



**REGION 5**

CHICAGO, IL 60604

December 16, 2024

**VIA ELECTRONIC MAIL  
DELIVERY RECEIPT REQUESTED**

Wes Clifton  
Environmental Health and Safety Director  
Special Metals Corporation  
1401 Burris Road  
Newton, North Carolina 28658  
[WClifton01@specialmetals.com](mailto:WClifton01@specialmetals.com)

Re: Consent Agreement and Final Order  
RathGibson, LLC  
EPA Identification No.: WID006075634  
Docket No: RCRA-05-2025-0012

Dear Wes Clifton:

Attached, please find a signed, fully executed Consent Agreement and Final Order (CAFO) in resolution of the above case. The CAFO was filed on December 16, 2024, with the Regional Hearing Clerk.

Please submit required certification and pay the civil penalty in the amount of \$150,356 in the manner prescribed in paragraphs 107-115 of the CAFO and reference the payment with the docket number RCRA-05-2025-0012. Your payment is due within 30 calendar days of the effective date of the CAFO. Thank you for your cooperation in resolving this matter.

If you have any questions or concerns regarding this matter, please contact Brenda Whitney, at [whitney.brenda@epa.gov](mailto:whitney.brenda@epa.gov) or 312-353-4796.

Sincerely,

Regional Hearing Clerk  
United States Environmental Protection Agency  
Region 5

## Attachment

cc: Michael Ellenbecker, WDNR ([michael.ellenbecker@wisconsin.gov](mailto:michael.ellenbecker@wisconsin.gov))  
Andrea Keller, WDNR ([andrea.keller@wisconsin.gov](mailto:andrea.keller@wisconsin.gov))