

217/782-2113

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT -- REVISED

PERMITTEE

Fleming-Potter Company, Inc.
Attn: Edward Ward, Jr.
1114 South-West Adams Street
Peoria, Illinois 61602

Application No.: 73070206
Applicant's Designation:
Subject: Printing Facility
Date Issued:
Location: 1114 South-West Adams Street, Peoria

I.D. No.: 143065ACD
Date Received: October 22, 2002
Expiration Date: March 13, 2006

This Permit is hereby granted to the above-designated Permittee to OPERATE emission source(s) and/or air pollution control equipment consisting of four lithographic printing presses/coaters and two flexographic printing presses/coaters pursuant to the above-referenced application. This Permit is subject to standard conditions attached hereto and the following special condition(s):

- 1a. This federally enforceable state operating permit is issued to limit the emissions of air pollutants from the source to less than major source thresholds (i.e., 100 tons/year for volatile organic material (VOM), 10 tons/year for a single hazardous air pollutant (HAP) and 25 tons/year for totaled HAP). As a result, the source is excluded from the requirement to obtain a Clean Air Act Permit Program (CAAPP) permit. The maximum emissions of this source, as limited by the conditions of this permit, are described in Attachment A.
- b. Prior to issuance, a draft of this permit has undergone a public notice and comment period.
- c. This permit supersedes all operating permits for this location.
2. Operation and emissions of the six printing presses/coaters (combined) shall not exceed the following limits:

<u>Material</u>	<u>Material Usage</u>		<u>VOM content</u>	<u>VOM Emissions</u>	
	<u>(Ton/Mo)</u>	<u>(Ton/Yr)</u>	<u>(Weight %)</u>	<u>(Ton/Mo)</u>	<u>(Ton/Yr)</u>
UV-cured Ink and Coating	22.5	225.0	2.5	0.6	5.6
Conventional Inks	5.0	50.0	40.0	0.1	1.0
Adhesive (Gum)	130.0	1300.0	1.0	1.3	13.0
Coating	15.0	150.0	3.0	0.5	4.5
Cleaning Solvent	2.0	19.5	100.0	2.0	19.5
Isopropyl Alcohol	4.5	45.0	100.0	4.5	45.0
Fountain Solution 1	0.1	1.2	100.0	0.1	1.2
Fountain Solution 2	0.6	6.0	12.5	0.08	0.8
				<u>Total</u>	<u>90.6</u>

These limits define the potential emissions of VOM and HAPs and are based on the maximum production rate, the highest VOM content of materials used and 95% retention factor for conventional inks. Compliance with annual limits shall be determined from the sum of data for the current month plus the preceding 11 months.

3. The emissions of HAPs as listed in Section 112(b) of the Clean Air Act shall not equal or exceed 10 tons per year of any single HAP or 25 tons per year of any combination of such HAPs, or such lesser quantity as USEPA may establish by rule which would require the Permittee to obtain a Clean Air Act Permit Program permit from the Illinois EPA. As a result of this condition, this permit is issued based on the emissions of any HAP from this source not triggering the requirement to obtain a Clean Air Act Permit Program permit from the Illinois EPA.
4. The Permittee shall maintain monthly records of the following items:
 - a. The names and amounts of inks, coatings and solvents used (ton/mo, ton/yr) and their VOM and HAP content (wt. %);
 - b. VOM and HAP emissions calculations (ton/mo, ton/yr).
5. All records and logs required by this permit shall be retained at a readily accessible location at the source for at least three years from the date of entry and shall be made available for inspection and copying by the Illinois EPA and USEPA upon request. Any records retained in an electronic format (e.g., computer) shall be capable of being retrieved and printed on paper during normal source office hours so as to be able to respond to the Illinois EPA or USEPA request for records during the course of a source inspection.
6. If there is an exceedance of the requirements of this permit, as determined by the record required by this permit, the Permittee shall submit a report to the Illinois EPA's Compliance Section in Springfield, Illinois within 30 days after the exceedance. The report shall include the emissions released, a copy of the relevant records, and a description of the exceedance or violation, and efforts to reduce emissions and future occurrences.
7. The Permittee shall submit the following additional information with the Annual Emission Report, due May 1st of each year: annual ink and solvent usage (gal/yr) from the prior calendar year.
8. Two (2) copies of required reports and notifications concerning equipment operation or repairs, performance testing or a continuous monitoring system shall be sent to:

Illinois Environmental Protection Agency
Division of Air Pollution Control
Compliance Section (#40)
P.O. Box 1927
Springfield, Illinois 62794-9276

and one (1) copy shall be sent to the Illinois EPA's regional office at the following address unless otherwise indicated:

Illinois Environmental Protection Agency
Division of Air Pollution Control
5415 North University
Peoria, Illinois 61614

It should be noted that this permit has been revised to include operation of one lithographic and two flexographic printing presses described in construction permit 02100049.

If you have any questions on this, please call Valeriy Brodsky at 217/782-2113.

Donald E. Sutton, P.E.
Manager, Permit Section
Division of Air Pollution Control

DES:VJB

cc: Illinois EPA, FOS Region 2
Illinois EPA, Compliance Section
Lotus Notes

Attachment A - Emissions Summary

This attachment provides a summary of the maximum emission from the Printing Facility operating in compliance with the requirements of this federally enforceable permit. In preparing this summary, the Illinois EPA used the annual operating scenario which results in maximum emissions from such a plant. This is a usage of 425 tons of inks and coatings, 1,300 tons of water-based adhesive and 71.7 tons of solvents per year. The resulting maximum emissions from subject emission units are well below the levels, e.g., 100 tons per year of VOM, 10 tons/year for a single HAP and 25 tons/year for totaled HAP, at which these units would be considered a major source for purposes of the Clean Air Act Permit Program. Actual emissions from these units will be less than predicted in this summary to the extent that material is handled, and control measures are more effective than required in this permit.

1. Operation and emissions of the six lithographic printing presses/coaters (combined) shall not exceed the following limits:

<u>Material</u>	<u>Material Usage</u>		<u>VOM content</u>	<u>VOM Emissions</u>	
	<u>(Ton/Mo)</u>	<u>(Ton/Yr)</u>	<u>(Weight %)</u>	<u>(Ton/Mo)</u>	<u>(Ton/Yr)</u>
UV-cured Ink and Coating	22.5	225.0	2.5	0.6	5.6
Conventional Inks	5.0	50.0	40.0	0.1	1.0
Adhesive (Gum)	130.0	1300.0	1.0	1.3	13.0
Coating	15.0	150.0	3.0	0.5	4.5
Cleaning Solvent	2.0	19.5	100.0	2.0	19.5
Isopropyl Alcohol	4.5	45.0	100.0	4.5	45.0
Fountain Solution 1	0.1	1.2	100.0	0.1	1.2
Fountain Solution 2	0.6	6.0	12.5	0.08	0.8
				<u>Total</u>	<u>90.6</u>

2. The emissions of HAPs as listed in Section 112(b) of the Clean Air Act shall not equal or exceed 10 tons per year of any single HAP or 25 tons per year of any combination of such HAPs, or such lesser quantity as USEPA may establish by rule which would require the Permittee to obtain a Clean Air Act Permit Program permit from the Illinois EPA. As a result of this condition, this permit is issued based on the emissions of any HAP from this source not triggering the requirement to obtain a Clean Air Act Permit Program permit from the Illinois EPA.

DES:VJB