

217/782-2113

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT - RENEWAL

PERMITTEE

Gardner Denver, Inc.  
Attn: Mr. Stephen McClure  
1800 Gardner Expressway  
Quincy, Illinois 62305

Application No.: 89080073      I.D. No.: 001815AAK  
Applicant's Designation:      Date Received: March 3, 2009  
Subject: Paint Booths, Cold Cleaning, Tempering Furnace, & Evaporator  
Date Issued: August 7, 2009      Expiration Date:  
Location: 1800 Gardner Expressway, Quincy, Adams County

This permit is hereby granted to the above-designated Permittee to OPERATE emission unit(s) and/or air pollution control equipment consisting of:

Two (2) Gasoline-Powered Emergency Generator/Pump Engines (one - 75 hp and one - 25 hp);  
Two (2) Diesel-Powered Emergency Generator/Pump Engines (50 hp, each);  
Four (4) Paint Booths;  
One (1) Tempering Furnace (#1643);  
Two (2) Wastewater Evaporators; and  
Cold Cleaning Operating

pursuant to the above-referenced application. This permit is subject to standard conditions attached hereto and the following special condition(s):

- 1a. This federally enforceable state operating permit (FESOP) is issued to limit the emissions of air pollutants from the source to less than major source thresholds (i.e., 100 tons/year for Volatile Organic Material (VOM), 10 tons/year for a single hazardous air pollutant (HAP) and 25 tons/year for any combination of such HAPs). As a result, the source is excluded from the requirements to obtain a Clean Air Act Permit Program (CAAPP) permit. The maximum emissions of this source, as limited by the conditions of this permit are described in Attachment A.
- b. Prior to issuance, a draft of this permit has undergone a public notice and comment period.
- c. This permit supersedes all operating permits issued for this location.
- 2a. Pursuant to 35 Ill. Adm. Code 212.123(a), no person shall cause or allow the emission of smoke or other particulate matter, with an opacity greater than 30 percent, into the atmosphere from any emission unit other than those emission units subject to 35 Ill. Adm. Code 212.122.
- b. Pursuant to 35 Ill. Adm. Code 212.123(b), the emission of smoke or other particulate matter from any such emission unit may have an opacity greater than 30 percent but not greater than 60 percent for a

period or periods aggregating 8 minutes in any 60 minute period provided that such opaque emissions permitted during any 60 minute period shall occur from only one such emission unit located within a 305 m (1000 ft) radius from the center point of any other such emission unit owned or operated by such person, and provided further that such opaque emissions permitted from each such emission unit shall be limited to 3 times in any 24 hour period.

- c. Pursuant to 35 Ill. Adm. Code 212.321(a), no person shall cause or allow the emission of particulate matter into the atmosphere in any one hour period from any new process emission unit which, either alone or in combination with the emission of particulate matter from all other similar process emission units for which construction or modification commenced on or after April 14, 1972, at a source or premises, exceeds the allowable emission rates specified in 35 Ill. Adm. Code 212.321(c).
- 3. Pursuant to 35 Ill. Adm. Code 214.301, no person shall cause or allow the emission of sulfur dioxide into the atmosphere from any process emission source to excess 2000 ppm.
- 4a. Pursuant to 35 Ill. Adm. Code 215.182(a), no person shall operate a cold cleaning degreaser unless:
  - i. Waste solvent is stored in covered containers only and not disposed of in such a manner that more than 20 percent of the waste solvent (by weight) is allowed to evaporate into the atmosphere;
  - ii. The cover of the degreaser is closed when parts are not being handled; and
  - iii. Parts are drained until dripping ceases.
- b. Pursuant to 35 Ill. Adm. Code 215.182(b), no person shall operate a cold cleaning degreaser unless:
  - i. The degreaser is equipped with a cover which is closed whenever parts are not being handled in the cleaner. The cover shall be designed to be easily operated with one hand or with the mechanical assistance of springs, counterweights, or a powered system if:
    - A. The solvent vapor pressure is greater than 2 kPa (15 mmHg or 0.3 psi) measured at 38° C (100° F);
    - B. The solvent is agitated; or
    - C. The solvent is heated above ambient room temperature;
  - ii. The degreaser is equipped with a facility for draining cleaned parts. The drainage facility shall be constructed so that parts are enclosed under the cover while draining unless:

- A. The solvent vapor pressure is less than 4.3 kPa (32 mmHg or 0.6 psi) measured at 38° C (100° F); or
    - B. An internal drainage facility cannot be fitted into the cleaning system, in which case the drainage facility may be external.
  - iii. The degreaser is equipped with one of the following control devices if the vapor pressure of the solvent is greater than 4.3 kPa (32 mmHg or 0.6 psi) measured at 38 C (100 1/4 F) or if the solvent is heated above 50° C (120° F) or its boiling point:
    - A. A freeboard height of 7/10 of the inside width of the tank or 91 cm (36 in), whichever is less; or
    - B. Any other equipment or system of equivalent emission control as approved by the Illinois EPA. Such a system may include a water cover, refrigerated chiller or carbon adsorber.
  - iv. A permanent conspicuous label summarizing the operating procedure is affixed to the degreaser; and
  - v. If a solvent spray is used, the degreaser is equipped with a solid fluid stream spray, rather than a fine, atomized or shower spray.
- c. Pursuant to 35 Ill. Adm. Code 215.301, no person shall cause or allow the discharge of more than 3.6 kg/hour (8 lbs/hour) of organic material into the atmosphere from any emission source, except as provided in 35 Ill. Adm. Code 215.302, 215.303, 215.304 and the following exception: If no odor nuisance exists the limitation of 35 Ill. Adm. Code 215 Subpart K shall apply only to photochemically reactive material.
- 5a. This permit is issued based upon the source not being subject to the requirements of the National Emission Standards for Hazardous Air Pollutants (NESHAP) for Surface Coating of Miscellaneous Metal Parts and Products, 40 CFR 63 Subpart MMMM. This is a result of the federally enforceable production and operating limitations established in this permit to restrict the potential to emit to less than 10 tons/year for any individual Hazardous Air Pollutant (HAP), and 25 tons/year of any combination of such HAPs.
- b. This permit is issued based on the source not being subject to the National Emission Standards for Hazardous Air Pollutants (NESAHP) for Paint Stripping and Miscellaneous Surface Coating at Area Sources, 40 CFR 63 Subpart HHHHHH because the source does not apply coatings containing compounds of chromium (Cr), lead (Pb), manganese (Mn), nickel (Ni), or cadmium (Cd), collectively referred to as the target HAP to any part or product made of metal or plastic, or combinations of metal and plastic that are not motor vehicles or mobile equipment.

6. Pursuant to 35 Ill. Adm. Code 215.206(a)(1), the limitations of 35 Ill. Adm. Code 215 Subpart F (Coating Operations) shall not apply to coating plants in which emissions of volatile organic material as limited by the operating permit will not exceed 22.7 Mg/year (25 T/year), in the absence of air pollution control equipment.
- 7a. In the event that the operation of this source results in an odor nuisance, the Permittee shall take appropriate and necessary actions to minimize odors, including but not limited to, changes in raw material or installation of controls, in order to eliminate the odor nuisance.
- b. The two diesel-powered emergency generator/pump engines shall only be operated with distillate fuel oil as the fuel. The use of any other fuel in the diesel-powered emergency generator/pump engines requires that the Permittee first obtain a construction permit from the Illinois EPA and then perform stack testing to verify compliance with all applicable requirements.
- c. The Permittee shall not keep, store or use distillate fuel oil (Grades No. 1 and 2) at this source with a sulfur content greater than the larger of the following two values:
  - i. 0.28 weight percent, or
  - ii. The wt. percent given by the formula: Maximum wt. percent sulfur =  $(0.00015) \times (\text{Gross heating value of oil, Btu/lb})$ .
- d. Organic liquid by-products or waste materials shall not be used in any emission unit at this source without written approval from the Illinois EPA.
- e. The Illinois EPA shall be allowed to sample all fuels stored at the above location.
- f. The tempering furnace and the wastewater evaporators shall only be operated with natural gas as the fuel. The use of any other fuel in the tempering furnace or the wastewater evaporators requires that the Permittee first obtain a construction permit from the Illinois EPA and then perform stack testing to verify compliance with all applicable requirements.
- g. This permit is issued based on no VOM or HAPs processed in the two wastewater evaporators at this source.
- 8a. Emissions and operation of the two diesel-powered emergency generator/pump engines shall not exceed the following limits:
  - i. Operating hours: 500 hours/year (each engine).
  - ii. Emissions from the diesel engines:

<u>Pollutant</u>	Emissions		
	Emission Factor (lbs/hp-hr)	Each Engine (lbs/hr)	Both Engines (Tons/Yr)
Carbon Monoxide (CO)	0.00668	0.33	0.17
Nitrogen Oxides (NO <sub>x</sub> )	0.0331	1.66	0.83
Particulate Matter (PM)	0.00228	0.11	0.06
Sulfur Dioxide (SO <sub>2</sub> )	0.00205	0.10	0.05
Volatile Organic Material (VOM)	0.00688	0.34	0.17

These limits are based on the maximum hours of operation for each engine and standard emission factors (Table 3.3-1, AP-42, Fifth Edition, Volume I, Supplement B, October 1996).

- b. Emissions and operation of the two gasoline-powered emergency generator/pump engines shall not exceed the following limits:
  - i. Operating hours: 500 hours/year (each engine).
  - ii. Emissions from the gasoline engines:

<u>Pollutant</u>	Emissions			
	Emission Factor (lbs/hp-hr)	25 hp Engine (lbs/hr)	75 hp Engine (lbs/hr)	Both Engines (Tons/Yr)
Carbon Monoxide (CO)	0.00696	0.17	0.52	0.17
Nitrogen Oxides (NO <sub>x</sub> )	0.011	0.28	0.83	0.28
Particulate Matter (PM)	0.000721	0.02	0.05	0.02
Sulfur Dioxide (SO <sub>2</sub> )	0.000591	0.015	0.044	0.015
Volatile Organic Material (VOM)	0.00593	0.15	0.44	0.15

These limits are based on the maximum hours of operation for each engine and standard emission factors (Table 3.3-1, AP-42, Fifth Edition, Volume I, Supplement B, October 1996).

- c. Emissions and operation of the 4 paint booths, cold cleaning operation, and clean-up operations shall not exceed the following limits:

VOM Usage		VOM Emissions	
(Tons/Month)	(Tons/Year)	(Tons/Month)	(Tons/Year)
2.42	24.20	2.42	24.20

These limits are based on the maximum material usage, all solvent usage in all cold cleaning and clean-up operations assumed to be VOM emissions, and a material balance. The following equation shall be used to calculate VOM and HAP emissions for the coating operations:

$$Te = \sum_{i=1}^n A_i d_i B_i$$

Where:

Te = Total VOM or HAP emissions from all coating lines in units of lbs;

n = Number of different coatings, solvent, and additive as applied on all coating lines;

i = Subscript denoting an individual coating, solvent, and additive;

A<sub>i</sub> = VOM or HAP content of each coating, solvent, and additive as applied on all coating lines in units of % by weight;

d<sub>i</sub> = Density of each coating and solvent used (lb/gallon); and

B<sub>i</sub> = Volume of each coating, solvent and additive as applied each month on all coating lines in units of gallons.

d. Emissions and operation of the tempering furnace, 2 wastewater evaporators, and all other natural gas-fired equipment shall not exceed the following limits:

i. Natural Gas Usage: 10 mmscf/month, 100 mmscf/year.

ii. Emissions from the combustion of natural gas:

<u>Pollutant</u>	<u>Emission Factor</u> <u>(lbs/mmscf)</u>	<u>Emissions</u>	
		<u>(Tons/Mo)</u>	<u>(Tons/Yr)</u>
Carbon Monoxide (CO)	84	0.42	4.20
Nitrogen Oxides (NO <sub>x</sub> )	100.0	0.50	5.00
Particulate Matter (PM)	7.6	0.04	0.38
Sulfur Dioxide (SO <sub>2</sub> )	0.6	0.01	0.03
Volatile Organic Material (VOM)	5.5	0.03	0.28

These limits are based maximum fuel usage and standard AP-42 emission factors (Tables 1.4-1 and 1.4-2, AP-42, Fifth Edition, Volume I, Supplement D, March 1998).

e. The emissions of Hazardous Air Pollutants (HAPs) as listed in Section 112(b) of the Clean Air Act from the source shall not exceed 0.9 tons/month and 9.0 tons/year of any single HAP and 2.25 tons/month and 22.5 tons/year of any combination of such HAPs. As a result of this condition, this permit is issued based on the emissions of any HAP from this source not triggering the requirement to obtain a CAAPP permit from the Illinois EPA and the NESHAP for Surface Coating of Miscellaneous Metal Parts and Products, 40 CFR 63 Subpart Mmmm.

f. Compliance with the annual limits of this permit shall be determined on a monthly basis from the sum of the data for the current month plus the preceding 11 months (running 12 month total).

9a. Pursuant to 35 Ill. Adm. Code 201.282, every emission source or air pollution control equipment shall be subject to the following testing requirements for the purpose of determining the nature and quantities of specified air contaminant emissions and for the purpose of determining ground level and ambient air concentrations of such air contaminants:

- i. Testing by Owner or Operator. The Illinois EPA may require the owner or operator of the emission source or air pollution control equipment to conduct such tests in accordance with procedures adopted by the Illinois EPA, at such reasonable times as may be specified by the Illinois EPA and at the expense of the owner or operator of the emission source or air pollution control equipment. The Illinois EPA may adopt procedures detailing methods of testing and formats for reporting results of testing. Such procedures and revisions thereto, shall not become effective until filed with the Secretary of State, as required by the APA Act. All such tests shall be made by or under the direction of a person qualified by training and/or experience in the field of air pollution testing. The Illinois EPA shall have the right to observe all aspects of such tests.
    - ii. Testing by the Illinois EPA. The Illinois EPA shall have the right to conduct such tests at any time at its own expense. Upon request of the Illinois EPA, the owner or operator of the emission source or air pollution control equipment shall provide, without charge to the Illinois EPA, necessary holes in stacks or ducts and other safe and proper testing facilities, including scaffolding, but excluding instruments and sensing devices, as may be necessary.
  - b. Testing required by Conditions 10 and 11 shall be performed upon a written request from the Illinois EPA by a qualified independent testing service.
10. Pursuant to 35 Ill. Adm. Code 212.110(c), upon a written notification by the Illinois EPA, the owner or operator of a particulate matter emission unit subject to 35 Ill. Adm. Code Part 212 shall conduct the applicable testing for particulate matter emissions, opacity, or visible emissions at such person's own expense, to demonstrate compliance. Such test results shall be submitted to the Illinois EPA within thirty (30) days after conducting the test unless an alternative time for submittal is agreed to by the Illinois EPA.
- 11a. Pursuant to 35 Ill. Adm. Code 215.208(a), the VOM content of coatings shall be determined by Method 24, 40 CFR Part 60, Appendix A, except for glues and adhesive coatings, two component reactive coatings forming volatile reaction products, coatings requiring energy other than heat to initiate curing, and coatings requiring high temperature catalysis for curing, providing the person proposing testing of the material submits to the Illinois EPA proof that the Method 24 results would not be representative and proof that a proposed alternative test method gives representative, accurate test results. For printing inks, the volatile organic material content shall be determined by Method 24A, 40 CFR Part 60, Appendix A. Any alternate test method must be approved by the Illinois EPA which shall consider data comparing the performance of the proposed alternative to the performance of the approved test method(s). If the Illinois EPA determines that such data

demonstrates that the proposed alternative will achieve results equivalent to the approved test method(s), the Illinois EPA shall approve the proposed alternative.

- b. Pursuant to 35 Ill. Adm. Code 215.208(b), transfer efficiency shall be determined by a method, procedure or standard approved by the USEPA, under the applicable new source performance standard or until such time as USEPA has approved and published such a method, procedure or standard, by any appropriate method, procedure or standard approved by the Illinois EPA.
12. Pursuant to 40 CFR 63.10(b)(3), if an owner or operator determines that his or her stationary source that emits (or has the potential to emit, without considering controls) one or more hazardous air pollutants regulated by any standard established pursuant to section 112(d) or (f) of the Clean Air Act, and that stationary source is in the source category regulated by the relevant standard, but that source is not subject to the relevant standard (or other requirement established under 40 CFR Part 63) because of limitations on the source's potential to emit or an exclusion, the owner or operator must keep a record of the applicability determination on site at the source for a period of 5 years after the determination, or until the source changes its operations to become an affected source, whichever comes first. The record of the applicability determination must be signed by the person making the determination and include an analysis (or other information) that demonstrates why the owner or operator believes the source is unaffected (e.g., because the source is an area source). The analysis (or other information) must be sufficiently detailed to allow the USEPA and/or Illinois EPA to make a finding about the source's applicability status with regard to the relevant standard or other requirement. If relevant, the analysis must be performed in accordance with requirements established in relevant subparts of 40 CFR Part 63 for this purpose for particular categories of stationary sources. If relevant, the analysis should be performed in accordance with USEPA guidance materials published to assist sources in making applicability determinations under Section 112 of the Clean Air Act, if any. The requirements to determine applicability of a standard under 40 CFR 63.1(b)(3) and to record the results of that determination under 40 CFR 63.10(b)(3) shall not by themselves create an obligation for the owner or operator to obtain a Title V permit.
  13. Pursuant to 35 Ill. Adm. Code 212.110(e), the owner or operator of an emission unit subject to 35 Ill. Adm. Code Part 212 shall retain records of all tests which are performed. These records shall be retained for at least three (3) years after the date a test is performed.
  - 14a. The Permittee shall maintain records of the following items so as to demonstrate compliance with the conditions of this permit:
    - i. For each paint booth: the name, identification number and volume of each coating used (gallons), and the VOM and HAP contents

(pound/gallon). All of the above shall exclude any water or exempt compounds in the coating;

- ii. Amount of each material (gallons/month and gallons/year) and VOM and HAP contents (lb/gallon) for cold cleaning, all clean-up operations and all other exempt units, and emission calculations (tons/month and tons/year); and
  - iii. The densities of materials used (lbs/gallon);
  - iv. Natural gas combustion for all equipment (mmscf/month and mmscf/year); and
  - v. Monthly and annual emissions of CO, NO<sub>x</sub>, PM, SO<sub>2</sub>, VOM and HAPs (individual and combined) from the source with supporting calculations (tons/month and tons/year).
- b. All records and logs required by this permit shall be retained at a readily accessible location at the source for at least five (5) years from the date of entry and shall be made available for inspection and copying by the Illinois EPA or USEPA upon request. Any records retained in an electronic format (e.g., computer storage device) shall be capable of being retrieved and printed on paper during normal source office hours so as to be able to respond to an Illinois EPA or USEPA request for records during the course of a source inspection.
15. Pursuant to 35 Ill. Adm. Code 212.110(d), a person planning to conduct testing for particulate matter emissions to demonstrate compliance shall give written notice to the Illinois EPA of that intent. Such notification shall be given at least thirty (30) days prior to the initiation of the test unless a shorter period is agreed to by the Illinois EPA. Such notification shall state the specific test methods from 35 Ill. Adm. Code 212.110 that will be used.
- 16a. If there is an exceedance of or a deviation from the requirements of this permit as determined by the records required by this permit, the Permittee shall submit a report to the Illinois EPA's Compliance Section in Springfield, Illinois within 30 days after the exceedance or deviation. The report shall include the emissions released in accordance with the recordkeeping requirements, a copy of the relevant records, and a description of the exceedance or deviation and efforts to reduce emissions and future occurrences.
- b. Two (2) copies of required reports and notifications shall be sent to:

Illinois Environmental Protection Agency  
Division of Air Pollution Control  
Compliance Section (#40)  
P.O. Box 19276  
Springfield, Illinois 62794-9276

and one (1) copy shall be sent to the Illinois EPA's regional office at the following address unless otherwise indicated:

Illinois Environmental Protection Agency  
Division of Air Pollution Control  
5415 North University  
Peoria, Illinois 61614

It should be noted that this permit has been revised so as to include the operation of equipment described in Construction Permit 09030003.

If you have any questions on this, please call Randy Solomon at 217/782-2113.

Edwin C. Bakowski, P.E.  
Manager, Permit Section  
Division of Air Pollution Control

Date Signed: \_\_\_\_\_

ECB:RBS:jws

cc: Illinois EPA, FOS Region 2  
Lotus Notes

Attachment A - Emission Summary

This attachment provides a summary of the maximum emissions from the coating operation operating in compliance with the requirements of this federally enforceable permit. In preparing this summary, the Illinois EPA used the annual operating scenario which results in maximum emissions from such a plant. The resulting maximum emissions are below the levels (e.g., 100 tons per year of VOM, 10 tons per year for a single HAP, and 25 tons per year for any combination of such HAP) at which this source would be considered a major source for purposes of the Clean Air Act Permit Program. Actual emissions from this source will be less than predicted in this summary to the extent that less material is handled, and control measures are more effective than required in this permit.

<u>Emission Unit</u>	E M I S S I O N S (Tons/Year)						
	<u>CO</u>	<u>NO<sub>x</sub></u>	<u>PM</u>	<u>SO<sub>2</sub></u>	<u>VOM</u>	<u>Single HAP</u>	<u>Total HAPs</u>
2 Diesel Engines	0.17	0.83	0.06	0.05	0.17		
2 Gasoline Engines	0.17	0.28	0.02	0.01	0.15		
4 Paint Booths, Cold Cleaning, & Clean-Up Operations					24.20		
Natural Gas Combustion	<u>4.20</u>	<u>5.00</u>	<u>0.38</u>	<u>0.03</u>	<u>0.28</u>	<u>--</u>	<u>--</u>
Totals	4.54	6.11	0.46	0.10	24.80	9.0	22.5

RBS:jws