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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
REGION 7
11201 RENNER BOULEVARD
LENEXA, KANSAS 66219

EXPEDITED SETTLEMENT AGREEMENT (ESA)

DOCKET NO.: CAA-07-2014-0013

**This ESA is issued to: Red Star Yeast Company
At: 950 60th Avenue SW, Cedar Rapids, Iowa 52404
for violating Section 112(r)(7) of the Clean Air Act.**

The United States Environmental Protection Agency, Region 7 (EPA) and Red Star Yeast Company (Respondent), have agreed to a settlement of this action before filing of a complaint, and thus this action is simultaneously commenced and concluded pursuant to Rules 22.13(b) and 22.18(B)(2) of the Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties, Issuance of Compliance or Corrective Action Orders, and the Revocation, Termination or Suspension of Permits (Consolidated Rules), 40 C.F.R. §§ 22.13(b), 22.18(b)(2).

The Complainant, by delegation of the Administrator of the EPA, is the Director of the Air and Waste Management Division. The Respondent is Red Star Yeast Company, 950 60th Avenue SW, Cedar Rapids, Iowa 52404.

This is an administrative action for the assessment of civil penalties instituted pursuant to Section 113(d) of the Clean Air Act (CAA). Pursuant to Section 113(d) of the CAA, 42 U.S.C. § 7413(d), the Administrator and the Attorney General jointly determined that cases which meet the criteria set forth in EPA's policy entitled "Use of Expedited Settlements in Addressing Violations of the Clean Air Act Chemical Accident Prevention Provision, 40 C.F.R. Part 68," dated January 5, 2004, are appropriate for administrative penalty action.

ALLEGED VIOLATIONS

On April 11 and 12, 2012, an authorized representative of the EPA conducted a compliance inspection of the Respondent's facility located at 950 60th Avenue SW, Cedar Rapids, Iowa, to determine compliance with the Risk Management Plan (RMP) regulations promulgated at 40 C.F.R. Part 68 under Section 112(r) of the CAA. The EPA found that the Respondent had violated regulations implementing Section 112(r) of the CAA by failing to comply with the regulations as noted on the enclosed Risk Management Program Inspection Findings (RMP Findings), which is hereby incorporated by reference.

SETTLEMENT

In consideration of Respondent's size of business, its full compliance history, its good faith effort to comply, and other factors as justice may require, and upon consideration of the entire record, the parties enter into the ESA in order to settle the violations, described in the enclosed RMP Findings, for the total penalty amount of \$5,500.

This settlement is subject to the following terms and conditions:

The Respondent by signing below waives any objections that it may have regarding jurisdiction, neither admits nor denies the specific factual allegations contained herein and in the RMP Findings, and consents to the assessment of the penalty as stated above. Respondent waives its rights to a hearing afforded by Section 113(d)(2)(A) of the CAA, 42 U.S.C. § 7413(d)(2)(A), and to appeal this ESA. Each party to this action shall bear its own costs and fees, if any. Respondent also certifies, subject to civil and criminal penalties for making a false submission to the United States Government, that the Respondent has corrected the violations listed in the enclosed RMP Findings and has sent a cashier's check or certified check (payable to the "United States Treasury") in the amount of \$5,500 in payment of the full penalty amount to the following address:

U.S. Environmental Protection Agency
Fines and Penalties
Cincinnati Finance Center
P.O. Box 979077
St. Louis, Missouri 63197-9000

The Docket Number of this ESA is CAA-07-2014-0013, and must be included on the check.

This original ESA, a copy of the completed RMP Findings, and a copy of the check must be sent by certified mail to:

Christine Hoard
Chemical Risk Information Branch
U.S. Environmental Protection Agency, Region 7
11201 Renner Boulevard
Lenexa, Kansas 66219.

A copy of the check must also be sent to:

Kathy M. Robinson
Regional Hearing Clerk
U.S. Environmental Protection Agency, Region 7
11201 Renner Boulevard
Lenexa, Kansas 66219.

Upon Respondent's submission of the signed original ESA, the EPA will take no further civil action against Respondent for the alleged violations of the CAA referenced in the RMP Findings. The EPA does not waive any other enforcement action for any other violations of the CAA or any other statute.

If the signed original ESA with an attached copy of the check is not returned to the EPA Region 7 office at the above address in correct form by the Respondent within 45 days of the date of Respondent's receipt of it (90 days if an extension is granted), the proposed ESA is withdrawn, without prejudice to EPA's ability to file an enforcement action for the violations identified herein and in the RMP Findings.

This ESA is binding on the parties signing below.

This ESA is effective upon filing with the Regional Hearing Clerk.

FOR RESPONDENT:

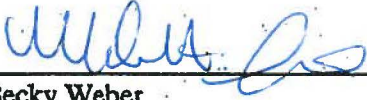
George Parry

Date: 10/22/14

Name (print): George Parry

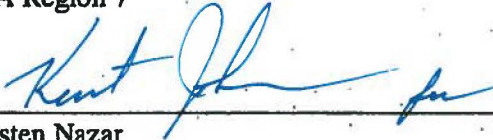
Title (print): Plant Manager
Red Star Yeast Company

FOR COMPLAINANT:



Smith for
Becky Weber
Director
Air and Waste Management Division
EPA Region 7

Date: 11/13/14



Kristen Nazar
Assistant Regional Counsel
Office of Regional Counsel
EPA Region 7

Date: 11/14/14

I hereby ratify the ESA and incorporate it herein by reference. It is so ORDERED.

Karina Borromeo
Karina Borromeo
Regional Judicial Officer

Date: 11/17/2014

Risk Management Program Inspection Findings
CAA § 112(r) Violations

Red Star Yeast Company
950 60th Avenue SW
Cedar Rapids, Iowa 52404
Docket No. CAA-07-2014-0013

COMPLETE THIS FORM AND RETURN IT WITH THE ESA.

VIOLATIONS

PENALTY AMOUNT

Risk Management Plan

Updates [68.195(b)]

\$1,000

The owner or operator failed to update the emergency contact information within one month of the change.

Facility addressed this post inspection.

Hazard Assessment

Defining offsite impacts – Population [68.30(a)]

\$600

The owner or operator failed to estimate population in the RMP that would be included in the distance to the endpoint, based on a circle with the point of release at the center.

Facility addressed this post inspection.

Prevention Program

Training [68.71 (a) & (c)]

\$1,500

The owner or operator failed to initially train each employee in an overview of the process and in the operating procedures before being involved in operating a newly assigned process.

Facility addressed this post inspection.

Prevention Program

Compliance Audits [68.79(a, c & d)] Program 3

\$1,200

The owner or operator failed to certify that the stationary source has evaluated compliance with the provisions of the prevention program at least every three years and failed to promptly determine and document an appropriate response to each of the findings of the audit and documented that deficiencies had been corrected.

Facility addressed this post inspection.

Program 2 - Aqueous ammonia

Compliance Audits [68.58(a)]

\$1,200

68.58(a) - Owner or operator shall certify that it has evaluated compliance with the provisions of this subpart at least every three years to verify that the procedures and practices developed under the rule are adequate and are being followed.

Facility addressed this post inspection.

TOTAL

\$5,500

Calculation of Adjusted Penalty

1st Reference the Multipliers for calculating proposed penalties for violations found during RMP inspection matrix. Finding the column for > 100 employees and the row for >10 times the threshold quantity of 10,000 pounds of anhydrous ammonia as listed in 40 C.F.R. Part 68.130 for the amount in a process gives a multiplier factor of 1.0. Therefore, the multiplier for Red Star Yeast Company = 1.0

***No adjusted penalty since multiplier is 1*

TOTAL

\$5,500

This section must be also completed and signed by Red Star Yeast Company:

The approximate cost to correct the above items: \$ 3,000

Compliance staff name: George Perry, Plant Manager

Signed: George Perry Date: 10/22/14

IN THE MATTER OF Red Star Yeast Company, Respondent
Docket No. CAA-07-2014-0013

CERTIFICATE OF SERVICE

I certify that a true and correct copy of the foregoing Order was sent this day in the following manner to the addressees:

Copy by email to Program Contact for Complainant:

hoard.christine@epa.gov

Copy by First Class Mail to:

George Parry, Plant Manager
Red Star Yeast Company
950 60th Avenue SW
Cedar Rapids, Iowa 52404

Dated: 11/17/14



Kathy Robinson
Hearing Clerk, Region 7