



APR 06 2011

Gerardo C. Rios, Chief  
Permits Office (AIR-3)  
U.S. EPA - Region IX  
75 Hawthorne St  
San Francisco, CA 94105

**Re: Notice of Final Action - Minor Title V Permit Modification  
District Facility # N-238  
Project # N-1103504**

Dear Mr. Rios:

The Air Pollution Control Officer has modified the Title V permit for Corn Products International, Inc. by incorporating N-238-1-4. Corn Products International proposed a modification to install a third corn storage silo to their existing corn receiving and storage operation.

Enclosed is the modified Title V permit. The application and proposal were sent to US EPA Region IX on October 28, 2010. No comments were received following the District's preliminary decision on this project.

Thank you for your cooperation in this matter. If you have any questions, please contact Mr. Rupi Gill, Permit Services Manager, at (209) 557-6400.

Sincerely,

David Warner  
Director of Permit Services

DW:fjc/st

Enclosures

**Seyed Sadredin**  
Executive Director/Air Pollution Control Officer

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**Northern Region**  
4800 Enterprise Way  
Modesto, CA 95356-8718  
Tel: (209) 557-6400 FAX: (209) 557-6475

**Central Region (Main Office)**  
1990 E. Gettysburg Avenue  
Fresno, CA 93726-0244  
Tel: (559) 230-6000 FAX: (559) 230-6061

**Southern Region**  
34946 Flyover Court  
Bakersfield, CA 93308-9725  
Tel: 661-392-5500 FAX: 661-392-5585



APR 06 2011

Roger W. Hoffdahl  
Corn Products International, Inc.  
P O Box 6129  
Stockton, CA 95206

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# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** N-238-1-4

**EXPIRATION DATE:** 03/31/2014

**EQUIPMENT DESCRIPTION:**

CORN RECEIVING AND STORAGE OPERATION CONSISTING OF: RECEIVING PITS, VARIOUS CONVEYING EQUIPMENT, AND THREE HOPPERS ALL VENTED TO A CARTER-DAY MODEL 376-RF8 BAGHOUSE AND THREE STORAGE BINS EACH EQUIPPED WITH A BIN VENT FILTER. THE THIRD STORAGE SILO (#3) IS SERVED BY A DCL, INC. MODEL BV25-58-112A912Z-TO BAGHOUSE.

## PERMIT UNIT REQUIREMENTS

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1. The baghouses shall be equipped with a pressure differential gauge to indicate the pressure drop across the bags. Each gauge shall be maintained in good working condition at all times and shall be located in an easily accessible location. [District NSR Rule] Federally Enforceable Through Title V Permit
2. Replacement bags numbering at least 10% of the total number of bags in the largest baghouse using each type of bag shall be maintained on the premises. [District NSR Rule] Federally Enforceable Through Title V Permit
3. The cleaning frequency and duration for each baghouse shall be adjusted to optimize the control efficiency based on the manufacturer's recommendation. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Material removed from the dust collector(s) shall be disposed of in a manner preventing entrainment into the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
5. Particulate matter emissions from each baghouse shall not exceed 0.002 grains/dscf in concentration. [District NSR Rule] Federally Enforceable Through Title V Permit
6. Particulate matter emissions from unloading shall not exceed 0.93 lb/hr. [District NSR Rule] Federally Enforceable Through Title V Permit
7. Particulate matter emissions from silos 1, 2 and 3 shall not exceed 0.93 lb/hr. [District NSR Rule] Federally Enforceable Through Title V Permit
8. Records of quarterly checks of the pressure drop across the bags shall be maintained. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
9. The annual quantity of corn received shall not exceed 2,628,000 tons per year, based on a 12-month rolling period. [District Rule 2201] Federally Enforceable Through Title V Permit
10. The owner/operator shall check for visible emissions on a daily basis. If any particulate matter emissions are visible, the baghouse and bin vent filter shall be inspected for any tears, abrasions, or holes in the fabric. Any defective or damaged material shall be repaired or replaced. [District Rules 4201, 4202, 2520 Section 9.3.2 and 40 CFR part 64] Federally Enforceable Through Title V Permit
11. Visible emissions from each baghouse shall be evaluated using EPA Method 22 for a period of at least 6 minutes at least once during each day the baghouse is operated. If visible emissions are observed, corrective action shall be taken to eliminate visible emissions. If visible emissions cannot be corrected within 24 hours, a visible emissions test using EPA Method 9 shall be conducted. [District Rule 2520, 9.3.2 and 40 CFR Part 64] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. Baghouse and bin vent filter shall be inspected at least quarterly when the unit is not in operation for tears, scuffs, abrasions or holes which might interfere with the PM collection efficiency and shall be replaced as needed. [District Rule 2520, 9.3.2 and 40 CFR part 64] Federally Enforceable Through Title V Permit
13. Visible emissions from baghouse serving the hoppers shall not equal or exceed 5% opacity for a period or periods aggregating more than three minutes in any one hour. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
14. Records of baghouse and bin vent filter maintenance, inspections and repair shall be maintained. The records shall include identification of the equipment, date of inspection, corrective action taken, and identification of the individual performing the inspection. [District Rule 2520, 9.4.2 and 40 CFR part 64] Federally Enforceable Through Title V Permit
15. The permittee shall maintain records of the cumulative amount of corn received based on a 12-month rolling period. Records shall be updated at least once per month. [District Rules 1070 and 2201] Federally Enforceable Through Title V Permit
16. All records shall be retained for a minimum of five years and shall be made available for District inspection upon request. [District Rule 1070 and District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.