SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT
21865 Copley Drive, Diamond Bar, CA 91765

Title Page	
Facility ID:	163177
Revision #:	4
Date:	September 16, 2011

FACILITY PERMIT TO OPERATE

FLEETWOOD HOMES, INC.
7007 JURUPA AVE
RIVERSIDE, CA 92504

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By _____
Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

TABLE OF CONTENTS

Section	Description	Revision #	Date Issued
A	Facility Information	4	09/16/2011
B	RECLAIM Annual Emission Allocation	3	09/16/2011
C	Facility Plot Plan	TO BE DEVELOPED	
D	Facility Description and Equipment Specific Conditions	4	09/16/2011
E	Administrative Conditions	3	09/16/2011
F	RECLAIM Monitoring and Source Testing Requirements	3	09/16/2011
G	Recordkeeping and Reporting Requirements for RECLAIM Sources	3	09/16/2011
H	Permit To Construct and Temporary Permit to Operate	3	09/16/2011
I	Compliance Plans & Schedules	3	09/16/2011
J	Air Toxics	3	09/16/2011
K	Title V Administration	3	09/16/2011
Appendix			
A	NOx and SOx Emitting Equipment Exempt From Written Permit Pursuant to Rule 219	3	09/16/2011
B	Rule Emission Limits	3	09/16/2011

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION A: FACILITY INFORMATION

LEGAL OWNER &/OR OPERATOR:	FLEETWOOD HOMES, INC.
LEGAL OPERATOR (if different than owner):	
EQUIPMENT LOCATION:	7007 JURUPA AVE RIVERSIDE, CA 92504-1095
MAILING ADDRESS:	1001 N CENTRAL AVE PHOENIX, AZ 85004
RESPONSIBLE OFFICIAL:	MIKE HAYES
TITLE:	GENERAL MANAGER
TELEPHONE NUMBER:	(951) 688-5353
CONTACT PERSON:	RICK RODRIGUEZ
TITLE:	PLANT COMPLIANCE MANAGER
TELEPHONE NUMBER:	(602) 283-9220
TITLE V PERMIT ISSUED:	September 16, 2011
TITLE V PERMIT EXPIRATION DATE:	September 15, 2016

TITLE V	RECLAIM	
YES	NOx:	NO
	SOx:	NO
	CYCLE:	0
	ZONE:	INLAND

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION B: RECLAIM ANNUAL EMISSION ALLOCATION

NOT APPLICABLE

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION C: FACILITY PLOT PLAN

(TO BE DEVELOPED)

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

Facility Equipment and Requirements
(Section D)

This section consists of a table listing all permitted equipment at the facility, facility wide requirements, all individual Permits to Construct and Permits to Operate issued to various equipment at the facility, and Rule 219-exempt equipment subject to source-specific requirements. Each permit and Rule 219-exempt equipment will list operating conditions including periodic monitoring requirements, and applicable emission limits and requirements that the equipment is subject to. Also included is the rule origin and authority of each emission limit and permit condition.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMITTED EQUIPMENT LIST

THE FOLLOWING IS A LIST OF ALL PERMITS TO CONSTRUCT AND PERMITS TO OPERATE AT THIS FACILITY:

Application number	Permit to Operate number	Equipment description
521009	G14990	SPRAY EQUIPMENT OPEN
507916	G11212	SPRAY EQUIPMENT OPEN
507912	G11208	SPRAY EQUIPMENT OPEN
507913	G11209	SPRAY EQUIPMENT OPEN
507914	G11210	SPRAY EQUIPMENT OPEN
507915	G11211	SPRAY EQUIPMENT OPEN
507911	G11207	SPRAY EQUIPMENT OPEN

NOTE: EQUIPMENT LISTED ABOVE THAT HAVE NO CORRESPONDING PERMITS TO OPERATE NUMBER ARE ISSUED PERMITS TO CONSTRUCT. THE ISSUANCE OR DENIAL OF THEIR PERMITS TO OPERATE IS SUBJECT TO ENGINEERING FINAL REVIEW. ANY OTHER APPLICATIONS THAT ARE STILL BEING PROCESSED AND HAVE NOT BEEN ISSUED PERMITS TO CONSTRUCT OR PERMITS TO OPERATE WILL NOT BE FOUND IN THIS TITLE V PERMIT.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

FACILITY WIDE CONDITION(S)

Condition(s):

1. EXCEPT FOR OPEN ABRASIVE BLASTING OPERATIONS, THE OPERATOR SHALL NOT DISCHARGE INTO THE ATMOSPHERE FROM ANY SINGLE SOURCE OF EMISSIONS WHATSOEVER ANY AIR CONTAMINANT FOR A PERIOD OR PERIODS AGGREGATING MORE THAN THREE MINUTES IN ANY ONE HOUR WHICH IS:

   A. AS DARK OR DARKER IN SHADE AS THAT DESIGNATED NO. 1 ON THE RINGELMANN CHART, AS PUBLISHED BY THE UNITED STATES BUREAU OF MINES; OR
   B. OF SUCH OPACITY AS TO OBSCURE AN OBSERVER'S VIEW TO A DEGREE EQUAL TO OR GREATER THAN DOES SMOKE DESCRIBED IN SUBPARAGRAPH (A) OF THIS CONDITION. [RULE 401]

2. TO MAINTAIN EXMPTION FROM THE NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS (NESHAP) REQUIREMENTS, THE TOTAL QUANTITY OF HAZARDOUS AIR POLLUTANT (HAP) EMISSIONS FROM THIS FACILITY SHALL NOT EXCEED 10 TONS (20,000 POUNDS) OF A SINGLE HAP OR 25 TONS (50,000 POUNDS) OF A COMBINATION OF HAPS IN ANY TWELVE CALENDAR MONTH PERIOD.
   [40 CFR63 SUBPART MMMM]

3. TO ENSURE COMPLIANCE WITH THE HAPS EMISSION CAPS, THE FACILITY OPERATOR SHALL:
   (A) IN ADDITION TO THE RECORDKEEPING REQUIREMENTS OF RULE 109, KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT AND THIS FACILITY TO VERIFY THE MONTHLY HAP EMISSIONS IN POUNDS AND THE HAP CONTENT OF EACH MATERIAL AS APPLIED (INCLUDING WATER AND EXEMPT COMPOUNDS). THE RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT.
   (B) WITHIN 14 CALENDAR DAYS AFTER THE END OF EACH MONTH, TOTAL AND RECORD HAP EMISSIONS FOR THE MONTH FROM ALL EQUIPMENT AND OPERATIONS THAT ARE REQUIRED TO HAVE WRITTEN PERMITS OR ARE EXEMPT FROM WRITTEN PERMITS PURSUANT TO RULE 219. THE RECORD SHALL INCLUDE ANY PROCEDURES USED TO ACCOUNT FOR CONTROL DEVICE EFFICIENCIES AND/OR WASTE DISPOSAL. IT SHALL BE SIGNED AND CERTIFIED FOR ACCURACY BY THE HIGHEST RANKING INDIVIDUAL RESPONSIBLE FOR COMPLIANCE WITH DISTRICT RULES.
   (C) MAINTAIN A SINGLE LIST WHICH INCLUDES ONLY THE NAME AND ADDRESS OF EACH PERSON FROM WHOM THE FACILITY ACQUIRED HAP-CONTAINING MATERIAL REGULATED BY THE DISTRICT THAT WAS USED OR STORED AT THE FACILITY DURING THE PRECEDING 12 MONTHS.
   (D) RETAIN ALL PURCHASE INVOICES FOR ALL HAP-CONTAINING MATERIAL USED OR STORED AT THE FACILITY, AND ALL WASTE MANIFESTS FOR ALL WASTE HAP-CONTAINING MATERIAL REMOVED FROM THE FACILITY, FOR FIVE YEARS.
   [40 CFR63 SUBPART MMMM]

4. ALL RECORDS REQUIRED BY THIS PERMIT SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, RETAINED AT THE FACILITY FOR FIVE YEARS, AND MADE AVAILABLE TO ANY DISTRICT REPRESENTATIVE UPON REQUEST.
   [RULE 109, 40 CFR63 SUBPART MMMM]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO OPERATE

Permit No. G14990
A/N 521009

Equipment Description:

OPEN SPRAY COATING SYSTEM, CONSISTING OF:

1. HVLP SPRAY GUN
2. COMPRESSED AIR DRIVEN PUMP, BINKS NO. AA4400M.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE TOTAL QUANTITY OF MATERIALS CONTAINING VOLATILE ORGANIC COMPOUNDS (VOC) USED IN THIS EQUIPMENT SHALL NOT EXCEED 46.5 GALLONS IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]

4. THE MATERIALS USED IN THIS EQUIPMENT SHALL NOT HAVE A VOC CONTENT IN EXCESS OF 0.583 POUNDS PER GALLON.
[RULE 1303(b)(2)-OFFSET]

5. THE OPERATOR SHALL COMPLY WITH RULE 109 (RECORDKEEPING FOR VOLATILE ORGANIC COMPOUND EMISSIONS).
[RULE 109, 1303(b)(2)-OFFSET]

6. MATERIAL SAFETY DATA SHEETS FOR ALL MATERIALS USED AT THIS FACILITY SHALL BE KEPT CURRENT AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

7. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1107, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 109

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO OPERATE

Permit No. G11212
A/N 507916

Equipment Description:

SPRAY GUN, GRACO, AIRLESS TYPE, MODEL 210-890.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE AMOUNT OF COATINGS AND SOLVENTS APPLIED THROUGH THIS EQUIPMENT SHALL NOT EXCEED 16 GALLONS IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]

4. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION THREE. THE RECORDS SHALL BE KEPT IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST FIVE YEARS, AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

5. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1168, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 109

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO OPERATE

Permit No. G11208
A/N 507912

Equipment Description:

SPRAY GUN, GRACO AIRLESS TYPE, MODEL 208-663 SERIES G GUN.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE AMOUNT OF COATINGS AND SOLVENTS APPLIED THROUGH THIS EQUIPMENT SHALL NOT EXCEED 25 GALLONS IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]

4. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION THREE. THE RECORDS SHALL BE KEPT IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST FIVE YEARS, AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

5 THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1168, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 109

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO OPERATE

Permit No. G11209
A/N 507913

Equipment Description:

SPRAY GUN, GRACO, AIRLESS TYPE, MODEL 208-663.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE AMOUNT OF COATINGS AND SOLVENTS USED IN EQUIPMENT IDENTIFIED BY APPLICATION NUMBERS 507911, 507913, 507914 AND 507915 SHALL NOT EXCEED 120 GALLONS IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]

4. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION THREE. THE RECORDS SHALL BE KEPT IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST FIVE YEARS, AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

5. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1136, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 109
VOC: RULE 442

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO OPERATE

Permit No. G11210
A/N 507914

Equipment Description:

SPRAY GUN, GRACO, AIRLESS TYPE, MODEL 208-663 SERIES G GUN.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE AMOUNT OF COATINGS AND SOLVENTS USED IN EQUIPMENT IDENTIFIED BY APPLICATION NUMBERS 507911, 507913, 507914 AND 507915 SHALL NOT EXCEED 120 GALLONS IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]

4. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION THREE. THE RECORDS SHALL BE KEPT IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST FIVE YEARS, AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

5. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1136, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 109
VOC: RULE 442

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO OPERATE

Permit No. G11211
A/N 507915

Equipment Description:

SPRAY GUN, GRACO, AIRLESS TYPE, MODEL 208-663 SERIES G GUN.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE AMOUNT OF COATINGS AND SOLVENTS USED IN EQUIPMENT IDENTIFIED BY APPLICATION NUMBERS 507911, 507913, 507914 AND 507915 SHALL NOT EXCEED 120 GALLONS IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]

4. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION THREE. THE RECORDS SHALL BE KEPT IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST FIVE YEARS, AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

5. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1136, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 109
VOC: RULE 442

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO OPERATE

Permit No. G11207
A/N 507911

Equipment Description:

SPRAY GUN, GRACO, AIRLESS TYPE, MODEL 208-663.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE AMOUNT OF COATINGS AND SOLVENTS USED IN EQUIPMENT IDENTIFIED BY APPLICATION NUMBERS 507911, 507913, 507914 AND 507915 SHALL NOT EXCEED 120 GALLONS IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]

4. RECORDS SHALL BE MAINTAINED TO PROVE COMPLIANCE WITH CONDITION THREE. THE RECORDS SHALL BE KEPT IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT. THE RECORDS SHALL BE MAINTAINED FOR AT LEAST FIVE YEARS, AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

5. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 1136, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 109
VOC: RULE 442

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

PERMIT TO CONSTRUCT

NONE

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, LAMINATING EQUIPMENT, LOW USE OR EMISSIONS.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

   VOC: RULE 1168, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 109

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS.

Periodic Monitoring:

1. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

   FOR ARCHITECTURAL APPLICATIONS WHERE NO THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN SEMI-ANNUAL RECORDS OF ALL COATINGS CONSISTING OF (a) COATING TYPE, (b)VOC CONTENT AS SUPPLIED IN GRAMS PER LITER (g/l) OF MATERIALS FOR LOW-SOLIDS COATINGS, AND (c) VOC CONTENT AS SUPPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATING.

   FOR OTHER ARCHITECTURAL APPLICATIONS WHERE THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN DAILY RECORDS FOR EACH COATING CONSISTING OF (a) COATING TYPE, (b) VOC CONTENT AS APPLIED IN GRAMS PER LITER (g/l) OF MATERIALS USED FOR LOW-SOLIDS COATINGS, AND (c) VOC CONTENT AS APPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATING.

   [RULE 3004 (a) (4)]

Emissions And Requirements:

2. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATION:

   VOC: RULE 1113, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, HAND WIPING OPERATIONS.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATION:

   VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 109

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, AIR CONDITIONING UNITS

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

   REFRIGERANT: RULE 1415

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, PRINTING EQUIPMENT, LOW USE OR EMISSIONS, WITH RELATED COATING, LAMINATING AND DRYING EQUIPMENT.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

   VOC: RULE 109
   VOC: RULE 1130.1, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, CLEANING EQUIPMENT, SMALL UNHEATED, NON-CONVEYORIZED

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

   VOC: RULE 109
   VOC: RULE 1122
   VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, LOW USE OR EMISSIONS

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

   VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 1107, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 1136, SEE APPENDIX B FOR EMISSION LIMITS
   VOC: RULE 442
   VOC: RULE 109

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION E: ADMINISTRATIVE CONDITIONS

The operating conditions in this section shall apply to all permitted equipment at this facility unless superseded by condition(s) listed elsewhere in this permit.

1. The permit shall remain effective unless this permit is suspended, revoked, modified, reissued, denied, or it is expired for nonpayment of permit processing or annual operating fees. [201, 203, 209, 301]
   a. The permit must be renewed annually by paying annual operating fees, and the permit shall expire if annual operating fees are not paid pursuant to requirements of Rule 301(d). [301(d)]
   b. The Permit to Construct listed in Section H shall expire one year from the Permit to Construct issuance date, unless a Permit to Construct extension has been granted by the Executive Officer or unless the equipment has been constructed and the operator has notified the Executive Officer prior to the operation of the equipment, in which case the Permit to Construct serves as a temporary Permit to Operate. [202, 205]
   c. The Title V permit shall expire as specified under Section K of the Title V permit. The permit expiration date of the Title V facility permit does not supercede the requirements of Rule 205. [205, 3004]
2. The operator shall maintain all equipment in such a manner that ensures proper operation of the equipment. [204]
3. This permit does not authorize the emissions of air contaminants in excess of those allowed by Division 26 of the Health and Safety Code of the State of California or the Rules and Regulations of the AQMD. This permit cannot be considered as permission to violate existing laws, ordinances, regulations, or statues of other governmental agencies. [204]
4. The operator shall not use equipment identified in this facility permit as being connected to air pollution control equipment unless they are so vented to the identified air pollution control equipment which is in full use and which has been included in this permit. [204]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION E: ADMINISTRATIVE CONDITIONS

5. The operator shall not use any equipment having air pollution control device(s) incorporated within the equipment unless the air pollution control device is in full operation. [204]

6. The operator shall maintain records to demonstrate compliance with rules or permit conditions that limit equipment operating parameters, or the type or quantity of material processed. These records shall be made available to AQMD personnel upon request and be maintained for at least five years. [204]

7. The operator shall maintain and operate all equipment to ensure compliance with all emission limits as specified in this facility permit. Compliance with emission limits shall be determined according to the following specifications, unless otherwise specified by AQMD rules or permit conditions: [204]

   a. For internal combustion engines and gas turbines, measured concentrations shall be corrected to 15 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1110.2, 1134]

   b. For other combustion devices, measured concentrations shall be corrected to 3 percent stack-gas oxygen content on a dry basis and be averaged over a period of 15 consecutive minutes; [1146, 1146.1, 204]

   c. For non-combustion sources, compliance with emission limits shall be determined and averaged over a period of 60 minutes; [204]

   d. For the purpose of determining compliance with Rule 407, carbon monoxide (CO) shall be measured on a dry basis and be averaged over 15 consecutive minutes, and sulfur compounds which would exist as liquid or gas at standard conditions shall be calculated as sulfur dioxide (SO2) and be averaged over 15 consecutive minutes; [407]

   e. For the purpose of determining compliance with Rule 409, combustion contaminant emission measurements shall be corrected to 12 percent of carbon dioxide (CO2) at standard conditions and averaged over a minimum of 15 consecutive minutes. [409]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION E: ADMINISTRATIVE CONDITIONS

f. For the purpose of determining compliance with Rule 475, combustion contaminant emission measurements shall be corrected to 3 percent of oxygen (O2) at standard conditions and averaged over 15 consecutive minutes or any other averaging time specified by the Executive Officer. [475]

8. The operator shall, when a source test is required by AQMD, provide a source test protocol to AQMD no later than 60 days before the proposed test date. The test shall not commence until the protocol is approved by AQMD. The test protocol shall contain the following information: [204, 304]

a. Brief description of the equipment tested.

b. Brief process description, including maximum and normal operating temperatures, pressures, throughput, etc.

c. Operating conditions under which the test will be performed.

d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts and stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).

e. Brief description of sampling and analytical methods used to measure each pollutant, temperature, flow rates, and moisture.

f. Description of calibration and quality assurance procedures.

g. Determination that the testing laboratory qualifies as an "independent testing laboratory" under Rule 304 (conflict of interest).

9. The operator shall submit a report no later than 60 days after conducting a source test, unless otherwise required by AQMD rules or equipment-specific conditions. The report shall contain the following information: [204]

a. The results of the source test.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION E: ADMINISTRATIVE CONDITIONS

b. Brief description of the equipment tested.

c. Operating conditions under which the test was performed.

d. Method of measuring operating parameters, such as fuel rate and process weight. Process schematic diagram showing the ports and sampling locations, including the dimensions of the ducts and stacks at the sampling locations, and distances of flow disturbances, (e.g. elbows, tees, fans, dampers) from the sampling locations (upstream and downstream).

e. Field and laboratory data forms, strip charts and analyses.

f. Calculations for volumetric flow rates, emission rates, control efficiency, and overall control efficiency.

10. The operator shall, when a source test is required, provide and maintain facilities for sampling and testing. These facilities shall comply with the requirements of AQMD Source Test Method 1.1 and 1.2. [217]

11. Whenever required to submit a written report, notification or other submittal to the Executive Officer, AQMD, or the District, the operator shall mail or deliver the material to: Deputy Executive Officer, Engineering and Compliance, AQMD, 21865 E. Copley Drive, Diamond Bar, CA 91765-4182. [204]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION F: RECLAIM MONITORING AND SOURCE TESTING REQUIREMENTS

NOT APPLICABLE

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION G: RECORDKEEPING AND REPORTING REQUIREMENTS FOR RECLAIM SOURCES

NOT APPLICABLE

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

See Section D of this permit for any Permit to Construct issued to this facility.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION I: PLANS AND SCHEDULES

This section lists all plans approved by AQMD for the purposes of meeting the requirements of applicable AQMD rules.

NONE

NOTE: This section does not list compliance schedules pursuant to the requirements of Regulation XXX - Title V Permits; Rule 3004(a)(10)(C). For equipment subject to a variance, order for abatement, or alternative operating condition granted pursuant to Rule 518.2, equipment specific conditions are added to the equipment in Section D or H of the permit.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION J: AIR TOXICS

NOT APPLICABLE

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

GENERAL PROVISIONS

1. This permit may be revised, revoked, reopened and reissued, or terminated for cause, or for failure to comply with regulatory requirements, permit terms, or conditions. [3004(a)(7)(C)]

2. This permit does not convey any property rights of any sort or any exclusive privilege. [3004(a)(7)(E)]

Permit Renewal and Expiration

3. (A) Except for solid waste incineration facilities subject to standards under section 129(e) of the Clean Air Act, this permit shall expire five years from the date that this Title V permit is issued. The operator's right to operate under this permit terminates at midnight on this date, unless the facility is protected by an application shield in accordance with Rule 3002(b), due to the filing of a timely and complete application for a Title V permit renewal, consistent with Rule 3003. [3004(a)(2), 3004(f)]

   (B) A Title V permit for a solid waste incineration facility combusting municipal waste subject to standards under Section 129(e) of the Clean Air Act shall expire 12 years from the date of issuance unless such permit has been renewed pursuant to this regulation. These permits shall be reviewed by the Executive Officer at least every five years from the date of issuance. [3004(f)(2)]

4. To renew this permit, the operator shall submit to the Executive Officer an application for renewal at least 180 days, but not more than 545 days, prior to the expiration date of this permit. [3003(a)(6)]

Duty to Provide Information

5. The applicant for, or holder of, a Title V permit shall furnish, pursuant to Rule 3002(d) and (e), timely information and records to the Executive Officer or designee within a reasonable time as specified in writing by the Executive Officer or designee. [3004(a)(7)(F)]

Payment of Fees

6. The operator shall pay all required fees specified in Regulation III - Fees. [3004(a)(7)(G)]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

Reopening for Cause

7. The Executive Officer will reopen and revise this permit if any of the following circumstances occur:

   (A) Additional regulatory requirements become applicable with a remaining permit term of three or more years. Reopening is not required if the effective date of the requirement is later than the expiration date of this permit, unless the permit or any of its terms and conditions has been extended pursuant to paragraph (f)(4) of Rule 3004.

   (B) The Executive Officer or EPA Administrator determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.

   (C) The Executive Officer or EPA Administrator determines that the permit must be revised or revoked to assure compliance with the applicable requirements. [3005(g)(1)]

COMPLIANCE PROVISIONS

8. The operator shall comply with all regulatory requirements, and all permit terms and conditions, except:

   (A) As provided for by the emergency provisions of condition no. 17 or condition no. 18, or

   (B) As provided by an alternative operating condition granted pursuant to a federally approved (SIP-approved) Rule 518.2.

   Any non-compliance with any federally enforceable permit condition constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or denial of a permit renewal application. Non-compliance may also be grounds for civil or criminal penalties under the California State Health and Safety Code. [3004(a)(7)(A)]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

9. The operator shall allow the Executive Officer or authorized representative, upon presentation of appropriate credentials to:

   (A) Enter the operator's premises where emission-related activities are conducted, or records are kept under the conditions of this permit;

   (B) Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

   (C) Inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and

   (D) Sample or monitor at reasonable times, substances or parameters for the purpose of assuring compliance with the facility permit or regulatory requirements. [3004(a)(10)(B)]

10. All terms and conditions in this permit, including any provisions designed to limit a facility's potential to emit, are enforceable by the EPA Administrator and citizens under the federal Clean Air Act, unless the term or condition is designated as not federally enforceable. Each day during any portion of which a violation occurs is a separate offense. [3004(g)]

11. A challenge to any permit condition or requirement raised by EPA, the operator, or any other person, shall not invalidate or otherwise affect the remaining portions of this permit. [3007(b)]

12. The filing of any application for a permit revision, revocation, or termination, or a notification of planned changes or anticipated non-compliance does not stay any permit condition. [3004(a)(7)(D)]

13. It shall not be a defense for a person in an enforcement action, including those listed in Rule 3002(c)(2), that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit, except as provided for in "Emergency Provisions" of this section. [3004(a)(7)(H)]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

14. The operator shall not build, erect, install, or use any equipment, the use of which, without resulting in a reduction in the total release of air contaminants to atmosphere, reduces or conceals an emission which would otherwise constitute a violation of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the California Health and Safety Code or of AQMD rules. This rule shall not apply to cases in which the only violation involved is of Section 41700 of the California Health and Safety Code, or Rule 402 of AQMD Rules. [408]

15. Nothing in this permit or in any permit shield can alter or affect:

    (A) Under Section 303 of the federal Clean Air Act, the provisions for emergency orders;

    (B) The liability of the operator for any violation of applicable requirements prior to or at the time of permit issuance;

    (C) The applicable requirements of the Acid Rain Program, Regulation XXXI;

    (D) The ability of EPA to obtain information from the operator pursuant to Section 114 of the federal Clean Air Act;

    (E) The applicability of state or local requirements that are not "applicable requirements", as defined in Rule 3000, at the time of permit issuance but which do apply to the facility, such as toxics requirements unique to the State; and

    (F) The applicability of regulatory requirements with compliance dates after the permit issuance date. [3004(c)(3)]

16. For any portable equipment that requires an AQMD or state permit or registration, excluding a) portable engines, b) military tactical support equipment and c) AQMD-permitted portable equipment that are not a major source, are not located at the facility for more than 12 consecutive months after commencing operation, and whose operation does not conflict with the terms or conditions of this Title V permit: 1) the facility operator shall keep a copy of the AQMD or state permit or registration; 2) the equipment operator shall comply with the conditions on the permit or registration and all other regulatory requirements; and 3) the facility operator shall treat the permit or registration as a part of its Title V permit, subject to recordkeeping, reporting and certification requirements. [3004(a)(1)]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

EMERGENCY PROVISIONS

17. An emergency[1] constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limit only if:

    (A) Properly signed, contemporaneous operating records or other credible evidence demonstrate that:

        (1) An emergency occurred and the operator can identify the cause(s) of the emergency;

        (2) The facility was operated properly (i.e. operated and maintained in accordance with the manufacturer's specifications, and in compliance with all regulatory requirements or a compliance plan), before the emergency occurred;

        (3) The operator took all reasonable steps to minimize levels of emissions that exceeded emissions standard, or other requirements in the permit; and,

        (4) The operator submitted a written notice of the emergency to the AQMD within two working days of the time when the emissions limitations were exceeded due to the emergency. The notice shall contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and

    (B) The operator complies with the breakdown provisions of Rule 430 – Breakdown Provisions, or subdivision (i) of Rule 2004 – Requirements, whichever is applicable. [3002(g), 430, 2004(i)]

18. The operator is excused from complying with any regulatory requirement that is suspended by the Executive Officer during a state of emergency or state of war emergency, in accordance with Rule 118 - Emergencies. [118]

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1 "Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the operator, including acts of God, which: (A) requires immediate corrective action to restore normal operation; and (B) causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency; and (C) is not caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

RECORDKEEPING PROVISIONS

19. In addition to any other recordkeeping requirements specified elsewhere in this permit, the operator shall keep records of required monitoring information, where applicable, that include:

    (A) The date, place as defined in the Title V permit, and time of sampling or measurements;

    (B) The date(s) analyses were performed;

    (C) The company or entity that performed the analyses;

    (D) The analytical techniques or methods used;

    (E) The results of such analyses; and

    (F) The operating conditions as existing at the time of sampling or measurement. [3004(a)(4)(B)]

20. The operator shall maintain records pursuant to Rule 109 and any applicable material safety data sheet (MSDS) for any equipment claimed to be exempt from a written permit by Rule 219 based on the information in those records. [219(t)]

21. The operator shall keep all records of monitoring data required by this permit or by regulatory requirements for a period of at least five years from the date of the monitoring sample, measurement, report, or application. [3004(a)(4)(E)]

REPORTING PROVISIONS

22. The operator shall comply with the following requirements for prompt reporting of deviations:

    (A) Breakdowns shall be reported as required by Rule 430 – Breakdown Provisions or subdivision (i) of Rule 2004 - Requirements, whichever is applicable.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

(B) Other deviations from permit or applicable rule emission limitations, equipment operating conditions, or work practice standards, determined by observation or by any monitoring or testing required by the permit or applicable rules that result in emissions greater than those allowed by the permit or applicable rules shall be reported within 72 hours (unless a shorter reporting period is specified in an applicable State or Federal Regulation) of discovery of the deviation by contacting AQMD enforcement personnel assigned to this facility or otherwise calling (800) CUT-SMOG.

(C) A written report of such deviations reported pursuant to (B), and any corrective actions or preventative measures taken, shall be submitted to AQMD, in an AQMD approved format, within 14 days of discovery of the deviation.

(D) All other deviations shall be reported with the monitoring report required by condition no. 23. [3004(a)(5)]

23. Unless more frequent reporting of monitoring results are specified in other permit conditions or in regulatory requirements, the operator shall submit reports of any required monitoring to the AQMD at least twice per year. The report shall include a) a statement whether all monitoring required by the permit was conducted; and b) identification of all instances of deviations from permit or regulatory requirements. A report for the first six calendar months of the year is due by August 31 and a report for the last six calendar months of the year is due by February 28. [3004(a)(4)(F)]

24. The operator shall submit to the Executive Officer and to the Environmental Protection Agency (EPA), an annual compliance certification. For RECLAIM facilities, the certification is due when the Annual Permit Emissions Program (APEP) report is due and shall cover the same reporting period. For other facilities, the certification is due on March 1 for the previous calendar year. The certification need not include the period preceding the date the initial Title V permit was issued. Each compliance certification shall include:

(A) Identification of each permit term or condition that is the basis of the certification;

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

(B) The compliance status during the reporting period;

(C) Whether compliance was continuous or intermittent;

(D) The method(s) used to determine compliance over the reporting period and currently, and

(E) Any other facts specifically required by the Executive Officer to determine compliance.

The EPA copy of the certification shall be sent to: Director of the Air Division Attn: Air-3 USEPA, Region IX 75 Hawthorne St. San Francisco, CA 94105 [3004(a)(10)(E)]

25. All records, reports, and documents required to be submitted by a Title V operator to AQMD or EPA shall contain a certification of accuracy consistent with Rule 3003(c)(7) by a responsible official (as defined in Rule 3000). [3004(a)(12)]

PERIODIC MONITORING

26. All periodic monitoring required by this permit pursuant to Rule 3004(a)(4)(c) is based on the requirements and justifications in the AQMD document "Periodic Monitoring Guidelines for Title V Facilities" or in case-by-case determinations documented in the TitleV application file. [3004(a)(4)]

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

FACILITY RULES

This facility is subject to the following rules and regulations

With the exception of Rule 402, 473, 477, 1118 and Rules 1401 through 1420, the following rules that are designated as non-federally enforceable are pending EPA approval as part of the state implementation plan. Upon the effective date of that approval, the approved rule(s) will become federally enforceable, and any earlier versions of those rules will no longer be federally enforceable.

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 109	5-2-2003	Federally enforceable
RULE 1107	1-6-2006	Non federally enforceable
RULE 1107	11-9-2001	Federally enforceable
RULE 1113	11-8-1996	Federally enforceable
RULE 1113	6-3-2011	Non federally enforceable
RULE 1122	10-1-2004	Federally enforceable
RULE 1122	5-1-2009	Non federally enforceable
RULE 1130.1	12-13-1996	Federally enforceable
RULE 1136	6-14-1996	Federally enforceable
RULE 1168	1-7-2005	Federally enforceable
RULE 1171	11-7-2003	Federally enforceable
RULE 1171	5-1-2009	Non federally enforceable
RULE 118	12-7-1995	Non federally enforceable
RULE 1303(a)(1)-BACT	12-6-2002	Non federally enforceable
RULE 1303(a)(1)-BACT	5-10-1996	Federally enforceable
RULE 1303(b)(2)-Offset	12-6-2002	Non federally enforceable
RULE 1303(b)(2)-Offset	5-10-1996	Federally enforceable
RULE 1415	12-3-2010	Non federally enforceable
RULE 204	10-8-1993	Federally enforceable
RULE 217	1-5-1990	Federally enforceable
RULE 219	6-1-2007	Non federally enforceable
RULE 219	9-4-1981	Federally enforceable

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

SECTION K: TITLE V Administration

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 2202	2-6-2004	Non federally enforceable
RULE 3002	11-14-1997	Federally enforceable
RULE 3002	11-5-2010	Non federally enforceable
RULE 3003	11-14-1997	Federally enforceable
RULE 3003	11-5-2010	Non federally enforceable
RULE 3004	12-12-1997	Federally enforceable
RULE 3004(a)(4)-Periodic Monitoring	12-12-1997	Federally enforceable
RULE 3005	11-14-1997	Federally enforceable
RULE 3005	11-5-2010	Non federally enforceable
RULE 3007	10-8-1993	Federally enforceable
RULE 304	5-6-2011	Non federally enforceable
RULE 401	11-9-2001	Non federally enforceable
RULE 401	3-2-1984	Federally enforceable
RULE 402	5-7-1976	Non federally enforceable
RULE 408	5-7-1976	Federally enforceable
RULE 430	7-12-1996	Non federally enforceable
RULE 442	12-15-2000	Federally enforceable
RULE 481	1-11-2002	Federally enforceable
RULE 701	6-13-1997	Federally enforceable
40CFR 63 Subpart MMMM	12-22-2006	Federally enforceable

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX A: NOX AND SOX EMITTING EQUIPMENT EXEMPT FROM WRITTEN PERMIT PURSUANT TO RULE 219

NONE

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1107 01-06-2006]

Except as otherwise provided in Rule 1107

(1) VOC Content of Coatings

A person shall not apply to metal parts and products subject to the provisions of this rule any coatings, including any VOC-containing materials added to the original coating supplied by the manufacturer, which contain VOC in excess of the limits specified below:

VOC LIMITS Less Water and Less Exempt Compounds Effective Dates								
Coating	**Air-Dried**				**Baked**			
	gm/l		**lb/gal**		**gm/l**		**lb/gal**	
	Current	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**
General One-Component	275	275	2.3	2.3	275	275	2.3	2.3
General Multi-Component	340	340	2.8	2.8	275	275	2.3	2.3
Military Specification	340	340	2.8	2.8	275	275	2.3	2.3
Etching Filler	420	420	3.5	3.5	420	420	3.5	3.5
Solar-Absorbent	420	420	3.5	3.5	360	360	3.0	3.0
Heat-Resistant	420	420	3.5	3.5	360	360	3.0	3.0
Extreme High-Gloss	420	340	3.5	2.8	360	360	3.0	3.0
Metallic	420	420	3.5	3.5	420	420	3.5	3.5

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1107 01-06-2006]

VOC LIMITS Less Water and Less Exempt Compounds Effective Dates, cont.								
Coating	**Air-Dried**				**Baked**			
	gm/l		**lb/gal**		**gm/l**		**lb/gal**	
	Current	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**
Extreme Performance	420	420	3.5	3.5	360	360	3.0	3.0
Prefabricated Architectural One-Component	420	275	3.5	2.3	275	275	2.3	2.3
Prefabricated Architectural Multi-Component	420	340	3.5	2.8	275	275	2.3	2.3
Touch Up	420	420	3.5	3.5	360	360	3.0	3.0
Repair	420	420	3.5	3.5	360	360	3.0	3.0
Silicone Release	420	420	3.5	3.5	420	420	3.5	3.5
High-Performance Architectural	420	420	3.5	3.5	420	420	3.5	3.5
Camouflage	420	420	3.5	3.5	420	420	3.5	3.5
Vacuum-Metalizing	420	420	3.5	3.5	420	420	3.5	3.5
Mold-Seal	420	420	3.5	3.5	420	420	3.5	3.5
High-Temperature	420	420	3.5	3.5	420	420	3.5	3.5
Electric-Insulating Varnish	420	420	3.5	3.5	420	420	3.5	3.5
Pan Backing	420	420	3.5	3.5	420	420	3.5	3.5
Pretreatment Coatings	420	420	3.5	3.5	420	420	3.5	3.5

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1107 01-06-2006]

(2) A person shall not use VOC-containing materials which have a VOC content of more than 200 grams per liter of material for stripping any coating governed by this rule.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1107 11-09-2001]

Except as otherwise provided in Rule 1107

(1) VOC Content of Coatings

A person shall not apply to metal parts and products subject to the provisions of this rule any coatings, including any VOC-containing materials added to the original coating supplied by the manufacturer, which contain VOC in excess of the limits specified below:

VOC LIMITS Less Water and Less Exempt Compounds Effective Dates								
Coating	**Air-Dried**				**Baked**			
	gm/l		**lb/gal**		**gm/l**		**lb/gal**	
	Current	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**
General One-Component	275	275	2.3	2.3	275	275	2.3	2.3
General Multi-Component	340	340	2.8	2.8	275	275	2.3	2.3
Military Specification	340	340	2.8	2.8	275	275	2.3	2.3
Etching Filler	420	420	3.5	3.5	420	420	3.5	3.5
Solar-Absorbent	420	420	3.5	3.5	360	360	3.0	3.0
Heat-Resistant	420	420	3.5	3.5	360	360	3.0	3.0
Extreme High-Gloss	420	340	3.5	2.8	360	360	3.0	3.0
Metallic	420	420	3.5	3.5	420	420	3.5	3.5

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1107 11-09-2001]

Except as otherwise provided in Rule 1107

(1) VOC Content of Coatings

A person shall not apply to metal parts and products subject to the provisions of this rule any coatings, including any VOC-containing materials added to the original coating supplied by the manufacturer, which contain VOC in excess of the limits specified below:

VOC LIMITS Less Water and Less Exempt Compounds Effective Dates								
Coating	**Air-Dried**				**Baked**			
	gm/l		**lb/gal**		**gm/l**		**lb/gal**	
	Current	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**
General One-Component	275	275	2.3	2.3	275	275	2.3	2.3
General Multi-Component	340	340	2.8	2.8	275	275	2.3	2.3
Military Specification	340	340	2.8	2.8	275	275	2.3	2.3
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Solar-Absorbent	420	420	3.5	3.5	360	360	3.0	3.0
Heat-Resistant	420	420	3.5	3.5	360	360	3.0	3.0
Extreme High-Gloss	420	340	3.5	2.8	360	360	3.0	3.0
Metallic	420	420	3.5	3.5	420	420	3.5	3.5

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1107 11-09-2001]

VOC LIMITS Less Water and Less Exempt Compounds Effective Dates, cont.								
Coating	**Air-Dried**				**Baked**			
	gm/l		**lb/gal**		**gm/l**		**lb/gal**	
	Current	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**	**Current**	**7/1/07**
Extreme Performance	420	420	3.5	3.5	360	360	3.0	3.0
Prefabricated Architectural One-Component	420	275	3.5	2.3	275	275	2.3	2.3
Prefabricated Architectural Multi-Component	420	340	3.5	2.8	275	275	2.3	2.3
Touch Up	420	420	3.5	3.5	360	360	3.0	3.0
Repair	420	420	3.5	3.5	360	360	3.0	3.0
Silicone Release	420	420	3.5	3.5	420	420	3.5	3.5
High-Performance Architectural	420	420	3.5	3.5	420	420	3.5	3.5
Camouflage	420	420	3.5	3.5	420	420	3.5	3.5
Vacuum-Metalizing	420	420	3.5	3.5	420	420	3.5	3.5
Mold-Seal	420	420	3.5	3.5	420	420	3.5	3.5
High-Temperature	420	420	3.5	3.5	420	420	3.5	3.5
Electric-Insulating Varnish	420	420	3.5	3.5	420	420	3.5	3.5
Pan Backing	420	420	3.5	3.5	420	420	3.5	3.5
Pretreatment Coatings	420	420	3.5	3.5	420	420	3.5	3.5

(2) A person shall not use VOC-containing materials which have a VOC content of more than 200 grams per liter of material for stripping any coating governed by this rule.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 11-08-1996]

(1) Except as provided in paragraphs (c)(2), (c)(3), and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, or solicit the application of, any architectural coating which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, or manufacture, blend, or repackage such a coating for use within the District.

(2) Except as provided in paragraphs (c)(3) and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, solicit the application of, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified.

TABLE OF STANDARDS

VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water And Less Exempt Compounds

COATING	Limit*	Effective Date of Adoption	Effective 1/1/1998	Effective 1/1/1999	Effective 7/1/2001	Effective 1/1/2005	Effective 7/1/2008
Bond Breakers	350						
Clear Wood Finishes							
Varnish	350						
Sanding Sealers	350						
Lacquer	680		550			275	
Concrete-Curing Compounds	350						
Dry-Fog Coatings	400						
Fire-proofing Exterior Coatings	350	450		350			
Fire-Retardant Coatings							
Clear	650						
Pigmented	350						
Flats	250				100		50
Graphic Arts (Sign) Coatings	500						

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 11-08-1996]

Industrial Maintenance Primers and Topcoats							
Alkyds	420						
Catalyzed Epoxy	420						
Bituminous Coatings	420						
Materials							
Inorganic Polymers	420						
Vinyl Chloride Polymers	420						
Chlorinated Rubber	420						
Acrylic Polymers	420						
Urethane Polymers	420						
Silicones	420						
Unique Vehicles	420						
Japans/Faux Finishing Coatings	350	700		350			
Magnesite Cement Coatings	600			450			
Mastic Coatings	300						
Metallic Pigmented Coatings	500						
Multi-Color Coatings	420		250				
Pigmented Lacquer	680		550			275	
Pre-Treatment Wash Primers	780						
Primers, Sealers, and Undercoaters	350						
Quick-Dry Enamels	400						
Roof Coatings	300						
Shellac							
Clear	730						
Pigmented	550						
Stains	350						
Swimming Pool Coatings							
Repair	650						
Other	340						
Traffic Coatings	250		150				
Waterproofing Sealers	400						
Wood Preservatives							
Below-Ground	350						
Other	350						

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards

TABLE OF STANDARDS (cont.)

VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

(1) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6) of Rule 1113, no person shall supply, sell, offer for sale, market, manufacture, blend, repackage, apply, store at a worksite, or solicit the application of any architectural coating within the District:

(A) That is listed in the Table of Standards 1 and contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified; or

(B) That is not listed in the Table of Standards 1, and contains VOC (excluding any colorant added to tint bases) in excess of 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, until January 1, 2014, at which time the limit drops to 50 grams of VOC per liter of coating, less water, less exempt compounds (0.42 pounds per gallon).

(2) No person within the District shall add colorant at the point of sale that is listed in the Table of Standards 2 and contains VOC in excess of the corresponding VOC limit specified in the Table of Standards 2, after the effective date specified.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

TABLE OF STANDARDS 1
VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water and Less Exempt Compounds

COATING CATEGORY	Ceiling Limit[1]	Current Limit[2]	Effective Date		
			7/1/08	1/1/12	1/1/14
Bond Breakers		350			
Clear Wood Finishes		275			
Varnish	350	275			
Sanding Sealers	350	275			
Lacquer		275			
Concrete-Curing Compounds		100			
Concrete-Curing Compounds For Roadways and Bridges[3]		350			
Concrete Surface Retarder		250			50
Driveway Sealer		100		50	
Dry-Fog Coatings		150			50
Faux Finishing Coatings					
Clear Topcoat		350		200	
Decorative Coatings		350			100
Glazes		350			
Japan		350			
Trowel Applied Coatings		350		150	50
Fire-Proofing Coatings		350			150
Flats	250	50	50		
Floor Coatings	100	50			
Form Release Compound		250			100
Graphic Arts (Sign) Coatings		500			150
Industrial Maintenance (IM) Coatings	420	100			
High Temperature IM Coatings		420			
Non-Sacrificial Anti-Graffiti Coatings		100			
Zinc-Rich IM Primers	340	100			
Magnesite Cement Coatings		450			
Mastic Coatings		300			100
Metallic Pigmented Coatings	500	500			150
Multi-Color Coatings		250			
Nonflat Coatings	150	50			
Pre-Treatment Wash Primers		420			
Primers, Sealers, and Undercoaters	200	100			
Reactive Penetrating Sealers		350			
Recycled Coatings		250			
Roof Coatings	250	50			
Roof Coatings, Aluminum		100			

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

Roof Primers, Bituminous	350	350			
Rust Preventative Coatings	400	100			
Stone Consolidant		450			
Sacrificial Anti-Graffiti Coatings		100		50	
Shellac					
Clear		730			
Pigmented		550			
Specialty Primers	350	100			
Stains		100			

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

COATING CATEGORY	Ceiling Limit[1]	Current Limit[2]	Effective Date		
			7/1/08	1/1/12	1/1/14
Stains, Interior	250	250			
Swimming Pool Coatings					
Repair		340			
Other		340			
Traffic Coatings		100			
Waterproofing Sealers	250	100			
Waterproofing Concrete/Masonry Sealers	400	100			
Wood Preservatives		350			

1. The specified ceiling limits are applicable to products sold under the Averaging Compliance Option.
2. The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.
3. Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

TABLE OF STANDARDS 1 (cont.)
VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

TABLE OF STANDARDS 2
VOC LIMITS FOR COLORANTS

Grams of VOC Per Liter of Colorant
Less Water and Less Exempt Compounds

COLORANT	Limit[4]
Architectural Coatings, excluding IM Coatings	50
Solvent-Based IM	600
Waterborne IM	50

4. Effective January 1, 2014.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130.1 12-13-1996]

Except as otherwise provided in Rule 1130.1

(1) VOC Content of Screen Printing Materials

The operator shall not apply to any substrate any screen printing material, excluding extreme performance screen printing materials, which contains, as applied, a total amount of VOC in excess of the limits specified in subparagraphs (1)(A), (1)(B), or (1)(C). The applicable VOC limit for a screen printing operation shall be determined by first looking for the product in subparagraph (1)(A). If the product is not listed in subparagraph (1)A), look for the product's substrate in subparagraph (1)(B). If the substrate is not listed in subparagraph (1)(B), look for the applicable limit in subparagraph (1)(C).

In lieu of meeting the requirements in subparagraph (1)(C), the operator may comply with the requirements in paragraph (2) if the screen printing material qualifies for an extreme performance classification under subdivision (e) of Rule 1130.1.

(A) For screen printing coatings and inks used in the production of the following products:

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130.1 12-13-1996]

PRODUCT	VOC LIMIT grams per Liter of Coating (or Ink), Less water and Less Exempt Compounds On and After December 13, 1996	
	g/L-	lbs/gal-
Chlorine Indicator	500	4.2
Containers	800	6.7
Electronic Circuit	850	7.1
Mechanically-Formed Products	800	6.7
Overlays	800	6.7
Polyethylene Products	800	6.7
Stained Glass Overlay	800	6.7
Sterilization Indicator	600	5.0
Sub-Printed Products	800	6.7
Water Slide Decals:		
Opaque Inks	800	6.7
Clear Inks	800	6.7
Ceramic Decal Inks	800	6.7

(B) For screen printing coatings and inks not regulated by subparagraph (1)(A) and which are applied to the following specified substrates:

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130.1 12-13-1996]

SUBSTRATE	VOC LIMIT grams per Liter of Coating (or Ink), Less water and Less Exempt Compounds On and After December 13, 1996	
	g/L	lbs/gal
Ceramic	800	6.7
Fiberglass	600	5.0
Glass or Metal	600	5.0
Man-Made Textile	800	6.7
Unsealed Aluminum	800	6.7

If a substrate is regulated under more than one substrate category listed in subparagraph (1)(B), the category with the highest VOC limit shall apply.

(C) For screen printing materials not regulated by the provisions in subparagraph (1)(A) or (1)(B), which have the following material classifications:

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FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130.1 12-13-1996]

SCREEN PRINTING MATERIAL	VOC LIMIT grams per Liter of Coating (or Ink or Adhesive), Less water and Less Exempt Compounds	
	On and After December 13, 1996	
	g/L	lbs/gal
Adhesive	400	3.3
Coating	400	3.3
Fine Detail Loose-leaf Binder Ink	745	6.2
Fluorescent Ink	540	4.5
High-VOC Serigraph Ink	800	6.7
Loose-leaf Binder Metallic Ink	745	6.2
Metallic Ink	400	3.3
Printing Ink	400	3.3
Resists	600	5.0
Scratch-Off Ink	800	6.7
Water-Slide Decal Adhesive	800	6.7

If a screen printing material is regulated under more than one screen printing material category listed in subparagraph (1)(C), the category with the highest VOC limit shall apply.

(2) VOC Content of Extreme Performance Screen Printing Materials

The operator shall not apply any extreme performance screen printing material in excess of the limits specified below:

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130.1 12-13-1996]

	VOC LIMIT Grams of VOC per Liter of ExtremePerformance Screen Printing Material, Less Water and Less Exempt Compounds	
	g/L	lbs/gal
On and after July 9, 1993	800	6.7
On and after January 1, 2003	400	3.3

(3) Usage of High-VOC Serigraph Inks

The total usage of high-VOC serigraph inks, as defined in paragraph (b)(23) of Rule 1130.1, shall not exceed 10 percent, (by volume), of the total usage of screen printing materials applied on all serigraphs at a facility, on a monthly basis, unless an approved emission control system is used to reduce emissions from high-VOC serigraph inks by an equivalent or greater level to that which would have been achieved by the use of an ink containing 3.3 pounds per gallon VOC (less water and exempt compounds). The required overall control efficiency of the emission control system shall be determined by the equation in paragraph (d)(1) of Rule 1130.1.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1136 06-14-1996]

Except as otherwise provided in Rule 1136

(a) The operator shall not apply any coating to a wood product which has a VOC content, including any VOC-containing material added to the original coating supplied by the manufacturer, which exceeds the applicable limit specified below:

(1)

VOC LIMITS
Grams Per Liter (lb/gal) of Coating, [lbs VOC/lb of solids],
Less Water and Less Exempt Compounds

COATING	Current Limit I	Current Limit II	On and After 7/1/2005
Clear Sealers	550 (4.6) [1.39]	680 (5.7) [3.36]	275 (2.3) [0.36]
Clear Topcoat	550 (4.6) [1.37]	275 (2.3) [0.35]	275 (2.3) [0.35]
Pigmented Primers, Sealers & Undercoats	550 (4.6) [1.06]	600 (5.0) [1.08]	275 (2.3) [0.21]
Pigmented Topcoats	550 (4.6) [1.10]	275 (2.3) [0.25]	275 (2.3) [0.25]

The operator shall use coatings on a wood product that comply with either all VOC limits in column I or all VOC limits in column II. The operator that applies a primer, sealer or undercoat, but not a topcoat, to a wood product, shall be subject to column I for that wood product.

(2) Notwithstanding the requirements of clause (a)(1), an operator that applies a topcoat and a primer, sealer or undercoat to a shutter may, until July 1, 2005, choose to comply with the VOC limits specified below for that shutter:

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1136 06-14-1996]

VOC LIMITS

Grams Per Liter, (lb/gal) of Coating, [lbs VOC/lb of solids],
Less Water and Less Exempt Compounds

COATING	
Clear Sealers	275 (2.3) [0.36]
Clear Topcoat	680 (5.7) [2.99]
Pigmented Primers, Sealers & Undercoats	275 (2.3) [0.33]
Pigmented Topcoats	600 (5.0) [1.38]

(3)

VOC LIMITS

Grams Per Liter, (lb/gal) of Coating, [lbs VOC/lb of solids],
Less Water and Less Exempt Compounds

COATING	Current Limit	On and After 7/1/2005
Barrier Coat - Plastic Components	760 (6.3) [3.9]	275 (2.3) [0.28]
Composite Wood Edge Filler	550 (4.6) [1.15]	275 (2.3) [0.31]
Extreme Performance Coatings	420 (3.5) [0.51]	275 (2.3) [0.33]
Fillers	500 (4.2) [0.66]	275 (2.3) [0.18]
High-Solid Stains	550 (4.6) [1.23]	350 (2.9) [0.42]
Inks	500 (4.2) [0.96]	500 (4.2) [0.96]
Mold-Seal Coatings	750 (6.3) [4.2]	750 (6.3) [4.2]
Multi-Colored Coatings	685 (5.7) [2.6]	275 (2.3) [0.33]

VOC LIMITS

Grams Per Liter (lb/gal) of Material

COATING	Current Limit	On and After 7/1/2005
Low-Solids Barrier Coat - Plastic Components	760 (6.3)	120 (1.0)
Low-Solid Stains, Toners, and Washcoats	480 (4.0)	120 (1.0)

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1136 06-14-1996]

Any coating subject to this rule that meets any of the three VOC limit formats (grams per liter, lb/gal, or lbs VOC/lb of solids) is in compliance with this subparagraph.

(4) The VOC limit for japan coatings is 700 grams per liter of coatings, less water and exempt compounds, as applied.

(b) A person shall not use a stripper on wood products unless:

(1) it contains less than 350 grams of VOC per liter of material; or

(2) the VOC composite vapor pressure is 2 mm Hg (0.04 psia) or less at 20°C (68°F).

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1168 01-07-2005]

(1) Unless otherwise specified in paragraph (c)(2), a person shall not apply any adhesives, adhesive bonding primers, adhesive primers, or any other primer which have a VOC content in excess of 250 g/L less water and less exempt compounds.

(2) A person shall not apply adhesives, adhesive bonding primers, adhesive primers, sealants, sealant primers, or any other primer which have a VOC content in excess of the limits specified below:

VOC Limit*, Less Water and Less Exempt Compounds in Grams per Liter

Architectural Applications	Current VOC Limit*
Indoor Carpet Adhesives	50
Carpet Pad Adhesives	50
Outdoor Carpet Adhesives	150
Wood Flooring Adhesive	100
Rubber Floor Adhesives	60
Subfloor Adhesives	50
Ceramic Tile Adhesives	65
VCT and Asphalt Tile Adhesives	50
Dry Wall and Panel Adhesives	50
Cove Base Adhesives	50
Multipurpose Construction Adhesives	70
Structural Glazing Adhesives	100
Single Ply Roof Membrane Adhesives	250

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1168 01-07-2005]

Specialty Applications	VOC Limits and Effective Dates**			
	Current VOC Limit*	1-1-05	7-1-05	1-1-07
PVC Welding	510			
CPVC Welding	490			
ABS Welding	400		325	
Plastic Cement Welding	350	250		
Adhesive Primer for Plastic	650		550	
Computer Diskette Manufacturing	350			
Contact Adhesive	80			
Special Purpose Contact Adhesive	250			
Tire Retread	100			
Adhesive Primer for Traffic Marking Tape	150			
Structural Wood Member Adhesive	140			
Sheet Applied Rubber Lining Operations	850			
Top and Trim Adhesive	540			250

** The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1168 01-07-2005]

For adhesives, adhesive bonding primers, or any other primer not regulated by the above two tables and applied to the following substrates, the following limits shall apply:

Substrate Specific Applications	Current VOC Limit*
Metal to Metal	30
Plastic Foams	50
Porous Material (except wood)	50
Wood	30
Fiberglass	80

If an adhesive is used to bond dissimilar substrates together the adhesive with the highest VOC content shall be allowed.

Sealants	Current VOC Limit*
Architectural	250
Marine Deck	760
Nonmembrane Roof	300
Roadway	250
Single-Ply Roof Membrane	450
Other	420

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1168 01-07-2005]

Sealant Primers	**Current VOC Limit***
Architectural	
Non Porous	250
Porous	775
Modified Bituminous	500
Marine Deck	760
Other	750

* For low-solid adhesives or sealants the VOC limit is expressed in grams per liter of material as determined in paragraph (b)(32); for all other adhesives and sealants, VOC limits are expressed as grams of VOC per liter of adhesive or sealant less water and less exempt compounds as determined in paragraph (b)(31).

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 11-07-2003]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application	
(i) General	25 (0.21)
(ii) Electrical Apparatus Components & Electronic Components	500 (4.2)
(iii) Medical Devices & Pharmaceuticals	800 (6.7)
(B) Repair and Maintenance Cleaning	
(i) General	25 (0.21)
(ii) Electrical Apparatus Components & Electronic Components	900 (7.5)

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 11-07-2003]

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS VOC g/l (lb/gal)
(iii) Medical Devices & Pharmaceuticals	
(A) Tools, Equipment, & Machinery	800 (6.7)
(B) General Work Surfaces	600 (5.0)
(C) Cleaning of Coatings or Adhesives Application Equipment	550 (4.6)
(D) Cleaning of Ink Application Equipment	
(i) General	25 (0.21)
(ii) Flexographic Printing	25 (0.21)
(iii) Gravure Printing	
(A) Publication	750 (6.3)
(B) Packaging	25 (0.21)
(iv) Lithographic or Letter Press Printing	

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 11-07-2003]

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS VOC g/l (lb/gal)
(A) Roller Wash – Step 1	600 (5.0)
(B) Roller Wash-Step 2, Blanket Wash, & On-Press Components	800 (6.7)
(C) Removable Press Components	25 (0.21)
(v) Screen Printing	750 (6.3)
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	800 (6.7)
(vii) Specialty Flexographic Printing	600 (5.0)
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 05-01-2009]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	
(iii) Medical Devices & Pharmaceuticals	800 (6.7)	
(B) Repair and Maintenance Cleaning		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 05-01-2009]

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(iii) Medical Devices & Pharmaceuticals		
(A) Tools, Equipment, & Machinery	800 (6.7)	
(B) General Work Surfaces	600 (5.0)	
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)	
(D) Cleaning of Ink Application Equipment		
(i) General	25 (0.21)	
(ii) Flexographic Printing	25 (0.21)	
(iii) Gravure Printing		
(A) Publication	100 (0.83)	
(B) Packaging	25 (0.21)	
(iv) Lithographic (Offset) or Letter Press Printing		
(A) Roller Wash, Blanket Wash, & On-Press Components	100 (0.83)	

FACILITY PERMIT TO OPERATE
FLEETWOOD HOMES, INC.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 05-01-2009]

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(B) Removable Press Components	25 (0.21)	
(v) Screen Printing	100 (0.83)	
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)	
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)	

* The specified limits remain in effect unless revised limits are listed in subsequent columns.