

217/782-2113

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT - REVISED

PERMITTEE

United Distillers Manufacturing, Inc.  
Attn: Timothy A. Murray  
901 West 143rd Street  
Plainfield, Illinois 60544

Application No.: 73032482                      I.D. No.: 197080AAC  
Applicant's Designation: DSPIL-9002        Date Received: January 28, 2002  
Subject: Distilled Spirits and Malt Beverage Plant  
Date Issued: April 25, 2002                Expiration Date: May 15, 2006  
Location: 901 West 143rd Street, Plainfield

This permit is hereby granted to the above-designated Permittee to OPERATE emission source(s) and/or air pollution control equipment consisting of a malt beverage line (4 outside storage tanks, 2 premix tanks, 4 bottling tanks, and filling operations) and a distilled spirits plant (gin processing line, vodka processing line and Smirnoff processing line), one natural gas fired water heater, and two natural gas fired boilers pursuant to the above-referenced application. This Permit is subject to standard conditions attached hereto and the following special condition(s)

- 1a. This federally enforceable state operating permit is issued to limit the emissions of air pollutants from the source to less than major source thresholds (i.e., volatile organic material (VOM) to less than 25 tons per year). As a result the source is excluded from the requirement to obtain a Clean Air Act Permit Program (CAAPP) permit. The maximum emissions of this source, as limited by the conditions of this permit, are described in Attachment A.
- b. Prior to issuance, a draft of this permit has undergone a public notice and comment period.
- c. This permit supersedes all operating permits issued for this location.
- 2a. Operation and emissions of the distilled spirits plant, malt beverage line and boilers shall not exceed the following limits:

i. Distilled Spirits Plant:

Production		VOM Emission Factor (Lb/1000 Gallons)	VOM Emissions	
(Gal/mo)	(Gal/Yr)		(Ton/Mo)	(Ton/Yr)
2,675,950	26,759,500	1.54	2.06	20.6

ii. Malt Beverage Line:

Production		VOM Emission Factor (Lb/1000 Gallons)	VOM Emissions	
(Gal/mo)	(Gal/Yr)		(Ton/Mo)	(Ton/Yr)
5,030,000	50,300,000	0.14	0.35	3.5

iii. Fuel Combustion:

<u>Natural Gas Fuel Usage (Therms/Year)</u>	<u>Activity</u>	<u>Pollutant</u>	<u>Emission Rate (Lb/mmscf)</u>	<u>Emissions (Tons/Yr)</u>
780,000	(2) 21.75 mmBtu/hr Boilers and (1) 1.95 mmBtu/Hr Water Heater	NO <sub>x</sub>	100	3.9
		CO	84	3.3
		PM	7.6	0.3
		VOM	5.5	0.3
		SO <sub>2</sub>	0.6	0.1

- b. These limits define the potential emissions of the distilled spirits and malt beverage operations, and are based on the actual emissions determined from maximum permitted production capacity and standard emission factors.
- c. Compliance with annual limits shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months.
- 3a. This permit is issued, based upon the addition of a malt beverage line without any increase in emissions of VOM to the atmosphere.
- b. As a consequence of the conditions of this permit, the malt beverage line does not constitute a new major source or major modification subject to 35 Ill. Adm. Code 203.
- c. This permit contains the federally enforceable conditions from construction permit 02010061. The conditions in this permit effectively limit the potential emissions of air pollutants from the source to less than major source thresholds (i.e., Volatile Organic Material (VOM) to less than 25 tons per year). As a result, the source is excluded from the requirements to obtain a Clean Air Act Permit Program (CAAPP) permit.
- 4. The Permittee shall maintain monthly records of the following items:
  - a. Distilled Spirits finished product production (gallons/month and gallons/year);
  - b. Malt Beverage finished product production (gallons/month and gallons/year); and
  - c. Natural gas usage converted into Therms of fuel (therms/month and therms/year).
- 5. All records and logs required by this permit shall be retained at a readily accessible location at the source for at least three years from the date of entry and shall be made available for inspection and copying by the Illinois EPA or USEPA upon request. Any records retained in an electronic format (e.g., computer) shall be capable of being retrieved and printed on paper during normal source office hours so as to be able to respond to an Illinois EPA or USEPA request for records during the course of a source inspection.

6. If there is an exceedance of the requirements of this permit as determined by the records required by this permit, the Permittee shall submit a report to the Illinois EPA's Compliance Section in Springfield, Illinois within 30 days after the exceedance. The report shall include the emissions released in accordance with the recordkeeping requirements, a copy of the relevant records, and a description of the exceedance or violation and efforts to reduce emissions and future occurrences.
7. The Permittee shall submit the following additional information with the Annual Emissions Report, due May 1st of each year:
  - a. Distilled Spirits finished product production (gallons/year);
  - b. Malt Beverage finished product production (gallons/year); and
  - c. Natural gas fuel usage (therms).
8. Two (2) copies of required reports and notifications concerning equipment operation or repairs, performance testing or a continuous monitoring system shall be sent to:

Illinois Environmental Protection Agency  
Division of Air Pollution Control  
Compliance Section (#40)  
P.O. Box 19276  
Springfield, Illinois 62794-9276

and one (1) copy shall be sent to the Illinois EPA's regional office at the following address unless otherwise indicated:

Illinois Environmental Protection Agency  
Division of Air Pollution Control  
9511 West Harrison  
Des Plaines, Illinois 60016

Please note that this permit is revised to include the malt beverage line as described in construction permit 02010061.

If you have any questions on this permit, please call John Blazis at 217/782-2113.

Donald E. Sutton, P.E.  
Manager, Permit Section  
Division of Air Pollution Control

DES:JPB:jar

cc: Illinois EPA, FOS Region 1  
Illinois EPA, Compliance Section  
Lotus Notes

Attachment A - Emission Summary

This attachment provides a summary of the maximum emissions from the liquid blending and bottling source operating in compliance with the requirements of this federally enforceable permit. In preparing this summary, the Illinois EPA used the annual operating scenario that results in maximum emissions from such a plant. The resulting maximum emissions are well below the levels, i.e., 25 tons per year of VOM, at which this source would be considered a major source for purposes of the Clean Air Act Permit Program. Actual emissions from this source will be less than predicted in this summary to the extent that less material is handled, less proof gallons are used, less fuel is combusted and control measures are more effective than required in this permit.

1. Distilled Spirits Plant:

Production		VOM Emission Factor (Lb/1000 Gallons)	VOM Emissions	
(Gal/mo)	(Gal/Yr)		(Ton/Mo)	(Ton/Yr)
2,675,950	26,759,500	1.54	2.06	20.6

2. Malt Beverage Line:

Production		VOM Emission Factor (Lb/1000 Gallons)	VOM Emissions	
(Gal/mo)	(Gal/Yr)		(Ton/Mo)	(Ton/Yr)
5,030,000	50,300,000	0.14	0.35	3.5

3. Fuel Combustion Emissions:

Natural Gas Fuel Usage		Activity	Pollutant	Emission Rate (Lb/mmscf)	Emissions (Tons/Yr)
(Therms/Year)					
780,000	(2)	21.75 mmBtu/hr Boilers and (1) mmBtu/Hr Water Heater	NO <sub>x</sub>	100	3.9
	(1)	1.95	CO	84	3.3
			PM	7.6	0.3
			VOM	5.5	0.3
			SO <sub>2</sub>	0.6	0.1

JPB:jar