minutes for that source or establish an equipment-specific emission rate that is reliable, accurate, representative of that sources emissions, and in accordance with the requirements specified in Rule 2012, Appendix A, Chapter 5. [2012]

C. The Operator of a NO_x Process Unit, as defined in Rule 2012, shall, as applicable:

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SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

1. Install, maintain, and operate a totalizing fuel meter or any device approved by the Executive Officer to measure quarterly fuel usage or other applicable variables specified in Rule 2012, Table 2012-1, and Rule 2012, Appendix A, Table 4-A. The sharing of totalizing fuel meters may be allowed by the Executive Officer if the fuel meter serves process units which have the same emission factor or emission rate. The sharing of totalizing meter shall not be allowed for process units which are required to comply with an annual heat input limit. [2012]

II. NO_x Source Testing and Tune-up conditions

1. The operator shall conduct all required NO_x source testing in compliance with an AQMD-approved source test protocol. [2012]
2. The operator shall, as applicable, conduct source tests for every large NO_x source no later than June 30, 1997 and every 3 years thereafter. The source test shall include the determination of NO_x concentration and a relative accuracy audit of the exhaust stack flow determination (e.g. in-stack flow monitor or fuel flow monitor based F-factor calculation). Such source test results shall be submitted per the schedule described by APEP. In lieu of submitting the first source test report, the facility permit holder may submit the results of a source test not more than 3 years old which meets the requirements when conducted. [2012]
3. All NO_x large sources and NO_x process units shall be tuned-up in accordance with the schedule specified in Rule 2012, Appendix A, Chapter 5, Table 5-B. [2012]

III. SO_x monitoring conditions

D. The Operator of a SO_x Major Source, as defined in Rule 2011, shall, as applicable:

Not Applicable

E. The Operator of a SO_x Process Unit, as defined in Rule 2011, shall, as applicable:

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SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

1. Install, maintain, and operate a totalizing fuel meter or any device approved by the Executive Officer to measure quarterly fuel usage or other applicable variables specified in Rule 2011, Table 2011-1, and Rule 2011, Appendix A, Table 3-A. The sharing of totalizing meters shall be allowed for process units except those using fuels with different sulfur contents. [2011]

IV. SO_x Source Testing Conditions

1. The operator shall conduct all required SO_x source testing in compliance with an AQMD-approved source test protocol. [2011]

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SECTION G: RECORDKEEPING AND REPORTING REQUIREMENTS FOR RECLAIM SOURCES

The Facility shall comply with all applicable reporting and recordkeeping requirements in Regulation XX. These requirements may include but are not limited to the following:

I. Recordkeeping Requirements for all RECLAIM Sources

1. The operator shall maintain all monitoring data required to be measured or reported pursuant to Rule 2011 and Rule 2012, whichever is applicable. All records shall be made available to AQMD staff upon request and be maintained for at least:
 - a. Three years after each APEP report is submitted to AQMD for a facility not subject to Title V, unless a different time period is required in Rule 2011 or Rule 2012 [2011 & 2012]; or
 - b. Five years after each APEP report is submitted to AQMD for a facility subject to Title V. [3004(a)(4)(E)]
 - c. Notwithstanding the above, all data gathered or computed for intervals of less than 15 minutes shall only be maintained a minimum of 48 hours. [2011 & 2012]
2. The operator shall store on site and make available to the Executive Officer upon request: records used to determine emissions, maintenance records, sources test reports, relative accuracy test audit reports, relative accuracy audit reports and fuel meter calibration records. [2011 & 2012]

II. Reporting Requirements for all RECLAIM Sources

1. The operator shall submit a quarterly certification of emissions including the facility's total NO_x or SO_x emissions, whichever is applicable, for the quarter within 30 days after the end of the first three quarters and 60 days after the end of the fourth quarter of a compliance year. [2011 & 2012]

NO_x Reporting Requirements

- A. The Operator of a NO_x Major Source, as defined in Rule 2012, shall, as applicable:

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SECTION G: RECORDKEEPING AND REPORTING REQUIREMENTS FOR RECLAIM SOURCES

1. No later than 12 months after entry into the RECLAIM program or after the initial operation of a new major source, whichever is later, install, maintain, and operate a reporting device to electronically report everyday to the AQMD central station for each major NO_x source, the total daily mass emissions of NO_x and daily status codes. Such data shall be transmitted by 5:00 p.m. of the following day. If the facility experiences a power, computer, or other system failure that prevents the submittal of the daily report, the Facility Permit holder shall be granted 96 hours extension to submit the report. [2012]
 2. Calculate NO_x emissions pursuant to missing data procedures set forth in Appendix A, Chapter 2 of Rule 2012 if the Facility Permit holder fails to meet the deadline for submitting the daily report. [2012]
 3. Submit an electronic report within 15 days following the end of each month totaling NO_x emissions from all major NO_x sources during the month. [2012]
 4. For those facilities with existing CEMS and fuel meters as of October 15, 1993, continue to follow recording and reporting procedures required by AQMD Rules and Regulations in effect until the CEMS is certified pursuant to Rule 2011 and/or Rule 2012, as applicable. [2012]
- B. The Operator of a NO_x Large Source, as defined in Rule 2012, shall:
1. Install, maintain and operate a modem or any reporting device approved by the Executive Officer to report, to the AQMD, the total monthly NO_x mass emissions from each large NO_x source. The Operator shall comply with this requirement within 12 months of the date of entry to the RECLAIM Program. Such data shall be reported within 15 days after the end of each calendar month. [2012]
- C. The Operator of a NO_x Process Unit, as defined in Rule 2012, shall:

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**SECTION G: RECORDKEEPING AND REPORTING REQUIREMENTS FOR
RECLAIM SOURCES**

1. Electronically report the calculated quarterly NOx emissions for each NOx process unit. The Operator shall comply with this requirement within 12 months of the date of entry to the RECLAIM Program. [2012]

SOx Reporting Requirements

D. The Operator of a SOx Major Source, as defined in Rule 2011, shall, as applicable:

Not Applicable

E. The Operator of a SOx Process Unit, as defined in Rule 2011, shall:

1. Electronically report the calculated quarterly SOx emissions for each SOx process unit. [2011]

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
System 2: CREPED WADDING MACHINE NO. 2					
SCRUBBER, VENTURI, 9FT-6IN DIA. X 33FT-7IN H., THROAT LENGTH 12 INCHES, WITH A 250-HP EXHAUST FAN, TWO UPPER HOODS AND TWO LOWER HOODS A/N: 526748 Permit to Construct Issued: 11/18/11	C62	D61		PM: (9) [RULE 404, 2-7-1986]	A63.7, C8.1, C8.4, D29.1, D323.1, E139.1, H23.9, K40.3, K67.3
System 7: AIR POLLUTION CONTROL					
FILTER, DRUM NO.1, WITH ONE125-HP IN COMMON WITH C65, AC-CORP., MODEL 7-7, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N: 534685 Permit to Construct Issued: 07/17/12	C64	C69 C97 C98		PM: (9) [RULE 404, 2-7-1986]	A63.7, D322.1, D381.2, E102.1, H23.9
FILTER, DRUM NO.2, WITH ONE125-HP IN COMMON WITH C64, AC-CORP., MODEL 7-7, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N: 534685 Permit to Construct Issued: 07/17/12	C65	C69 C97 C98		PM: (9) [RULE 404, 2-7-1986]	A63.7, D322.1, D381.2, E102.1, H23.9
FILTER, DRUM NO.5, WITH ONE 75-HP BLOWER, AC-CORP., MODEL 7-7, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N: 534685 Permit to Construct Issued: 07/17/12	C97	C64 C65 C69 D71 D72 D73			A63.7, D322.1, E102.1, H23.9

- * (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements
- ** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
FILTER, DRUM NO.6, WITH ONE 75-HP BLOWER, AC-CORP., MODEL 7-7, 316 SQFT FILTER AREA, LENGTH: 17 FT 4 IN; DIAMETER: 8 FT 6 IN A/N: 534685 Permit to Construct Issued: 07/17/12	C98	C64 C65 C69 D99 D100 D101			A63.7, D29.5, D322.1, E102.1, H23.9
BAGHOUSE, WITH TWO 40-HP STRIPPING FANS IN COMMON WITH C70, ABBINGTON INC., MODEL 6-9760, SIX BAGS, DIA: 2FT 1IN; HEIGHT: 10FT 3IN; EACH, WITH 384 SQFT TOTAL FILTER AREA A/N: 534686 Permit to Construct Issued: 07/17/12	C69	C64 C65 C67 C68 C70 C97 C98		PM: (9) [RULE 404, 2-7-1986]	A63.7, C6.1, D322.1, E102.1, H23.9
CYCLONE, ABBINGTON INC., MODEL 8-1120A, FLOOR SWEEPS AND VACUUM LINE, WITH TWO 40-HP STRIPPING FANS IN COMMON WITH C-69 A/N: 534686 Permit to Construct Issued: 07/17/12	C70	C69		PM: (9) [RULE 404, 2-7-1986]	E102.1
System 8: T1 TOWEL/B1 LINE					
FEEDER, UNWIND A/N: 534681 Permit to Construct Issued: 07/17/12	D71	C97		PM: (9) [RULE 405, 2-7-1986]; VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, B59.3, B59.4, H23.4
PRESS, EMBOSSER A/N: 534681 Permit to Construct Issued: 07/17/12	D72	C97		PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.3, B59.4

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
ACCUMULATOR, REWIND A/N: 534681 Permit to Construct Issued: 07/17/12	D73	C97		PM: (9) [RULE 405, 2-7-1986]; VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, B59.3, B59.4, H23.4
CUTTER A/N: 534681 Permit to Construct Issued: 07/17/12	D74			PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.3, B59.4
PACKAGING MACHINE A/N: 534681 Permit to Construct Issued: 07/17/12	D75			PM: (9) [RULE 405, 2-7-1986]	A63.5, B59.3, B59.4
APPLICATOR, INK JET PRINTERS A/N: 534681 Permit to Construct Issued: 07/17/12	D89			VOC: (9) [RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, B59.4, H23.8
System 11: T2 TOWEL/B2 LINE					
FEEDER, UNWIND, BRETTING, MODEL 5934-07, 64-HP, MAXIMUM ROLL DIMENSIONS; DIA: 78 INCH; WIDTH: 101 INCH A/N: 534678 Permit to Construct Issued: 07/17/12	D99	C98		PM: (9) [RULE 405, 2-7-1986]; VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, A63.6, B59.3, B59.4, H23.4
PRESS, EMBOSSER, SCOTT PAPER, 64-HP, 103 INCH MAXIMUM WIDTH A/N: 534678 Permit to Construct Issued: 07/17/12	D100	C98		PM: (9) [RULE 405, 2-7-1986]	A63.5, A63.6, B59.3, B59.4
ACCUMULATOR, ROLCO, MODEL 329-02, 5-HP, 127 INCH MAX WIDTH A/N: 534678 Permit to Construct Issued: 07/17/12	D101	C98		PM: (9) [RULE 405, 2-7-1986]; VOC: (9) [RULE 1168, 1-7-2005; RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, A63.6, B59.3, B59.4, H23.4

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: TISSUE AND TOWEL MFG.					
CUTTER, PCMC, MODEL 300 SERIES, 17-HP A/N: 534678 Permit to Construct Issued: 07/17/12	D102			PM: (9) [RULE 405, 2-7-1986]	A63.5, A63.6, B59.3, B59.4
PACKAGING MACHINE A/N: 534678 Permit to Construct Issued: 07/17/12	D103			PM: (9) [RULE 405, 2-7-1986]	A63.5, A63.6, B59.3, B59.4
APPLICATOR, INK JET PRINTERS A/N: 534678 Permit to Construct Issued: 07/17/12	D104			VOC: (9) [RULE 1171, 2-1-2008; RULE 1171, 5-1-2009]	A63.5, A63.6, B59.4, H23.8

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (3) Denotes RECLAIM concentration limit
 (5) (5A) (5B) Denotes command and control emission limit
 (7) Denotes NSR applicability limit
 (9) See App B for Emission Limits
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (4) Denotes BACT emission limit
 (6) Denotes air toxic control rule limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL**

SECTION H: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**

**FACILITY PERMIT TO OPERATE
 KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL**

SECTION H: DEVICE ID INDEX

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C97	1	1	7
C98	2	1	7
D99	3	1	11
D100	3	1	11
D101	3	1	11
D102	4	1	11
D103	4	1	11
D104	4	1	11

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F2.1 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT	Header 3	Header 4
Single Hazardous Air Pollutant (HAP)	Less than	10	TONS IN ANY 12-MONTH PERIOD
Combination of Hazardous Air Pollutants (HAPS)	Less than	25	TONS IN ANY 12-MONTH PERIOD

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

To ensure compliance with the Hazardous Air Pollutant (HAP) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

- (a) Comply with Rule 109 (Recordkeeping for Volatile Organic Compound emissions).
- (b) Within 14 calendar days after the end of each month, total and record HAP emissions for the month and for the previous 12 month period from all equipment and operations that are required to have written permits or exempt from written permits pursuant to Rule 219. The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.
- (c) Maintain a single list which includes only the name and address of each person from whom the facility acquired HAP-containing material regulated by the District that was used or stored at the facility during the preceding 12 months
- (d) retain all purchase invoices for all HAP-containing material used or stored at the facility, and all waste manifests for all waste HAP-containing material removed from the facility
- (e) Retain all records required by this permit at the facility for five years, and make all records available to any District representative upon request

[40CFR 63 Subpart KK, 5-24-2006]

F2.2 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 833 LBS IN ANY ONE MONTH

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

To ensure compliance with the monthly Volatile Organic Compound(VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

(1) The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).

(2) Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.

(3) The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.

(4) The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

[RULE 442, 12-15-2000]

F9.1 Except for open abrasive blasting operations, the operator shall not discharge into the atmosphere from any single source of emissions whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(a) As dark or darker in shade as that designated No.1 on the Ringelmann Chart, as published by the United States Bureau of Mines; or

(b) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in subparagraph (a) of this condition.

[RULE 401, 3-2-1984; RULE 401, 11-9-2001]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

F24.1 Accidental release prevention requirements of Section 112(r)(7):

a). The operator shall comply with the accidental release prevention requirements pursuant to 40 CFR Part 68 and shall submit to the Executive Officer, as a part of an annual compliance certification, a statement that certifies compliance with all of the requirements of 40 CFR Part 68, including the registration and submission of a risk management plan (RMP).

b). The operator shall submit any additional relevant information requested by the Executive Officer or designated agency.

[40CFR 68 - Accidental Release Prevention, 4-9-2004]

DEVICE CONDITIONS

A. Emission Limits

A63.5 The operator shall limit emissions from this equipment as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 1980 LBS IN ANY ONE MONTH

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

For the purposes of this condition, the limit(s) shall be based on the total combined emissions from equipment D27, D71 - D83, D89, D99 - D104, D108-D110.

To ensure compliance with the monthly Volatile Organic Compound (VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

(1) The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).

(2) Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.

(3) The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.

(4) The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

[RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D71, D72, D73, D74, D75, D89, D99, D100, D101, D102, D103, D104]

A63.6 The operator shall limit emissions from this equipment as follows:

CONTAMINANT	EMISSIONS LIMIT
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FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

VOC | Less than 900 LBS IN ANY ONE MONTH

For the purposes of this condition, the limit(s) shall be based on the total combined emissions from equipment D99, D100, D101, D102, D103 & D104.

To ensure compliance with the monthly Volatile Organic Compound (VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

(1) The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).

(2) Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.

(3) The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.

(4) The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

[**RULE 212, 12-7-1995**; RULE 212, 11-14-1997]

[Devices subject to this condition : D99, D100, D101, D102, D103, D104]

A63.7 The operator shall limit emissions from this equipment as follows:

CONTAMINANT	EMISSIONS LIMIT
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FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Visible emissions | Less than or equal to 0 Percent Opacity

[RULE 1155, 5-2-2014]

[Devices subject to this condition : C62, C64, C65, C69, C97, C98]

B. Material/Fuel Type Limits

B59.3 The operator shall only use the following material(s) in this device :

coating and adhesives in the process, excluding maintenance materials, with a VOC content of 5 weight percent or less.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D71, D72, D73, D74, D75, D99, D100, D101, D102, D103]

B59.4 The operator shall not use the following material(s) in this device :

materials containing TACs identified in AQMD Rule 1401, as amended 9/10/2010, except hexane(CAS#110-54-3), IPA(CAS#67-63-0), ethylene oxide(CAS#75-21-8), mek(CAS#78-93-3), methanol(CAS#67-56-1), 1,4 dioxane(CAS#123-91-1), arsenic(CAS#7440-38-2), lead(CAS#7439-92-1), ethylene glycols (CAS# 107-21-1, CAS# 109-86-4, CAS#111-76-2), formaldehyde(CAS#50-00-0), acetaldehyde(CAS# 75-07-0), mercury(CAS#7439-97-6), cadmium(CAS#7440-43-9), hex. chrome(CAS# 18540-29-9), acrylic acid(CAS#79-10-7), TDI(CAS# 584-84-9 & 98-08-7)

[RULE 1401, 9-10-2010]

[Devices subject to this condition : D71, D72, D73, D74, D75, D89, D99, D100, D101, D102, D103, D104]

C. Throughput or Operating Parameter Limits

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

- C6.1 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, does not exceed 2.5 inches water column.

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the filters.

The operator shall determine and record the parameter being monitored once every 1 days.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C69]

- C8.1 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, is not less than 8 inches water column.

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the venturi scrubber.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C62]

- C8.4 The operator shall use this equipment in such a manner that the flow rate being monitored, as indicated below, is not less than 128 gpm.

To comply with this condition, the operator shall install and maintain a(n) flow meter to accurately indicate the flow rate in the liquid supply line to the scrubber.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C62]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

D. Monitoring/Testing Requirements

D29.1 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
PM10 emissions	Approved District method	District-approved averaging time	Inlet and outlet of APC equipment serving this equipment

The test(s) shall be conducted within 90 days after achieving maximum production rate, but no later than 180 days after initial start-up.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(b)(2)-Offset, 5-10-1996]

[Devices subject to this condition : C62]

D29.5 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
PM10 emissions	Approved District method	District-approved averaging time	Simultaneous inlet and outlet
PM emissions	Approved District method	District-approved averaging time	Simultaneous inlet and outlet

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

The facility permit holder shall submit a protocol to the AQMD engineer no later than 45 days prior to the proposed test date, and notify the District of the date and time of the test at least 10 days prior to the test.

The test(s) shall be conducted within 90 days after achieving maximum production rate, but no later than 180 days after initial start-up.

The source test results shall be submitted to the District no later than 60 days after the source test was conducted.

The test shall be conducted at the inlet and exhaust of the drum filter for (1) Control Efficiency (2) Total Particulate emissions during normal operation in grains per scf and lbs/hr . (3) PM10 emissions during normal operation in grains per scf and lbs/hr. (4) Moisture content. (5) Flow rate. (6) Temperature.

The test shall be conducted to demonstrate compliance with applicable permit conditions and District Rules and Regulations..

The operator shall submit two complete copies of the source test report to the District Engineering and Compliance Division.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : C98]

D322.1 The operator shall perform annual inspection of the equipment and filter media for leaks, broken or torn filter media, and improperly installed filter media.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C64, C65, C69, C97, C98]

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

D323.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on a semi-annual basis, at least, unless the equipment did not operate during the entire semi-annual period. The routine semi-annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AQMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : C62]

D381.2 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on a quarterly basis, at least, unless the equipment did not operate during the entire quarterly period. The routine quarterly inspection shall be conducted while the equipment is in operation and during daylight hours. If any visible emissions (not including condensed water vapor) are detected, the operator shall take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions; and
- 3). Date and time visible emission was abated.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C64, C65]

E. Equipment Operation/Construction Requirements

E102.1 The operator shall discharge dust collected in this equipment only into closed containers.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C64, C65, C69, C70, C97, C98]

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

E139.1 The operator shall ensure that all equipment vented by this equipment shall be interlocked with controls to stop the operation when the parameter(s) set by condition number C8-1 is out of specifications for more than 3 minutes.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C62]

H. Applicable Rules

H23.4 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	109

[RULE 109, 5-2-2003]

[Devices subject to this condition : D71, D73, D99, D101]

H23.8 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	442

[RULE 442, 12-15-2000]

[Devices subject to this condition : D89, D104]

H23.9 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
PM	District Rule	1155

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

[RULE 1155, 5-2-2014]

[Devices subject to this condition : C62, C64, C65, C69, C97, C98]

K. Record Keeping/Reporting

K40.3 The operator shall provide to the District a source test report in accordance with the following specifications:

Source test results shall be submitted to the District no later than 60 days after the source test was conducted

Emission data shall be expressed in terms of mass rate (lbs/hr). In addition, solid PM emissions, shall also be reported in terms of grains per DSCF

All exhaust flow rates shall be expressed in terms of dry standard cubic feet per minute (DSCFM) and dry actual cubic feet per minute (DACFM)

Source test results shall also include the following parameters under which the test was conducted:

Moisture content

Temperature

Material throughput in lbs/hr

Web speed in feet/minute

The water flow rate to the scrubber in GPM

The pressure drop across the venturi scrubber in inches of water

[Devices subject to this condition : C62]

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

K67.3 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Daily record keeping for the pressure drop across the scrubber and the flow rate of water recirculation

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C62]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION I: PLANS AND SCHEDULES

This section lists all plans approved by AQMD for the purposes of meeting the requirements of applicable AQMD rules.

NONE

NOTE: This section does not list compliance schedules pursuant to the requirements of Regulation XXX - Title V Permits; Rule 3004(a)(10)(C). For equipment subject to a variance, order for abatement, or alternative operating condition granted pursuant to Rule 518.2, equipment specific conditions are added to the equipment in Section D or H of the permit.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION J: AIR TOXICS [40CFR 63SubpartZZZZ 03-09-2011]

NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS: STATIONARY RECIPROCATING INTERNAL COMBUSTION ENGINES

The owner/operator of existing emergency stationary Reciprocating Internal Combustion Engines (RICE) located at an area source of hazardous air pollutant (HAP) emissions shall comply with the applicable requirements of 40 CFR 63 Subpart ZZZZ including but not limited to the following:

1. The owner/operator shall comply with the applicable requirements as specified in 63.6603 including but not limited to the following:

Table 2d to Subpart ZZZZ of Part 63—Requirements for Existing Stationary RICE Located at Area Sources of HAP Emissions

As stated in §§63.6603 and 63.6640, you must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

For each . . .	You must meet the following requirement, except during periods of startup . . .	During periods of startup you must . . .
4. Emergency stationary CI RICE and black start stationary CI RICE. ²	a. Change oil and filter every 500 hours of operation or annually, whichever comes first; ¹	
	b. Inspect air cleaner every 1,000 hours of operation or annually, whichever comes first; and	
	c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.	
5. Emergency stationary SI RICE; black start stationary SI RICE. ²	a. Change oil and filter every 500 hours of operation or annually, whichever comes first; ¹ b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first; and c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.	

¹Sources have the option to utilize an oil analysis program as described in §63.6625(i) in order to extend the specified oil change requirement in Table 2d of this subpart.

²If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION J: AIR TOXICS [40CFR 63SubpartZZZZ 03-09-2011]

has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

2. The owner/operator shall comply with the applicable general requirements as specified in 63.6605.
3. The owner/operator shall comply with the applicable monitoring, installation, collection, operation, and maintenance requirements specified in 63.6625.
4. The owner/operator shall demonstrate continuous compliance with the applicable emission limitations and operating limitations specified in 63.6640 including but not limited to the following:
 - (a) You must demonstrate continuous compliance with each emission limitation and operating limitation according to methods specified in Table 6 to this subpart.

Table 6 to Subpart ZZZZ of Part 63—Continuous Compliance With Emission Limitations, Operating Limitations, Work Practices, and Management Practices

As stated in §63.6640, you must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

For each . . .	Complying with the requirement to . . .	You must demonstrate continuous compliance by . . .
existing emergency and black start stationary RICE located at an area source of HAP	a. Work or Management practices	i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

(b) You must report each instance in which you did not meet each emission limitation or operating limitation in Table 2d to this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in §63.6650.

(c) you must operate the emergency stationary RICE according to the requirements in paragraphs (i) through (iii) of this section. Any operation other than emergency operation, maintenance and

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION J: AIR TOXICS [40CFR 63SubpartZZZZ 03-09-2011]

testing, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (i) through (iii) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (i) through (iii) of this section, the engine will not be considered an emergency engine under this subpart and will need to meet all requirements for non-emergency engines.

(i) There is no time limit on the use of emergency stationary RICE in emergency situations.

(ii) You may operate your emergency stationary RICE for the purpose of maintenance checks and readiness testing, provided that the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Maintenance checks and readiness testing of such units is limited to 100 hours per year. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per year.

(iii) You may operate your emergency stationary RICE up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity; except that owners and operators may operate the emergency engine for a maximum of 15 hours per year as part of a demand response program if the regional transmission organization or equivalent balancing authority and transmission operator has determined there are emergency conditions that could lead to a potential electrical blackout, such as unusually low frequency, equipment overload, capacity or energy deficiency, or unacceptable voltage level. The engine may not be operated for more than 30 minutes prior to the time when the emergency condition is expected to occur, and the engine operation must be terminated immediately after the facility is notified that the emergency condition is no longer imminent. The 15 hours per year of demand response operation are counted as part of the 50 hours of operation per year provided for non-emergency situations. The supply of emergency power to another entity or entities pursuant to financial arrangement is not limited by this paragraph (iii), as long as the power provided by the financial arrangement is limited to emergency power.

5. The owner/operator shall comply with the applicable record keeping requirements specified in 63.6655 and 63.6660.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

GENERAL PROVISIONS

1. This permit may be revised, revoked, reopened and reissued, or terminated for cause, or for failure to comply with regulatory requirements, permit terms, or conditions. [3004(a)(7)(C)]
2. This permit does not convey any property rights of any sort or any exclusive privilege. [3004(a)(7)(E)]

Permit Renewal and Expiration

3. (A) Except for solid waste incineration facilities subject to standards under section 129(e) of the Clean Air Act, this permit shall expire five years from the date that this Title V permit is issued. The operator's right to operate under this permit terminates at midnight on this date, unless the facility is protected by an application shield in accordance with Rule 3002(b), due to the filing of a timely and complete application for a Title V permit renewal, consistent with Rule 3003. [3004(a)(2), 3004(f)]

(B) A Title V permit for a solid waste incineration facility combusting municipal waste subject to standards under Section 129(e) of the Clean Air Act shall expire 12 years from the date of issuance unless such permit has been renewed pursuant to this regulation. These permits shall be reviewed by the Executive Officer at least every five years from the date of issuance. [3004(f)(2)]
4. To renew this permit, the operator shall submit to the Executive Officer an application for renewal at least 180 days, but not more than 545 days, prior to the expiration date of this permit. [3003(a)(6)]

Duty to Provide Information

5. The applicant for, or holder of, a Title V permit shall furnish, pursuant to Rule 3002(d) and (e), timely information and records to the Executive Officer or designee within a reasonable time as specified in writing by the Executive Officer or designee. [3004(a)(7)(F)]

Payment of Fees

6. The operator shall pay all required fees specified in Regulation III - Fees. [3004(a)(7)(G)]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

Reopening for Cause

7. The Executive Officer will reopen and revise this permit if any of the following circumstances occur:
- (A) Additional regulatory requirements become applicable with a remaining permit term of three or more years. Reopening is not required if the effective date of the requirement is later than the expiration date of this permit, unless the permit or any of its terms and conditions has been extended pursuant to paragraph (f)(4) of Rule 3004.
 - (B) The Executive Officer or EPA Administrator determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.
 - (C) The Executive Officer or EPA Administrator determines that the permit must be revised or revoked to assure compliance with the applicable requirements. [3005(g)(1)]

COMPLIANCE PROVISIONS

8. The operator shall comply with all regulatory requirements, and all permit terms and conditions, except:
- (A) As provided for by the emergency provisions of condition no. 17 or condition no. 18, or
 - (B) As provided by an alternative operating condition granted pursuant to a federally approved (SIP-approved) Rule 518.2.

Any non-compliance with any federally enforceable permit condition constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or denial of a permit renewal application. Non-compliance may also be grounds for civil or criminal penalties under the California State Health and Safety Code. [3004(a)(7)(A)]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

9. The operator shall allow the Executive Officer or authorized representative, upon presentation of appropriate credentials to:
 - (A) Enter the operator's premises where emission-related activities are conducted, or records are kept under the conditions of this permit;
 - (B) Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
 - (C) Inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
 - (D) Sample or monitor at reasonable times, substances or parameters for the purpose of assuring compliance with the facility permit or regulatory requirements. [3004(a)(10)(B)]

10. All terms and conditions in this permit, including any provisions designed to limit a facility's potential to emit, are enforceable by the EPA Administrator and citizens under the federal Clean Air Act, unless the term or condition is designated as not federally enforceable. Each day during any portion of which a violation occurs is a separate offense. [3004(g)]

11. A challenge to any permit condition or requirement raised by EPA, the operator, or any other person, shall not invalidate or otherwise affect the remaining portions of this permit. [3007(b)]

12. The filing of any application for a permit revision, revocation, or termination, or a notification of planned changes or anticipated non-compliance does not stay any permit condition. [3004(a)(7)(D)]

13. It shall not be a defense for a person in an enforcement action, including those listed in Rule 3002(c)(2), that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit, except as provided for in "Emergency Provisions" of this section. [3004(a)(7)(H)]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

14. The operator shall not build, erect, install, or use any equipment, the use of which, without resulting in a reduction in the total release of air contaminants to atmosphere, reduces or conceals an emission which would otherwise constitute a violation of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the California Health and Safety Code or of AQMD rules. This rule shall not apply to cases in which the only violation involved is of Section 41700 of the California Health and Safety Code, or Rule 402 of AQMD Rules. [408]
15. Nothing in this permit or in any permit shield can alter or affect:
- (A) Under Section 303 of the federal Clean Air Act, the provisions for emergency orders;
 - (B) The liability of the operator for any violation of applicable requirements prior to or at the time of permit issuance;
 - (C) The applicable requirements of the Acid Rain Program, Regulation XXXI;
 - (D) The ability of EPA to obtain information from the operator pursuant to Section 114 of the federal Clean Air Act;
 - (E) The applicability of state or local requirements that are not "applicable requirements", as defined in Rule 3000, at the time of permit issuance but which do apply to the facility, such as toxics requirements unique to the State; and
 - (F) The applicability of regulatory requirements with compliance dates after the permit issuance date. [3004(c)(3)]
16. For any portable equipment that requires an AQMD or state permit or registration, excluding a) portable engines, b) military tactical support equipment and c) AQMD-permitted portable equipment that are not a major source, are not located at the facility for more than 12 consecutive months after commencing operation, and whose operation does not conflict with the terms or conditions of this Title V permit: 1) the facility operator shall keep a copy of the AQMD or state permit or registration; 2) the equipment operator shall comply with the conditions on the permit or registration and all other regulatory requirements; and 3) the facility operator shall treat the permit or registration as a part of its Title V permit, subject to recordkeeping, reporting and certification requirements. [3004(a)(1)]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration EMERGENCY PROVISIONS

17. An emergency¹ constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limit only if:
- (A) Properly signed, contemporaneous operating records or other credible evidence demonstrate that:
 - (1) An emergency occurred and the operator can identify the cause(s) of the emergency;
 - (2) The facility was operated properly (i.e. operated and maintained in accordance with the manufacturer's specifications, and in compliance with all regulatory requirements or a compliance plan), before the emergency occurred;
 - (3) The operator took all reasonable steps to minimize levels of emissions that exceeded emissions standard, or other requirements in the permit; and,
 - (4) The operator submitted a written notice of the emergency to the AQMD within two working days of the time when the emissions limitations were exceeded due to the emergency. The notice shall contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and
 - (B) The operator complies with the breakdown provisions of Rule 430 – Breakdown Provisions, or subdivision (i) of Rule 2004 – Requirements, whichever is applicable. [3002(g), 430, 2004(i)]
18. The operator is excused from complying with any regulatory requirement that is suspended by the Executive Officer during a state of emergency or state of war emergency, in accordance with Rule 118 - Emergencies. [118]

¹ "Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the operator, including acts of God, which: (A) requires immediate corrective action to restore normal operation; and (B) causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency; and (C) is not caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration RECORDKEEPING PROVISIONS

19. In addition to any other recordkeeping requirements specified elsewhere in this permit, the operator shall keep records of required monitoring information, where applicable, that include:
- (A) The date, place as defined in the Title V permit, and time of sampling or measurements;
 - (B) The date(s) analyses were performed;
 - (C) The company or entity that performed the analyses;
 - (D) The analytical techniques or methods used;
 - (E) The results of such analyses; and
 - (F) The operating conditions as existing at the time of sampling or measurement. [3004(a)(4)(B)]
20. The operator shall maintain records pursuant to Rule 109 and any applicable material safety data sheet (MSDS) for any equipment claimed to be exempt from a written permit by Rule 219 based on the information in those records. [219(t)]
21. The operator shall keep all records of monitoring data required by this permit or by regulatory requirements for a period of at least five years from the date of the monitoring sample, measurement, report, or application. [3004(a)(4)(E)]

REPORTING PROVISIONS

22. The operator shall comply with the following requirements for prompt reporting of deviations:
- (A) Breakdowns shall be reported as required by Rule 430 – Breakdown Provisions or subdivision (i) of Rule 2004 - Requirements, whichever is applicable.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

- (B) Other deviations from permit or applicable rule emission limitations, equipment operating conditions, or work practice standards, determined by observation or by any monitoring or testing required by the permit or applicable rules that result in emissions greater than those allowed by the permit or applicable rules shall be reported within 72 hours (unless a shorter reporting period is specified in an applicable State or Federal Regulation) of discovery of the deviation by contacting AQMD enforcement personnel assigned to this facility or otherwise calling (800) CUT-SMOG.
- (C) A written report of such deviations reported pursuant to (B), and any corrective actions or preventative measures taken, shall be submitted to AQMD, in an AQMD approved format, within 14 days of discovery of the deviation.
- (D) All other deviations shall be reported with the monitoring report required by condition no. 23. [3004(a)(5)]
23. Unless more frequent reporting of monitoring results are specified in other permit conditions or in regulatory requirements, the operator shall submit reports of any required monitoring to the AQMD at least twice per year. The report shall include a) a statement whether all monitoring required by the permit was conducted; and b) identification of all instances of deviations from permit or regulatory requirements. A report for the first six calendar months of the year is due by August 31 and a report for the last six calendar months of the year is due by February 28. [3004(a)(4)(F)]
24. The operator shall submit to the Executive Officer and to the Environmental Protection Agency (EPA), an annual compliance certification. For RECLAIM facilities, the certification is due when the Annual Permit Emissions Program (APEP) report is due and shall cover the same reporting period. For other facilities, the certification is due on March 1 for the previous calendar year. The certification need not include the period preceding the date the initial Title V permit was issued. Each compliance certification shall include:
- (A) Identification of each permit term or condition that is the basis of the certification;

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

- (B) The compliance status during the reporting period;
- (C) Whether compliance was continuous or intermittent;
- (D) The method(s) used to determine compliance over the reporting period and currently, and
- (E) Any other facts specifically required by the Executive Officer to determine compliance.

The EPA copy of the certification shall be sent to: Director of the Air Division Attn:
Air-3 USEPA, Region IX 75 Hawthorne St. San Francisco, CA 94105 [3004(a)(10)(E)]

25. All records, reports, and documents required to be submitted by a Title V operator to AQMD or EPA shall contain a certification of accuracy consistent with Rule 3003(c)(7) by a responsible official (as defined in Rule 3000). [3004(a)(12)]

PERIODIC MONITORING

26. All periodic monitoring required by this permit pursuant to Rule 3004(a)(4)(c) is based on the requirements and justifications in the AQMD document "Periodic Monitoring Guidelines for Title V Facilities" or in case-by-case determinations documented in the TitleV application file. [3004(a)(4)]

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

FACILITY RULES

This facility is subject to the following rules and regulations

With the exception of Rule 402, 473, 477, 1118 and Rules 1401 through 1420, the following rules that are designated as non-federally enforceable are pending EPA approval as part of the state implementation plan. Upon the effective date of that approval, the approved rule(s) will become federally enforceable, and any earlier versions of those rules will no longer be federally enforceable.

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 109	5-2-2003	Federally enforceable
RULE 1113	7-13-2007	Federally enforceable
RULE 1113	9-6-2013	Non federally enforceable
RULE 1122	10-1-2004	Federally enforceable
RULE 1122	5-1-2009	Non federally enforceable
RULE 1128	3-8-1996	Federally enforceable
RULE 1130	10-8-1999	Federally enforceable
RULE 1130	5-2-2014	Non federally enforceable
RULE 1140	2-1-1980	Federally enforceable
RULE 1140	8-2-1985	Non federally enforceable
RULE 1146	11-17-2000	Federally enforceable
RULE 1146	9-5-2008	Non federally enforceable
RULE 1155	5-2-2014	Non federally enforceable
RULE 1168	1-7-2005	Federally enforceable
RULE 1171	2-1-2008	Federally enforceable
RULE 1171	5-1-2009	Non federally enforceable
RULE 118	12-7-1995	Non federally enforceable
RULE 1303(a)(1)-BACT	12-6-2002	Non federally enforceable
RULE 1303(a)(1)-BACT	5-10-1996	Federally enforceable
RULE 1303(b)(2)-Offset	12-6-2002	Non federally enforceable
RULE 1303(b)(2)-Offset	5-10-1996	Federally enforceable

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

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RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 1304(a)-Modeling and Offset Exemption	6-14-1996	Federally enforceable
RULE 1401	8-18-2000	Non federally enforceable
RULE 1401	9-10-2010	Non federally enforceable
RULE 1404	4-6-1990	Non federally enforceable
RULE 1411	3-1-1991	Non federally enforceable
RULE 1415	12-3-2010	Non federally enforceable
RULE 1418	9-10-1999	Non federally enforceable
RULE 1470	5-4-2012	Non federally enforceable
RULE 2001	5-6-2005	Federally enforceable
RULE 2004	4-6-2007	Federally enforceable
RULE 2005	6-3-2011	Federally enforceable
RULE 2012	5-6-2005	Federally enforceable
RULE 204	10-8-1993	Federally enforceable
RULE 212	11-14-1997	Non federally enforceable
RULE 212	12-7-1995	Federally enforceable
RULE 217	1-5-1990	Federally enforceable
RULE 219	5-3-2013	Non federally enforceable
RULE 219	9-4-1981	Federally enforceable
RULE 3002	11-14-1997	Federally enforceable
RULE 3002	11-5-2010	Non federally enforceable
RULE 3003	11-14-1997	Federally enforceable
RULE 3003	11-5-2010	Non federally enforceable
RULE 3004	12-12-1997	Federally enforceable
RULE 3004(a)(4)-Periodic Monitoring	12-12-1997	Federally enforceable
RULE 3005	11-14-1997	Federally enforceable
RULE 3005	11-5-2010	Non federally enforceable
RULE 3007	10-8-1993	Federally enforceable
RULE 304	6-6-2014	Non federally enforceable
RULE 401	11-9-2001	Non federally enforceable
RULE 401	3-2-1984	Federally enforceable
RULE 402	5-7-1976	Non federally enforceable

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

SECTION K: TITLE V Administration

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 404	2-7-1986	Federally enforceable
RULE 405	2-7-1986	Federally enforceable
RULE 407	4-2-1982	Federally enforceable
RULE 408	5-7-1976	Federally enforceable
RULE 409	8-7-1981	Federally enforceable
RULE 430	7-12-1996	Non federally enforceable
RULE 442	12-15-2000	Federally enforceable
RULE 463	11-4-2011	Federally enforceable
RULE 475	10-8-1976	Federally enforceable
RULE 475	8-7-1978	Non federally enforceable
RULE 476	10-8-1976	Federally enforceable
RULE 701	6-13-1997	Federally enforceable
40CFR 60SubpartGG	2-27-2014	Federally enforceable
40CFR 63 Subpart KK	5-24-2006	Federally enforceable
40CFR 63SubpartZZZZ	3-9-2011	Federally enforceable
40CFR 68 - Accidental Release Prevention	4-9-2004	Federally enforceable
40CFR 82 Subpart F	5-14-1993	Federally enforceable
40CFR Part 64	10-22-1997	Federally enforceable

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX A: NOX AND SOX EMITTING EQUIPMENT EXEMPT FROM WRITTEN PERMIT PURSUANT TO RULE 219

1. PUSH VACUUM, PROPANE
2. STOVE AND OVEN, NATURAL GAS
3. STEAM TABLE, NATURAL GAS
4. GRILL, NATURAL GAS
5. GENERATOR, PROPANE
7. FORK, PROPANE
8. WELDER, PROPANE
9. ABRASIVE BLASTING EQUIPMENT
10. CLEANING EQUIPMENT

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 07-13-2007]

- (1) Except as provided in paragraphs (c)(2), (c)(3), (c)(4), and specified coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage any architectural coating for use in the District which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, and no person shall apply or solicit the application of any architectural coating within the District that exceeds 250 grams of VOC per liter of coating as calculated in this paragraph.
- (2) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified, and no person shall apply or solicit the application of any architectural coating within the District that exceeds the VOC limit as specified in this paragraph. No person shall apply or solicit the application within the District of any industrial maintenance coatings, except anti-graffiti coatings, for residential use or for use in areas such as office space and meeting rooms of industrial, commercial or institutional facilities not exposed to such extreme environmental conditions described in the definition of industrial maintenance coatings; or of any rust-preventative coating for industrial use, unless such a rust preventative coating complies with the Industrial Maintenance Coating VOC limit specified in the Table of Standards.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 07-13-2007]

TABLE OF STANDARDS VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water and Less Exempt Compounds

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Bond Breakers	350							
Clear Wood Finishes	350					275		
Varnish	350					275		
Sanding Sealers	350					275		
Lacquer	680	550			275			
Clear Brushing Lacquer	680				275			
Concrete-Curing Compounds	350						100	
Concrete-Curing Compounds For Roadways and Bridges**	350							
Dry-Fog Coatings	400						150	
Fire-Proofing Exterior Coatings	450	350						
Fire-Retardant Coatings***								
Clear	650							
Pigmented	350							
Flats	250	100						50
Floor Coatings	420		100			50		
Graphic Arts (Sign) Coatings	500							
Industrial Maintenance (IM) Coatings	420			250		100		
High Temperature IM Coatings			420					
Zinc-Rich IM Primers	420		340			100		
Japans/Faux Finishing Coatings	700	350						
Magnesite Cement Coatings	600	450						
Mastic Coatings	300							
Metallic Pigmented Coatings	500							
Multi-Color Coatings	420	250						
Nonflat Coatings	250		150			50		

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 07-13-2007]

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Nonflat High Gloss	250		150				50	
Pigmented Lacquer	680	550			275			
Pre-Treatment Wash Primers	780		420					
Primers, Sealers, and Undercoaters	350		200			100		
Quick-Dry Enamels	400		250			150	50	
Quick-Dry Primers, Sealers, and Undercoaters	350		200			100		
Recycled Coatings			250					
Roof Coatings	300		250		50			
Roof Coatings, Aluminum	500				100			
Roof Primers, Bituminous	350		350					
Rust Preventative Coatings	420		400			100		
Shellac								
Clear	730							
Pigmented	550							
Specialty Primers	350					250	100	
Stains	350		250				100	
Stains, Interior	250							
Swimming Pool Coatings								
Repair	650		340					
Other	340							
Traffic Coatings	250	150					100	
Waterproofing Sealers	400		250			100		
Waterproofing	400					100		
Concrete/Masonry Sealers								
Wood Preservatives								
Below-Ground	350							
Other	350							

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

** Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

*** The Fire-Retardant Coating category will be eliminated on January 1, 2007 and subsumed by the coating category for which they are formulated.

**FACILITY PERMIT TO OPERATE
KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL**

**APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 07-13-2007]**

**TABLE OF STANDARDS (cont.)
VOC LIMITS**

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 09-06-2013]

- (1) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6), no person shall supply, sell, offer for sale, market, manufacture, blend, repack, apply, store at a worksite, or solid the application of any architectural coating within in the District:
 - (A) That is listed in the Table of Standards 1 and contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified; or
 - (B) That is not listed in the Table of Standards 1, and contains VOC (excluding any colorant added to tint bases) in excess of 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, until January 1, 2014, at which time the limit drops to 50 grams of VOC per liter of coating, less water, less exempt compounds (0.42 pounds per gallon).
- (2) No person within the District shall add colorant at the point of sale that is listed in the Table of Standards 2 and contains VOC in excess of the corresponding VOC limit specified in the Table of Standards 2, after the effective date specified.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 09-06-2013] TABLE OF STANDARDS 1 VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water and Less Exempt Compounds

COATING CATEGORY	Ceiling Limit ¹	Current Limit ²	Effective Date		
			7/1/08	1/1/12	1/1/14
Bond Breakers		350			
Clear Wood Finishes		275			
Varnish	350	275			
Sanding Sealers	350	275			
Lacquer		275			
Concrete-Curing Compounds		100			
Concrete-Curing Compounds For Roadways and Bridges ³		350			
Concrete Surface Retarder		250			50
Driveway Sealer		100		50	
Dry-Fog Coatings		150			50
Faux Finishing Coatings					
Clear Topcoat		350		200	100
Decorative Coatings		350			
Glazes		350			
Japan		350			
Trowel Applied Coatings		350		150	50
Fire-Proofing Coatings		350			150
Flats	250	50	50		
Floor Coatings	100	50			
Form Release Compound		250			100
Graphic Arts (Sign) Coatings		500			150
Industrial Maintenance (IM) Coatings	420	100			
High Temperature IM Coatings		420			
Non-Sacrificial/Anti-Graffiti Coatings		100			
Zinc-Rich IM Primers		100			
Magnesite Cement Coatings		450			
Mastic Coatings		300			100
Metallic Pigmented Coatings	500	500			150
Multi-Color Coatings		250			
Nonflat Coatings	150	50			
Pre-Treatment Wash Primers		420			
Primers, Sealers, and Undercoaters		100			
Reactive Penetrating Sealers		350			

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 09-06-2013]

Recycled Coatings		250			
Roof Coatings		50			
Roof Coatings, Aluminum		100			
Roof Primers, Bituminous		350			
Rust Preventative Coatings	400	100			
Sacrificial Anti-Graffiti Coatings		100		50	
Shellac					
Clear		730			

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 09-06-2013]

COATING CATEGORY	Ceiling Limit ¹	Current Limit ²	Effective Date		
			7/1/08	1/1/12	1/1/14
Pigmented		550			
Specialty Primers		100			
Stains	350	100			
Stains, Interior	250	250			
Stone Consolidant		450			
Swimming Pool Coatings					
Repair		340			
Other		340			
Traffic Coatings		100			
Waterproofing Sealers		100			
Waterproofing Concrete/Masonry Sealers		100			
Wood Preservatives		350			

- 1 The specified ceiling limits are applicable to products sold under the Averaging Compliance Option.
- 2 The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.
- 3 Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

TABLE OF STANDARDS 1 (cont.) VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

TABLE OF STANDARDS 2 VOC LIMITS FOR COLORANTS

Grams of VOC Per Liter of Colorant Less Water and Less Exempt Compounds

COLORANT ADDED TO	Limit ⁴
Architectural Coatings, excluding IM Coatings	50
Solvent-Based IM	600
Waterborne IM	50

4. Effective January 1, 2014.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1128 03-08-1996]

Except as otherwise provided in Rule 1128

- (1) The operator shall not use or apply any coating in any paper, fabric or film coating application process, with or without heating ovens, unless:
 - (A) The coating contains less than 265 grams of VOC per liter of coating less water, and less exempt compounds, as applied.
- (2) The operator shall not use or apply any plastisol to any paper, fabric, or film substrate unless the coating contains less than 20 grams of VOC per liter of coating, less water, and less exempt compounds, as applied.
- (3) The operator shall not use wash primer on any paper, fabric, and/or film used in any paper, fabric, and/or film coating application process, with or without heating ovens, unless:
 - (A) The wash primer contains less than 265 grams of VOC per liter of material used.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1130 10-08-1999]

(Amended October 8, 1999)

RULE 1130. GRAPHIC ARTS

Except as otherwise provided in Rule 1130

(1) VOC Content of Graphic Arts Materials

The operator shall not apply any graphic arts material, including any VOC-containing materials added to the original graphic arts materials, which contains a total VOC in excess of the limits specified below:

<u>GRAPHIC ARTS MATERIAL</u>	VOC LIMIT Grams per Liter of Coating (or Ink or Adhesive), Less Water and Less Exempt Compounds	
	<u>(October 8, 1999)</u>	<u>Effective</u> <u>January 1, 2000</u>
Lithographic Ink	300	300
Letterpress Ink	300	300
Gravure Ink	300	300
Flexographic Ink Non-Porous Substrate	300	300
Flexographic Ink Porous Substrate	300	225
Flexographic Fluorescent Ink	300	300
Coating	300	300
Adhesive	300	150

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1130 10-08-1999]

(2) VOC Content of Fountain Solution

Through December 31, 1999, the operator shall not apply in any graphic arts operation any fountain solution, including any VOC-containing materials added to the original fountain solution, which contains a total VOC in excess of 100 grams per liter of material. Effective January 1, 2000, the VOC content of fountain solution, including any VOC containing material added to the original fountain solution as applied, shall be:

- (A) no greater than 80 grams per liter of material, or
- (B) no greater than 100 grams per liter of material, if a refrigerated chiller is used.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1130 05-02-2014]

RULE 1130. GRAPHIC ARTS

Except as otherwise provided in Rule 1130

(1) VOC Content of Graphic Arts Materials

The operator shall not apply any graphic arts material, including any VOC-containing materials added to the original graphic arts materials, which contains VOC in excess of the VOC content limits set-forth in the Table of Standards I below:

TABLE OF STANDARDS I

VOC CONTENT LIMITS Grams of VOC Per Liter of Coating, Ink, and Adhesive, Less Water And Less Exempt Compounds	
GRAPHIC ART MATERIAL	Current Limit (g/L)
Adhesive	150
Coating	300
Flexographic Fluorescent Ink	300
Flexographic Ink: Non-Porous Substrate	300
Flexographic Ink: Porous Substrate	225
Gravure Ink	300
Letterpress Ink	300
Offset Lithographic Ink	300

(2) VOC Content of Fountain Solution

(A) The operator shall not apply any fountain solution, including any VOC-containing materials added to the original fountain solution for use in a graphic arts operation unless the VOC content in the fountain solution, as applied, complies with the applicable VOC limits set-forth in the Table of Standards II below.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1130 05-02-2014] TABLE OF STANDARDS II

VOC CONTENT LIMITS Grams of VOC Per Liter of Material		
FOUNTAIN SOLUTION	1/1/2000	7/1/2014
	g/L	g/L
Heatset Web-Fed		
Using Alcohol without Refrigerated Chiller	80	16
Using Alcohol with Refrigerated Chiller	100	30
Using Alcohol Substitute	80	50
Sheet-Fed		
Using Alcohol without Refrigerated Chiller	80	50
Using Alcohol with Refrigerated Chiller	100	85
Using Alcohol Substitute	80	50
Non-Heatset Web-Fed		
Using Alcohol Substitute without Refrigerated Chiller	80	50
Using Alcohol Substitute with Refrigerated Chiller		

- (B) The use of alcohol containing fountain solutions is prohibited for use in non-heatset web-fed operations.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1140 02-01-1980]

- (1) The operator shall not, if he complies with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:
 - (A) As dark or darker in shade as that designated as No. 2 on the Ringelmann Chart, as published by the United States Bureau of Mines, or
 - (B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (1)(A).
- (2) The operator shall not, if he is not complying with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:
 - (A) As dark or darker in shade as that designated as No. 1 on the Ringelmann Chart, as published by the United States Bureau of Mines, or
 - (B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (2)(A).

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1140 08-02-1985]

- (1) The operator shall not, if he complies with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:
 - (A) As dark or darker in shade as that designated as No. 2 on the Ringelmann Chart, as published by the United States Bureau of Mines, or
 - (B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (1)(A).
- (2) The operator shall not, if he is not complying with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:
 - (A) As dark or darker in shade as that designated as No. 1 on the Ringelmann Chart, as published by the United States Bureau of Mines, or
 - (B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (2)(A).

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1168 01-07-2005]

- (1) Unless otherwise specified in paragraph (c)(2), a person shall not apply any adhesives, adhesive bonding primers, adhesive primers, or any other primer which have a VOC content in excess of 250 g/L less water and less exempt compounds.
- (2) A person shall not apply adhesives, adhesive bonding primers, adhesive primers, sealants, sealant primers, or any other primer which have a VOC content in excess of the limits specified below:

VOC Limit*, Less Water and Less Exempt Compounds in Grams per Liter

Architectural Applications	Current VOC Limit*
Indoor Carpet Adhesives	50
Carpet Pad Adhesives	50
Outdoor Carpet Adhesives	150
Wood Flooring Adhesive	100
Rubber Floor Adhesives	60
Subfloor Adhesives	50
Ceramic Tile Adhesives	65
VCT and Asphalt Tile Adhesives	50
Dry Wall and Panel Adhesives	50
Cove Base Adhesives	50
Multipurpose Construction Adhesives	70
Structural Glazing Adhesives	100
Single Ply Roof Membrane Adhesives	250

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1168 01-07-2005]

Specialty Applications	VOC Limits and Effective Dates**			
	Current VOC Limit*	1-1-05	7-1-05	1-1-07
PVC Welding	510			
CPVC Welding	490			
ABS Welding	400		325	
Plastic Cement Welding	350	250		
Adhesive Primer for Plastic	650		550	
Computer Diskette Manufacturing	350			
Contact Adhesive	80			
Special Purpose Contact Adhesive	250			
Tire Retread	100			
Adhesive Primer for Traffic Marking Tape	150			
Structural Wood Member Adhesive	140			
Sheet Applied Rubber Lining Operations	850			
Top and Trim Adhesive	540			250

** The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1168 01-07-2005]

For adhesives, adhesive bonding primers, or any other primer not regulated by the above two tables and applied to the following substrates, the following limits shall apply:

Substrate Specific Applications	Current VOC Limit*
Metal to Metal	30
Plastic Foams	50
Porous Material (except wood)	50
Wood	30
Fiberglass	80

If an adhesive is used to bond dissimilar substrates together the adhesive with the highest VOC content shall be allowed.

Sealants	Current VOC Limit*
Architectural	250
Marine Deck	760
Nonmembrane Roof	300
Roadway	250
Single-Ply Roof Membrane	450
Other	420

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1168 01-07-2005]

Sealant Primers	Current VOC Limit*
Architectural	
Non Porous	250
Porous	775
Modified Bituminous	500
Marine Deck	760
Other	750

* For low-solid adhesives or sealants the VOC limit is expressed in grams per liter of material as determined in paragraph (b)(32); for all other adhesives and sealants, VOC limits are expressed as grams of VOC per liter of adhesive or sealant less water and less exempt compounds as determined in paragraph (b)(31).

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 02-01-2008]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		
(iii) Medical Devices & Pharmaceuticals	800 (6.7)		
(B) Repair and Maintenance Cleaning			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 02-01-2008]

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(iii) Medical Devices & Pharmaceuticals			
(A) Tools, Equipment, & Machinery	800 (6.7)		
(B) General Work Surfaces	600 (5.0)		
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)		
(D) Cleaning of Ink Application Equipment			
(i) General	25 (0.21)		
(ii) Flexographic Printing	25 (0.21)		
(iii) Gravure Printing			
(A) Publication	100 (0.83)		
(B) Packaging	25 (0.21)		
(iv) Lithographic (Offset) or Letter Press Printing			
(A) Roller Wash, Blanket Wash, & On-Press Components			
(I) Newsprint	100 (0.83)		

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 02-01-2008]

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(II) Other Substrates	500 (4.2)	100 (0.83)	
(B) Removable Press Components	25 (0.21)		
(v) Screen Printing	500 (4.2)	100 (0.83)	
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)		
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)		

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 05-01-2009]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	
(iii) Medical Devices & Pharmaceuticals	800 (6.7)	
(B) Repair and Maintenance Cleaning		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 05-01-2009]

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(iii) Medical Devices & Pharmaceuticals		
(A) Tools, Equipment, & Machinery	800 (6.7)	
(B) General Work Surfaces	600 (5.0)	
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)	
(D) Cleaning of Ink Application Equipment		
(i) General	25 (0.21)	
(ii) Flexographic Printing	25 (0.21)	
(iii) Gravure Printing		
(A) Publication	100 (0.83)	
(B) Packaging	25 (0.21)	
(iv) Lithographic (Offset) or Letter Press Printing		
(A) Roller Wash, Blanket Wash, & On-Press Components	100 (0.83)	

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 05-01-2009]

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(B) Removable Press Components	25 (0.21)	
(v) Screen Printing	100 (0.83)	
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)	
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)	

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 404 02-07-1986]

The operator shall not discharge into the atmosphere from this equipment, particulate matter in excess of the concentration at standard conditions, shown in Table 404(a). Where the volume discharged is between figures listed in the Table, the exact concentration permitted to be discharged shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 404(a)

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
		Milligrams per Cubic Meter	Grains per Cubic Foot			Milligrams per Cubic Meter	Grains per Cubic Foot
Cubic meters Per Minute	Cubic feet Per Minute			Cubic meters Per Minute	Cubic feet Per Minute		
25 or less	883 or less	450	0.196	900	31780	118	0.0515
30	1059	420	.183	1000	35310	113	.0493
35	1236	397	.173	1100	38850	109	.0476
40	1413	377	.165	1200	42380	106	.0463
45	1589	361	.158	1300	45910	102	.0445

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 404 02-07-1986]

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter” Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
		Milligrams per Cubic Meter	Grains per Cubic Foot			Milligrams per Cubic Meter	Grains per Cubic Foot
Cubic meters Per Minute	Cubic feet Per Minute			Cubic meters Per Minute	Cubic feet Per Minute		
50	1766	347	.152	1400	49440	100	.0437
60	2119	324	.141	1500	52970	97	.0424
70	2472	306	.134	1750	61800	92	.0402
80	2825	291	.127	2000	70630	87	.0380
90	3178	279	.122	2250	79460	83	.0362
100	3531	267	.117	2500	88290	80	.0349
125	4414	246	.107	3000	105900	75	.0327
150	5297	230	.100	4000	141300	67	.0293
175	6180	217	.0947	5000	176600	62	.0271
200	7063	206	.0900	6000	211900	58	.0253
250	8829	190	.0830	8000	282500	52	.0227
300	10590	177	.0773	10000	353100	48	.0210
350	12360	167	.0730	15000	529700	41	.0179
400	14130	159	.0694	20000	706300	37	.0162
450	15890	152	.0664	25000	882900	34	.0148

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 404 02-07-1986]

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter” Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
		Milligrams per Cubic Meter	Grains per Cubic Foot			Milligrams per Cubic Meter	Grains per Cubic Foot
Cubic meters Per Minute	Cubic feet Per Minute			Cubic meters Per Minute	Cubic feet Per Minute		
500	17660	146	.0637	30000	1059000	32	.0140
600	21190	137	.0598	40000	1413000	28	.0122
700	24720	129	.0563	50000	1766000	26	.0114
800	28250	123	.0537	70000 or more	2472000 or more	23	.0100

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 405 02-07-1986]

The operator shall not discharge into the atmosphere from this equipment, solid particulate matter including lead and lead compounds in excess of the rate shown in Table 405(a).

Where the process weight per hour is between figures listed in the table, the exact weight of permitted discharge shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 405(a)

Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process		Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process	
		Kilograms Per Hour	Pounds Per Hour			Kilograms Per Hour	Pounds Per Hour
100 or less	220 or less	0.450	0.99	9000	19840	5.308	11.7
150	331	0.585	1.29	10000	22050	5.440	12.0
200	441	0.703	1.55	12500	27560	5.732	12.6
250	551	0.804	1.77	15000	33070	5.982	13.2
300	661	0.897	1.98	17500	38580	6.202	13.7
350	772	0.983	2.17	20000	44090	6.399	14.1
400	882	1.063	2.34	25000	55120	6.743	14.9
450	992	1.138	2.51	30000	66140	7.037	15.5
500	1102	1.209	2.67	35000	77160	7.296	16.1
600	1323	1.340	2.95	40000	88180	7.527	16.6

FACILITY PERMIT TO OPERATE KIMBERLY-CLARK WORLDWIDE INC.-FULT. MILL

APPENDIX B: RULE EMISSION LIMITS [RULE 405 02-07-1986]

Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process		Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process	
		Kilograms Per Hour	Pounds Per Hour			Kilograms Per Hour	Pounds Per Hour
700	1543	1.461	3.22	45000	99210	7.738	17.1
800	1764	1.573	3.47	50000	110200	7.931	17.5
900	1984	1.678	3.70	60000	132300	8.277	18.2
1000	2205	1.777	3.92	70000	154300	8.582	18.9
1250	2756	2.003	4.42	80000	176400	8.854	19.5
1500	3307	2.206	4.86	90000	198400	9.102	20.1
1750	3858	2.392	5.27	100000	220500	9.329	20.6
2000	4409	2.563	5.65	125000	275600	9.830	21.7
2250	4960	2.723	6.00	150000	330700	10.26	22.6
2500	5512	2.874	6.34	175000	385800	10.64	23.5
2750	6063	3.016	6.65	200000	440900	10.97	24.2
3000	6614	3.151	6.95	225000	496000	11.28	24.9
3250	7165	3.280	7.23	250000	551200	11.56	25.5
3600	7716	3.404	7.50	275000	606300	11.82	26.1
4000	8818	3.637	8.02	300000	661400	12.07	26.6
4500	9921	3.855	8.50	325000	716500	12.30	27.1
5000	11020	4.059	8.95	350000	771600	12.51	27.6
6000	13230	4.434	9.78	400000	881800	12.91	28.5
7000	15430	4.775	10.5	450000	992100	13.27	29.3
8000	17640	5.089	11.2	500000 or more	1102000 or more	13.60	30.0