

**Illinois Environmental Protection Agency**

Notice of Public Comment Period  
Proposed Issuance of a Revised Construction Permit to  
Ingredion, Incorporated in Bedford Park

Ingredion, Incorporated, 6400 Archer Road, Bedford Park, has applied to the Illinois EPA Bureau of Air for revisions to Construction Permit 03090020. This permit addressed construction of a new circulating fluidized bed (CFB) coal boiler to produce steam for its plant in Bedford Park. The CFB boiler replaced three pulverized coal boilers and a natural gas boiler. The plant also uses other natural gas-fired boilers to produce steam for the plant. Construction Permit 03090020 included restrictions on the use of existing natural gas-fired Boiler 5.

Ingredion has requested revisions to this construction permit to remove the limits on the operation and emissions of Boiler 5. This will allow for more use of this gas-fired boiler to meet the steam needs of the plant, particularly when the CFB boiler is not in service.

Ingredion included decreases in emissions from Boiler 5 in the netting analysis for construction of the CFB boiler. These decreases were not essential to this analysis. As such, the requested revisions will not change the status of the CFB boiler project for purposes of the federal rules for Prevention of Significant Deterioration (PSD), 40 CFR 52.21 or the state rules for Major Stationary Sources Construction and Modification (MSSCAM), 35 IAC Part 203.

Based on its review of the application, the Illinois EPA has made a preliminary determination that the requested revisions will comply with the applicable air pollution control regulations and has prepared a draft of a revised permit for public review.

The Illinois EPA is accepting comments prior to making a final decision on this application for revisions to the permit. **Comments must be postmarked by midnight October 17, 2014.** If sufficient interest is expressed in this matter, a hearing or other informational meeting may be held. Comments, questions and requests for information, should be directed to Brad Frost, Bureau of Air, Illinois EPA, P. O. Box 19506, Springfield, IL 62794-9506, phone 217/782-2113, TDD 217/782-9143.

The repositories for these documents and the application are located at the Illinois EPA's offices at 9511 West Harrison in Des Plaines, 847/294-4000 and 1340 N. Ninth St., Springfield, 217/782-7027 (please call ahead to assure that someone will be available to assist you). The draft permit and project summary may also be viewed at <http://www.epa.gov/reg5oair/permits/ilonline.html> Copies of the documents will be made available upon request to the contact listed above.