

217/782-2113

"REVISED"
TITLE V - CLEAN AIR ACT PERMIT PROGRAM (CAAPP) PERMIT
and
TITLE I PERMIT¹

PERMITTEE

KIK Custom Products, Inc.
Attn: Harry Tourville
1 West Hegeler Lane
Danville, Illinois 61832

Application No.: 96030096

I.D. No.: 183804AAC

Applicant's Designation:

Date Received: March 7, 1996

Operation of: Contract Packager/Personal Care and Consumer Products

Date Issued: December 3, 2002

Expiration Date²: December 3, 2007

Source Location: 1 West Hegeler Lane, Danville, Vermillion

Responsible Official: Yvonne Sherman

This permit is hereby granted to the above-designated Permittee to OPERATE aerosol fill operations, booster pumps, can puncturing operation, air strippers, and boilers, pursuant to the above referenced permit application. This permit is subject to the conditions contained herein.

Revision Date Received: June 8, 2005

Revision Date Issued: June 29, 2005

Purpose of Revision: Administrative Amendment

This administrative amendment is being issued due to a name change. Because the changes in the permit were only administrative, no formal public notice was issued.

This document only contains those portions of the entire CAAPP permit that have been revised as a result of this permitting action. If a conflict exists between this document and previous versions of the CAAPP permit, this document supercedes those terms and conditions of the permit for which the conflict exists. The previous permit issued May 22, 2002 is incorporated herein by reference.

Please attach a copy of this amendment and the following revised pages to the front of the most recently issued entire permit.

If you have any questions concerning this permit, please contact Sunil Suthar at 217/782-2113.

Donald E. Sutton, P.E.
Manager, Permit Section
Division of Air Pollution Control

DES:SIS:jar

cc: Illinois EPA, FOS, Region 3

¹ This permit may contain terms and conditions which address the applicability, and compliance if determined applicable, of Title I of the CAA and regulations promulgated thereunder, including 40 CFR 52.21 - federal PSD and 35 IAC Part 203 - Major Stationary Sources Construction and Modification. Any such terms and conditions are identified within this permit.

² Except as provided in Condition 8.7 of this permit.

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1.0 SOURCE IDENTIFICATION

1.1 Source

KIK Custom Products, Inc.
1 West Hegeler Lane
Danville, Illinois 61832
217/442-1400

I.D. No.: 183804AAC
Standard Industrial Classification: 2844, Perfumes, Cosmetics,
and Other Toilet Preparation

1.2 Owner/Parent Company

KIK Custom Products, Inc.
6133 North River Road
Rosemont, Illinois 60018

1.3 Operator

KIK Custom Products, Inc.
1 West Hegeler Lane
Danville, Illinois 61832

Harry Tourville
217/442-1400

1.4 General Source Description

KIK Custom Products, Inc. is located at 1 West Hegeler Lane, Danville, Illinois. KIK Custom Products, Inc. formulates and packages liquid and aerosol consumer products on a contract basis. The multitude of products covers a diverse range including household cleaning compounds and personal care items such as deodorants and hair sprays. These products are compounded for a number of retail suppliers and, as a result, a multitude of formulation recipes are used. However, a number of the products share chemical similarities due to common ingredients. These commonalities have been used to develop this permit.

Liquid components are held in a series of storage tanks. The fluid ingredients are pumped to the mix/blend tanks in proportions corresponding to the exact product formulations. Mechanical mixers are used to achieve a product with consistent properties. The blended product is pumped from the mix/blend tanks to a number of can-filling stations. These stations automatically fill the cans with a precise amount of product.

After filling the cans are pressurized with propellant and capped by one of two methods: Enhanced Under the Cup (UTC) or Through the Valve (TTV). The enhanced UTC fill method charges the propellant under the aerosol valve cup (container top) and

mechanically seals the cup after the fill cycle while the TTV fill method charges the propellant through the valve that controls dispensing of the product. The valve cup is mechanically sealed prior to the pressure fill operation. The two methods of pressurization result in significantly different losses of propellant when emissions are calculated on a "unit filled" basis.

2.0 LIST OF ABBREVIATIONS/ACRONYMS USED IN THIS PERMIT

Act	Illinois Environmental Protection Act [415 ILCS 5/1 et seq.]
AP-42	Compilation of Air Pollutant Emission Factors, Volume 1, Stationary Point and Other Sources (and Supplements A through F), USEPA, Office of Air Quality Planning and Standards, Research Triangle Park, NC 27711
BAT	Best Available Technology
Btu	British thermal unit
CAA	Clean Air Act [42 U.S.C. Section 7401 et seq.]
CAAPP	Clean Air Act Permit Program
CAM	Compliance Assurance Monitoring
CFR	Code of Federal Regulations
ERMS	Emissions Reduction Market System
ft ³	Cubic feet
gal	gallon
HAP	Hazardous Air Pollutant
hr	hour
IAC	Illinois Administrative Code
I.D. No.	Identification Number of Source, assigned by Illinois EPA
ILCS	Illinois Compiled Statutes
Illinois EPA	Illinois Environmental Protection Agency
Kg	kilogram
kW	kilowatts
LAER	Lowest Achievable Emission Rate
lb	pound
MACT	Maximum Achievable Control Technology
MBtu	Million British thermal units
NESHAP	National Emission Standards for Hazardous Air Pollutants
NO _x	Nitrogen Oxides
NSPS	New Source Performance Standards
PM	Particulate Matter
PM ₁₀	Particulate matter with an aerodynamic diameter less than or equal to a nominal 10 microns as measured by applicable test or monitoring methods
ppm	parts per million
PSD	Prevention of Significant Deterioration
RMP	Risk Management Plan
SO ₂	Sulfur Dioxide
T1	Title I - identifies Title I conditions that have been carried over from an existing permit
T1N	Title I New - identifies Title I conditions that are being established in this permit
T1R	Title I Revised - identifies Title I conditions that have been carried over from an existing permit and subsequently revised in this permit
USEPA	United States Environmental Protection Agency
VOM	Volatile Organic Material

3.0 INSIGNIFICANT ACTIVITIES

3.1 Identification of Insignificant Activities

The following activities at the source constitute insignificant activities as specified in 35 IAC 201.210:

- 3.1.1 Activities determined by the Illinois EPA to be insignificant activities, pursuant to 35 IAC 201.210(a) (1) and 201.211, as follows:

- Product Fill Stations
- Mix Tanks
- Storage Tanks
- Wastewater Treatment

- 3.1.2 Activities that are insignificant activities based upon maximum emissions, pursuant to 35 IAC 201.210(a) (2) or (a) (3), as follows:

- Laser Ink Jet Bar Coder
- Product Surge Tank
- Hot Melt Glue Applicator
- Pressure Test Bath

- 3.1.3 Activities that are insignificant activities based upon their type or character, pursuant to 35 IAC 201.210(a) (4) through (18), as follows:

Direct combustion units designed and used for comfort heating purposes and fuel combustion emission units as follows: (A) Units with a rated heat input capacity of less than 2.5 MBtu/hr that fire only natural gas, propane, or liquefied petroleum gas; (B) Units with a rated heat input capacity of less than 1.0 MBtu/hr that fire only oil or oil in combination with only natural gas, propane, or liquefied petroleum gas; and (C) Units with a rated heat input capacity of less than 200,000 Btu/hr which never burn refuse, or treated or chemically contaminated wood [35 IAC 201.210(a) (4)].

Equipment used for filling drums, pails, or other packaging containers, excluding aerosol cans, with soaps, detergents, surfactants, lubricating oils, waxes, vegetable oils, greases, animal fats, glycerin, sweeteners, corn syrup, aqueous salt solutions, or aqueous caustic solutions [35 IAC 201.210(a) (8)].

Storage tanks of organic liquids with a capacity of less than 10,000 gallons and an annual throughput of less than 100,000 gallons per year, provided the storage tank is not used for the storage of gasoline or any material listed as a HAP pursuant to Section 112(b) of the CAA [35 IAC 201.210(a) (10)].

Storage tanks of any size containing exclusively soaps, detergents, surfactants, glycerin, waxes, vegetable oils, greases, animal fats, sweeteners, corn syrup, aqueous salt solutions, or aqueous caustic solutions, provided an organic solvent has not been mixed with such materials [35 IAC 201.210(a)(17)].

3.1.4 Activities that are considered insignificant activities pursuant to 35 IAC 201.210(b).

3.2 Compliance with Applicable Requirements

Insignificant activities are subject to applicable requirements notwithstanding status as insignificant activities. In particular, in addition to regulations of general applicability, such as 35 IAC 212.301 and 212.123 (Condition 5.2.2), the Permittee shall comply with the following requirements, as applicable:

3.2.1 For each cold cleaning degreaser, the Permittee shall comply with the applicable equipment and operating requirements of 35 IAC 215.182, 218.182, or 219.182.

3.2.2 For each particulate matter process emission unit, the Permittee shall comply with the applicable particulate matter emission limit of 35 IAC 212.321 or 212.322. For example, the particulate matter emissions from a process emission unit shall not exceed 0.55 pounds per hour if the emission unit's process weight rate is 100 pounds per hour or less, pursuant to 35 IAC 266.110.

3.2.3 For each organic material emission unit that uses organic material, e.g., a mixer or printing line, the Permittee shall comply with the applicable VOM emission limit of 35 IAC 215.301, 218.301, or 219.301, which requires that organic material emissions not exceed 8.0 pounds per hour or do not qualify as photochemically reactive material as defined in 35 IAC 211.4690.

3.3 Addition of Insignificant Activities

3.3.1 The Permittee is not required to notify the Illinois EPA of additional insignificant activities present at the source of a type that is identified in Condition 3.1, until the renewal application for this permit is submitted, pursuant to 35 IAC 201.212(a).

3.3.2 The Permittee must notify the Illinois EPA of any proposed addition of a new insignificant activity of a type addressed by 35 IAC 201.210(a) and 201.211 other than those identified in Condition 3.1, pursuant to Section 39.5(12)(b) of the Act.

3.3.3 The Permittee is not required to notify the Illinois EPA of additional insignificant activities present at the source of a type identified in 35 IAC 201.210(b).

4.0 SIGNIFICANT EMISSION UNITS AT THIS SOURCE

Emission Unit	Description	Date Constructed	Emission Control Equipment
01	TTV Aerosol Fill Operation	1993	None
02	UTC Aerosol Fill Operation (2 Modes)	1993	Mode 1: None Mode 2: Propellant Reclaim System with Associated Flare
03	Wheatley Propellant Booster Pumps (6 Total)	1993	None
04	Reject/Off Spec Can Puncturing Operation	1993	None
05	Air Stripper	4/1992	None
06	Boiler No. 1: Natural Gas-Fired Boiler Maximum Heat Input Capacity: 25 MBtu/hr Each Boiler No. 2: Mode 1:Natural Gas-Fired Mode 2: Combination Natural Gas and Reclaimed Propellant Fired Maximum Heat Input Capacity: 16.7 MBtu/hr	1978 1978	None None
07	Fugitive Particulate Emissions from Paved Roads	---	None
08	Fugitive VOM Emissions from Valves/Flanges/Pumps/Open Ended Lines	1973	None
09	Process Emission Source	2002	Dust Collectors
10	Line 15	2002	None

5.0 OVERALL SOURCE CONDITIONS

5.1 Source Description

- 5.1.1 This permit is issued based on the source requiring a CAAPP permit as a major source of VOM emissions.
- 5.1.2 This permit is issued based on the source not being a major source of HAPs.

5.2 Applicable Regulations

- 5.2.1 Specific emission units at this source are subject to particular regulations as set forth in Section 7 (Unit-Specific Conditions) of this permit.
- 5.2.2 In addition, emission units at this source are subject to the following regulations of general applicability:

- a. No person shall cause or allow the emission of fugitive particulate matter from any process, including any material handling or storage activity, that is visible by an observer looking generally overhead at a point beyond the property line of the source unless the wind speed is greater than 40.2 kilometers per hour (25 miles per hour), pursuant to 35 IAC 212.301 and 212.314.

Compliance with this requirement is considered to be assured by the inherent nature of operations at this source, as demonstrated by historical operation.

- b. No person shall cause or allow the emission of smoke or other particulate matter, with an opacity greater than 30 percent, into the atmosphere from any emission unit other than those emission units subject to the requirements of 35 IAC 212.122, pursuant to 35 IAC 212.123(a), except as allowed by 35 IAC 212.123(b) and 212.124.

5.2.3 Ozone Depleting Substances

The Permittee shall comply with the standards for recycling and emissions reduction of ozone depleting substances pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners in Subpart B of 40 CFR Part 82:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.

- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

5.2.5 Risk Management Plan

Should this stationary source, as defined in 40 CFR Section 68.3, become subject to the Accidental Release Prevention regulations in 40 CFR Part 68, then the owner or operator shall submit [40 CFR 68.215(a)(2)(i) and (ii)]:

- a. A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR 68.10(a); or
- b. A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan (RMP), as part of the annual compliance certification required by 40 CFR Part 70 or 71.

- 5.2.6 a. Should this stationary source become subject to a regulation under 40 CFR Parts 60, 61, or 63, or 35 IAC after the date issued of this permit, then the owner or operator shall, in accordance with the applicable regulation(s), comply with the applicable requirements by the date(s) specified and shall certify compliance with the applicable requirements of such regulation(s) as part of the annual compliance certification, as required by 40 CFR Part 70 or 71.
- b. No later than upon the submittal for renewal of this permit, the owner or operator shall submit, as part of an application, the necessary information to address either the non-applicability of, or demonstrate compliance with all applicable requirements of any potentially applicable regulation which was promulgated after the date issued of this permit.

5.2.7 Episode Action Plan

- a. If the source is required to have an episode action plan pursuant to 35 IAC 244.142, the Permittee shall maintain at the source and have on file with the Illinois EPA a written episode action plan (plan) for reducing the levels of emissions during yellow alerts, red alerts, and emergencies, consistent with safe operating procedures. The plan shall contain the information specified in 35 IAC 244.144.

- b. The Permittee shall immediately implement the appropriate steps described in this plan should an air pollution alert or emergency be declared.
- c. If a change occurs at the source which requires a revision of the plan (e.g., operational change, change in the source contact person), a copy of the revised plan shall be submitted to the Illinois EPA for review within 30 days of the change. Such plans shall be further revised if disapproved by the Illinois EPA.
- d. For sources required to have a plan pursuant to 35 IAC 244.142, a copy of the original plan and any subsequent revisions shall be sent to:
 - i. Illinois EPA, Compliance Section; and
 - ii. For sources located in Cook County and outside of the city of Chicago: Cook County Department of Environmental Control; or
 - iii. For sources located within the city of Chicago: Chicago Department of Environmental Control.

5.3 Non-Applicability of Regulations of Concern

This permit is issued based on the source not being subject to 40 CFR 64, Compliance Assurance Monitoring (CAM) for Major Stationary Sources, because the source does not have a pollutant-specific emissions unit that uses an add-on control device to achieve compliance with an emission limitation or standard.

5.4 Source-Wide Operational and Production Limits and Work Practices

In addition to the source-wide requirements in the Standard Permit Conditions in Section 9, the Permittee shall fulfill the following source-wide operational and production limitations and/or work practice requirements:

None

5.5 Source-Wide Emission Limitations

5.5.1 Permitted Emissions for Fees

The annual emissions from the source, not considering insignificant activities as addressed by Section 3.0 of this permit, shall not exceed the following limitations. The overall source emissions shall be determined by adding emissions from all emission units. Compliance with these limits shall be determined on a calendar year basis. These limitations (Condition 5.5.1) are set for the purpose of establishing fees and are not federally enforceable.

Permitted Emissions of Regulated Pollutants

Pollutant	Tons/Year
Volatile Organic Material (VOM)	380.62
Sulfur Dioxide (SO ₂)	----
Particulate Matter (PM)	8.48
Nitrogen Oxides (NO _x)	31.88
HAP, not included in VOM or PM	----
Total	420.98

5.5.2 Emissions of Hazardous Air Pollutants

Source-wide emission limitations for HAPs as listed in Section 112(b) of the CAA are not set. This source is considered to be a major source of HAPs.

5.5.3 Other Source-Wide Emission Limitations

Other source-wide emission limitations are not set for this source pursuant to either the federal rules for Prevention of Significant Deterioration (PSD), 40 CFR 52.21, Illinois EPA rules for Major Stationary Sources Construction and Modification, 35 IAC Part 203, or Section 502(b)(10) of the CAA. However, there may be unit specific emission limitations set forth in Section 7 of this permit pursuant to these rules.

5.6 General Recordkeeping Requirements

5.6.1 Emission Records

The Permittee shall maintain records of the following items for the source to demonstrate compliance with Condition 5.5.1, pursuant to Section 39.5(7)(b) of the Act:

Total annual emissions on a calendar year basis for the emission units covered by Section 7 (Unit Specific Conditions) of this permit.

5.6.2 Records for Operating Scenarios

N/A

5.6.3 Retention and Availability of Records

- a. All records and logs required by this permit shall be retained for at least five years from the date of entry (unless a longer retention period is specified by the particular recordkeeping provision herein), shall be kept at a location at the source that is readily accessible to the Illinois EPA or USEPA, and shall be made available for inspection and copying by the Illinois EPA or USEPA upon request.

- b. The Permittee shall retrieve and print, on paper during normal source office hours, any records retained in an electronic format (e.g., computer) in response to an Illinois EPA or USEPA request for records during the course of a source inspection.

5.7 General Reporting Requirements

5.7.1 General Source-Wide Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section, of deviations of the source with the permit requirements as follows, pursuant to Section 39.5(7)(f)(ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken.

5.7.2 Annual Emissions Report

The annual emissions report required pursuant to Condition 9.7 shall contain emissions information for the previous calendar year.

5.8 General Operational Flexibility/Anticipated Operating Scenarios

N/A

5.9 General Compliance Procedures

5.9.1 General Procedures for Calculating Emissions

Compliance with the source-wide emission limits specified in Condition 5.5 shall be based on the recordkeeping and reporting requirements of Conditions 5.6 and 5.7, and compliance procedures in Section 7 (Unit Specific Conditions) of this permit.

6.0 NOT APPLICABLE TO THIS PERMIT

7.0 UNIT SPECIFIC CONDITIONS

7.1 Unit 01: TTV Aerosol Fill Operation
Control: None

7.1.1 Description

Filling of aerosol spray cans with through the valve fill method.

7.1.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Description	Date Constructed	Emission Control Equipment
01	TTV Aerosol Fill Operation	1993	None

7.1.3 Applicability Provisions and Applicable Regulations

- a. The "affected TTV Aerosol Fill Operation" for the purpose of these unit-specific conditions, is the unit described in conditions 7.1.1 and 7.1.2.
- b. The affected TTV Aerosol Fill Operation is subject to the emission limits identified in Condition 5.2.2.
- c. No person shall cause or allow the discharge of more than 3.6 kg/hr (8 lb/hr) of organic material into the atmosphere from any emission unit, except as provided in 35 IAC 215.302, 215.303, or 215.304 and the following exemption: If no odor nuisance exists the limitation of 35 IAC 215 Subpart G shall only apply to photochemically reactive material [35 IAC 215.301].

7.1.4 Non-Applicability of Regulations of Concern

N/A

7.1.5 Operational Production Limits and Work Practices

None

7.1.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, the affected TTV Aerosol Fill Operation is subject to the following:

- a. The affected process emission source is subject to emission limitations established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (see Attachment 1). In the event that there are

conflicting provisions in the incorporated State Construction and Operating Permits, the most recently issued permit conditions shall apply. [T1]

- b. The limitations in the State Construction and Operating Permit were established pursuant to Title I of the Clean Air Act, specifically 35 IAC Part 203, Major Stationary Sources Construction and Modification and 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These limits ensure that the construction and/or modification addressed in the aforementioned permit does not constitute a new major source or major modification pursuant to these rules. [T1]
- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12 month total). [T1]

7.1.7 Operating Requirements

None

7.1.8 Inspection Requirements

None

7.1.9 Recordkeeping Requirements

In addition to the records required by Condition 5.6, the Permittee shall maintain records of the following items for the affected TTV Aerosol Fill Operation to demonstrate compliance with conditions 5.5.1 and 7.1.6, pursuant to Section 39.5(7) (b) of the Act:

- a. The affected TTV Aerosol Fill Operation is subject to the recordkeeping requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1).

7.1.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section, of deviations of the affected TTV Aerosol Fill Operation with the permit requirements as follows, pursuant to Section 39.5(7) (f) (ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken:

- a. The affected TTV Aerosol Fill Operation are subject to the applicable reporting requirements established

in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).

- b. Emissions of VOM in excess of the limits in Condition 7.1.6 within 30 days of such an occurrence.

7.1.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.1.12 Compliance Procedures

Compliance of the affected TTV Aerosol Fill Operation with conditions 5.5.1 and 7.1.6 shall be demonstrated by the recordkeeping requirements of 7.1.9 and the methods as prescribed in compliance procedures established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).

7.2 Unit 02: UTC Aerosol Fill Operation (2 Modes)
 Control: Mode 1-None, Mode 2-Propellant Reclaim System with
 Associated Flare

7.2.1 Description

Filling of aerosol spray cans with under the cup (UTC)
 fill method.

7.2.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Description	Date Constructed	Emission Control Equipment
02	UTC Aerosol Fill Operation	1993	Mode 1: None Mode 2: Propellant Reclaim System with Associated Flare

7.2.3 Applicability Provisions and Applicable Regulations

- a. The "affected UTC Aerosol Fill Operation" for the purpose of these unit-specific conditions, is the unit described in conditions 7.2.1 and 7.2.2.
- b. The affected UTC Aerosol Fill Operation is subject to the emission limits identified in Condition 5.2.2.
- c. No person shall cause or allow the discharge of more than 3.6 kg/hr (8 lb/hr) of organic material into the atmosphere from any emission unit, except as provided in 35 IAC 215.302, 215.303, or 215.304 and the following exemption: If no odor nuisance exists the limitation of 35 IAC 215 Subpart G shall only apply to photochemically reactive material [35 IAC 215.301].

7.2.4 Non-Applicability of Regulations of Concern

N/A

7.2.5 Operational Production Limits and Work Practices

None

7.2.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, the affected UTC Aerosol Fill Operation is subject to the following:

- a. The affected process emission source is subject to emission limitations established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1). In the event that there are conflicting provisions in the incorporated State Construction and Operating Permits, the most recently issued permit conditions shall apply. [T1]
- b. The limitations in the State Construction and Operating Permits were established pursuant to Title I of the Clean Air Act, specifically 35 IAC Part 203, Major Stationary Sources Construction and Modification and 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These limits ensure that the construction and/or modification addressed in the aforementioned permit does not constitute a new major source or major modification pursuant to these rules. [T1]
- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12 month total). [T1]

7.2.7 Operating Requirements

The affected UTC Aerosol Fill Operation and control equipment shall be operated according to the operating requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1).

7.2.8 Inspection Requirements

None

7.2.9 Recordkeeping Requirements

In addition to the records required by Condition 5.6, the Permittee shall maintain records of the following items for the affected UTC Aerosol Fill Operation to demonstrate compliance with conditions 5.5.1 and 7.2.6, pursuant to Section 39.5(7)(b) of the Act:

The affected UTC Aerosol Fill Operation is subject to the recordkeeping requirements established in State Construction and Operating Permits, which have been hereto attached and incorporated by reference (See Attachment 1).

7.2.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section, of deviations of the affected UTC Aerosol Fill Operation with the permit requirements as follows, pursuant to Section 39.5(7)(f)(ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken:

- a. The affected UTC Aerosol Fill Operation are subject to the applicable reporting requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).
- b. Emissions of VOM in excess of the limits in Condition 7.2.6 within 30 days of such an occurrence.

7.2.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.2.12 Compliance Procedures

Compliance of the affected UTC Aerosol Fill Operation with conditions 5.5.1 and 7.2.6 shall be demonstrated by the recordkeeping requirements of 7.2.9 and the methods as prescribed in compliance procedures established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).

7.3 Unit 03: Wheatley Propellant Booster Pumps (8 Total)
Control: None

7.3.1 Description

Used to increase pressure of propellant prior to aerosol can filling.

7.3.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Description	Date Constructed	Emission Control Equipment
03	Wheatley Propellant Booster Pumps (6 Total)	1993	None

7.3.3 Applicability Provisions and Applicable Regulations

- a. The "affected Wheatley Propellant Booster Pumps" for the purpose of these unit-specific conditions, are the units described in conditions 7.3.1 and 7.3.2.
- b. The affected Wheatley Propellant Booster Pumps are subject to the emission limits identified in Condition 5.2.2.
- c. No person shall cause or allow the discharge of more than 3.6 kg/hr (8 lb/hr) of organic material into the atmosphere from any emission unit, except as provided in 35 IAC 215.302, 215.303, or 215.304 and the following exemption: If no odor nuisance exists the limitation of 35 IAC 215 Subpart G shall only apply to photochemically reactive material [35 IAC 215.301].

7.3.4 Non-Applicability of Regulations of Concern

N/A

7.3.5 Operational Production Limits and Work Practices

None

7.3.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, the affected Wheatley Propellant Booster Pumps are subject to the following:

- a. The affected process emission source is subject to emission limitations established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See

Attachment 1). In the event that there are conflicting provisions in the incorporated State Construction and Operating Permits, the most recently issued permit conditions shall apply. [T1]

- b. The limitations in the State Construction and Operating Permits were established pursuant to Title I of the Clean Air Act, specifically 35 IAC Part 203, Major Stationary Sources Construction and Modification and 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These limits ensure that the construction and/or modification addressed in the aforementioned permit does not constitute a new major source or major modification pursuant to these rules. [T1]
- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12 month total). [T1]

7.3.7 Operating Requirements

The affected Wheatley Propellant Booster Pumps shall be operated according to the operating requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1).

7.3.8 Inspection Requirements

None

7.3.9 Recordkeeping Requirements

In addition to the records required by Condition 5.6, the Permittee shall maintain records of the following items for the affected Wheatley Propellant Booster Pumps to demonstrate compliance with conditions 5.5.1 and 7.3.6, pursuant to Section 39.5(7) (b) of the Act:

- a. The affected Wheatley Propellant Booster Pumps are subject to the recordkeeping and reporting requirements established in State Construction and Operating Permits, which have been hereto attached and incorporated by reference (See Attachment 1).

7.3.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section, of deviations of the affected Wheatley Propellant Booster Pumps with the permit requirements as follows, pursuant to Section 39.5(7) (f) (ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken:

- a. The affected Wheatley Propellant Booster Pumps are subject to the applicable reporting requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).
- b. Emissions of VOM in excess of the limits in Condition 7.3.6 within 30 days of such an occurrence.

7.3.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.3.12 Compliance Procedures

Compliance of the affected Wheatley Propellant Booster Pumps with conditions 5.5.1 and 7.3.6 shall be demonstrated by the recordkeeping requirements of 7.3.9 and the methods as prescribed in compliance procedures established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).

7.4 Unit 04: Reject/Off Spec Can Puncturing Operation
Control: None

7.4.1 Description

Reject/off spec cans are punctured and crushed.

7.4.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Description	Date Constructed	Emission Control Equipment
04	Reject/Off Spec Can Puncturing Operation	1993	None

7.4.3 Applicability Provisions and Applicable Regulations

- a. The "affected Reject/Off Spec Can Puncturing Operation" for the purpose of these unit-specific conditions, is the unit described in conditions 7.4.1 and 7.4.2.
- b. The affected Reject/Off Spec Can Puncturing Operation are subject to the emission limits identified in Condition 5.2.2.
- c. No person shall cause or allow the discharge of more than 3.6 kg/hr (8 lb/hr) of organic material into the atmosphere from any emission unit, except as provided in 35 IAC 215.302, 215.303, or 215.304 and the following exemption: If no odor nuisance exists the limitation of 35 IAC 215 Subpart G shall only apply to photochemically reactive material [35 IAC 215.301].

7.4.4 Non-Applicability of Regulations of Concern

N/A

7.4.5 Operational Production Limits and Work Practices

None

7.4.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, the affected Reject/Off Spec Can Puncturing Operation is subject to the following:

- a. The affected process emission source is subject to emission limitations established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See

Attachment 1). In the event that there are conflicting provisions in the incorporated State Construction and Operating Permits, the most recently issued permit conditions shall apply. [T1]

- b. The limitations in the State Construction and Operating Permits were established pursuant to Title I of the Clean Air Act, specifically 35 IAC Part 203, Major Stationary Sources Construction and Modification and 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These limits ensure that the construction and/or modification addressed in the aforementioned permit does not constitute a new major source or major modification pursuant to these rules. [T1]
- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12 month total). [T1]

7.4.7 Operating Requirements

The affected Reject/Off Spec Can Puncturing Operation shall be operated according to the operating requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1).

7.4.8 Inspection Requirements

None

7.4.9 Recordkeeping Requirements

In addition to the records required by Condition 5.6, the Permittee shall maintain records of the following items for the affected Reject/Off Spec Can Puncturing Operation to demonstrate compliance with conditions 5.5.1 and 7.4.6, pursuant to Section 39.5(7)(b) of the Act:

- a. The affected Reject/Off Spec Can Puncturing Operation is subject to the recordkeeping requirements established in State Construction and Operating Permits, which have been hereto attached and incorporated by reference (See Attachment 1).

7.4.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section, of deviations of the affected Reject/Off Spec Can Puncturing Operation with the permit requirements as follows, pursuant to Section 39.5(7)(f)(ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken:

- a. The affected Reject/Off Spec Can Puncturing Operation are subject to the applicable reporting requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).
- b. Emissions of VOM in excess of the limits in Condition 7.4.6 within 30 days of such an occurrence.

7.4.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.4.12 Compliance Procedures

Compliance of the affected Reject/Off Spec Can Puncturing Operation with conditions 5.5.1 and 7.4.6 shall be demonstrated by the recordkeeping requirements of 7.4.9, the methods as prescribed in compliance procedures established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 2), and use of the following information as provided in the Title V application:

VOM Emissions (lb) = 40 Grams of Propellant/Can x Number
of Punctured Cans Containing
Propellant x 0.002204623 lb/gram

7.5 Unit 05: Air Stripper
Control: None

7.5.1 Description

Unit is used to remove VOM from groundwater.

7.5.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Description	Date Constructed	Emission Control Equipment
05	Air Stripper	4/1992	None

7.5.3 Applicability Provisions and Applicable Regulations

- a. The "affected Air Stripper" for the purpose of these unit-specific conditions, is the unit described in Conditions 7.5.1 and 7.5.2.
- b. The affected air stripper is subject to the emission limits identified in Condition 5.2.2.
- c. No person shall cause or allow the discharge of more than 3.6 kg/hr (8 lb/hr) of organic material into the atmosphere from any emission unit, except as provided in 35 IAC 215.302, 215.303, or 215.304 and the following exemption: If no odor nuisance exists the limitation of 35 IAC 215 Subpart G shall only apply to photochemically reactive material [35 IAC 215.301].

7.5.4 Non-Applicability of Regulations of Concern

N/A

7.5.5 Operational Production Limits and Work Practices

None

7.5.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, the affected Air stripper is subject to the following:

- a. The affected process emission source is subject to emission limitations established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1). In the event that there are conflicting provisions in the incorporated State Construction and Operating Permits, the most recently issued permit conditions shall apply. [T1]

- b. The limitations in the State Construction and Operating Permits were established pursuant to Title I of the Clean Air Act, specifically 35 IAC Part 203, Major Stationary Sources Construction and Modification and 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These limits ensure that the construction and/or modification addressed in the aforementioned permit do not constitute a new major source or major modification pursuant to these rules. [T1]
- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12 month total). [T1]

7.5.7 Operating Requirements

The affected Air stripper shall be operated according to the operating requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1).

7.5.8 Inspection Requirements

None

7.5.9 Recordkeeping Requirements

In addition to the records required by Condition 5.6, the Permittee shall maintain records of the following items for the affected Air stripper to demonstrate compliance with conditions 5.5.1 and 7.5.6, pursuant to Section 39.5(7)(b) of the Act:

- a. Water flow rate (gal/hr); and
- b. Total concentration of organics released (lb VOM/gal).

7.5.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section, of deviations of the affected Air stripper with the permit requirements as follows, pursuant to Section 39.5(7)(f)(ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken:

- a. The affected Air stripper are subject to the applicable reporting requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated herein by reference (See Attachment 1).

- b. Emissions of VOM in excess of the limits in Condition 7.5.6 within 30 days of such an occurrence.

7.5.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.5.12 Compliance Procedures

Compliance of the affected Air stripper with Conditions 5.5.1 and 7.5.6 shall be demonstrated by the recordkeeping requirements of 7.5.9, and the following formula as provided in the Title V application:

$$\text{Emissions} = (\text{Total Concentration of Organics Released, lb VOM/gal}) \times (\text{Water Flowrate, gal/hr})$$

7.6 Unit 06: Boilers
Control: None

7.6.1 Description

Kewanee Boiler # 1:

Natural gas fired boiler (heat input rating at 25 MBtu/hr) that are used for the production of steam.

Kewanee Boiler # 2:

Fired by both natural gas in Mode 1 and combination of natural gas and reclaimed propellant (n-Butane, Propane) in Mode 2.

7.6.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Equipment	Description	Date Constructed	Emission Control Equipment
06	Boiler No. 1	Natural Gas-Fired Boiler Maximum Heat Input Capacity: 25 MBtu/hr Each	1978	None
	Boiler No. 2	Mode 1: Natural Gas-Fired Mode 2: Combination Natural Gas and Reclaimed Propellant Fired Maximum Heat Input Capacity: 16.7 MBtu/hr	1978	None

7.6.3 Applicability Provisions and Applicable Regulations

- a. An "affected boiler" for the purpose of these unit-specific conditions, is a steam generating unit that is fired with natural gas or a unit that fires natural gas in mode one and a combination of natural gas and reclaimed propellant in mode two.
- b. The emissions of particulate matter (PM) into the atmosphere in any one-hour period shall not exceed 0.15 kg/MW-hr (0.10 lb/MBtu) of actual heat input from any fuel combustion emission unit using liquid fuel exclusively [35 IAC 212.206].

- c. The emission of carbon monoxide (CO) into the atmosphere from any fuel combustion unit with actual heat input greater than 2.9 MW (10 MBtu/hr) shall not exceed 200 ppm, corrected to 50 percent excess air. [35 IAC 216.121]

7.6.4 Non-Applicability of Regulations of Concern

- a. An affected boiler is not subject to the new Source Performance Standard for Small-Industrial-Commercial-Institutional Steam Generating Units, 40 CFR 60, Subpart Dc, because the federal regulation applies to units constructed, reconstructed, or modified after June 9, 1989, with firing rates of 100 MBtu/hr or less, but greater than 10 MBtu/hr.
- b. An affected boiler is not subject to 35 IAC 215.301, Use of Organic Material because fuel combustion emission units are exempt, pursuant to 35 IAC 215.303.
- c. The affected boiler is not subject to 35 IAC 217.141, Nitrogen Oxide Emissions (Existing Fuel Combustion Sources) since the affected boiler has less than 73.2 MW (250 MBtu/hr) actual heat input.

7.6.5 Operational Production Limits and Work Practices

The affected boilers shall only be operated with natural gas or combination natural gas and reclaimed propellant.

7.6.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, and Condition 7.6.3, the affected boiler is subject to the following:

- a. The affected boiler is subject to emission limitations established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (See Attachment 1). In the event that there are conflicting provisions in the incorporated State Construction and Operating Permits, the most recently issued permit conditions shall apply. [T1]
- b. The limitations in the State Construction and Operating Permits were established pursuant to Title I of the Clean Air Act, specifically 35 IAC Part 203, Major Stationary Sources Construction and Modification and 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These limits ensure that the construction and/or modification addressed in the aforementioned permit do not constitute a new major source or major modification pursuant to these rules. [T1]

- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12-month total). [T1]

7.6.7 Testing Requirements

None

7.6.8 Monitoring Requirements

None

7.6.9 Recordkeeping Requirements

In addition to the records required by Condition 5.6, the Permittee shall maintain records of the following items to demonstrate compliance with Conditions 5.5.1 and 7.6.5 pursuant to Section 39.5(7) (b) of the Act:

- a. Total annual natural gas usage for the affected boiler (ft³/yr);
- b. Total annual usage of combination natural gas and reclaimed propellant (ft³/yr); and
- c. Annual aggregate NO_x, PM, SO₂, CO and VOM emissions from the affected boiler, based on fuel consumption and the applicable emission factors of Condition 7.6.12, with supporting calculations utilizing the current month's actual emissions plus the previous eleven (11) month's actual emissions for a running total of twelve (12) months.

7.6.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section of noncompliance with applicable requirements as follows pursuant to Section 39.5(7) (f) (ii) of the Act:

- a. Notification within 30 days of operation of the affected boiler that may not have been in compliance with the opacity limitations in Condition 5.2.2.
- b. Emissions of NO_x, PM, SO₂, or VOM from the affected boiler in excess of the limits specified in Condition 5.5.1 based on the current month's records plus the preceding 11 months within 30 days of such an occurrence.

7.6.11 Operational Flexibility/Anticipated Operating Scenarios

None

7.6.12 Compliance Procedures

- a. Compliance with Condition 7.6.3(b) and (c) is demonstrated under inherent operating conditions of the affected boiler, so that no compliance procedures are set in this permit addressing this regulation.
- b. Compliance with the emission limits in Condition 5.5.1 shall be based on the recordkeeping requirements in Condition 7.6.9 and emissions from fuel combustion calculated based on the appropriate emission factors from AP-42, Section 1.4, Natural Gas Combustion (Small Boilers < 100 MBtu/hr), Tables 1.4.1 and 1.4.2, Volume I, Fifth Edition, Supplement D, March 98.

7.7 Unit 07: Fugitive Emissions - Paved Roads

7.7.1 Description

Moving vehicles create particulate matter (road dust) emissions on paved roadways.

7.7.2 List of Emission Units and Pollution Control Equipment

Emission Unit	Description	Date Constructed	Control
07	Fugitive Emissions from Paved Roads	---	---

7.7.3 Applicability Provisions and Applicable Regulations

Refer to the source-wide conditions in Section 5, which address opacity requirements.

7.7.4 Non-Applicability of Regulations of Concern

N/A

7.7.5 Control Requirements

None

7.7.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, Unit 7 is subject to the following:

None

7.7.7 Testing Requirements

- a. Upon reasonable request by the Illinois EPA, pursuant to Section 39.5(7)(d) of the Act and 35 IAC 212.107, for both fugitive and non-fugitive particulate matter emissions, a determination as to the presence or absence of visible emissions from emission units shall be conducted in accordance with Method 22, 40 CFR part 60, Appendix A, except that the length of the observing period shall be at the discretion of the observer, but not less than one minute. This test method shall be used to determine compliance with 35 IAC 212.123 [35 IAC 212.107].
- b. Upon reasonable request by the Illinois EPA, pursuant to Section 39.5(7)(d) of the Act, measurements of opacity shall be conducted in accordance with Method 9, 40 CFR part 60, Appendix A, except that for roadways and parking areas the number of readings

required for each vehicle pass will be three taken at 5-second intervals. The first reading shall be at the point of maximum opacity and second and third readings shall be made at the same point, the observer standing at right angles to the plume at least 15 feet away from the plume and observing 4 feet above the surface of the roadway or parking area. After four vehicles have passed, the 12 readings will be averaged. This test method shall be used to determine compliance with 35 IAC 212.301 [35 IAC 212.109].

7.7.8 Inspection Requirements

N/A

7.7.9 Recordkeeping Requirements

The Permittee shall maintain records of the following items to demonstrate compliance with Conditions 5.5.1 and this section pursuant to Section 39.5(7)(b) of the Act:

For Paved Roads:

- a. E = Particulate Emission Factor (lb/VMT)
- b. k = Particle Size Multiplier (Dimensionless)
- c. sL = Silt Loading (grams/m²)
- d. W = Mean Vehicle Weight (tons)

Records for fugitive road dust shall be calculated on an annual basis, except this calculation shall be updated if substantial changes to the roads occur, i.e. additional roads added.

7.7.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section of noncompliance with the permit requirements pursuant to Section 39.5(7)(f)(ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken.

7.7.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.7.12 Compliance Procedures

Compliance with the emission limits of section 5 shall be based on the recordkeeping and reporting requirements in this section and the emission factors and methods listed below:

Emissions from unpaved roads shall be calculated based on the following emission factors and formulas from Section 13.2.1 AP-42, Volume I, January, 1995:

$$E = k [sL/2]^{0.65} [W/3]^{1.5}$$

Conversion Factors Used: 2,000 lb/ton

7.8 Unit 08: Fugitive VOM Emissions from Valves/Flanges/Pumps/Open Ended Lines

7.8.1 Description

Fugitive VOM emissions from various fittings.

7.8.2 List of Emission Units and Pollution Control Equipment

Emission Unit	Description	Date Constructed	Control
08	Fugitive Emissions from Valves/Flanges/Pumps/Open Ended Lines	1973	None

7.8.3 Applicability Provisions and Applicable Regulations

- a. The "affected equipment", for the purpose of these unit-specific conditions, is the emission unit described in section 7.8.1 and 7.8.2.
- b. No person shall cause or allow the discharge of more than 3.6 kg/hr (8 lb/hr) of organic material into the atmosphere from any emission unit, except as provided in 35 IAC 215.302, 215.303, or 215.304 and the following exemption: If no odor nuisance exists the limitation of 35 IAC 215 Subpart G shall only apply to photochemically reactive material [35 IAC 215.301].

7.8.4 Non-Applicability of Regulations of Concern

None

7.8.5 Operational and Production Limits and Work Practices

None

7.8.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, Unit 08 is subject to the following:

None

7.8.7 Testing Requirements

None

7.8.8 Monitoring Requirements

None

7.8.9 Recordkeeping Requirements

The Permittee shall maintain records of the following items to demonstrate compliance with Conditions 5.5.1 and this section pursuant to Section 39.5(7) (b) of the Act:

- a. The number of components per specific equipment;
- b. Number of specific equipment; and
- c. Operating hours per year.

7.8.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section of noncompliance with the permit requirements pursuant to Section 39.5(7) (f) (ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken.

7.8.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.8.12 Compliance Procedures

- a. Compliance with the emission limits in Conditions 5.5.1, 5.5.3, and 7.8.6 shall be based on the recordkeeping requirements in Condition 7.8.9 along with fugitive calculations based on pump counts following estimating methodology outlined in: "Improving Air Quality: Guidance for Estimating Fugitive Emissions from Equipment," CMA, 1989 based on EPA protocols and as indicated in the Title V permit application. Also, the following emission factors are utilized as indicated in the Title V application.

Equipment	SOCMI (Avg.) Light Liquid Emission Factors Kg/hr/Source	SOCMI (Avg.) Heavy Liquid Emission Factors Kg/hr/Source
Pumps	0.0494	0.0214
Valves	0.0071	0.00023
Flanges	0.00083	0.00083
Open Ended Valves	0.0017	0.0017

7.9 Unit 09: Process Emission Source

7.9.1 Description

Bulk Material Distribution System

7.9.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Description	Date Constructed	Emission Control Equipment
Unit 09: Process Emission Source	Bulk Material Distribution System	2/2002	Dust Collectors

7.9.3 Applicability Provisions and Applicable Regulations

- a. The "affected process emission source" for the purpose of these unit-specific conditions, is the unit described in conditions 7.9.1 and 7.9.2.
- b. The affected process emission source is subject to the emission limits identified in Condition 5.2.2.
- c. The affected process emission source is subject to 35 IAC 212.321, which provides that:

No person shall cause or allow the emission of particulate matter into the atmosphere in any one hour period from any process emission unit for which construction or modification commenced on or after April 14, 1972, which, either alone or in combination with the emission of particulate matter from all other similar process emission at a source or premises, exceeds the allowable emission rates specified in subsection (c) of 35 IAC 212.321. (See also Attachment 2) [35 IAC 212.321(a)]

7.9.4 Non-Applicability of Regulations of Concern

None

7.9.5 Operational and Production Limits and Work Practices

The Permittee shall follow good operating practices for the baghouses, cyclones, and filters, including periodic inspection, routine maintenance and prompt repair of defects.

7.9.6 Emission Limitations

In addition to Condition 5.2.2 and the source wide emission limitations in Condition 5.5, the affected process emission source is subject to the following:

- a. The affected process emission source is subject to emission limitations established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (see Attachment 1). [T1]
- b. The limitations in the State Construction and Operating Permits were established pursuant to Title I of the Clean Air Act, specifically 35 IAC Part 203, Major Stationary Sources Construction and Modification and 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These limits ensure that the construction and/or modification addressed in the aforementioned permit does not constitute a new major source or major modification pursuant to these rules. [T1]
- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12 month total). [T1]

7.9.7 Testing Requirements

None

7.9.8 Monitoring Requirements

None

7.9.9 Recordkeeping Requirements

In addition to the records required by Condition 5.6, the Permittee shall maintain records of the following items for the process emission source to demonstrate compliance with condition 5.5.1, 7.9.3, and 7.9.6, pursuant to Section 39.5(7)(b) of the Act:

- a. The affected process emission source is subject to the applicable recordkeeping requirements established in State Construction and Operating Permits, which have been attached hereto and incorporated by reference (see Attachment 1).
- b. Records addressing use of good operating practices for the dust collectors, cyclones, and filters:
 - i. Records for periodic inspection of the dust collectors, cyclones, and filters with date, individual performing the inspection, and nature of the inspection; and

- ii. Records for prompt repair of defects, with identification and description of defect, effect on emissions, date identified, date repaired, and nature of repair.
- c. Monthly and aggregate annual PM emissions from the affected process emission source shall be maintained, based on grain throughput and the applicable emission factors, with supporting calculations.

7.9.10 Reporting Requirements

The Permittee shall promptly notify the Illinois EPA, Compliance Section, of deviations of the affected process emission source with the permit requirements as follows, pursuant to Section 39.5(7)(f)(ii) of the Act. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken:

- a. The affected process emission source is subject to the applicable reporting requirements in 35 IAC Part 212, Subpart L. This regulation is attached hereto and incorporated herein by reference. (See Attachment 1)
- b. The affected process emission source is subject to the applicable reporting requirements established in State Construction and Operating Permits. (See Attachment 2)
- c. Emissions of PM in excess of limits in Condition 7.9.6 within 30 days of such an occurrence.

7.9.11 Operational Flexibility/Anticipated Operating Scenarios

N/A

7.9.12 Compliance Procedures

Compliance with emission limits shall be based on the recordkeeping requirements in Condition 7.9.9 and the procedures established in Construction Permit 02020006 (See attachment 1).

7.10 Line 15

7.10.1 Description

The new line 15 will be used for personal care products, such as shaving gel and shaving foams. The new line will increase production of the source and will have the flexibility of using both through-the valve and bottom filling to charge cans with aerosol propellant.

This permit also addresses the increase operation throughput of the reject cans/can puncture operation accompanying the new line 15.

7.10.2 List of Emission Units and Air Pollution Control Equipment

Emission Unit	Description	Control Equipment
Line 15	Aerosol Can Filling Line	None

7.10.3 Applicability Provisions and Applicable Regulations

- a. The "affected line" for the purpose of these unit-specific conditions, is the new aerosol filling line, as described in Condition 7.10.1 and 7.10.2.
- b. All process emission units as defined in 35 IAC 211.5190 at the source are subject to 35 IAC 212.321, which provides that: No person shall cause or allow the emission of particulate matter into the atmosphere in any one hour period from any new process emission unit, either alone or in combination with the emission of particulate matter from all other similar process emission units for which construction or modification commenced on or after April 14, 1972, at a source or premises, exceeds the allowable emission rates specified in subsection (c) of 35 IAC 212.321 [35 IAC 212.321(a)].
- c. All emission units using organic material, including the affected line when filling concentrate in Through-The-Valve (TTV) filling method are subject to 35 IAC 215.301, which provides that no person shall cause or allow the discharge of more than 3.6 kg/hr (8 lb/hr) of organic material (OM) into the atmosphere from any emission unit, except as provided in 35 IAC 215.302 and with the following exception: if no odor nuisance exists the limitation shall apply only to photochemically reactive.

7.10.4 Non-Applicability of Regulations of Concern

This permit is issued based on the affected line not being a major project for purpose of section 112(g) of the Clean Air Act, because the emissions of the affected line are less than 10 tons for a single hazardous air pollutant (HAP) and less than 25 tons for the combination of HAP's.

7.10.5 Control Requirements

- a. At all times, the Permittee shall to the extent practicable, maintain and operate all emission units, including the affected line, in a manner consistent with good air pollution control practice for minimizing emissions.
- b.
 - i. Total number of cans produced in the affected line shall not exceed 6 million cans/month and 63 million cans/year.
 - ii. The maximum throughput of concentrate (i.e., material other than propellant introduced into cans) for the affected line shall not exceed a total of 400,000 gallons/month and 4 million gallons/year.
 - iii. Volatile organic material (VOM) content in the concentrates shall not exceed 50% by weight.
- c. The maximum amount of VOM used for flushing between batches for purpose of cleaning the equipment shall not exceed 3,286 gallons/month and 32,860 gallon/year.
- d. The total amount of propellant in cans from the affected line that are processed by the reject cans/can puncture operation shall not exceed 0.7 tons/month and 3.1 tons/year.

7.10.6 Emission Limitations

- a.
 - i. Emissions of volatile organic material (VOM) from the affected line shall not exceed 3.8 tons per month and 38 tons per year.
 - ii. Emissions of VOM from other ancillary operations, in particular, pipe disconnects/propellant changeovers, solvent (ethanol) storage tanks*, compounding, concentrate day tanks, concentrate filling and spray testing, combined shall not exceed 0.30 tons per month and 2.96 tons per year.
 - * Emissions of VOM from the storage tanks associated with operation of Line 15.
 - iii. Emissions of VOM associated with the ethanol flushing/washing process shall not exceed 0.4 tons/month and 4.32 tons/year.

- iv. Emissions of VOM associated with the processing of cans from the affected line on the reject can/puncture shall not exceed 0.7 tons/month and 3.1 tons/year.
- b. The Permittee shall remove two of the existing wheatly booster pumps, which would be replaced by a new "zero VOM emission" pump.

This Condition is imposed in order to address the applicability and compliance of 40 CFR 52.21, Prevention of Significant Deterioration (PSD). These requirements continue to ensure that the construction addressed in this construction permit does not constitute a major modification pursuant to these rules, by providing a VOM decrease of 10 tons/year. (See Attachment A).

- c. Concentrate and propellants used in the affected line shall not contain hazardous air pollutants, as demonstrated by the information in the Material Safety Data Sheets for materials or their constituents.

7.10.7 Testing Requirements

- a. Within 180 days after initial startup of the affected line, the Permittee shall at his own expense, conduct stack test for VOM emission for both through-the valve and bottom fill can filling operations and the "zero VOM emission" pump in accordance with the applicable test methods and procedures as identified below.

Location of Sample Points	USEPA Method 1
Gas Flow and Velocity	USEPA Method 2
Flue Gas Weight	USEPA Method 3
Volatile Organic Material	USEPA Method 18 or 21

- b. The Illinois EPA shall be notified prior to these tests to enable the Illinois EPA to observe these tests. Notification of the expected date of testing shall be submitted a minimum of 30 days prior to the expected date. Notification of the actual date and expected time of testing shall be submitted a minimum of 5 working days prior to the actual date of the test. The Illinois EPA may at its discretion accept notifications with shorter advance notice provided that the Illinois EPA will not accept such notifications if it interferes with the Illinois EPA's ability to observe testing.
- c. At least 60 days prior to the actual date of testing, a written test plan shall be submitted to the Illinois EPA for review. This plan shall describe the specific procedures for testing, including as a minimum:

- i. The person(s) who will be performing sampling and analysis and their experience with similar tests.
 - ii. The specific conditions under which testing will be performed, including a discussion of why these conditions will be representative of maximum emissions and the means by which the operating parameters for the emission unit and any control equipment will be determined.
 - iii. The specific determinations of emissions and operation, which are intended to be made, including sampling and monitoring locations.
 - iv. The test method(s) that will be used, with the specific analysis method, if the method can be used with different analysis methods.
 - v. Any minor changes in standard methodology proposed to accommodate the specific circumstances of testing, with justification.
- d. Copies of the Final Reports(s) for these tests shall be submitted to the Illinois EPA within 14 days after the test results are compiled and finalized. The Final Report shall include as a minimum:
- i. A summary of results.
 - ii. General information.
 - iii. Description of test method(s), including description of sample points sampling train, analysis equipment, and test schedule.
 - iv. Detailed description of test conditions, including:
 - A. Process information, e.g., equipment mode and propellant feed rate.
 - B. Control equipment information, i.e., equipment condition and operating parameters during testing.
 - v. Data and calculations, including copies of all raw data sheets and records of laboratory analyses, sample calculations, and data on equipment calibration.

7.10.8 Monitoring Requirements

None

7.10.9 Recordkeeping Requirements

- a. The Permittee shall keep a file containing the VOM emissions factors used for can filling and ancillary operations, with supporting calculation and documentation.
- b. The Permittee shall keep records of the followings for the affected line:
 - i. Total number of cans processed (cans/month and cans/year).
 - ii. Number of cans of processed by class of fill method and VOM content (cans/month and cans/year), if the Permittee is applying different emission factors by class of cans.
- c. The Permittee shall keep records of the followings for the ancillary operations associated with the affected line:
 - i. Total amount of VOM (gallons/month and gallons/year) used in the flushing operation.
 - ii. Number of cans with propellant rejected (cans/month and cans/year by class).
- d. Log of inspection and maintenance for the affected line, pump and associated ancillary operation.
- e. The Permittee shall keep the following records related to VOM emissions:
 - i. VOM emissions from the affected line in tons/month and tons/year, with all supporting calculations.
 - ii. VOM emissions from each ancillary operation associated with the affected line tons/month and tons/year, with all supporting calculations.
- f. All records and logs required by this permit shall be retained at a readily accessible location at the source for at least five years from the date of entry and shall be made available for inspection and copying by the Illinois EPA upon request. Any records retained in an electronic format (e.g., computer) shall be capable of being retrieved and printed on paper during normal source office hours so as to be able to respond to an Illinois EPA request for records during the course of a source inspection.

7.10.10 Reporting Requirements

- a. The Permittee shall promptly notify the Illinois EPA, noncompliance of the affected line with the permit requirements as follows. Reports shall describe the probable cause of such deviations, and any corrective actions or preventive measures taken.
- b. Two copies of required reports and notifications concerning emissions equipment operation or performance testing shall be sent to:

Illinois Environmental Protection Agency
Division of Air Pollution Control
Compliance Section (#40)
P.O. Box 19276
Springfield, Illinois 62794-9276
Telephone: 217/782-5811 Facsimile: 217/524-4710

and one copy shall be sent to the Illinois EPA's regional office at the following address unless otherwise indicated:

Illinois Environmental Protection Agency
Division of Air Pollution Control
2009 Mall Street
Collinsville, Illinois 62234
Telephone: 618/346-5120 Facsimile: 618/346-5155

7.10.11 Operational Flexibility/Anticipated Operating Scenarios

None

7.10.12 Compliance Procedures

- a. Compliance with Condition 7.10.3(b) is assured and achieved by the proper operation, maintenance, and work-practices inherent in operation of the affected line.
- b. Compliance with Condition 7.10.6 shall be based on the recordkeeping requirements in Condition 7.10.9 and the following:
 - i. For flushing/washing by percent by weight, specifically 4 percent of the total amount of VOM used in the flushing operation is emitted to the air.

Flushing/washing = Total amount of VOM used in flushing operation x loss emission factor.

- ii. Until other factors are established, the emissions for other operations shall be calculated using the emission factors and formulas contained in the application, as follows:

Operation	Emission Factor
Line 15 (Aerosol Filling- Bottom Filling)	1.2×10^{-3} lb/can
Reject Cans/Can Puncture	1.6×10^{-2} lb/can
Ancillary Operations, Including Pipe Disconnects, Ethanol Storage Tanks, Compounding, Concentrate Day Tanks, Concentrate Filling and Spray Testing	9.39×10^{-5} lb/can

These emission factors are based worst-case scenario bottom filling mode, operation specific capacity and equipment design. Except for the concentrate filling and solvent flushing/washing-Spraying, which is based on USEPA's AP-42 factors.

Aerosol filing emissions = Number of cans filled x emission factor.

Rejected cans/Can Puncture = Number of cans rejected with propellant x emission factor with propellant content.

Ancillary Operations = Number of cans filled x emission factor.

8.0 GENERAL PERMIT CONDITIONS

8.1 Permit Shield

Pursuant to Section 39.5(7)(j) of the Act, the Permittee has requested and has been granted a permit shield. This permit shield provides that compliance with the conditions of this permit shall be deemed compliance with applicable requirements which were applicable as of the date the proposed permit for this source was issued, provided that either the applicable requirements are specifically identified within this permit, or the Illinois EPA, in acting on this permit application, has determined that other requirements specifically identified are not applicable to this source and this determination (or a concise summary thereof) is included in this permit.

This permit shield does not extend to applicable requirements which are promulgated after October 11, 2002 (the date of issuance of the draft permit) unless this permit has been modified to reflect such new requirements.

8.2 Applicability of Title IV Requirements (Acid Deposition Control)

This source is not an affected source under Title IV of the CAA and is not subject to requirements pursuant to Title IV of the CAA.

8.3 Emissions Trading Programs

No permit revision shall be required for increases in emissions allowed under any USEPA approved economic incentives, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for elsewhere in this permit and that are authorized by the applicable requirement [Section 39.5(7)(o)(vii) of the Act].

As of the date of issuance of this permit, there are no such economic incentive, marketable permit or emission trading programs that have been approved by USEPA.

8.4 Operational Flexibility/Anticipated Operating Scenarios

8.4.1 Changes Specifically Addressed by Permit

Physical or operational changes specifically addressed by the Conditions of this permit that have been identified as not requiring Illinois EPA notification may be implemented without prior notice to the Illinois EPA.

8.4.2 Changes Requiring Prior Notification

The Permittee is authorized to make physical or operational changes that contravene express permit terms without applying for or obtaining an amendment to this permit, provided that [Section 39.5(12)(a)(i) of the Act]:

- a. The changes do not violate applicable requirements;

- b. The changes do not contravene federally enforceable permit terms or conditions that are monitoring (including test methods), recordkeeping, reporting, or compliance certification requirements;
- c. The changes do not constitute a modification under Title I of the CAA;
- d. Emissions will not exceed the emissions allowed under this permit following implementation of the physical or operational change; and
- e. The Permittee provides written notice to the Illinois EPA, Division of Air Pollution Control, Permit Section, at least 7 days before commencement of the change. This notice shall:
 - i. Describe the physical or operational change;
 - ii. Identify the schedule for implementing the physical or operational change;
 - iii. Provide a statement of whether or not any New Source Performance Standard (NSPS) is applicable to the physical or operational change and the reason why the NSPS does or does not apply;
 - iv. Provide emission calculations which demonstrate that the physical or operational change will not result in a modification; and
 - v. Provide a certification that the physical or operational change will not result in emissions greater than authorized under the Conditions of this permit.

8.5 Testing Procedures

Tests conducted to measure composition of materials, efficiency of pollution control devices, emissions from process or control equipment, or other parameters shall be conducted using standard test methods. Documentation of the test date, conditions, methodologies, calculations, and test results shall be retained pursuant to the recordkeeping procedures of this permit. Reports of any tests conducted as required by this permit or as the result of a request by the Illinois EPA shall be submitted as specified in Condition 8.6.

8.6 Reporting Requirements

8.6.1 Monitoring Reports

If monitoring is required by any applicable requirements or conditions of this permit, a report summarizing the required monitoring results, as specified in the conditions of this permit, shall be submitted to the Air Compliance Section of the Illinois EPA every six months as follows [Section 39.5(7)(f) of the Act]:

<u>Monitoring Period</u>	<u>Report Due Date</u>
January - June	September 1
July - December	March 1

All instances of deviations from permit requirements must be clearly identified in such reports. All such reports shall be certified in accordance with Condition 9.9.

8.6.2 Test Notifications

Unless otherwise specified elsewhere in this permit, a written test plan for any test required by this permit shall be submitted to the Illinois EPA for review at least 60 days prior to the testing pursuant to Section 39.5(7)(a) of the Act. The notification shall include at a minimum:

- a. The name and identification of the affected unit(s);
- b. The person(s) who will be performing sampling and analysis and their experience with similar tests;
- c. The specific conditions under which testing will be performed, including a discussion of why these conditions will be representative of maximum emissions and the means by which the operating parameters for the source and any control equipment will be determined;
- d. The specific determination of emissions and operation which are intended to be made, including sampling and monitoring locations;
- e. The test method(s) which will be used, with the specific analysis method, if the method can be used with different analysis methods;
- f. Any minor changes in standard methodology proposed to accommodate the specific circumstances of testing, with justification; and
- g. Any proposed use of an alternative test method, with detailed justification.

8.6.3 Test Reports

Unless otherwise specified elsewhere in this permit, the results of any test required by this permit shall be submitted to the Illinois EPA within 60 days of completion of the testing. The test report shall include at a minimum [Section 39.5(7)(e)(i) of the Act]:

- a. The name and identification of the affected unit(s);

- b. The date and time of the sampling or measurements;
- c. The date any analyses were performed;
- d. The name of the company that performed the tests and/or analyses;
- e. The test and analytical methodologies used;
- f. The results of the tests including raw data, and/or analyses including sample calculations;
- g. The operating conditions at the time of the sampling or measurements; and
- h. The name of any relevant observers present including the testing company's representatives, any Illinois EPA or USEPA representatives, and the representatives of the source.

8.6.4 Reporting Addresses

- a. The following addresses should be utilized for the submittal of reports, notifications, and renewals:
 - i. Illinois EPA - Air Compliance Section
Illinois Environmental Protection Agency
Bureau of Air
Compliance Section (MC 40)
P.O. Box 19276
Springfield, Illinois 62794-9276
 - ii. Illinois EPA - Air Regional Field Office
Illinois Environmental Protection Agency
Division of Air Pollution Control
2009 Mall Street
Collinsville, Illinois 62234
 - iii. Illinois EPA - Air Permit Section
Illinois Environmental Protection Agency
Division of Air Pollution Control
Permit Section (MC 11)
P.O. Box 19506
Springfield, Illinois 62794-9506
 - iv. USEPA Region 5 - Air Branch
USEPA (AE - 17J)
Air & Radiation Division
77 West Jackson Boulevard
Chicago, Illinois 60604

- b. Unless otherwise specified in the particular provision of this permit, reports shall be sent to the Illinois EPA - Air Compliance Section with a copy sent to the Illinois EPA - Air Regional Field Office.

8.7 Obligation to Comply with Title I Requirements

Any term, condition, or requirement identified in this permit by T1, T1R, or T1N is established or revised pursuant to 35 IAC Part 203 or 40 CFR 52.21 ("Title I provisions") and incorporated into this permit pursuant to both Section 39.5 and Title I provisions. Notwithstanding the expiration date on the first page of this permit, the Title I conditions remain in effect pursuant to Title I provisions until the Illinois EPA deletes or revises them in accordance with Title I procedures.

9.0 STANDARD PERMIT CONDITIONS

9.1 Effect of Permit

9.1.1 The issuance of this permit does not release the Permittee from compliance with State and Federal regulations which are part of the Illinois State Implementation Plan, as well as with other applicable statutes and regulations of the United States or the State of Illinois or applicable ordinances, except as specifically stated in this permit and as allowed by law and rule [Section 39.5(7)(j)(iv) of the Act].

9.1.2 In particular, this permit does not alter or affect the following:

- a. The provisions of Section 303 (emergency powers) of the CAA, including USEPA's authority under that Section;
- b. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;
- c. The applicable requirements of the acid rain program consistent with Section 408(a) of the CAA; and
- d. The ability of USEPA to obtain information from a source pursuant to Section 114 (inspections, monitoring, and entry) of the CAA.

9.1.3 Notwithstanding the conditions of this permit specifying compliance practices for applicable requirements, any person (including the Permittee) may also use other credible evidence to establish compliance or noncompliance with applicable requirements.

9.2 General Obligations of Permittee

9.2.1 Duty to Comply

The Permittee must comply with all terms and conditions of this permit. Any permit noncompliance constitutes a violation of the CAA and the Act, and is grounds for any or all of the following: enforcement action, permit termination, revocation and reissuance, modification, or denial of a permit renewal application [Section 39.5(7)(o)(i) of the Act].

The Permittee shall meet applicable requirements that become effective during the permit term in a timely manner unless an alternate schedule for compliance with the applicable requirement is established.

9.2.2 Duty to Maintain Equipment

The Permittee shall maintain all equipment covered under this permit in such a manner that the performance or operation of such equipment shall not cause a violation of applicable requirements.

9.2.3 Duty to Cease Operation

No person shall cause, threaten or allow the continued operation of any emission unit during malfunction or breakdown of the emission unit or related air pollution control equipment if such operation would cause a violation of an applicable emission standard, regulatory requirement, ambient air quality standard or permit limitation unless such malfunction or breakdown is allowed by a permit condition [Section 39.5(6)(c) of the Act].

9.2.4 Disposal Operations

The source shall be operated in such a manner that the disposal of air contaminants collected by the equipment operations, or activities shall not cause a violation of the Act or regulations promulgated thereunder.

9.2.5 Duty to Pay Fees

The Permittee must pay fees to the Illinois EPA consistent with the fee schedule approved pursuant to Section 39.5(18) of the Act, and submit any information relevant thereto [Section 39.5(7)(o)(vi) of the Act]. The check should be payable to "Treasurer, State of Illinois" and sent to: Fiscal Services Section, Illinois Environmental Protection Agency, P.O. Box 19276, Springfield, Illinois 62794-9276.

9.3 Obligation to Allow Illinois EPA Surveillance

Upon presentation of proper credentials and other documents, the Permittee shall allow the Illinois EPA, or an authorized representative to perform the following [Section 39.5(7)(a) and (p)(ii) of the Act and 415 ILCS 5/4]:

- a. Enter upon the Permittee's premises where an actual or potential emission unit is located; where any regulated equipment, operation, or activity is located or where records must be kept under the conditions of this permit;
- b. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- c. Inspect during hours of operation any sources, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;

- d. Sample or monitor any substances or parameters at any location:
 - i. At reasonable times, for the purposes of assuring permit compliance; or
 - ii. As otherwise authorized by the CAA, or the Act.
- e. Obtain and remove samples of any discharge or emission of pollutants authorized by this permit; and
- f. Enter and utilize any photographic, recording, testing, monitoring, or other equipment for the purposes of preserving, testing, monitoring, or recording any activity, discharge or emission at the source authorized by this permit.

9.4 Obligation to Comply with Other Requirements

The issuance of this permit does not release the Permittee from applicable State and Federal laws and regulations, and applicable local ordinances addressing subjects other than air pollution control.

9.5 Liability

9.5.1 Title

This permit shall not be considered as in any manner affecting the title of the premises upon which the permitted source is located.

9.5.2 Liability of Permittee

This permit does not release the Permittee from any liability for damage to person or property caused by or resulting from the construction, maintenance, or operation of the sources.

9.5.3 Structural Stability

This permit does not take into consideration or attest to the structural stability of any unit or part of the source.

9.5.4 Illinois EPA Liability

This permit in no manner implies or suggests that the Illinois EPA (or its officers, agents or employees) assumes any liability, directly or indirectly, for any loss due to damage, installation, maintenance, or operation of the source.

9.5.5 Property Rights

This permit does not convey any property rights of any sort, or any exclusive privilege [Section 39.5(7) (o) (iv) of the Act].

9.6 Recordkeeping

9.6.1 Control Equipment Maintenance Records

A maintenance record shall be kept on the premises for each item of air pollution control equipment. As a minimum, this record shall show the dates of performance and nature of preventative maintenance activities.

9.6.2 Records of Changes in Operation

A record shall be kept describing changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under this permit, and the emissions resulting from those changes [Section 39.5(12) (b) (iv) of the Act].

9.6.3 Retention of Records

- a. Records of all monitoring data and support information shall be retained for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records, original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit [Section 39.5(7) (e) (ii) of the Act].
- b. Other records required by this permit shall be retained for a period of at least 5 years from the date of entry unless a longer period is specified by a particular permit provision.

9.7 Annual Emissions Report

The Permittee shall submit an annual emissions report to the Illinois EPA, Compliance Section no later than May 1 of the following year, as required by 35 IAC Part 254.

9.8 Requirements for Compliance Certification

Pursuant to Section 39.5(7) (p) (v) of the Act, the Permittee shall submit annual compliance certifications. The compliance certifications shall be submitted no later than May 1 or more frequently as specified in the applicable requirements or by permit condition. The compliance certifications shall be

submitted to the Air Compliance Section, Air Regional Field Office, and USEPA Region 5 - Air Branch. The addresses for the submittal of the compliance certifications are provided in Condition 8.6.4 of this permit.

- a. The certification shall include the identification of each term or condition of this permit that is the basis of the certification; the compliance status; whether compliance was continuous or intermittent; the method(s) used for determining the compliance status of the source, both currently and over the reporting period consistent with the conditions of this permit.
- b. All compliance certifications shall be submitted to USEPA Region 5 in Chicago as well as to the Illinois EPA.
- c. All compliance reports required to be submitted shall include a certification in accordance with Condition 9.9.

9.9 Certification

Any document (including reports) required to be submitted by this permit shall contain a certification by a responsible official of the Permittee that meets the requirements of Section 39.5(5) of the Act [Section 39.5(7)(p)(i) of the Act]. An example Certification by a Responsible Official is included as an attachment to this permit.

9.10 Defense to Enforcement Actions

9.10.1 Need to Halt or Reduce Activity Not a Defense

It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit [Section 39.5(7)(o)(ii) of the Act].

9.10.2 Emergency Provision

- a. An emergency shall be an affirmative defense to an action brought for noncompliance with the technology-based emission limitations under this permit if the following conditions are met through properly signed, contemporaneous operating logs, or other relevant evidence:
 - i. An emergency occurred as provided in Section 39.5(7)(k) of the Act and the Permittee can identify the cause(s) of the emergency. Normally, an act of God such as lightning or flood is considered an emergency;

- ii. The permitted source was at the time being properly operated;
 - iii. The Permittee submitted notice of the emergency to the Illinois EPA within two working days of the time when emission limitations were exceeded due to the emergency. This notice must contain a detailed description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and
 - iv. During the period of the emergency the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission limitations, standards, or regulations in this permit.
- b. This provision is in addition to any emergency or upset provision contained in any applicable requirement. This provision does not relieve a Permittee of any reporting obligations under existing federal or state laws or regulations.

9.11 Permanent Shutdown

This permit only covers emission units and control equipment while physically present at the indicated source location(s). Unless this permit specifically provides for equipment relocation, this permit is void for the operation or activity of any item of equipment on the date it is removed from the permitted location(s) or permanently shut down. This permit expires if all equipment is removed from the permitted location(s), notwithstanding the expiration date specified on this permit.

9.12 Reopening and Reissuing Permit for Cause

9.12.1 Permit Actions

This permit may be modified, reopened, and reissued, for cause pursuant to Section 39.5(15) of the Act. The filing of a request by the Permittee for a permit modification, revocation, and reissuance, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition [Section 39.5(7) (o) (iii) of the Act].

9.12.2 Reopening and Revision

This permit must be reopened and revised if any of the following occur [Section 39.5(15) (a) of the Act]:

- a. Additional requirements become applicable to the equipment covered by this permit and three or more years remain before expiration of this permit;
- b. Additional requirements become applicable to an affected source for acid deposition under the acid rain program;
- c. The Illinois EPA or USEPA determines that this permit contains a material mistake or inaccurate statement when establishing the emission standards or limitations, or other terms or conditions of this permit; and
- d. The Illinois EPA or USEPA determines that this permit must be revised to ensure compliance with the applicable requirements of the Act.

9.12.3 Inaccurate Application

The Illinois EPA has issued this permit based upon the information submitted by the Permittee in the permit application. Any misinformation, false statement or misrepresentation in the application shall be grounds for revocation under Section 39.5(15) (b) of the Act.

9.12.4 Duty to Provide Information

The Permittee shall furnish to the Illinois EPA, within a reasonable time specified by the Illinois EPA any information that the Illinois EPA may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to the Illinois EPA copies of records required to be kept by this permit, or for information claimed to be confidential, the Permittee may furnish such records directly to USEPA along with a claim of confidentiality [Section 39.5(7) (o) (v) of the Act].

9.13 Severability Clause

The provisions of this permit are severable, and should any one or more be determined to be illegal or unenforceable, the validity of the other provisions shall not be affected. The rights and obligations of the Permittee shall be construed and enforced as if this permit did not contain the particular provisions held to be invalid and the applicable requirements underlying these provisions shall remain in force [Section 39.5(7) (i) of the Act].

9.14 Permit Expiration and Renewal

The right to operate terminates on the expiration date unless the Permittee has submitted a timely and complete renewal application. For a renewal to be timely it must be submitted no later than 9 and no sooner than 12 months prior to expiration. The equipment may continue to operate during the renewal period until final action is taken by the Illinois EPA, in accordance with the original permit conditions [Section 39.5(5)(1), (n), and (o) of the Act].

10.0 ATTACHMENTS

The following permits and attachments contain applicable requirements to this source and are an integral part of this permit. The permit conditions contained in these attachments should be thoroughly reviewed and complied with, including all emission limitations, monitoring, recordkeeping and reporting. Any requirements these permits and attachments that conflict with those requirements found in Sections 3 through 9 are superseded by those found in Sections 3 through 9.

10.1 Attachment 1 - State Construction and Operating Permits

10.2 Attachment 2 Emissions of Particulate Matter from New Process Emission Units

10.2.1 Process Emission Units For Which Construction or Modification Commenced On or After April 14, 1972

- a. Except as further provided in this Part, no person shall cause or allow the emission of particulate matter into the atmosphere in any one hour period from any new process emission unit which, either alone or in combination with the emission of particulate matter from all other similar process emission units for which construction or modification commenced on or after April 14, 1972, at a source or premises, exceeds the allowable emission rates specified in subsection (c) of this Section.
- b. Interpolated and extrapolated values of the data in subsection (c) of this Section shall be determined by using the equation:

$$E = A (P)^B$$

Where:

P = Process weight rate; and
E = Allowable emission rate; and,

- i. Up to process weight rates of 408 Mg/hr (450 T/hr):

	Metric	English
P	Mg/hr	T/hr
E	kg/hr	lbs/hr
A	1.214	2.54
B	0.534	0.534

- ii. For process weight rate greater than or equal to 408 Mg/hr (450 T/hr):

	Metric	English
P	Mg/hr	T/hr
E	kg/hr	lbs/hr
A	11.42	24.8
B	0.16	0.16

c. Limits for Process Emission Units For Which
Construction or Modification Commenced On or After
April 14, 1972.

Metric		English	
P	E	P	E
Mg/hr	kg/hr	T/hr	lbs/hr
0.05	0.25	0.05	0.55
0.1	0.29	0.10	0.77
0.2	0.42	0.20	1.10
0.3	0.64	0.30	1.35
0.4	0.74	0.40	1.58
0.5	0.84	0.50	1.75
0.7	1.00	0.75	2.40
0.9	1.15	1.00	2.60
1.8	1.66	2.00	3.70
2.7	2.1	3.00	4.60
3.6	2.4	4.00	5.15
4.5	2.7	5.00	6.00
9.	3.9	10.00	8.70
3.	4.8	15.00	10.80
18.	5.7	20.00	12.50
23.	6.5	25.00	14.00
27.	7.1	30.00	15.60
32.	7.7	35.00	17.00
36.	8.2	40.00	18.20
41.	8.8	45.00	19.20
45.	9.3	50.00	20.50
90.	13.4	100.00	29.50
140.	17.0	150.00	37.00
180.	19.4	200.00	43.00
230.	22.	250.00	48.50
270.	24.	300.00	53.00
320.	26.	350.00	58.00
360.	28.	400.00	62.00
408.	30.1	450.00	66.00
454.	30.4	500.00	67.00

10.3 Attachment 3 - Example Certification by a Responsible Official

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Signature: _____

Name: _____

Official Title: _____

Telephone No.: _____

Date Signed: _____

10.4 Attachment 4 - Guidance on Revising This Permit

The Permittee must submit an application to the Illinois EPA using the appropriate revision classification in accordance with Sections 39.5(13) and (14) of the Act and 35 IAC 270.302. Specifically, there are currently three classifications for revisions to a CAAPP permit. These are:

1. Administrative Permit Amendment;
2. Minor Permit Modification; and
3. Significant Permit Modification.

The Permittee must determine, request, and submit the necessary information to allow the Illinois EPA to use the appropriate procedure to revise the CAAPP permit. A brief explanation of each of these classifications follows.

1. Administrative Permit Amendment

- Corrects typographical errors;
- Identifies a change in the name, address, or phone number of any person identified in the permit, or provides a similar minor administrative change at the source;
- Requires more frequent monitoring or reporting by the Permittee;
- Allows for a change in ownership or operational control of the source where no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage, and liability between the current and new Permittees has been submitted to the Illinois EPA. This shall be handled by completing form 272-CAAPP, REQUEST FOR OWNERSHIP CHANGE FOR CAAPP PERMIT; or
- Incorporates into the CAAPP permit a construction permit, provided the conditions of the construction permit meet the requirements for the issuance of CAAPP permits.

2. Minor Permit Modification

- Do not violate any applicable requirement;
- Do not involve significant changes to existing monitoring, reporting, or recordkeeping requirements in the permit;

- Do not require a case-by-case determination of an emission limitation or other standard, or a source-specific determination of ambient impacts, or a visibility or increment analysis;
- Do not seek to establish or change a permit term or condition for which there is no corresponding underlying requirement and which avoids an applicable requirement to which the source would otherwise be subject. Such terms and conditions include:
 - A federally enforceable emissions cap assumed to avoid classification as a modification under any provision of Title I of the CAA; and
 - An alternative emissions limit approved pursuant to regulations promulgated under Section 112(i)(5) of the CAA.
- Are not modifications under any provision of Title I of the CAA;
- Are not required to be processed as a significant permit modification; and
- Modifications involving the use of economic incentives, marketable permits, emissions trading, and other similar approaches.

An application for a minor permit modification shall include the following:

- A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs;
- The source's suggested draft permit/conditions;
- Certification by a responsible official that the proposed modification meets the criteria for use of minor permit modification procedures and a request that such procedures be used; and
- Information as contained on form 271-CAAPP, MINOR PERMIT MODIFICATION FOR CAAPP PERMIT for the Illinois EPA to use to notify USEPA and affected States.

3. Significant Permit Modification

- Applications that do not qualify as either minor permit modifications or as administrative permit amendments;

- Applications requesting a significant change in existing monitoring permit terms or conditions;
- Applications requesting a relaxation of reporting or recordkeeping requirements; and
- Cases in which, in the judgment of the Illinois EPA, action on an application for modification would require decisions to be made on technically complex issues.

An application for a significant permit modification shall include the following:

- A detailed description of the proposed change(s), including all physical changes to equipment, changes in the method of operation, changes in emissions of each pollutant, and any new applicable requirements which will apply as a result of the proposed change. Note that the Permittee need only submit revised forms for equipment and operations that will be modified.

The Illinois EPA requires the information on the following appropriate forms to be submitted in accordance with the proper classification:

- Form 273-CAAPP, REQUEST FOR ADMINISTRATIVE PERMIT AMENDMENT FOR CAAPP PERMIT; or
- Form 271-CAAPP, MINOR PERMIT MODIFICATION FOR CAAPP PERMIT; or
- Form 200-CAAPP, APPLICATION FOR CAAPP PERMIT (for significant modification).

Application forms can be obtained from the Illinois EPA website at <http://www.epa.state.il.us/air/forms>.

Note that the request to revise the permit must be certified for truth, accuracy, and completeness by a responsible official.

Note that failure to submit the required information may require the Illinois EPA to deny the application. The Illinois EPA reserves the right to require that additional information be submitted as needed to evaluate or take final action on applications pursuant to Section 39.5(5)(g) of the Act and 35 IAC 270.305.



Illinois Environmental Protection Agency
 Division Of Air Pollution Control -- Permit Section
 P.O. Box 19506
 Springfield, Illinois 62794-9506

Application For Construction Permit (For CAAPP Sources Only)	For Illinois EPA use only
	I.D. number:
	Permit number:
Date received:	

This form is to be used by CAAPP sources to supply information necessary to obtain a construction permit. Please attach other necessary information and completed CAAPP forms regarding this construction/modification project.

Source Information		
1. Source name:		
2. Source street address:		
3. City:	4. Zip code:	
5. Is the source located within city limits? <input type="checkbox"/> Yes <input type="checkbox"/> No		
6. Township name:	7. County:	8. I.D. number:

Owner Information		
9. Name:		
10. Address:		
11. City:	12. State:	13. Zip code:

Operator Information (if different from owner)		
14. Name		
15. Address:		
16. City:	17. State:	18. Zip code:

Applicant Information	
19. Who is the applicant? <input type="checkbox"/> Owner <input type="checkbox"/> Operator	20. All correspondence to: (check one) <input type="checkbox"/> Owner <input type="checkbox"/> Operator <input type="checkbox"/> Source
21. Attention name and/or title for written correspondence:	
22. Technical contact person for application:	23. Contact person's telephone number:

This Agency is authorized to require and you must disclose this information under 415 ILCS 5/39. Failure to do so could result in the application being denied and penalties under 415 ILCS 5 et seq. It is not necessary to use this form in providing this information. This form has been approved by the forms management center.

Summary Of Application Contents	
<p>24. Does the application address whether the proposed project would constitute a new major source or major modification under each of the following programs:</p> <p>a) Non-attainment New Source Review – 35 IAC Part 203; b) Prevention of Significant Deterioration (PSD) – 40 CFR 52.21; c) Hazardous Air Pollutants: Regulations Governing Constructed or Reconstructed Major Sources – 40 CFR Part 63?</p>	<input type="checkbox"/> Yes <input type="checkbox"/> No
<p>25. Does the application identify and address all applicable emissions standards, including those found in the following:</p> <p>a) Board Emission Standards – 35 IAC Chapter I, Subtitle B; b) Federal New Source Performance Standards – 40 CFR Part 60; c) Federal Standards for Hazardous Air Pollutants – 40 CFR Parts 61 and 63?</p>	<input type="checkbox"/> Yes <input type="checkbox"/> No
<p>26. Does the application include a process flow diagram(s) showing all emission units and control equipment, and their relationship, for which a permit is being sought?</p>	<input type="checkbox"/> Yes <input type="checkbox"/> No
<p>27. Does the application include a complete process description for the emission units and control equipment for which a permit is being sought?</p>	<input type="checkbox"/> Yes <input type="checkbox"/> No
<p>28. Does the application include the information as contained in completed CAAPP forms for all appropriate emission units and air pollution control equipment, listing all applicable requirements and proposed exemptions from otherwise applicable requirements, and identifying and describing any outstanding legal actions by either the USEPA or the Illinois EPA? Note: The use of "APC" application forms is not appropriate for applications for CAAPP sources. CAAPP forms should be used to supply information.</p>	<input type="checkbox"/> Yes <input type="checkbox"/> No
<p>29. If the application contains TRADE SECRET information, has such information been properly marked and claimed, and have two separate copies of the application suitable for public inspection and notice been submitted, in accordance with applicable rules and regulations?</p>	<input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Not Applicable, No TRADE SECRET information in this application

Note 1: Answering "No" to any of the above may result in the application being deemed incomplete.

Signature Block	
<p>This certification must be signed by a responsible official. Applications without a signed certification will be returned as incomplete.</p>	
<p>30. I certify under penalty of law that, based on information and belief formed after reasonable inquiry, the statements and information contained in this application are true, accurate and complete. Authorized Signature:</p>	
<p>BY: _____</p> <p style="text-align: center;">AUTHORIZED SIGNATURE</p> <p>_____</p> <p style="text-align: center;">TYPED OR PRINTED NAME OF SIGNATORY</p>	<p>_____</p> <p style="text-align: center;">TITLE OF SIGNATORY</p> <p>_____/_____/_____</p> <p style="text-align: center;">DATE</p>

Note 2: An operating permit for the construction/modification permitted in a construction permit must be obtained by applying for the appropriate revision to the source's CAAPP permit, if necessary.

10.6 Attachment 6 - Guidance on Renewing This Permit

Timeliness - Pursuant to Section 39.5(5)(n) of the Act and 35 IAC 270.301(d), a source must submit to the Illinois EPA a complete CAAPP application for the renewal of a CAAPP permit not later than 9 months before the date of permit expiration of the existing CAAPP permit in order for the submittal to be deemed timely. Note that the Illinois EPA typically sends out renewal notices approximately 18 months prior to the expiration of the CAAPP permit.

The CAAPP application must provide all of the following information in order for the renewal CAAPP application to be deemed complete by the Illinois EPA:

1. A completed renewal application form 200-CAAPP, APPLICATION FOR CAAPP PERMIT.
2. A completed compliance plan form 293-CAAPP, COMPLIANCE PLAN/SCHEDULE OF COMPLIANCE FOR CAAPP PERMIT.
3. A completed compliance certification form 296-CAAPP, COMPLIANCE CERTIFICATION, signed by the responsible official.
4. Any applicable requirements that became effective during the term of the permit and that were not included in the permit as a reopening or permit revision.
5. If this is the first time this permit is being renewed and this source has not yet addressed CAM, the application should contain the information on form 464-CAAPP, COMPLIANCE ASSURANCE MONITORING (CAM) PLAN.
6. Information addressing any outstanding transfer agreement pursuant to the ERMS.
7. a. If operations of an emission unit or group of emission units remain unchanged and are accurately depicted in previous submittals, the application may contain a letter signed by a responsible official that requests incorporation by reference of existing information previously submitted and on file with the Illinois EPA. This letter must also include a statement that information incorporated by reference is also being certified for truth and accuracy by the responsible official's signing of the form 200-CAAPP, APPLICATION FOR CAAPP PERMIT and the form 296-CAAPP, COMPLIANCE CERTIFICATION. The boxes should be marked yes on form 200-CAAPP,

APPLICATION FOR CAAPP PERMIT, as existing information is being incorporated by reference.

- b. If portions of current operations are not as described in previous submittals, then in addition to the information above for operations that remain unchanged, the application must contain the necessary information on all changes, e.g., discussion of changes, new or revised CAAPP forms, and a revised fee form 292-CAAPP, FEE DETERMINATION FOR CAAPP PERMIT, if necessary.
8. Information about all off-permit changes that were not prohibited or addressed by the permit to occur without a permit revision and the information must be sufficient to identify all applicable requirements, including monitoring, recordkeeping, and reporting requirements, for such changes.
9. Information about all changes made under 40 CFR 70.4(b)(12)(i) and (ii) that require a 7-day notification prior to the change without requiring a permit revision.

The Illinois EPA will review all applications for completeness and timeliness. If the renewal application is deemed both timely and complete, the source shall continue to operate in accordance with the terms and conditions of its CAAPP permit until final action is taken on the renewal application.

Notwithstanding the completeness determination, the Illinois EPA may request additional information necessary to evaluate or take final action on the CAAPP renewal application. If such additional information affects your allowable emission limits, a revised form 292-CAAPP, FEE DETERMINATION FOR CAAPP PERMIT must be submitted with the requested information. The failure to submit to the Illinois EPA the requested information within the time frame specified by the Illinois EPA, may force the Illinois EPA to deny your CAAPP renewal application pursuant to Section 39.5 of the Act.

Application forms may be obtained from the Illinois EPA website at <http://www.epa.state.il.us/air/forms.html>.

If you have any questions regarding this matter, please contact a permit analyst at 217/782-2113.

Mail renewal applications to:

Illinois Environmental Protection Agency
Division of Air Pollution Control
Permit Section (MC 11)

P.O. Box 19506
Springfield, Illinois 62794-9506