

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-10-5

EXPIRATION DATE: 08/31/2016

## EQUIPMENT DESCRIPTION:

519,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-7, EXTERNAL FLOATING ROOF WITH AN HMT, INC. RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-7 shall not exceed 4,512,130 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 11 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. {2654} The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. {2655} The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. {2657} The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. {2658} The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. {2699} The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. {2703} Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-11-7

EXPIRATION DATE: 03/31/2016

## EQUIPMENT DESCRIPTION:

370,000 GALLON ABOVEGROUND GASOLINE, DIESEL, JET FUEL, TRANSMIX, AND ETHANOL STORAGE TANK FR-8, EXTERNAL FLOATING ROOF WITH AN HMT, INC. RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-8 shall not exceed 3,218,570 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 10.2 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. {2654} The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. {2655} The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on it's legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. {2657} The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. {2658} The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. {2699} The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. {2703} Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-12-5

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

925,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-9, EXTERNAL FLOATING ROOF WITH AN HMT, INC. RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-9 shall not exceed 8,038,030 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 12.6 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. {2654} The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. {2655} The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. {2657} The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. {2658} The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. {2699} The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. {2703} Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-13-11

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

634,000 GALLON ABOVEGROUND MULTI-PRODUCT (GASOLINE, DIESEL, JET FUEL, & ETHANOL) ORGANIC LIQUID STORAGE TANK FR-10 EQUIPPED WITH APPROVED PRIMARY AND SECONDARY SEALS

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The only organic liquids approved for storage in the internal floating roof tank shall be gasoline, diesel, jet fuel, and ethanol. [District NSR Rule] Federally Enforceable Through Title V Permit
3. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
4. Tank gauging and sampling devices shall be leak free (as defined in District Rule 4623, 3.17 (amended 5/19/2005)). [District Rule 4623, 5.5.2.1] Federally Enforceable Through Title V Permit
5. Records of monthly organic liquid throughput shall be maintained and shall be made available for District inspection upon request. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit
6. The total annual organic liquid throughput for Tank FR-10 shall not exceed 4,737,700 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
7. Daily VOC emissions shall not exceed 5.42 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
8. The permittee shall comply with recordkeeping requirements in section 6.3 of District Rule 4623 (Amended 5/19/2005) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit
9. Vapor pressure of stored liquids shall be determined as described in section 6.2 of District Rule 4623 (Amended 5/19/2005). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
10. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
11. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
12. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
13. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

14. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
15. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
16. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
17. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
18. Primary seal envelope surrounding the annular vapor space enclosed by the roof edge, stored liquid surface, shoe and seal fabric shall have no openings, holes or tears. [District Rule 4623, 5.1.3] Federally Enforceable Through Title V Permit
19. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
20. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
21. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
22. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
23. Each roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. [District Rule 4623, 5.1.6] Federally Enforceable Through Title V Permit
24. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be leak free, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-14-6

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

1,145,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-11, EXTERNAL FLOATING ROOF WITH AN HMT SCISSOR SHOE PRIMARY SEAL, AND AN HMT RIM-MOUNTED SECONDARY SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-11 shall not exceed 3,218,570 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 10.2 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. {2654} The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. {2655} The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. {2657} The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. {2658} The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. {2699} The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. {2703} Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-15-5

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

761,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-12, EXTERNAL FLOATING ROOF WITH AN HMT, INC. RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-12 shall not exceed 6,622,560 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 12 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. {2654} The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. {2655} The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on it's legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. {2657} The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. {2658} The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. {2699} The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. {2703} Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-16-5

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

1,343,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-13, EXTERNAL FLOATING ROOF WITH AN HMT, INC. RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-13 shall not exceed 11,699,415 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 14 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. {2654} The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. {2655} The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. {2657} The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. {2658} The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. {2699} The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. {2703} Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623. 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-17-6

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

1,145,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-14, EXTERNAL FLOATING ROOF WITH A RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-14 shall not exceed 9,953,185 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 13.3 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. {2653} True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. {2654} The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. {2655} The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. {2656} Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. {2657} The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. {2658} The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. {2659} No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

12. {2660} No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. {2661} The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. {2662} The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. {2663} The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. {2664} There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. {2665} The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. {2666} The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. {2699} The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. {2703} Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. {2704} Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. {2705} Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. {2706} Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. {2592} As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. {2591} The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. {2610} Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. {2611} This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-18-7

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

1,470,000 GALLON ABOVEGROUND CONE ROOF PETROLEUM DISTILLATES AND GASOLINE STORAGE TANK FR-16, INTERNAL FLOATING ROOF EQUIPPED WITH PDM'S DELTA PRIMARY SEAL AND WIPER TYPE SECONDARY SEAL

## PERMIT UNIT REQUIREMENTS

1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520] Federally Enforceable Through Title V Permit
3. The true vapor pressure (TVP) of liquids stored in the internal floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
4. The total annual gasoline throughput for Tank FR-16 shall not exceed 17,520,000 barrels. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Daily VOC emissions shall not exceed 16.6 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on it's legs, the permittee shall notify the APCO in writing at least five days prior to performing the work. [District Rule 4623] Federally Enforceable Through Title V Permit
7. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623] Federally Enforceable Through Title V Permit
8. The cumulative length of all gaps, between the tank shell and the primary seal: 1) Greater than one-half (1/2) inch shall not exceed 10 percent of the circumference of the tank; and 2) Greater than one-eighth (1/8) inch shall not exceed 30 percent of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
9. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
10. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
11. Cumulative length of all gaps between the tank shell and secondary seal greater than one-eighth (1/8) inch shall not exceed 5 percent of the tank circumference for all seal types. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

12. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
13. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623] Federally Enforceable Through Title V Permit
14. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
15. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
16. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
17. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be leak-free, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
18. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
19. Each opening in a non-contact internal floating roof, except for automatic bleeder vents (vacuum breaker vents) and rim space vents, shall provide a projection below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
20. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 4623] Federally Enforceable Through Title V Permit
21. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623] Federally Enforceable Through Title V Permit
22. Rim vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623] Federally Enforceable Through Title V Permit
23. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90% of the opening. The fabric cover must be impermeable. [District Rule 4623] Federally Enforceable Through Title V Permit
24. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623] Federally Enforceable Through Title V Permit
25. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

26. The permittee shall visually inspect, through the manholes, roof hatches, or other openings on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
27. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. [District Rule 4623] Federally Enforceable Through Title V Permit
28. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (revised 5/19/05). [District Rule 4623] Federally Enforceable Through Title V Permit
29. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623] Federally Enforceable Through Title V Permit
30. Permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
31. Records of monthly organic liquid throughput shall be maintained on the premises and shall be made available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
32. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-16-4

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

1,343,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-13, EXTERNAL FLOATING ROOF WITH AN HMT, INC. RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

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1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-13 shall not exceed 11,699,415 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 14 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

12. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-17-5

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

1,145,000 GALLON ABOVEGROUND GASOLINE STORAGE TANK FR-14, EXTERNAL FLOATING ROOF WITH A RIM-MOUNTED SEAL MADE OF STEEL COMPRESSION PLATES AND RUBBER WIPER TIP.

## PERMIT UNIT REQUIREMENTS

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1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The total annual gasoline throughput for Tank FR-14 shall not exceed 9,953,185 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Daily VOC emissions shall not exceed 13.3 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
5. True vapor pressure of the organic liquid stored shall be less than 11 psia. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
6. The tank shall be equipped with a floating roof consisting of a pan type that was installed before December 20, 2001, pontoon-type or double-deck-type cover which rests upon the surface of the liquid being stored and is equipped with a closure device between the tank shell and roof edge consisting of a primary and a secondary seal. [District Rule 4623, 5.3.1] Federally Enforceable Through Title V Permit
7. The external floating roof shall float on the surface of the stored liquid at all times (i.e., off the roof leg supports) except during the initial fill until the roof is lifted off the leg supports and when the tank is completely emptied and subsequently refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five calendar days prior to performing the work. The tank must be in compliance with this rule before it may land on its legs. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
8. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
10. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
11. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

12. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
13. The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
14. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
15. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
16. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
17. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
18. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
19. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
20. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv, as methane, above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
21. Except for automatic bleeder vents, rim vents, and pressure relief vents, each opening in a non-contact external floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.2.1] Federally Enforceable Through Title V Permit
22. Except for automatic bleeder vents and rim vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times (i.e., no visible gap) except when in actual use. [District Rule 4623, 5.5.2.2.2] Federally Enforceable Through Title V Permit
23. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.2.3, 5.5.2.1.3] Federally Enforceable Through Title V Permit
24. Rim vents shall be equipped with a gasket and shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.2.4] Federally Enforceable Through Title V Permit
25. Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening. The fabric cover must be impermeable if the liquid is drained into the contents of the tanks. [District Rule 4623, 5.5.2.2.5] Federally Enforceable Through Title V Permit
26. External floating roof legs shall be equipped with vapor socks or vapor barriers in order to maintain a leak free condition so as to prevent VOC emissions from escaping through the roof leg opening. [District Rule 4623, 5.5.2.2.6] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

27. All wells and similar fixed projections through the floating roof shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.3.1] Federally Enforceable Through Title V Permit
28. The solid guidepole well shall be equipped with a pole wiper and a gasketed cover, seal or lid which shall be in a closed position at all times (i.e., no visible gap) except when the well is in use. [District Rule 4623, 5.5.2.3.2] Federally Enforceable Through Title V Permit
29. The gap between the pole wiper and the solid guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/2 inch. [District Rule 4623, 5.5.2.3.3] Federally Enforceable Through Title V Permit
30. The slotted guidepole well on the external floating roof shall be equipped with the following: a sliding cover, a well gasket, a pole sleeve, a pole wiper, and an internal float and float wiper designed to minimize the gap between the float and the well, and provided the gap shall not exceed 1/8 inch; or shall be equipped with a well gasket, a zero gap pole wiper seal and a pole sleeve that projects below the liquid surface. [District Rule 4623, 5.5.2.4.2] Federally Enforceable Through Title V Permit
31. The gap between the pole wiper and the slotted guidepole shall be added to the gaps measured to determine compliance with the secondary seal requirement, and in no case shall exceed 1/8 inch. [District Rule 4623, 5.5.2.4.3] Federally Enforceable Through Title V Permit
32. The permittee shall make the primary seal envelope available for unobstructed inspection by the APCO on an annual basis at locations selected along its circumference at random by the APCO. In the case of riveted tanks with toroid-type seals, a minimum of eight locations shall be made available; in all other cases, a minimum of four locations shall be made available. If the APCO suspects a violation may exist the APCO may require such further unobstructed inspection of the primary seal as may be necessary to determine the seal condition for its entire circumference. [District Rule 4623, 6.1.1] Federally Enforceable Through Title V Permit
33. The permittee shall inspect this floating roof tank at least once every 12 months to determine compliance with the requirements of this rule. The actual gap measurements of the floating roof primary and secondary seals shall be recorded. The inspection results shall be submitted to the APCO as specified in Section 6.3.5. [District Rule 4623, 6.1.3.1] Federally Enforceable Through Title V Permit
34. The permittee shall inspect the primary and secondary seals for compliance with the requirements of Rule 4623 every time this tank is emptied or degassed. Actual gap measurements shall be performed when the liquid level is static but not more than 24 hours after the tank roof is re-floated. [District Rule 4623, 6.1.3.2] Federally Enforceable Through Title V Permit
35. The permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all information necessary to demonstrate compliance with the provisions of this rule, including the following: 1) Date of inspection and names and titles of company personnel doing the inspection. 2) Tank identification number and Permit to Operate number. 3) Measurements of the gaps between the tank shell and primary and secondary seals. 4) Gas-tight status of the tank and floating roof deck fittings. Records of the gas-tight status shall include the vapor concentration values measured in parts per million by volume (ppmv). 5) Data, supported by calculations, demonstrating compliance with the requirements specified in Sections 5.3, 5.5.2.3.3, 5.5.2.4.2, and 5.5.2.4.3 of Rule 4623. 6) Any corrective actions or repairs performed on the tank in order to comply with rule 4623 and the date(s) such actions were taken. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
36. Permittee shall maintain the records of the external floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the True Vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. Maximum true vapor pressure may be determined from nomographs contained in API Bulletin 2517, by using the typical Reid vapor pressure and the maximum expected storage temperature of the stored product, unless the APCO specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s). Operator shall maintain a record of the petroleum liquid stored and the maximum true vapor pressure of that liquid during the period of storage. [40 CFR 60.113(a) and (b)] Federally Enforceable Through Title V Permit
38. Operator shall determine the true vapor pressure of each type of crude oil with a Reid vapor pressure less than 2.0 psia or whose physical properties preclude determination by the recommended method from available data and record if the true vapor pressure is greater than 1.0 psia. [40 CFR 60.113(c)] Federally Enforceable Through Title V Permit
39. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid whenever there is a change in the source or type of organic liquid stored in this tank. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
40. As used in this permit, the term "source or type" shall mean liquids with similar characteristics. The operator shall maintain records of API gravity of petroleum liquids stored in this unit to determine which are from common source. [District Rule 2520, 9.3.2] Federally Enforceable Through Title V Permit
41. The operator of a fixed roof tank shall maintain all records of required monitoring data and support information for inspection at any time for a period of five years. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit
42. Compliance with permit conditions in the Title V permit shall be deemed compliance with 40 CFR 60 Subpart K and District Rule 4623 (Amended December 20, 2001). A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
43. This unit commenced construction, modification, or reconstruction prior to May 19, 1978. Therefore, the requirements of 40 CFR 60 Subpart Ka and Kb do not apply to this source. A permit shield is granted from these requirements. [District Rule 2520, 13.2] Federally Enforceable Through Title V Permit
44. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
45. The permittee shall comply with recordkeeping requirements in section 6.3.1 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and reid vapor pressure. [District Rule 4623, 6.3.1] Federally Enforceable Through Title V Permit
46. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
47. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-18-6

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

1,470,000 GALLON ABOVEGROUND CONE ROOF PETROLEUM DISTILLATES AND GASOLINE STORAGE TANK FR-16, INTERNAL FLOATING ROOF EQUIPPED WITH PDM'S DELTA PRIMARY SEAL AND WIPER TYPE SECONDARY SEAL

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520] Federally Enforceable Through Title V Permit
3. The true vapor pressure (TVP) of liquids stored in the internal floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
4. The total annual gasoline throughput for Tank FR-16 shall not exceed 17,520,000 barrels. [District Rule 2201] Federally Enforceable Through Title V Permit
5. Daily VOC emissions shall not exceed 16.6 pounds per day. [District Rule 2201] Federally Enforceable Through Title V Permit
6. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on it's legs, the permittee shall notify the APCO in writing at least five days prior to performing the work. [District Rule 4623] Federally Enforceable Through Title V Permit
7. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623] Federally Enforceable Through Title V Permit
8. The cumulative length of all gaps, between the tank shell and the primary seal: 1) Greater than one-half (1/2) inch shall not exceed 10 percent of the circumference of the tank; and 2) Greater than one-eighth (1/8) inch shall not exceed 30 percent of the circumference of the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
9. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
10. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623] Federally Enforceable Through Title V Permit
11. Cumulative length of all gaps between the tank shell and secondary seal greater than one-eighth (1/8) inch shall not exceed 5 percent of the tank circumference for all seal types. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
These terms and conditions are part of the Facility-wide Permit to Operate.

12. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
13. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623] Federally Enforceable Through Title V Permit
14. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
15. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
16. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
17. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be leak-free, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
18. A leak-free condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
19. Each opening in a non-contact internal floating roof, except for automatic bleeder vents (vacuum breaker vents) and rim space vents, shall provide a projection below the liquid surface. [District Rule 4623] Federally Enforceable Through Title V Permit
20. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 4623] Federally Enforceable Through Title V Permit
21. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623] Federally Enforceable Through Title V Permit
22. Rim vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623] Federally Enforceable Through Title V Permit
23. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90% of the opening. The fabric cover must be impermeable. [District Rule 4623] Federally Enforceable Through Title V Permit
24. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623] Federally Enforceable Through Title V Permit
25. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

26. The permittee shall visually inspect, through the manholes, roof hatches, or other openings on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit
27. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. [District Rule 4623] Federally Enforceable Through Title V Permit
28. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (revised 5/19/05). [District Rule 4623] Federally Enforceable Through Title V Permit
29. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623] Federally Enforceable Through Title V Permit
30. Permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
31. Records of monthly organic liquid throughput shall be maintained on the premises and shall be made available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
32. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-19-5

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

1,512,000 GALLON ABOVEGROUND CONE ROOF GASOLINE STORAGE TANK FR-17, INTERNAL FLOATING ROOF EQUIPPED WITH APPROVED MECHANICAL SHOE TYPE PRIMARY SEAL AND A RIM-MOUNTED STEEL COMPRESSION PLATE SECONDARY SEAL

## PERMIT UNIT REQUIREMENTS

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1. The true vapor pressure (TVP) of liquids stored in the internal floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
2. Records of monthly organic liquid throughput shall be maintained on the premises and shall be made available for District inspection upon request. [District Rule 4623, 6.3.4] Federally Enforceable Through Title V Permit
3. Gasoline throughput shall not exceed 36,000 barrels per day based on a monthly average. [District NSR Rule] Federally Enforceable Through Title V Permit
4. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five days prior to performing the work. [District Rule 4623, 5.3.1.3] Federally Enforceable Through Title V Permit
5. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
6. The cumulative length of all gaps between the tank shell and the primary seal greater than 1/2 inch shall not exceed 10% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
7. The cumulative length of all primary seal gaps greater than 1/8 inch shall not exceed 30% of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
8. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
10. The cumulative length of all gaps between the tank shell and the secondary seal, greater than 1/8 inch shall not exceed 5% of the tank circumference. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
11. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 24 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
12. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

13. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit
14. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
15. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
16. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use [District Rule 4623, 5.5.1] Federally Enforceable Through Title V Permit
17. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11 and 6.4.8] Federally Enforceable Through Title V Permit
18. Each opening in a non-contact internal floating roof, except for automatic bleeder vents (vacuum breaker vents) and rim space vents, shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.1.1] Federally Enforceable Through Title V Permit
19. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 4623, 5.5.2.1.1] Federally Enforceable Through Title V Permit
20. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.1.3] Federally Enforceable Through Title V Permit
21. Rim vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.1.4] Federally Enforceable Through Title V Permit
22. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90% of the opening. The fabric cover must be impermeable. [District Rule 4623, 5.5.2.1.5] Federally Enforceable Through Title V Permit
23. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623, 5.5.2.1.6] Federally Enforceable Through Title V Permit
24. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623, 6.1.4.1] Federally Enforceable Through Title V Permit
25. The permittee shall visually inspect, through the manholes, roof hatches, or other openings on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623, 6.1.4.2] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

26. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. [District Rule 4623, 6.1.4.3] Federally Enforceable Through Title V Permit
27. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
28. Permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit
29. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623, 6.3] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-20-4

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

210,000-GALLON ABOVEGROUND CONE ROOF STORAGE TANK FR-18, INTERNAL FLOATING ROOF EQUIPPED WITH APPROVED PRIMARY AND SECONDARY SEALS.

## PERMIT UNIT REQUIREMENTS

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1. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3, District Rule 4623, 6.1] Federally Enforceable Through Title V Permit
2. The true vapor pressure (TVP) of liquids stored in the internal floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
3. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five days prior to performing the work. [District Rule 4623, 5.3.1.3, CFR 60.112b(a)(1)(i)] Federally Enforceable Through Title V Permit
4. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
5. The cumulative length of all gaps, between the tank shell and the primary seal: 1) Greater than one-half (1/2) inch shall not exceed 10 percent of the circumference of the tank; and 2) Greater than one-eighth (1/8) inch shall not exceed 30 percent of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
6. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
7. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
8. Cumulative length of all gaps between the tank shell and secondary seal greater than one-eighth (1/8) inch shall not exceed 5 percent of the tank circumference for all seal types. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
9. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
10. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
11. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
13. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
14. All openings in the roof used for sampling and gauging, except pressure-vacuum comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
15. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11] Federally Enforceable Through Title V Permit
16. Each opening in a non-contact internal floating roof, except for automatic bleeder vents (vacuum breaker vents) and rim space vents, shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.1.1, 40 CFR 60.112b(a)(1)(iii)] Federally Enforceable Through Title V Permit
17. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 4623, 5.5.2.1.1, 40 CFR 60.112b(a)(1)(iv)] Federally Enforceable Through Title V Permit
18. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.1.3, 40 CFR 60.112b(a)(1)(v)] Federally Enforceable Through Title V Permit
19. Rim vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.1.4, 40 CFR 60.112b(a)(1)(vi)] Federally Enforceable Through Title V Permit
20. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90% of the opening. The fabric cover must be impermeable. [District Rule 4623, 5.5.2.1.5, 40 CFR 60.112b(a)(1)(vii)] Federally Enforceable Through Title V Permit
21. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623, 5.5.2.1.6, 40 CFR 60.112b(a)(1)(viii)] Federally Enforceable Through Title V Permit
22. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623, 6.1.4.1, 40 CFR 60.113b(b)(a)(3) and (4)] Federally Enforceable Through Title V Permit
23. The permittee shall visually inspect, through the manholes, roof hatches, or other openings on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623, 6.1.4.2] Federally Enforceable Through Title V Permit
24. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. [District Rule 4623, 6.1.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

25. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (revised 5-19-05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
26. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
27. Permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit
28. Records of monthly organic liquid throughput shall be maintained on the premises and shall be made available for District inspection upon request. [District Rule 4623, 6.3.4] Federally Enforceable Through Title V Permit
29. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
30. The internal floating roof tank shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof: a) a foam or liquid-filled seal mounted in contact with the liquid, b) two seals mounted one above the other so that each forms a continuous closure c) a mechanical shoe seal. [40 CFR 60.112b(a)(1)(ii)] Federally Enforceable Through Title V Permit
31. Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover. [40 CFR 60.112b(a)(1)(ix)] Federally Enforceable Through Title V Permit
32. The operator shall visually inspect the internal floating roof, the primary seal and the secondary seal prior to filling the storage vessel. If holes, tears, or other openings are found, they shall be repaired prior to filling. [40 CFR 60.113b(a)(1)] Federally Enforceable Through Title V Permit
33. Operator shall notify the APCO in writing 30 days prior to the filling or refilling of the vessel. If the inspection is not planned and the operator could not have known about the inspection 30 days in advance of refilling the tank, the operator shall make notification 7 days prior to refilling the tank. [40 CFR 60.113b(a)(5)] Federally Enforceable Through Title V Permit
34. Records of each inspection shall be maintained. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment. If any defects are detected during an inspection, operator shall provide the APCO with a report within 30 days of the inspection. The report shall identify the storage vessel, the nature of the defects, and the date the vessel was emptied or the nature of and date the repair was made. [40 CFR 60.115b(a)(2), (3) and (4)] Federally Enforceable Through Title V Permit
35. The operator shall keep readily available accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. The operator shall also keep a record of the liquid stored, the period of storage, and the maximum true vapor pressure of the liquid during the respective storage period. [40 CFR 60.116b(b) and (c)] Federally Enforceable Through Title V Permit
36. Available data on the storage temperature may be used to determine the maximum true vapor pressure. For vessels operated above or below ambient temperatures, the maximum true vapor pressure may be calculated using the highest expected calendar month average of the storage temperature. For vessels operated at ambient temperature, the maximum true vapor pressure may be calculated using maximum local monthly ambient temperatures as reported by the National Weather Service. [40 CFR 60.116b(e)(1)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. For crude oil or refined petroleum products the vapor pressure may be obtained by either: a) available data on the Reid vapor pressure and maximum expected storage temperature from nomographs contained in API Bulletin 2517, b) obtained from standard reference texts, c) determined by ASTM Method D2879-83, or c) measured or calculated by an appropriate method approved by the APCO. [40 CFR 60.116b(e)(2) and (3)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-21-4

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

2,100,000 GALLON ABOVEGROUND CONE ROOF STORAGE TANK FR-19, INTERNAL FLOATING ROOF EQUIPPED WITH APPROVED PRIMARY AND SECONDARY SEALS.

## PERMIT UNIT REQUIREMENTS

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1. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3, District Rule 4623, 6.1] Federally Enforceable Through Title V Permit
2. The true vapor pressure (TVP) of liquids stored in the internal floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
3. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on its legs, the permittee shall notify the APCO in writing at least five days prior to performing the work. [District Rule 4623, 5.3.1.3, CFR 60.112b(a)(1)(i)] Federally Enforceable Through Title V Permit
4. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
5. The cumulative length of all gaps, between the tank shell and the primary seal: 1) Greater than one-half (1/2) inch shall not exceed 10 percent of the circumference of the tank; and 2) Greater than one-eighth (1/8) inch shall not exceed 30 percent of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
6. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
7. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
8. Cumulative length of all gaps between the tank shell and secondary seal greater than one-eighth (1/8) inch shall not exceed 5 percent of the tank circumference for all seal types. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
9. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit
10. The geometry of the metallic-shoe type seal shall be such that the maximum gap between the shoe and the tank shell shall be no greater than 3 inches for a length of at least 18 inches in the vertical plane above the liquid. [District Rule 4623, 5.3.2.1.4] Federally Enforceable Through Title V Permit
11. There shall be no holes, tears, or openings in the secondary seal or in the primary seal envelope that surrounds the annular vapor space enclosed by the roof edge, seal fabric, and secondary seal. [District Rule 4623, 5.3.2.1.5] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. The secondary seal shall allow easy insertion of probes of up to 1 1/2 inches in width in order to measure gaps in the primary seal. [District Rule 4623, 5.3.2.1.6] Federally Enforceable Through Title V Permit
13. The secondary seal shall extend from the roof to the tank shell and shall not be attached to the primary seal. [District Rule 4623, 5.3.2.1.7] Federally Enforceable Through Title V Permit
14. All openings in the roof used for sampling and gauging, except pressure-vacuum comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
15. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11] Federally Enforceable Through Title V Permit
16. Each opening in a non-contact internal floating roof, except for automatic bleeder vents (vacuum breaker vents) and rim space vents, shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.1.1, 40 CFR 60.112b(a)(1)(iii)] Federally Enforceable Through Title V Permit
17. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 4623, 5.5.2.1.1, 40 CFR 60.112b(a)(1)(iv)] Federally Enforceable Through Title V Permit
18. Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.1.3, 40 CFR 60.112b(a)(1)(v)] Federally Enforceable Through Title V Permit
19. Rim vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.1.4, 40 CFR 60.112b(a)(1)(vi)] Federally Enforceable Through Title V Permit
20. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The well shall have a slit fabric cover that covers at least 90% of the opening. The fabric cover must be impermeable. [District Rule 4623, 5.5.2.1.5, 40 CFR 60.112b(a)(1)(vii)] Federally Enforceable Through Title V Permit
21. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. The fabric sleeve must be impermeable. [District Rule 4623, 5.5.2.1.6, 40 CFR 60.112b(a)(1)(viii)] Federally Enforceable Through Title V Permit
22. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623, 6.1.4.1, 40 CFR 60.113b(b)(a)(3) and (4)] Federally Enforceable Through Title V Permit
23. The permittee shall visually inspect, through the manholes, roof hatches, or other openings on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623, 6.1.4.2] Federally Enforceable Through Title V Permit
24. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. [District Rule 4623, 6.1.4.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

25. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (revised 5-19-05). [District Rule 4623, 6.2] Federally Enforceable Through Title V Permit
26. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
27. Permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit
28. Records of monthly organic liquid throughput shall be maintained on the premises and shall be made available for District inspection upon request. [District Rule 4623, 6.3.4] Federally Enforceable Through Title V Permit
29. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
30. The internal floating roof tank shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof: a) a foam or liquid-filled seal mounted in contact with the liquid, b) two seals mounted one above the other so that each forms a continuous closure c) a mechanical shoe seal. [40 CFR 60.112b(a)(1)(ii)] Federally Enforceable Through Title V Permit
31. Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover. [40 CFR 60.112b(a)(1)(ix)] Federally Enforceable Through Title V Permit
32. The operator shall visually inspect the internal floating roof, the primary seal and the secondary seal prior to filling the storage vessel. If holes, tears, or other openings are found, they shall be repaired prior to filling. [40 CFR 60.113b(a)(1)] Federally Enforceable Through Title V Permit
33. Operator shall notify the APCO in writing 30 days prior to the filling or refilling of the vessel. If the inspection is not planned and the operator could not have known about the inspection 30 days in advance of refilling the tank, the operator shall make notification 7 days prior to refilling the tank. [40 CFR 60.113b(a)(5)] Federally Enforceable Through Title V Permit
34. Records of each inspection shall be maintained. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment. If any defects are detected during an inspection, operator shall provide the APCO with a report within 30 days of the inspection. The report shall identify the storage vessel, the nature of the defects, and the date the vessel was emptied or the nature of and date the repair was made. [40 CFR 60.115b(a)(2), (3) and (4)] Federally Enforceable Through Title V Permit
35. The operator shall keep readily available accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. The operator shall also keep a record of the liquid stored, the period of storage, and the maximum true vapor pressure of the liquid during the respective storage period. [40 CFR 60.116b(b) and (c)] Federally Enforceable Through Title V Permit
36. Available data on the storage temperature may be used to determine the maximum true vapor pressure. For vessels operated above or below ambient temperatures, the maximum true vapor pressure may be calculated using the highest expected calendar month average of the storage temperature. For vessels operated at ambient temperature, the maximum true vapor pressure may be calculated using maximum local monthly ambient temperatures as reported by the National Weather Service. [40 CFR 60.116b(e)(1)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

37. For crude oil or refined petroleum products the vapor pressure may be obtained by either: a) available data on the Reid vapor pressure and maximum expected storage temperature from nomographs contained in API Bulletin 2517, b) obtained from standard reference texts, c) determined by ASTM Method D2879-83, or c) measured or calculated by an appropriate method approved by the APCO. [40 CFR 60.116b(e)(2) and (3)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-22-4

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

3,360,000 GALLON ABOVEGROUND CONE ROOF GASOLINE STORAGE TANK FR-20, INTERNAL FLOATING ROOF EQUIPPED WITH AN HMT MINI-SHOE SEAL AND AN HMT VAPORFLEX SECONDARY SEAL.

## PERMIT UNIT REQUIREMENTS

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1. All equipment shall be constructed, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District NSR Rule] Federally Enforceable Through Title V Permit
2. The true vapor pressure (TVP) of liquids stored in the external floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
3. Maintain tank-to-seal gaps according to the criteria in section 5.3.2 of District Rule 4623 (amended 5-19-05). [District Rule 4623, 5.3.2] Federally Enforceable Through Title V Permit
4. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be gas tight, except when the device or appurtenance is in use. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
5. A gas-tight condition is defined as a condition without a gas leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623, 3.11] Federally Enforceable Through Title V Permit
6. The total annual gasoline throughput for Tank FR-20 shall not exceed 29,200,000 barrels per year. [District NSR Rule] Federally Enforceable Through Title V Permit
7. Daily VOC emissions shall not exceed 13.8 pounds per day. [District NSR Rule] Federally Enforceable Through Title V Permit
8. The permittee shall comply with all other applicable provisions of Rule 4623 (amended 5-19-05). [District Rule 4623] Federally Enforceable Through Title V Permit
9. The permittee shall comply with all applicable provisions of 40 CFR 60 Subpart Kb. [40 CFR 60 Subpart Kb] Federally Enforceable Through Title V Permit
10. The permittee shall comply with recordkeeping requirements in section 6.3 of District Rule 4623 (amended 5-19-05) including recording type of liquid stored, storage temperature, and Reid vapor pressure. [District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
11. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. [District Rule 4623, 5.3.1.3 and 40 CFR 60.112b(a)(1)(i)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. The internal floating roof tank shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof: a) a foam or liquid-filled seal mounted in contact with the liquid, b) two seals mounted one above the other so that each forms a continuous closure c) a mechanical shoe seal. [District Rule 4623, 5.5.2.1.5 and 40 CFR 60.112b(a)(1)(ii)] Federally Enforceable Through Title V Permit
13. Each opening in a non-contact internal floating roof, except for automatic bleeder vents (vacuum breaker vents) and rim space vents, shall provide a projection below the liquid surface. [District Rule 4623, 5.5.2.1.1, 40 CFR 60.112b(a)(1)(iii)] Federally Enforceable Through Title V Permit
14. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 4623, 5.5.2.1.2, 40 CFR 60.112b(a)(1)(iv)] Federally Enforceable Through Title V Permit
15. Automatic bleeder vents shall be equipped with a gasket and are to be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623, 5.5.2.1.3 and 40 CFR 60.112b(a)(1)(v)] Federally Enforceable Through Title V Permit
16. Rim space vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623, 5.5.2.1.4 and 40 CFR 60.112b(a)(1)(vi)] Federally Enforceable Through Title V Permit
17. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The sample well shall have a slit fabric cover that covers at least 90 percent of the opening. [District Rule 4623, 5.5.2.1.5 and 40 CFR 60.112b(a)(1)(vii)] Federally Enforceable Through Title V Permit
18. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. [District Rule 4623, 5.5.2.1.6 and 40 CFR 60.112b(a)(1)(viii)] Federally Enforceable Through Title V Permit
19. Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover. [40 CFR 60.112b(a)(1)(ix)] Federally Enforceable Through Title V Permit
20. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623, 6.1.4.1, 40 CFR 60.113b(b)(a)(3) and (4)] Federally Enforceable Through Title V Permit
21. The permittee shall visually inspect, through the manholes, roof hatches, or other openings on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623, 6.1.4.2] Federally Enforceable Through Title V Permit
22. For this vessel which is equipped with a double seal system, inspections may be carried out as specified above, or using the following procedure every 5 years: Visually inspect the internal floating roof, the primary seal, the secondary seal, gaskets, slotted membranes and sleeve seals each time the vessel is emptied and degassed. If the internal floating roof has defects, the primary seal has holes, tears, or other opening in the seal or the seal fabric, or the secondary seal has holes, tears, or other opening in the seal or seal fabric, or the gaskets no longer close off the liquid surfaces, or the slotted membrane has more than 10 percent open area, the operator shall make necessary repairs prior to filling the vessel. [40 CFR 60.113b(a)(3) and (4)] Federally Enforceable Through Title V Permit
23. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. [District Rule 4623, 6.1.4.3] Federally Enforceable Through Title V Permit
24. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5-19-05). [District Rule 4623, 6.2 and 40 CFR 60.116b(e)(2) and (3)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

25. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623, 6.3.5] Federally Enforceable Through Title V Permit
26. Permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623, 6.3.7] Federally Enforceable Through Title V Permit
27. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available for District staff upon request. [District Rule 2520, 9.3 and District Rule 4623, 6.3.4] Federally Enforceable Through Title V Permit
28. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
29. The operator shall visually inspect the internal floating roof, the primary seal and the secondary seal prior to filling the storage vessel. If holes, tears, or other openings are found, they shall be repaired prior to filling. [40 CFR 60.113b(a)(1)] Federally Enforceable Through Title V Permit
30. Operator shall notify the APCO in writing 30 days prior to the filling or refilling of the vessel. If the inspection is not planned and the operator could not have known about the inspection 30 days in advance of refilling the tank, the operator shall make notification 7 days prior to refilling the tank. [40 CFR 60.113b(a)(5)] Federally Enforceable Through Title V Permit
31. Records of each inspection shall be maintained. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment. If any defects are detected during an inspection, operator shall provide the APCO with a report within 30 days of the inspection. The report shall identify the storage vessel, the nature of the defects, and the date the vessel was emptied or the nature of and date the repair was made. [District Rule 4623, 6.3.5 and 40 CFR 60.115b(a)(2), (3) and (4)] Federally Enforceable Through Title V Permit
32. The operator shall keep readily available accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. The operator shall also keep a record of the liquid stored, the period of storage, and the maximum true vapor pressure of the liquid during the respective storage period. [District Rule 4623, 6.1.2 and 40 CFR 60.116b(b) and (c)] Federally Enforceable Through Title V Permit
33. Available data on the storage temperature may be used to determine the maximum true vapor pressure. For vessels operated above or below ambient temperatures, the maximum true vapor pressure may be calculated using the highest expected calendar month average of the storage temperature. For vessels operated at ambient temperature, the maximum true vapor pressure may be calculated using maximum local monthly ambient temperatures as reported by the National Weather Service. [40 CFR 60.116b(e)(1)] Federally Enforceable Through Title V Permit
34. For crude oil or refined petroleum products the vapor pressure may be obtained by either: a) available data on the Reid vapor pressure and maximum expected storage temperature from nomographs contained in API Bulletin 2517, b) obtained from standard reference texts, c) determined by ASTM Method D2879-83, or c) measured or calculated by an appropriate method approved by the APCO. [40 CFR 60.116b(e)(2) and (3)] Federally Enforceable Through Title V Permit
35. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-23-6

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

2,520,000 GALLON ABOVEGROUND CONE ROOF PETROLEUM DISTILLATES AND GASOLINE STORAGE TANK FR-21, INTERNAL FLOATING ROOF EQUIPPED WITH URETHANE FABRIC "RESILIENT TOROIDAL SEAL" WITH WOVEN NYLON INSERT, AND "FOAM LOGS" INSERTED BETWEEN TANK SHELL AND PAN RIM

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. The true vapor pressure (TVP) of liquids stored in the internal floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623] Federally Enforceable Through Title V Permit
3. No gap between the tank shell and the primary seal shall exceed one-half (1/2) inch. The cumulative length of all primary seal gaps greater than one-eighth (1/8) inch shall not exceed five (5) percent of the tank circumference. No continuous gap greater than one-eighth (1/8) inch shall exceed ten (10) percent of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
4. No gap between the tank shell and the secondary seal shall exceed one-half (1/2) inch. The cumulative length of all gaps between the tank shell and the secondary seal, greater than one-eighth (1/8) inch shall not exceed five (5) percent of the tank circumference. [District Rule 4623] Federally Enforceable Through Title V Permit
5. No gap between the tank shell and the secondary seal shall exceed one-half (1/2) inch. [District Rule 4623] Federally Enforceable Through Title V Permit
6. The secondary seal shall extend from the roof of the tank to the shell and not be attached to the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
7. The secondary seal shall allow easy insertion of probes up to one-half (1/2) in width in order to measure gaps in the primary seal. [District Rule 4623] Federally Enforceable Through Title V Permit
8. All openings in the roof used for sampling and gauging, except pressure-vacuum valves comply with section 5.2, shall provide a projection below the liquid surface to prevent belching of liquid and to prevent entrained or formed organic vapor from escaping from the liquid contents of the tank and shall be equipped with a cover, seal or lid that shall be in a closed position at all times, with no visible gaps and be leak-free, except when the device or appurtenance is in use. [District Rule 4623] Federally Enforceable Through Title V Permit
9. A leak-free condition is defined as a condition without a gas leak or a liquid leak. A gas leak is defined as a reading in excess of 10,000 ppmv, above background, as measured by a portable hydrocarbon detection instrument in accordance with the procedures specified in EPA Test Method 21. A reading in excess of 10,000 ppmv above background is a violation of this permit and Rule 4623 and shall be reported as a deviation. [District Rule 4623] Federally Enforceable Through Title V Permit
10. The permittee shall comply with all other applicable provisions of Rule 4623. [District Rule 4623] Federally Enforceable Through Title V Permit
11. The permittee shall comply with all applicable provisions of 40 CFR 60 Subpart Kb. [40 CFR 60 Subpart Kb] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

12. The permittee shall comply with recordkeeping requirements in section 6.3 of District Rule 4623 (amended 5/19/05) including recording type of liquid stored, storage temperature, and reid vapor pressure. [District Rule 4623] Federally Enforceable Through Title V Permit
13. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. [District Rule 4623 and 40 CFR 60.112b(a)(1)(i)] Federally Enforceable Through Title V Permit
14. The internal floating roof tank shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof: a) a foam or liquid-filled seal mounted in contact with the liquid, b) two seals mounted one above the other so that each forms a continuous closure c) a mechanical shoe seal. [District Rule 4623 and 40 CFR 60.112b(a)(1)(ii)] Federally Enforceable Through Title V Permit
15. Each opening in a non-contact internal floating roof, except for automatic bleeder vents (vacuum breaker vents) and rim space vents, shall provide a projection below the liquid surface. [District Rule 4623 and 40 CFR 60.112b(a)(1)(iii)] Federally Enforceable Through Title V Permit
16. Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains is to be equipped with a cover or lid which is to be maintained in a closed position at all times (i.e., no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use. [District Rule 4623 and 40 CFR 60.112b(a)(1)(iv)] Federally Enforceable Through Title V Permit
17. Automatic bleeder vents shall be equipped with a gasket and are to be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports. [District Rule 4623 and 40 CFR 60.112b(a)(1)(v)] Federally Enforceable Through Title V Permit
18. Rim space vents shall be equipped with a gasket and are to be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting. [District Rule 4623 and 40 CFR 60.112b(a)(1)(vi)] Federally Enforceable Through Title V Permit
19. Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The sample well shall have a slit fabric cover that covers at least 90 percent of the opening. [District Rule 4623 and 40 CFR 60.112b(a)(1)(vii)] Federally Enforceable Through Title V Permit
20. Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover. [District Rule 4623 and 40 CFR 60.112b(a)(1)(viii)] Federally Enforceable Through Title V Permit
21. Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover. [40 CFR 60.112b(a)(1)(ix)] Federally Enforceable Through Title V Permit
22. The permittee shall visually inspect the internal floating roof, and its appurtenant parts, fittings, etc. and measure the gaps of the primary seal and/or secondary seal prior to filling the tank for newly constructed, repair, or rebuilt internal floating roof tanks. If holes, tears, or openings in the primary seal, the secondary seal, the seal fabric or defects in the internal floating roof or its appurtenant parts, components, fittings, etc., are found, they shall be repaired prior to filling the tank. [District Rule 4623 and 40 CFR 60.113b(b)(a)(3) and (4)] Federally Enforceable Through Title V Permit
23. The permittee shall visually inspect, through the manholes, roof hatches, or other openings on the fixed roof, the internal floating roof and its appurtenant parts, fittings, etc., and the primary seal and/or secondary seal at least once every 12 months after the tank is initially filled with an organic liquid. There should be no visible organic liquid on the roof, tank walls, or anywhere. Other than the gap criteria specified by this rule, no holes, tears, or other openings are allowed that would permit the escape of vapors. Any defects found are violations of this rule. [District Rule 4623] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

24. For this vessel which is equipped with a double seal system, inspections may be carried out as specified above, or using the following procedure every 5 years: Visually inspect the internal floating roof, the primary seal, the secondary seal, gaskets, slotted membranes and sleeve seals each time the vessel is emptied and degassed. If the internal floating roof has defects, the primary seal has holes, tears, or other opening in the seal or the seal fabric, or the secondary seal has holes, tears, or other opening in the seal or seal fabric, or the gaskets no longer close off the liquid surfaces, or the slotted membrane has more than 10 percent open area, the operator shall make necessary repairs prior to filling the vessel. [40 CFR 60.113b(a)(3) and (4)] Federally Enforceable Through Title V Permit
25. The permittee shall conduct actual gap measurements of the primary seal and/or secondary seal at least once every 60 months. [District Rule 4623] Federally Enforceable Through Title V Permit
26. Vapor pressure of stored liquids shall be determined as described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 4623 and 40 CFR 60.116b(e)(2) and (3)] Federally Enforceable Through Title V Permit
27. Permittee shall submit the reports of the floating roof tank inspections to the APCO within five calendar days after the completion of the inspection only for those tanks that failed to meet the applicable requirements of Rule 4623, Sections 5.2 through 5.5. The inspection report for tanks that that have been determined to be in compliance with the requirements of Sections 5.2 through 5.5 need not be submitted to the APCO, but the inspection report shall be kept on-site and made available upon request by the APCO. The inspection report shall contain all necessary information to demonstrate compliance with the provisions of Rule 4623. [District Rule 4623] Federally Enforceable Through Title V Permit
28. Permittee shall maintain the records of the internal floating roof landing activities that are performed pursuant to Rule 4623, Sections 5.3.1.3 and 5.4.3. The records shall include information on the true vapor pressure (TVP), API gravity, storage temperature, type of organic liquid stored in the tank, the purpose of landing the roof on its legs, the date of roof landing, duration the roof was on its legs, the level or height at which the tank roof was set to land on its legs, and the lowest liquid level in the tank. [District Rule 4623] Federally Enforceable Through Title V Permit
29. Records of monthly organic liquid throughput shall be maintained on the premises and shall be made available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
30. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623] Federally Enforceable Through Title V Permit
31. The operator shall visually inspect the internal floating roof, the primary seal and the secondary seal prior to filling the storage vessel. If holes, tears, or other openings are found, they shall be repaired prior to filling. [40 CFR 60.113b(a)(1)] Federally Enforceable Through Title V Permit
32. Operator shall notify the APCO in writing 30 days prior to the filling or refilling of the vessel. If the inspection is not planned and the operator could not have known about the inspection 30 days in advance of refilling the tank, the operator shall make notification 7 days prior to refilling the tank. [40 CFR 60.113b(a)(5)] Federally Enforceable Through Title V Permit
33. Records of each inspection shall be maintained. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment. If any defects are detected during an inspection, operator shall provide the APCO with a report within 30 days of the inspection. The report shall identify the storage vessel, the nature of the defects, and the date the vessel was emptied or the nature of and date the repair was made. [40 CFR 60.115b(a)(2), (3) and (4)] Federally Enforceable Through Title V Permit
34. The operator shall keep readily available accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel. The operator shall also keep a record of the liquid stored, the period of storage, and the maximum true vapor pressure of the liquid during the respective storage period. [40 CFR 60.116b(b) and (c)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

35. Available data on the storage temperature may be used to determine the maximum true vapor pressure. For vessels operated above or below ambient temperatures, the maximum true vapor pressure may be calculated using the highest expected calendar month average of the storage temperature. For vessels operated at ambient temperature, the maximum true vapor pressure may be calculated using maximum local monthly ambient temperatures as reported by the National Weather Service. [40 CFR 60.116b(e)(1)] Federally Enforceable Through Title V Permit
36. For crude oil or refined petroleum products the vapor pressure may be obtained by either: a) available data on the Reid vapor pressure and maximum expected storage temperature from nomographs contained in API Bulletin 2517, b) obtained from standard reference texts, c) determined by ASTM Method D2879-83, or c) measured or calculated by an appropriate method approved by the APCO. [40 CFR 60.116b(e)(2) and (3)] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-24-3

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

375,000 GALLON VAPOR HOLDER TANK, EQUIPPED WITH MESA RUBBER COMPANY "BLADDER SYSTEM" TO CONTROL HYDROCARBON EMISSIONS.

## PERMIT UNIT REQUIREMENTS

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1. The air pollution control measure "bladder system" shall be maintained as per manufacturer's specifications submitted to the District. [District NSR Rule] Federally Enforceable Through Title V Permit
2. There shall be no uncontrolled vapor venting from this tank. [District NSR Rule] Federally Enforceable Through Title V Permit
3. The vapor transfer lines to the vapor recovery unit shall be maintained in a leak tight condition. [District NSR Rule] Federally Enforceable Through Title V Permit
4. All processor and transfer equipment, including vapor transfer lines and connections, must be maintained in proper operating condition at all times. Permittee shall comply with all maintenance instructions associated with vapor control equipment. [District NSR Rule] Federally Enforceable Through Title V Permit
5. Inspections shall be conducted using sight, sound and smell, and instrument methods to detect leak every month to maintain compliance with leak-free condition. [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
6. The source shall perform leak inspections at least annually, using a portable hydrocarbon detection instrument in accordance with EPA Method 21. [2520, 9.3] Federally Enforceable Through Title V Permit
7. Any vapor control device, other than a flare, shall demonstrate at least 95% control efficiency as measured by EPA Method 25 at least annually. [District Rule 2520, 9.4.2] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-26-10

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

LOADING RACK #1 FOR PETROLEUM DISTILLATES AND GASOLINE, WITH ORGANIC VAPORS EXHAUSTED TO ONE JOHN ZINK ZTOF VAPOR BURNER COMBUSTION SYSTEM LISTED UNDER C-1077-3

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Vapor collection and control system shall operate such that the pressure in the delivery tank being loaded does not exceed 18 inches water column pressure and 6 inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
3. Construction, reconstruction (as defined in 40 CFR 60.15), or expansion of any top loading facility shall not be allowed. [District Rule 4624] Federally Enforceable Through Title V Permit
4. During the loading of petroleum products, the operator shall perform and record the results of monthly leak inspections of the loading and vapor collection equipment at each loading arm. Leak inspections shall be conducted using sight, sound, smell and instrument methods to detect leaks. Instrument detection shall be conducted using EPA Method 21 and shall be measured at a distance of one centimeter from the potential source. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases: A) Zero air (less than 10 ppm of hydrocarbon in air); and B) Mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rules 2520 and 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
5. Corrective steps shall be taken at any time the operator observes excess drainage at disconnect. In addition, the operator shall perform and record the results of monthly drainage inspections at disconnect for each loading arm. If no excess drainage conditions are found during five consecutive monthly inspections, the drainage inspection frequency may be changed from monthly to quarterly. However, if one or more excess drainage condition is found during a quarterly inspection, the inspection frequency shall return to monthly. [District Rule 2520] Federally Enforceable Through Title V Permit
6. Drainage inspections shall be completed before 10:00 AM the day of inspection. Compliance shall be demonstrated by collecting all drainage at disconnect in a spouted container. The drainage shall be transferred to a graduated cylinder and the volume determined within one (1) minute of collection. [District Rule 2520] Federally Enforceable Through Title V Permit
7. The permittee shall maintain an inspection log containing at least the following: A) date and time of leak and drainage inspections, B) type of component leaking, C) leak determination method, D) findings, E) date and time of leak repair, and emission level of recheck after leak is repaired, F) method used to minimize the leak to lowest possible level within 72 hours after detection, and G) inspector name and signature. [District Rules 2520 and 4624 and 40 CFR 60.505(c)] Federally Enforceable Through Title V Permit
8. Analysis of halogenated exempt compounds shall be by ARB Method 432. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. VOC emissions from the vapor collection and control system shall be determined annually using 40 CFR 60.503. "Test Methods and Procedures" and EPA Reference Methods 2A, 2B, 25A and 25B and ARB Method 422, or ARB Method 2-4. [District Rule 4624] Federally Enforceable Through Title V Permit
10. The loading rack's vapor collection and control system (VCCS) shall be tested annually to demonstrate the pressure in the delivery tanks being loaded complies with the requirements specified in this permit. Compliance shall be determined by calibrating and installing a liquid manometer, magnehelic device, or other instrument demonstrated to be equivalent, capable of measuring up to 500 mm water gauge pressure with a precision of 2.5 mm water gauge, on the terminal's VCCS at a pressure tap as close as possible to the connection with the product tank truck. The highest instantaneous pressure measurement as well as all pressure measurements at 5 minute intervals during delivery vessel loading must be recorded. Every loading position must be tested at least once during the annual performance test. [District Rule 2520 and 40 CFR 60.503(d)] Federally Enforceable Through Title V Permit
11. Transfer rack and vapor collection and control equipment shall be designed, installed, maintained and operated such that there are no leaks or and no excess organic liquid drainage at disconnections. A leak shall be defined as the dripping of organic compounds at a rate of more than three drops per minute or the detection of organic compounds, in excess of 10,000 ppm as methane measured at a distance of one centimeter from the potential source in accordance with EPA Method 21. Excess liquid drainage shall be defined as exceeding 10 mls per average of 3 consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
12. The product and vapor lines shall be connected and disconnected in a manner such that liquid and vapor emissions will be minimized. [District Rule 4624] Federally Enforceable Through Title V Permit
13. All liquid transfer lines, piping, and associated fittings shall be maintained in a leak tight condition. [District Rule 4624] Federally Enforceable Through Title V Permit
14. Processor and support equipment, including vapor return lines and connections, must be maintained in proper operating condition at all times. Permittee shall comply with all maintenance instructions associated with vapor control equipment. [District Rule 4624] Federally Enforceable Through Title V Permit
15. The vapor control system shall be maintained in proper operating condition at all times. [District Rule 4624] Federally Enforceable Through Title V Permit
16. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
17. The loading rack shall be equipped with bottom loading and a vapor collection and control system such that TOC emissions do not exceed 0.02 pounds per 1000 gallons or organic liquid with greatest vapor pressure loaded. [District Rule 4624 and 40 CFR 60.502(b)] Federally Enforceable Through Title V Permit
18. The facility maximum gasoline throughput shall not exceed either of the following limits: 3.4 million gallons per day or 876 million gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Records of daily and annual gasoline throughput shall be maintained, retained on the premises, and made available to District staff upon request. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
20. All records shall be retained for a period of at least 5 years and shall be made available for APCO, ARB, or EPA inspection upon request. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit
21. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4624, Fresno County Rule 412 and 40 CFR 60 Subpart XX. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-27-10

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

LOADING RACK #2 FOR PETROLEUM DISTILLATES AND GASOLINE, WITH ORGANIC VAPORS EXHAUSTED TO ONE JOHN ZINK ZTOF VAPOR BURNER COMBUSTION SYSTEM LISTED UNDER C-1077-3

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Vapor collection and control system shall operate such that the pressure in the delivery tank being loaded does not exceed 18 inches water column pressure and 6 inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
3. Construction, reconstruction (as defined in 40 CFR 60.15), or expansion of any top loading facility shall not be allowed. [District Rule 4624] Federally Enforceable Through Title V Permit
4. During the loading of petroleum products, the operator shall perform and record the results of monthly leak inspections of the loading and vapor collection equipment at each loading arm. Leak inspections shall be conducted using sight, sound, smell and instrument methods to detect leaks. Instrument detection shall be conducted using EPA Method 21 and shall be measured at a distance of one centimeter from the potential source. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases: A) Zero air (less than 10 ppm of hydrocarbon in air); and B) Mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rules 2520 and 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
5. Corrective steps shall be taken at any time the operator observes excess drainage at disconnect. In addition, the operator shall perform and record the results of monthly drainage inspections at disconnect for each loading arm. If no excess drainage conditions are found during five consecutive monthly inspections, the drainage inspection frequency may be changed from monthly to quarterly. However, if one or more excess drainage condition is found during a quarterly inspection, the inspection frequency shall return to monthly. [District Rule 2520] Federally Enforceable Through Title V Permit
6. Drainage inspections shall be completed before 10:00 AM the day of inspection. Compliance shall be demonstrated by collecting all drainage at disconnect in a spouted container. The drainage shall be transferred to a graduated cylinder and the volume determined within one (1) minute of collection. [District Rule 2520] Federally Enforceable Through Title V Permit
7. The permittee shall maintain an inspection log containing at least the following: A) date and time of leak and drainage inspections, B) type of component leaking, C) leak determination method, D) findings, E) date and time of leak repair, and emission level of recheck after leak is repaired, F) method used to minimize the leak to lowest possible level within 72 hours after detection, and G) inspector name and signature. [District Rules 2520 and 4624 and 40 CFR 60.505(c)] Federally Enforceable Through Title V Permit
8. Analysis of halogenated exempt compounds shall be by ARB Method 432. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. VOC emissions from the vapor collection and control system shall be determined annually using 40 CFR 60.503, "Test Methods and Procedures" and EPA Reference Methods 2A, 2B, 25A and 25B and ARB Method 422, or ARB Method 2-4. [District Rule 4624] Federally Enforceable Through Title V Permit
10. The loading rack's vapor collection and control system (VCCS) shall be tested annually to demonstrate the pressure in the delivery tanks being loaded complies with the requirements specified in this permit. Compliance shall be determined by calibrating and installing a liquid manometer, magnehelic device, or other instrument demonstrated to be equivalent, capable of measuring up to 500 mm water gauge pressure with a precision of 2.5 mm water gauge, on the terminal's VCCS at a pressure tap as close as possible to the connection with the product tank truck. The highest instantaneous pressure measurement as well as all pressure measurements at 5 minute intervals during delivery vessel loading must be recorded. Every loading position must be tested at least once during the annual performance test. [District Rule 2520 and 40 CFR 60.503(d)] Federally Enforceable Through Title V Permit
11. Transfer rack and vapor collection and control equipment shall be designed, installed, maintained and operated such that there are no leaks or and no excess organic liquid drainage at disconnections. A leak shall be defined as the dripping of organic compounds at a rate of more than three drops per minute or the detection of organic compounds, in excess of 10,000 ppm as methane measured at a distance of one centimeter from the potential source in accordance with EPA Method 21. Excess liquid drainage shall be defined as exceeding 10 mls per average of 3 consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
12. The product and vapor lines shall be connected and disconnected in a manner such that liquid and vapor emissions will be minimized. [District Rule 4624] Federally Enforceable Through Title V Permit
13. All liquid transfer lines, piping, and associated fittings shall be maintained in a leak tight condition. [District Rule 4624] Federally Enforceable Through Title V Permit
14. Processor and support equipment, including vapor return lines and connections, must be maintained in proper operating condition at all times. Permittee shall comply with all maintenance instructions associated with vapor control equipment. [District Rule 4624] Federally Enforceable Through Title V Permit
15. The vapor control system shall be maintained in proper operating condition at all times. [District Rule 4624] Federally Enforceable Through Title V Permit
16. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
17. The loading rack shall be equipped with bottom loading and a vapor collection and control system such that TOC emissions do not exceed 0.02 pounds per 1000 gallons or organic liquid with greatest vapor pressure loaded. [District Rule 4624 and 40 CFR 60.502(b)] Federally Enforceable Through Title V Permit
18. The facility maximum gasoline throughput shall not exceed either of the following limits: 3.4 million gallons per day or 876 million gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Records of daily and annual gasoline throughput shall be maintained, retained on the premises, and made available to District staff upon request. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
20. All records shall be retained for a period of at least 5 years and shall be made available for APCO, ARB, or EPA inspection upon request. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit
21. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4624, Fresno County Rule 412 and 40 CFR 60 Subpart XX. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-28-10

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

LOADING RACK #3 FOR PETROLEUM DISTILLATES AND GASOLINE, WITH ORGANIC VAPORS EXHAUSTED TO ONE JOHN ZINK ZTOF VAPOR BURNER COMBUSTION SYSTEM LISTED UNDER C-1077-3

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Vapor collection and control system shall operate such that the pressure in the delivery tank being loaded does not exceed 18 inches water column pressure and 6 inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
3. Construction, reconstruction (as defined in 40 CFR 60.15), or expansion of any top loading facility shall not be allowed. [District Rule 4624] Federally Enforceable Through Title V Permit
4. During the loading of petroleum products, the operator shall perform and record the results of monthly leak inspections of the loading and vapor collection equipment at each loading arm. Leak inspections shall be conducted using sight, sound, smell and instrument methods to detect leaks. Instrument detection shall be conducted using EPA Method 21 and shall be measured at a distance of one centimeter from the potential source. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases: A) Zero air (less than 10 ppm of hydrocarbon in air); and B) Mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rules 2520 and 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
5. Corrective steps shall be taken at any time the operator observes excess drainage at disconnect. In addition, the operator shall perform and record the results of monthly drainage inspections at disconnect for each loading arm. If no excess drainage conditions are found during five consecutive monthly inspections, the drainage inspection frequency may be changed from monthly to quarterly. However, if one or more excess drainage condition is found during a quarterly inspection, the inspection frequency shall return to monthly. [District Rule 2520] Federally Enforceable Through Title V Permit
6. Drainage inspections shall be completed before 10:00 AM the day of inspection. Compliance shall be demonstrated by collecting all drainage at disconnect in a spouted container. The drainage shall be transferred to a graduated cylinder and the volume determined within one (1) minute of collection. [District Rule 2520] Federally Enforceable Through Title V Permit
7. The permittee shall maintain an inspection log containing at least the following: A) date and time of leak and drainage inspections, B) type of component leaking, C) leak determination method, D) findings, E) date and time of leak repair, and emission level of recheck after leak is repaired, F) method used to minimize the leak to lowest possible level within 72 hours after detection, and G) inspector name and signature. [District Rules 2520 and 4624 and 40 CFR 60.505(c)] Federally Enforceable Through Title V Permit
8. Analysis of halogenated exempt compounds shall be by ARB Method 432. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. VOC emissions from the vapor collection and control system shall be determined annually using 40 CFR 60.503, "Test Methods and Procedures" and EPA Reference Methods 2A, 2B, 25A and 25B and ARB Method 422, or ARB Method 2-4. [District Rule 4624] Federally Enforceable Through Title V Permit
10. The loading rack's vapor collection and control system (VCCS) shall be tested annually to demonstrate the pressure in the delivery tanks being loaded complies with the requirements specified in this permit. Compliance shall be determined by calibrating and installing a liquid manometer, magnehelic device, or other instrument demonstrated to be equivalent, capable of measuring up to 500 mm water gauge pressure with a precision of 2.5 mm water gauge, on the terminal's VCCS at a pressure tap as close as possible to the connection with the product tank truck. The highest instantaneous pressure measurement as well as all pressure measurements at 5 minute intervals during delivery vessel loading must be recorded. Every loading position must be tested at least once during the annual performance test. [District Rule 2520 and 40 CFR 60.503(d)] Federally Enforceable Through Title V Permit
11. Transfer rack and vapor collection and control equipment shall be designed, installed, maintained and operated such that there are no leaks or and no excess organic liquid drainage at disconnections. A leak shall be defined as the dripping of organic compounds at a rate of more than three drops per minute or the detection of organic compounds, in excess of 10,000 ppm as methane measured at a distance of one centimeter from the potential source in accordance with EPA Method 21. Excess liquid drainage shall be defined as exceeding 10 mls per average of 3 consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
12. The product and vapor lines shall be connected and disconnected in a manner such that liquid and vapor emissions will be minimized. [District Rule 4624] Federally Enforceable Through Title V Permit
13. All liquid transfer lines, piping, and associated fittings shall be maintained in a leak tight condition. [District Rule 4624] Federally Enforceable Through Title V Permit
14. Processor and support equipment, including vapor return lines and connections, must be maintained in proper operating condition at all times. Permittee shall comply with all maintenance instructions associated with vapor control equipment. [District Rule 4624] Federally Enforceable Through Title V Permit
15. The vapor control system shall be maintained in proper operating condition at all times. [District Rule 4624] Federally Enforceable Through Title V Permit
16. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
17. The loading rack shall be equipped with bottom loading and a vapor collection and control system such that TOC emissions do not exceed 0.02 pounds per 1000 gallons or organic liquid with greatest vapor pressure loaded. [District Rule 4624 and 40 CFR 60.502(b)] Federally Enforceable Through Title V Permit
18. The facility maximum gasoline throughput shall not exceed either of the following limits: 3.4 million gallons per day or 876 million gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Records of daily and annual gasoline throughput shall be maintained, retained on the premises, and made available to District staff upon request. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
20. All records shall be retained for a period of at least 5 years and shall be made available for APCO, ARB, or EPA inspection upon request. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit
21. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4624, Fresno County Rule 412 and 40 CFR 60 Subpart XX. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-29-10

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

LOADING RACK #4 FOR PETROLEUM DISTILLATES AND GASOLINE, WITH ORGANIC VAPORS EXHAUSTED TO ONE JOHN ZINK ZTOF VAPOR BURNER COMBUSTION SYSTEM LISTED UNDER C-1077-3

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Vapor collection and control system shall operate such that the pressure in the delivery tank being loaded does not exceed 18 inches water column pressure and 6 inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
3. Construction, reconstruction (as defined in 40 CFR 60.15), or expansion of any top loading facility shall not be allowed. [District Rule 4624] Federally Enforceable Through Title V Permit
4. During the loading of petroleum products, the operator shall perform and record the results of monthly leak inspections of the loading and vapor collection equipment at each loading arm. Leak inspections shall be conducted using sight, sound, smell and instrument methods to detect leaks. Instrument detection shall be conducted using EPA Method 21 and shall be measured at a distance of one centimeter from the potential source. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases: A) Zero air (less than 10 ppm of hydrocarbon in air); and B) Mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rules 2520 and 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
5. Corrective steps shall be taken at any time the operator observes excess drainage at disconnect. In addition, the operator shall perform and record the results of monthly drainage inspections at disconnect for each loading arm. If no excess drainage conditions are found during five consecutive monthly inspections, the drainage inspection frequency may be changed from monthly to quarterly. However, if one or more excess drainage condition is found during a quarterly inspection, the inspection frequency shall return to monthly. [District Rule 2520] Federally Enforceable Through Title V Permit
6. Drainage inspections shall be completed before 10:00 AM the day of inspection. Compliance shall be demonstrated by collecting all drainage at disconnect in a spouted container. The drainage shall be transferred to a graduated cylinder and the volume determined within one (1) minute of collection. [District Rule 2520] Federally Enforceable Through Title V Permit
7. The permittee shall maintain an inspection log containing at least the following: A) date and time of leak and drainage inspections, B) type of component leaking, C) leak determination method, D) findings, E) date and time of leak repair, and emission level of recheck after leak is repaired, F) method used to minimize the leak to lowest possible level within 72 hours after detection, and G) inspector name and signature. [District Rules 2520 and 4624 and 40 CFR 60.505(c)] Federally Enforceable Through Title V Permit
8. Analysis of halogenated exempt compounds shall be by ARB Method 432. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. VOC emissions from the vapor collection and control system shall be determined annually using 40 CFR 60.503. "Test Methods and Procedures" and EPA Reference Methods 2A, 2B, 25A and 25B and ARB Method 422, or ARB Method 2-4. [District Rule 4624] Federally Enforceable Through Title V Permit
10. The loading rack's vapor collection and control system (VCCS) shall be tested annually to demonstrate the pressure in the delivery tanks being loaded complies with the requirements specified in this permit. Compliance shall be determined by calibrating and installing a liquid manometer, magnehelic device, or other instrument demonstrated to be equivalent, capable of measuring up to 500 mm water gauge pressure with a precision of 2.5 mm water gauge, on the terminal's VCCS at a pressure tap as close as possible to the connection with the product tank truck. The highest instantaneous pressure measurement as well as all pressure measurements at 5 minute intervals during delivery vessel loading must be recorded. Every loading position must be tested at least once during the annual performance test. [District Rule 2520 and 40 CFR 60.503(d)] Federally Enforceable Through Title V Permit
11. Transfer rack and vapor collection and control equipment shall be designed, installed, maintained and operated such that there are no leaks or and no excess organic liquid drainage at disconnections. A leak shall be defined as the dripping of organic compounds at a rate of more than three drops per minute or the detection of organic compounds, in excess of 10,000 ppm as methane measured at a distance of one centimeter from the potential source in accordance with EPA Method 21. Excess liquid drainage shall be defined as exceeding 10 mls per average of 3 consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
12. The product and vapor lines shall be connected and disconnected in a manner such that liquid and vapor emissions will be minimized. [District Rule 4624] Federally Enforceable Through Title V Permit
13. All liquid transfer lines, piping, and associated fittings shall be maintained in a leak tight condition. [District Rule 4624] Federally Enforceable Through Title V Permit
14. Processor and support equipment, including vapor return lines and connections, must be maintained in proper operating condition at all times. Permittee shall comply with all maintenance instructions associated with vapor control equipment. [District Rule 4624] Federally Enforceable Through Title V Permit
15. The vapor control system shall be maintained in proper operating condition at all times. [District Rule 4624] Federally Enforceable Through Title V Permit
16. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
17. The loading rack shall be equipped with bottom loading and a vapor collection and control system such that TOC emissions do not exceed 0.02 pounds per 1000 gallons or organic liquid with greatest vapor pressure loaded. [District Rule 4624 and 40 CFR 60.502(b)] Federally Enforceable Through Title V Permit
18. The facility maximum gasoline throughput shall not exceed either of the following limits: 3.4 million gallons per day or 876 million gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Records of daily and annual gasoline throughput shall be maintained, retained on the premises, and made available to District staff upon request. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
20. All records shall be retained for a period of at least 5 years and shall be made available for APCO, ARB, or EPA inspection upon request. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit
21. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4624, Fresno County Rule 412 and 40 CFR 60 Subpart XX. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-38-10

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

LOADING RACK #6 FOR PETROLEUM DISTILLATES AND GASOLINE, WITH ORGANIC VAPORS EXHAUSTED TO ONE JOHN ZINK ZTOF VAPOR BURNER COMBUSTION SYSTEM LISTED UNDER C-1077-3

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Vapor collection and control system shall operate such that the pressure in the delivery tank being loaded does not exceed 18 inches water column pressure and 6 inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
3. Construction, reconstruction (as defined in 40 CFR 60.15), or expansion of any top loading facility shall not be allowed. [District Rule 4624] Federally Enforceable Through Title V Permit
4. During the loading of petroleum products, the operator shall perform and record the results of monthly leak inspections of the loading and vapor collection equipment at each loading arm. Leak inspections shall be conducted using sight, sound, smell and instrument methods to detect leaks. Instrument detection shall be conducted using EPA Method 21 and shall be measured at a distance of one centimeter from the potential source. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases: A) Zero air (less than 10 ppm of hydrocarbon in air); and B) Mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rules 2520 and 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
5. Corrective steps shall be taken at any time the operator observes excess drainage at disconnect. In addition, the operator shall perform and record the results of monthly drainage inspections at disconnect for each loading arm. If no excess drainage conditions are found during five consecutive monthly inspections, the drainage inspection frequency may be changed from monthly to quarterly. However, if one or more excess drainage condition is found during a quarterly inspection, the inspection frequency shall return to monthly. [District Rule 2520] Federally Enforceable Through Title V Permit
6. Drainage inspections shall be completed before 10:00 AM the day of inspection. Compliance shall be demonstrated by collecting all drainage at disconnect in a spouted container. The drainage shall be transferred to a graduated cylinder and the volume determined within one (1) minute of collection. [District Rule 2520] Federally Enforceable Through Title V Permit
7. The permittee shall maintain an inspection log containing at least the following: A) date and time of leak and drainage inspections, B) type of component leaking, C) leak determination method, D) findings, E) date and time of leak repair, and emission level of recheck after leak is repaired, F) method used to minimize the leak to lowest possible level within 72 hours after detection, and G) inspector name and signature. [District Rules 2520 and 4624 and 40 CFR 60.505(c)] Federally Enforceable Through Title V Permit
8. Analysis of halogenated exempt compounds shall be by ARB Method 432. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate.

9. VOC emissions from the vapor collection and control system shall be determined annually using 40 CFR 60.503. "Test Methods and Procedures" and EPA Reference Methods 2A, 2B, 25A and 25B and ARB Method 422, or ARB Method 2-4. [District Rule 4624] Federally Enforceable Through Title V Permit
10. The loading rack's vapor collection and control system (VCCS) shall be tested annually to demonstrate the pressure in the delivery tanks being loaded complies with the requirements specified in this permit. Compliance shall be determined by calibrating and installing a liquid manometer, magnehelic device, or other instrument demonstrated to be equivalent, capable of measuring up to 500 mm water gauge pressure with a precision of 2.5 mm water gauge, on the terminal's VCCS at a pressure tap as close as possible to the connection with the product tank truck. The highest instantaneous pressure measurement as well as all pressure measurements at 5 minute intervals during delivery vessel loading must be recorded. Every loading position must be tested at least once during the annual performance test. [District Rule 2520 and 40 CFR 60.503(d)] Federally Enforceable Through Title V Permit
11. Transfer rack and vapor collection and control equipment shall be designed, installed, maintained and operated such that there are no leaks or and no excess organic liquid drainage at disconnections. A leak shall be defined as the dripping of organic compounds at a rate of more than three drops per minute or the detection of organic compounds, in excess of 10,000 ppm as methane measured at a distance of one centimeter from the potential source in accordance with EPA Method 21. Excess liquid drainage shall be defined as exceeding 10 mls per average of 3 consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
12. The product and vapor lines shall be connected and disconnected in a manner such that liquid and vapor emissions will be minimized. [District Rule 4624] Federally Enforceable Through Title V Permit
13. All liquid transfer lines, piping, and associated fittings shall be maintained in a leak tight condition. [District Rule 4624] Federally Enforceable Through Title V Permit
14. Processor and support equipment, including vapor return lines and connections, must be maintained in proper operating condition at all times. Permittee shall comply with all maintenance instructions associated with vapor control equipment. [District Rule 4624] Federally Enforceable Through Title V Permit
15. The vapor control system shall be maintained in proper operating condition at all times. [District Rule 4624] Federally Enforceable Through Title V Permit
16. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
17. The loading rack shall be equipped with bottom loading and a vapor collection and control system such that TOC emissions do not exceed 0.02 pounds per 1000 gallons or organic liquid with greatest vapor pressure loaded. [District Rule 4624 and 40 CFR 60.502(b)] Federally Enforceable Through Title V Permit
18. The facility maximum gasoline throughput shall not exceed either of the following limits: 3.4 million gallons per day or 876 million gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Records of daily and annual gasoline throughput shall be maintained, retained on the premises, and made available to District staff upon request. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
20. All records shall be retained for a period of at least 5 years and shall be made available for APCO, ARB, or EPA inspection upon request. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit
21. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4624, Fresno County Rule 412 and 40 CFR 60 Subpart XX. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-39-3

EXPIRATION DATE: 05/31/2016

**EQUIPMENT DESCRIPTION:**

TANK FR-24; 30,000 BARREL FIXED CONE ROOF STEEL STORAGE TANK.

## PERMIT UNIT REQUIREMENTS

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1. This tank shall store liquid with a true vapor pressure (TVP) of 0.1 or less under all storage conditions. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
2. Storage tank shall be equipped with a pressure-vacuum valve set to within 10% of the maximum allowable working pressure of the container. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
3. Total throughput of JP-5 Jet Fuel through the pipeline is not to exceed 500,000 gallons in any one day. Total throughput for one year not to exceed 2.5 million barrels. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Records of daily JP-5 throughput shall be maintained and made available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
5. All equipment shall be maintained in good working order so as to minimize VOC emissions to the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
6. Emissions are not to exceed 7 lbs. per day of VOC. [District NSR Rule] Federally Enforceable Through Title V Permit
7. Operator shall determine the true vapor pressure of the petroleum liquid stored in the tank at least once per year in accordance with methods described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
8. Records of monthly gasoline throughput and annual throughput based on a rolling 12-month basis shall be maintained and shall be made available upon District request. [District Rule 2520, 9.3 and District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
9. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
10. Daily emissions will be determined based on using monthly throughput data and number of days per month. [District Rule 2520, 9.4] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-40-3

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

TANK FR-25, 30,000 BARREL (1,260,000 GALLON) FIXED, CONE ROOF STEEL STORAGE TANK.

## PERMIT UNIT REQUIREMENTS

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1. This tank shall store liquid with a true vapor pressure (TVP) of 0.1 or less under all storage conditions. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
2. Storage tank shall be equipped with a pressure-vacuum valve set to within 10% of the maximum allowable working pressure of the container. [District Rule 4623, 5.2] Federally Enforceable Through Title V Permit
3. Total throughput of JP-5 Jet Fuel through the pipeline is not to exceed 500,000 gallons in any one day. Total throughput for one year not to exceed 2.5 million barrels. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Records of daily JP-5 throughput shall be maintained and made available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
5. All equipment shall be maintained in good working order so as to minimize VOC emissions to the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
6. Emissions are not to exceed 7 lbs. per day of VOC. [District NSR Rule] Federally Enforceable Through Title V Permit
7. Operator shall determine the true vapor pressure of the petroleum liquid stored in the tank at least once per year in accordance with methods described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-41-3

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

TANK FR-18A, ONE 238 BARREL (10,000 GALLON) FIXED, CONE ROOF STORAGE TANK.

## PERMIT UNIT REQUIREMENTS

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1. This tank is strictly for the storage of Diethylene Glycol Monomethyl Ether. [District NSR Rule] Federally Enforceable Through Title V Permit
2. All equipment shall be maintained in good working order so as to minimize VOC emissions to the atmosphere. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Total throughput of de-icing agent JP-5 Fuel pipeline stream shall not exceed 800 gallons in any one day to Lemoore NAS. [District NSR Rule] Federally Enforceable Through Title V Permit
4. Records of daily Diethylene Glycol Monomethyl throughput shall be maintained and made available for District inspection upon request. [District NSR Rule] Federally Enforceable Through Title V Permit
5. Emissions are not to exceed 0.25 lb VOC/day. [District NSR Rule] Federally Enforceable Through Title V Permit

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-42-6

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

LOADING RACK #5 FOR PETROLEUM DISTILLATES AND GASOLINE, WITH ORGANIC VAPORS EXHAUSTED TO JOHN ZINK VAPOR BURNER

## PERMIT UNIT REQUIREMENTS

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1. Petroleum distillates includes the following products: diesel, biodiesel blends, and B100 biodiesel blendstock. [District Rule 2080] Federally Enforceable Through Title V Permit
2. Vapor collection and control system shall operate such that the pressure in the delivery tank being loaded does not exceed 18 inches water column pressure and 6 inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
3. Construction, reconstruction (as defined in 40 CFR 60.15), or expansion of any top loading facility shall not be allowed. [District Rule 4624] Federally Enforceable Through Title V Permit
4. During the loading of petroleum products, the operator shall perform and record the results of monthly leak inspections of the loading and vapor collection equipment at each loading arm. Leak inspections shall be conducted using sight, sound, smell and instrument methods to detect leaks. Instrument detection shall be conducted using EPA Method 21 and shall be measured at a distance of one centimeter from the potential source. The instrument shall be calibrated before use each day of its use by the procedures specified in Method 21 using the following calibration gases: A) Zero air (less than 10 ppm of hydrocarbon in air); and B) Mixture of methane or n-hexane and air at a concentration of about, but less than, 10,000 ppm methane or n-hexane. [District Rules 2520 and 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
5. Corrective steps shall be taken at any time the operator observes excess drainage at disconnect. In addition, the operator shall perform and record the results of monthly drainage inspections at disconnect for each loading arm. If no excess drainage conditions are found during five consecutive monthly inspections, the drainage inspection frequency may be changed from monthly to quarterly. However, if one or more excess drainage condition is found during a quarterly inspection, the inspection frequency shall return to monthly. [District Rule 2520] Federally Enforceable Through Title V Permit
6. Drainage inspections shall be completed before 10:00 AM the day of inspection. Compliance shall be demonstrated by collecting all drainage at disconnect in a spouted container. The drainage shall be transferred to a graduated cylinder and the volume determined within one (1) minute of collection. [District Rule 2520] Federally Enforceable Through Title V Permit
7. The permittee shall maintain an inspection log containing at least the following: A) date and time of leak and drainage inspections, B) type of component leaking, C) leak determination method, D) findings, E) date and time of leak repair, and emission level of recheck after leak is repaired, F) method used to minimize the leak to lowest possible level within 72 hours after detection, and G) inspector name and signature. [District Rules 2520 and 4624 and 40 CFR 60.505(c)] Federally Enforceable Through Title V Permit
8. Analysis of halogenated exempt compounds shall be by ARB Method 432. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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9. VOC emissions from the vapor collection and control system shall be determined annually using 40 CFR 60.503. "Test Methods and Procedures" and EPA Reference Methods 2A, 2B, 25A and 25B and ARB Method 422, or ARB Method 2-4. [District Rule 4624] Federally Enforceable Through Title V Permit
10. The loading rack's vapor collection and control system (VCCS) shall be tested annually to demonstrate the pressure in the delivery tanks being loaded complies with the requirements specified in this permit. Compliance shall be determined by calibrating and installing a liquid manometer, magnehelic device, or other instrument demonstrated to be equivalent, capable of measuring up to 500 mm water gauge pressure with a precision of 2.5 mm water gauge, on the terminal's VCCS at a pressure tap as close as possible to the connection with the product tank truck. The highest instantaneous pressure measurement as well as all pressure measurements at 5 minute intervals during delivery vessel loading must be recorded. Every loading position must be tested at least once during the annual performance test. [District Rule 2520 and 40 CFR 60.503(d)] Federally Enforceable Through Title V Permit
11. Transfer rack and vapor collection and control equipment shall be designed, installed, maintained and operated such that there are no leaks or and no excess organic liquid drainage at disconnections. A leak shall be defined as the dripping of organic compounds at a rate of more than three drops per minute or the detection of organic compounds, in excess of 10,000 ppm as methane measured at a distance of one centimeter from the potential source in accordance with EPA Method 21. Excess liquid drainage shall be defined as exceeding 10 mls per average of 3 consecutive disconnects. [District Rule 4624] Federally Enforceable Through Title V Permit
12. The product and vapor lines shall be connected and disconnected in a manner such that liquid and vapor emissions will be minimized. [District Rule 4624] Federally Enforceable Through Title V Permit
13. All liquid transfer lines, piping, and associated fittings shall be maintained in a leak tight condition. [District Rule 4624] Federally Enforceable Through Title V Permit
14. Processor and support equipment, including vapor return lines and connections, must be maintained in proper operating condition at all times. Permittee shall comply with all maintenance instructions associated with vapor control equipment. [District Rule 4624] Federally Enforceable Through Title V Permit
15. The vapor control system shall be maintained in proper operating condition at all times. [District Rule 4624] Federally Enforceable Through Title V Permit
16. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624 and 40 CFR 60.502(j)] Federally Enforceable Through Title V Permit
17. The loading rack shall be equipped with bottom loading and a vapor collection and control system such that TOC emissions do not exceed 0.02 pounds per 1000 gallons or organic liquid with greatest vapor pressure loaded. [District Rule 4624 and 40 CFR 60.502(b)] Federally Enforceable Through Title V Permit
18. The facility maximum gasoline throughput shall not exceed either of the following limits: 3.4 million gallons per day or 876 million gallons per year. [District Rule 2201] Federally Enforceable Through Title V Permit
19. Records of daily and annual gasoline throughput shall be maintained, retained on the premises, and made available to District staff upon request. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
20. All records shall be retained for a period of at least 5 years and shall be made available for APCO, ARB, or EPA inspection upon request. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit
21. Compliance with the conditions in the permit requirements for this unit shall be deemed compliance with District Rule 4624, Fresno County Rule 412 and 40 CFR 60 Subpart XX. A permit shield is granted from these requirements. [District Rule 2520] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

San Joaquin Valley  
Air Pollution Control District

**PERMIT UNIT:** C-1077-43-7

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

TWO 500 GALLON FUEL ADDITIVE STORAGE CONTAINERS, LINKED BY PIPE TO LOADING ARM, FOR STORAGE OF FUEL ADDITIVE

**PERMIT UNIT REQUIREMENTS**

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1. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
2. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
3. These tanks shall only store fuel additive having a vapor pressure (TVP) of less than 1.5 psia under actual storage conditions. [District Rule 2520, Section 9.3] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

**PERMIT UNIT:** C-1077-45-3

**EXPIRATION DATE:** 05/31/2016

**EQUIPMENT DESCRIPTION:**

10,000 GALLON FIXED ROOF TANK #17A, LINKED BY PIPE TO LOADING ARM, FOR STORAGE OF GASOLINE ADDITIVE WITH INITIAL BOILING POINT LESS THAN 302 F.

## PERMIT UNIT REQUIREMENTS

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1. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]
2. This tank shall only store, place, or hold organic liquid with a true vapor pressure (TVP) of less than 0.5 psia under all storage conditions. [District Rule 4623, 4.4] Federally Enforceable Through Title V Permit
3. Permittee shall conduct true vapor pressure (TVP) testing of the organic liquid stored in this tank at least once every 24 months during summer (July - September), and/or whenever there is a change in the source or type of organic liquid stored in this tank in order to maintain exemption from the rule. [District Rule 4623, 6.2.2 and District Rule 2520, 9.3] Federally Enforceable Through Title V Permit
4. The TVP testing shall be conducted at actual storage temperature of the organic liquid in the tank. The permittee shall also conduct an API gravity testing. [District Rules 4623, 6.2.1.2] Federally Enforceable Through Title V Permit
5. Permittee shall submit the records of TVP and API gravity testing to the APCO within 45 days after the date of testing. The records shall include the tank identification number, Permit to Operate number, type of stored organic liquid, TVP and API gravity of the organic liquid, test methods used, and a copy of the test results. [District Rules 4623, 6.3.6] Federally Enforceable Through Title V Permit
6. The permittee shall keep accurate records of each organic liquid stored in the tank, including its storage temperature, TVP, and API gravity. [District Rules 4623, 6.3.7] Federally Enforceable Through Title V Permit
7. All records required to be maintained by this permit shall be maintained for a period of at least five years and shall be made readily available for District inspection upon request. [District Rule 4623, 6.3] Federally Enforceable Through Title V Permit
8. Operator shall determine the true vapor pressure of the petroleum liquid stored in the tank at least once per year in accordance with methods described in section 6.4 of District Rule 4623 (amended 5/19/05). [District Rule 2520, 9.3] Federally Enforceable Through Title V Permit

These terms and conditions are part of the Facility-wide Permit to Operate.

# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-49-7

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

TWO-LANE DENATURED ETHANOL TRUCK UNLOADING STATION EACH LANE WITH TWO FLEXIBLE UNLOADING HOSES, TWO PUMPS, PRODUCT ACCUMULATOR, AIR ELIMINATOR, METER AND SUPPORT EQUIPMENT, AND ORGANIC VAPORS RETURNED TO DELIVERY TRUCKS

## PERMIT UNIT REQUIREMENTS

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1. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201] Federally Enforceable Through Title V Permit
2. No air contaminant shall be discharged into the atmosphere for a period or periods aggregating more than three minutes in any one hour which is as dark as, or darker than, Ringelmann 1 or 20% opacity. [District Rule 4101] Federally Enforceable Through Title V Permit
3. Vapor return hose(s) shall connect displaced vapors to the delivery truck whenever tank truck, trailer, or car is unloading organic liquid. [District Rules 2201 and 4624] Federally Enforceable Through Title V Permit
4. All delivery trucks must be equipped with vapor collection equipment capable of undergoing a pressure change of no more than 1 inch of water within 5 minutes after it is pressured to 18 inches of water. This must be demonstrated annually for each truck using the procedures specified in EPA Method 27 of 40 CFR 60, Appendix A or CARB Test Methods CP-204, TP-204.1, TP204-2, and TP-204.3. [District Rule 2201] Federally Enforceable Through Title V Permit
5. The vapor collection and control system shall operate such that the pressure in the delivery tank being unloaded does not exceed 18 inches water column pressure and six (6) inches water column vacuum. [District Rule 4624] Federally Enforceable Through Title V Permit
6. The transfer rack and vapor collection equipment shall be designed, installed, maintained and operated such that there are no leaks and no excess organic liquid drainage at disconnections. [District Rule 4624] Federally Enforceable Through Title V Permit
7. A leak is defined as the dripping of VOC-containing liquid at a rate of more than three (3) drops per minute, or the detection of any gaseous or vapor emissions with a concentration of VOC greater than 1,000 ppmv as methane above a background when measured using a portable hydrocarbon detection instrument in accordance with EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
8. The operator shall inspect the vapor collection system, the vapor disposal system, and each transfer rack handling organic liquids for leaks during transfer at least once every calendar quarter using the EPA Method 21. [District Rule 4624] Federally Enforceable Through Title V Permit
9. All leaking components shall be repaired or replaced within 72 hours of discovery. If the leaking component cannot be repaired or replaced within 72 hours, the component shall be taken out of service until such time the component is repaired or replaced. The repaired or replacement equipment shall be reinspected the first time the equipment is in operation after the repair or replacement. [District Rule 4624] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE  
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10. An operator may apply for a written approval from the APCO to change the inspection frequency from quarterly to annually provided no leaks were found during five consecutive quarterly inspections. Upon identification of any leak during an annual inspection, the inspection frequency shall revert back to quarterly, and the operator shall contact the APCO in writing within 14 days. [District Rule 4624] Federally Enforceable Through Title V Permit
11. Fugitive component VOC emissions from the denatured ethanol unloading system shall not exceed 1.0 lb/day. [District Rule 2201] Federally Enforceable Through Title V Permit
12. Permittee shall maintain accurate component count for tank according to EPA's "Protocol for Equipment Leak Emission Estimate," Table 2-3, Marketing Terminal Average Emission Factors. Permittee shall update such records when new components are approved and installed. [District Rule 2201] Federally Enforceable Through Title V Permit
13. The maximum throughput of denatured ethanol unloaded shall not exceed 427,350 gallons per day. [District Rule 2201] Federally Enforceable Through Title V Permit
14. The maximum volume of liquid spilled during disconnect shall not exceed 10 milliliters. [District Rule 2201] Federally Enforceable Through Title V Permit
15. Permittee shall maintain records of number and type of components installed and calculated fugitive emissions. Permittee shall update such records when new components are installed. [District Rule 2201] Federally Enforceable Through Title V Permit
16. Daily records of amount of denatured ethanol unloaded at the denatured ethanol unloading system shall be maintained. [District Rules 1070, 2201, 4624] Federally Enforceable Through Title V Permit
17. Permittee shall maintain the following records for each truck: 1) the annual vapor collection equipment test result, 2) date the test was performed, and 3) truck identification. [District Rule 2201] Federally Enforceable Through Title V Permit
18. Operator shall maintain an inspection log containing the following 1) Type of component leaking; 2) Date and time of leak detection, and method of detection; 3) Date and time of leak repair, and emission level of recheck after leak is repaired; 4) Method used to minimize the leak to lowest possible level within 72 hours after detection. [District Rules 1070 and 4624] Federally Enforceable Through Title V Permit
19. All records shall be maintained and retained on-site for a period of at least 5 years and shall be made available for District inspection upon request. [District Rule 1070] Federally Enforceable Through Title V Permit

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# San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-1077-50-2

EXPIRATION DATE: 05/31/2016

## EQUIPMENT DESCRIPTION:

80,000 BARREL INTERNAL FLOATING ROOF GASOLINE, DIESEL, JET FUEL, AND TRANSMIX STORAGE TANK (FR-26)

## PERMIT UNIT REQUIREMENTS

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1. Emissions from this tank shall not exceed 23.4 lbs VOC per day. [District NSR Rule] Federally Enforceable Through Title V Permit
2. Daily throughput of this tank shall not exceed 80,000 barrels per day. [District NSR Rule] Federally Enforceable Through Title V Permit
3. Permittee shall inspect all seals of the floating roof or floating cover at least once a year and shall maintain the seals and vapor control features of the tank in accordance with the manufacturer's recommendations. [District Rule 2520, 9.3, District Rule 4623, 6.1] Federally Enforceable Through Title V Permit
4. The true vapor pressure (TVP) of liquids stored in the internal floating roof tank shall be less than 11 psia under storage conditions. [District Rule 4623, 5.1.1] Federally Enforceable Through Title V Permit
5. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal roof shall be floating on the liquid surface except during initial fill and when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible. Whenever the permittee intends to land the roof on it's legs, the permittee shall notify the APCO in writing at least five days prior to performing the work. [District Rule 4623, 5.3.1.3, CFR 60.112b(a)(1)(i)] Federally Enforceable Through Title V Permit
6. Gaps between the tank shell and the primary seal shall not exceed 1 1/2 inches. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
7. The cumulative length of all gaps, between the tank shell and the primary seal: 1) Greater than one-half (1/2) inch shall not exceed 10 percent of the circumference of the tank; and 2) Greater than one-eighth (1/8) inch shall not exceed 30 percent of the circumference of the tank. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
8. No continuous gap in the primary seal greater than 1/8 inch wide shall exceed 10% of the tank circumference. [District Rule 4623, 5.3.2.1.1] Federally Enforceable Through Title V Permit
9. No gap between the tank shell and the secondary seal shall exceed 1/2 inch. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
10. Cumulative length of all gaps between the tank shell and secondary seal greater than one-eighth (1/8) inch shall not exceed 5 percent of the tank circumference for all seal types. [District Rule 4623, 5.3.2.1.2] Federally Enforceable Through Title V Permit
11. The metallic shoe-type seal shall be installed so that one end of the shoe extends into the stored liquid and the other end extends a minimum vertical distance of 18 inches above the stored liquid surface. [District Rule 4623, 5.3.2.1.3] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE

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