



SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT
21865 Copley Drive, Diamond Bar, CA 91765

Title Page
Facility I.D.#: 132368
Revision #: 7
Date: April 08, 2009

FACILITY PERMIT TO OPERATE

**QUEBECOR WORLD GREAT WESTERN PUBLISHING
6688 BOX SPRINGS BLVD
RIVERSIDE, CA 92507**

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By *Ed Muehlebach for*
Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

TABLE OF CONTENTS

Section	Description	Revision #	Date Issued
A	Facility Information	1	08/01/2007
B	RECLAIM Annual Emission Allocation	1	08/01/2007
C	Facility Plot Plan	TO BE DEVELOPED	
D	Facility Description and Equipment Specific Conditions	6	04/08/2009
E	Administrative Conditions	1	08/01/2007
F	RECLAIM Monitoring and Source Testing Requirements	1	08/01/2007
G	Recordkeeping and Reporting Requirements for RECLAIM Sources	1	08/01/2007
H	Permit To Construct and Temporary Permit to Operate	1	08/01/2007
I	Compliance Plans & Schedules	1	08/01/2007
J	Air Toxics	1	08/01/2007
K	Title V Administration	4	04/08/2009
 Appendix			
A	NOx and SOx Emitting Equipment Exempt From Written Permit Pursuant to Rule 219	1	08/01/2007
B	Rule Emission Limits	3	04/08/2009

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

Facility Equipment and Requirements (Section D)

This section consists of a table listing all permitted equipment at the facility, facility wide requirements, all individual Permits to Construct and Permits to Operate issued to various equipment at the facility, and Rule 219-exempt equipment subject to source-specific requirements. Each permit and Rule 219-exempt equipment will list operating conditions including periodic monitoring requirements, and applicable emission limits and requirements that the equipment is subject to. Also included is the rule origin and authority of each emission limit and permit condition.

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMITTED EQUIPMENT LIST

THE FOLLOWING IS A LIST OF ALL PERMITS TO CONSTRUCT AND PERMITS TO OPERATE AT THIS FACILITY:

Application number	Permit to Operate number	Equipment description
493466	G2237	LITHOGRAPHIC PRINTING SYSTEM NO.1
493467	G2238	LITHOGRAPHIC PRINTING SYSTEM NO.2
401093	F68188	LITHOGRAPHIC PRINTING SYSTEM NO.3A
493465	G2239	LITHOGRAPHIC PRINTING SYSTEM NO.3B
401095	F68189	LITHOGRAPHIC PRINTING SYSTEM NO.5
401096	F68190	LITHOGRAPHIC PRINTING SYSTEM NO.6
401097	F68191	LITHOGRAPHIC PRINTING SYSTEM NO.7
410401	F68192	LITHOGRAPHIC PRINTING SYSTEM NO.4A
410995	F68193	LITHOGRAPHIC PRINTING SYSTEM NO.4B
416582	F68629	THERMAL OXIDIZER (RTO#1)
493460		LITHOGRAPHIC PRINTING SYSTEM NO.707
493461		THERMAL OXIDIZER (RTO NOS. 1 AND 2)

NOTE: EQUIPMENT LISTED ABOVE THAT HAVE NO CORRESPONDING PERMITS TO OPERATE NUMBER ARE ISSUED PERMITS TO CONSTRUCT. THE ISSUANCE OR DENIAL OF THEIR PERMITS TO OPERATE IS SUBJECT TO ENGINEERING FINAL REVIEW. ANY OTHER APPLICATIONS THAT ARE STILL BEING PROCESSED AND HAVE NOT BEEN ISSUED PERMITS TO CONSTRUCT OR PERMITS TO OPERATE WILL NOT BE FOUND IN THIS TITLE V PERMIT.

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

FACILITY WIDE CONDITION(S)

Condition(s):

1. EXCEPT FOR OPEN ABRASIVE BLASTING OPERATIONS, THE OPERATOR SHALL NOT DISCHARGE INTO THE ATMOSPHERE FROM ANY SINGLE SOURCE OF EMISSIONS WHATSOEVER ANY AIR CONTAMINANT FOR A PERIOD OR PERIODS AGGREGATING MORE THAN THREE MINUTES IN ANY ONE HOUR WHICH IS:
 - A. AS DARK OR DARKER IN SHADE AS THAT DESIGNATED NO. 1 ON THE RINGELMANN CHART, AS PUBLISHED BY THE UNITED STATES BUREAU OF MINES; OR
 - B. OF SUCH OPACITY AS TO OBSCURE AN OBSERVER'S VIEW TO A DEGREE EQUAL TO OR GREATER THAN DOES SMOKE DESCRIBED IN SUBPARAGRAPH (A) OF THIS CONDITION.
[RULE 401]

2. THE TOTAL QUANTITY OF VOLATILE ORGANIC COMPOUNDS (VOC) EMISSIONS DISCHARGED TO THE ATMOSPHERE FROM ALL PERMITTED EQUIPMENT AND ASSOCIATED OPERATIONS AT THIS FACILITY SHALL NOT EXCEED 7800 POUNDS IN ANY CALENDAR MONTH. ASSOCIATED OPERATIONS INCLUDE, BUT NOT LIMITED TO EQUIPMENT CLEAN-UP, AND THE APPLICATION OF ANY OTHER VOC CONTAINING MATERIALS TO ARTICLES THAT ARE PROCESSED IN THE PERMITTED EQUIPMENT. FOR EQUIPMENT THAT IS VENTED TO AIR POLLUTION CONTROL (APC) SYSTEM, THE VOC EMISSIONS FROM INKS SHALL BE CALCULATED USING THE REQUIRED CONTROL EFFICIENCY SPECIFIED IN THE PERMIT FOR THE APC SYSTEM.
[RULE 1303(b)(2)-OFFSET]

3. THE TOTAL QUANTITY OF OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED TO THE ATMOSPHERE FROM ALL PERMITTED EQUIPMENT AND ASSOCIATED OPERATIONS AT THIS FACILITY SHALL NOT EXCEED 667 POUNDS IN ANY CALENDAR MONTH. THE NO_x EMISSIONS SHALL BE CALCULATED USING AN EMISSION FACTOR OF 38.5 LB NO_x PER 10⁶ CUBIC FEET OF NATURAL GAS (BASED ON 30 PPM @ 3 % O₂) FOR THE DRYING OVENS AND 100 LB NO_x PER 10⁶ CUBIC FEET OF NATURAL GAS (BASED ON 78 PPM @ 3% O₂) FOR THE THERMAL OXIDIZERS.
[RULE 1303(b)(2)-OFFSET]

4. THE OPERATOR SHALL RETAIN ALL PURCHASE INVOICES FOR ALL VOC-CONTAINING MATERIAL USED OR STORED AT THE FACILITY, AND ALL WASTE MANIFESTS FOR ALL WASTE VOC-CONTAINING MATERIAL REMOVED FROM THE FACILITY, FOR 5 YEARS.
[RULE 1303(b)(2)-OFFSET]

5. THE OPERATOR SHALL KEEP RECORDS IN ACCORDANCE WITH THE REQUIREMENTS OF RULE 109 (RECORDKEEPING FOR VOLATILE ORGANIC COMPOUND EMISSIONS). SUCH RECORDS SHALL BE RETAINED FOR A PERIOD OF FIVE YEARS AND SHALL BE MADE AVAILABLE TO ANY DISTRICT REPRESENTATIVE UPON REQUEST.
[RULE 109, 1303(b)(2)-OFFSET]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. WITHIN 14 CALENDAR DAYS AFTER THE END OF EACH MONTH, THE OPERATOR SHALL TOTAL AND RECORD VOC EMISSIONS FOR THE MONTH FROM ALL EQUIPMENT AND OPERATIONS COVERED BY THE MONTHLY LIMIT. THE RECORD SHALL INCLUDE ANY PROCEDURES USED TO ACCOUNT FOR CONTROL DEVICE EFFICIENCIES AND/OR WASTE DISPOSAL. IT SHALL BE SIGNED AND CERTIFIED FOR ACCURACY BY THE HIGHEST-RANKING MANAGEMENT OFFICIAL WITH RESPONSIBILITY FOR OPERATION OF EQUIPMENT SUBJECT TO THE PERMIT.
[RULE 1303(b)(2)-OFFSET]
7. THE OPERATOR SHALL MAINTAIN A SINGLE LIST WHICH INCLUDES ONLY THE NAME AND ADDRESS OF EACH PERSON FROM WHOM THE FACILITY ACQUIRED VOC-CONTAINING MATERIAL REGULATED BY THE DISTRICT THAT WAS USED OR STORED AT THE FACILITY DURING THE PRECEDING 12 MONTHS.
[RULE 1303(b)(2)-OFFSET]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS FACILITY FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]
9. MATERIAL SAFETY DATA SHEETS FOR THE MATERIALS USED AT THIS FACILITY SHALL BE KEPT CURRENT AND MADE AVAILABLE TO DISTRICT PERSONNEL UPON REQUEST.
[RULE 1303(b)(2)-OFFSET]
10. WITHIN 14 CALENDAR DAYS AFTER THE END OF EACH MONTH, THE OPERATOR SHALL TOTAL AND RECORD NO_x EMISSIONS FOR THE MONTH FROM ALL EQUIPMENT AND OPERATIONS COVERED BY THE MONTHLY LIMIT. THE RECORD SHALL BE SIGNED AND CERTIFIED FOR ACCURACY BY THE HIGHEST-RANKING MANAGEMENT OFFICIAL WITH RESPONSIBILITY FOR OPERATION OF EQUIPMENT SUBJECT TO THE PERMIT.
[RULE 1303(b)(2)-OFFSET]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

11. THE OPERATOR SHALL INSTALL AND MAINTAIN A NON-RESETIBLE TOTALIZING FUEL METER TO ACCURATELY INDICATE THE FUEL USAGE OF ALL DRYING OVENS IN THE FACILITY.
[RULE 1303(b)(2)-OFFSET]

12. THE OPERATOR SHALL INSTALL AND MAINTAIN A NON-RESETIBLE TOTALIZING FUEL METER TO ACCURATELY INDICATE THE FUEL USAGE OF ALL THERMAL OXIDIZERS IN THE FACILITY.
[RULE 1303(b)(2)-OFFSET]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. G2237
A/N 493466

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 1 CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-150 MAGNUM CLASS, SERIAL NO. C15-5006, 4-COLOR, 35-INCH WEB WIDTH, 100 HP TOTAL.
2. OVEN, TEC MODEL NO. 1-VC-135-40, SERIAL NO. 102125, NATURAL GAS FIRED, 7'-3" W. X 11'-3" L. X 4'-0" H., WITH A MAXON 1.6 MM BTU PER HOUR LOW NO_x BURNER, A 5 HP COMBUSTION AIR BLOWER, A 40 HP CIRCULATION FAN, AND A 5 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

9. THE OPERATOR SHALL NOT OPERATE THE PRINTING PRESSES UNDER AQMD APPLICATION NOS. 493466 AND 493467 WHEN THE PRINTING PRESS UNDER APPLICATION NO. 493460 IS IN OPERATION.
[RULE 1303(b)(2)-OFFSET]

Emissions And Requirements:

10. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. G2238
A/N 493467

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 2 CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-150 MAGNUM CLASS, SERIAL NO. C15-5009, 4-COLOR, 35-INCH WEB WIDTH, 100 HP TOTAL.
2. OVEN, TEC MODEL NO. 1-VC-135-40, SERIAL NO. 102137, NATURAL GAS FIRED, 7'-3" W. X 11'-3" L. X 4'-0" H., WITH A MAXON 1.6 MM BTU PER HOUR LOW NO_x BURNER, A 5 HP COMBUSTION AIR BLOWER, A 40 HP CIRCULATION FAN, AND A 5 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

9. THE OPERATOR SHALL NOT OPERATE THE PRINTING PRESSES UNDER AQMD APPLICATION NOS. 493466 AND 493467 WHEN THE PRINTING PRESS UNDER APPLICATION NO. 493460 IS IN OPERATION.
[RULE 1303(b)(2)-OFFSET]

Emissions And Requirements:

10. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
 - VOC: RULE 109
 - VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
 - VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
 - NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
 - CO: 2000 PPMV, RULE 407
 - PM: 0.1 GR/SCF, RULE 409
 - PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. F68188
A/N 401093

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 3A CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-500, SERIAL NO. C506029B, 4-COLOR, 40-INCH WEB WIDTH, 200 HP TOTAL.
2. OVEN, MEGTEC, MODEL TF 1900 (2) 40, NATURAL GAS FIRED, 8'-0" W. X 19'-0" L. X 4'-6" H., WITH TWO MAXON 1.6 MM BTU PER HOUR (EACH) LOW NO_x BURNERS, A 10 HP COMBUSTION AIR BLOWER, A 120 HP CIRCULATION FAN, AND A 10 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. G2239
A/N 493465

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 3B CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-500, SERIAL NO. C506029B, 4-COLOR, 40-INCH WEB WIDTH, 200 HP TOTAL.
2. OVEN, MEGTEC, MODEL TF 1900 (2) 40, NATURAL GAS FIRED, 8'-0" W. X 19'-0" L. X 4'-6" H., WITH TWO MAXON 1.6 MM BTU PER HOUR (EACH) LOW NO_x BURNERS, A 10 HP COMBUSTION AIR BLOWER, A 120 HP CIRCULATION FAN, AND A 10 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. F68189
A/N 401095

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 5 CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-700, SERIAL NO. C-6023-A2, 4-COLOR, 66-INCH WEB WIDTH, 650 HP TOTAL.
2. OVEN, MEGTEC, MODEL TF 2404, SERIAL NO. OF-4519t, NATURAL GAS FIRED, 10'-0" W. X 24'-0" L. X 5'-6" H., WITH TWO MAXON 3.0 MM BTU PER HOUR (EACH) LOW NO_x BURNERS, A 5 HP COMBUSTION AIR BLOWER, A 40 HP CIRCULATION FAN, AND A 5 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. F68190
A/N 401096

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 6 CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-700, SERIAL NO. C70-6023, 4-COLOR, 66-INCH WEB WIDTH, 100 HP TOTAL.
2. OVEN, THERMO ELECTRON, MODEL TF 2700 (1) 66, SERIAL NO. OF-4519B, NATURAL GAS FIRED, 10'-1" W. X 27'-0" L. X 5'-6" H., WITH TWO MAXON 3.2 MM BTU PER HOUR (EACH) LOW NO_x BURNERS, A 10 HP COMBUSTION AIR BLOWER, A 150 HP CIRCULATION FAN, AND A 15 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. F68191
A/N 401097

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 7 CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-700E, 4-COLOR, 72-INCH WEB WIDTH, 500 HP TOTAL.
2. OVEN, THERMAL WISCONSIN ATLAS, MODEL TF 3806E (1) 72, SERIAL NO. DT97564-974735, NATURAL GAS FIRED, 8'-6" W. X 38'-0" L. X 6'-0" H., WITH TWO MAXON 3.2 MM BTU PER HOUR (EACH) LOW NO_x BURNERS, A 15 HP COMBUSTION AIR BLOWER, A 200 HP CIRCULATION FAN, AND A 15 HP EXHAUST FAN.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]
6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]

8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. F68192
A/N 410401

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 4A CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-500 , SERIAL NO. 6013 14140-R, 4-COLOR, 40-INCH WEB WIDTH, 200 HP TOTAL.
2. OVEN, MEGTEC, MODEL Cp 231 142, SERIAL NO.18635, NATURAL GAS FIRED, 8'-0" W. X 19'-0" L. X 4'-6" H., WITH TWO MAXON 1.6 MM BTU PER HOUR (EACH) LOW NO_x BURNERS, A 7-1/2 HP COMBUSTION AIR BLOWER, A 100 HP CIRCULATION FAN, AND A 5 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. F68193
A/N 410995

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 4B CONSISTING OF:

1. LITHOGRAPHIC PRESS, GOSS, MODEL C-500 , SERIAL NO. 6016 A200-R, 4-COLOR, 40-INCH WEB WIDTH, 200 HP TOTAL.
2. OVEN, MEGTEC, MODEL Cp 231 142, SERIAL NO.18638, NATURAL GAS FIRED, 8'-0" W. X 19'-0" L. X 4'-6" H., WITH TWO MAXON 1.6 MM BTU PER HOUR (EACH) LOW NO_x BURNERS, A 7-1/2 HP COMBUSTION AIR BLOWER, A 100 HP CIRCULATION FAN, AND A 5 HP EXHAUST FAN.
3. CHILL ROLL UNIT.
4. ADHESIVE APPLICATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MAY 3, 2002 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER, ETHYLENE GLYCOL, AND NAPHTHALENE.
[RULE 1401]
5. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 mm Hg AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
7. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
8. IN ADDITION TO RECORD KEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

Emissions And Requirements:

9. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO OPERATE

Permit No. F68629
A/N 416582

Equipment Description:

AIR POLLUTION CONTROL SYSTEM NO. 1 CONSISTING OF:

1. THERMAL OXIDIZER, REGENERATIVE TYPE, ADVANTAGE ENERGY GROUP, MODEL PREMIER-30, 63'-0" L. X 24'-0" W. X 12'-0" H., 30,000 SCFM CAPACITY, WITH AN 8.6 MMBTU/HR BURNER, A 4.5 MMBTU/HR GAS INJECTION SYSTEM, TWO CERAMIC BEDS (19'-0" L. X 10'-0" W. X 4'-0" H. EACH), A 20 HP COMBUSTION BLOWER AND A COIL MEDIA HEAT EXCHANGER.
2. EXHAUST SYSTEM WITH A 34'-0" HIGH STACK AND ONE 200 HP FAN VENTING EIGHT LITHOGRAPHIC PRINTING OVENS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE OPERATOR SHALL OPERATE AND MAINTAIN THIS EQUIPMENT ACCORDING TO THE FOLLOWING REQUIREMENTS:

THE COMBUSTION CHAMBER TEMPERATURE SHALL BE MAINTAINED AT A MINIMUM OF 1,550 DEGREES FAHRENHEIT WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.

THE OPERATOR SHALL OPERATE AND MAINTAIN A TEMPERATURE MEASURING AND RECORDING SYSTEM TO CONTINUOUSLY MEASURE AND RECORD THE COMBUSTION CHAMBER TEMPERATURE PURSUANT TO THE OPERATION AND MAINTENANCE REQUIREMENTS SPECIFIED IN 40 CFR PART 64.7. SUCH A SYSTEM SHALL HAVE AN ACCURACY OF WITHIN 1% OF THE TEMPERATURE BEING MONITORED AND SHALL BE INSPECTED, MAINTAINED, AND CALIBRATED ON AN ANNUAL BASIS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.

FOR THE PURPOSE OF THIS CONDITION, A DEVIATION SHALL BE DEFINED AS WHEN A COMBUSTION CHAMBER TEMPERATURE OF LESS THAN 1,550 DEGREES FAHRENHEIT OCCURS DURING NORMAL OPERATION OF THE EQUIPMENT IT SERVES. THE OPERATOR SHALL REVIEW THE RECORDS OF THE COMBUSTION CHAMBER TEMPERATURE ON A DAILY BASIS TO

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

DETERMINE IF A DEVIATION OCCURS OR SHALL INSTALL AN ALARM SYSTEM TO ALERT THE OPERATOR WHEN A DEVIATION OCCURS.

WHENEVER A DEVIATION OCCURS, THE OPERATOR SHALL INSPECT THIS EQUIPMENT TO IDENTIFY THE CAUSE OF SUCH A DEVIATION, TAKE IMMEDIATE CORRECTIVE ACTION TO MAINTAIN THE COMBUSTION CHAMBER TEMPERATURE AT OR ABOVE 1,550 DEGREES FAHRENHEIT, AND KEEP RECORDS OF THE DURATION AND CAUSE (INCLUDING UNKNOWN CAUSE, IF APPLICABLE) OF THE DEVIATION AND THE CORRECTIVE ACTION TAKEN.

ALL DEVIATIONS SHALL BE REPORTED TO THE AQMD PURSUANT TO THE REQUIREMENTS SPECIFIED IN 40 CFR PART 64.9 AND CONDITION NOS. 22 AND 23 IN SECTION K OF THIS PERMIT. THE REPORT SHALL INCLUDE THE TOTAL OPERATING TIME OF THIS EQUIPMENT AND THE TOTAL ACCUMULATED DURATION OF ALL DEVIATIONS FOR EACH SEMI-ANNUAL REPORTING PERIOD SPECIFIED IN CONDITION NO. 23 IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL SUBMIT AN APPLICATION WITH A QUALITY IMPROVEMENT PLAN (QIP) IN ACCORDANCE WITH 40 CFR PART 64.8 TO THE AQMD IF AN ACCUMULATION OF DEVIATIONS EXCEEDS 5 PERCENT DURATION OF THIS EQUIPMENT'S TOTAL OPERATING TIME FOR ANY SEMI-ANNUAL REPORTING PERIOD SPECIFIED IN CONDITION NO. 23 IN SECTION K OF THIS PERMIT. THE REQUIRED QIP SHALL BE SUBMITTED TO THE AQMD WITHIN 90 CALENDAR DAYS AFTER THE DUE DATE FOR THE SEMI-ANNUAL MONITORING REPORT.

THE OPERATOR SHALL INSPECT AND MAINTAIN ALL COMPONENTS OF THIS EQUIPMENT ON AN ANNUAL BASIS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.

THE OPERATOR SHALL KEEP ADEQUATE RECORDS IN A FORMAT THAT IS ACCEPTABLE TO THE AQMD TO DEMONSTRATE COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS SPECIFIED IN THIS CONDITION AND 40 CFR PART 64.9 FOR A MINIMUM OF FIVE YEARS. [RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-PERIODIC MONITORING, 40CFR PART 64]

4. THE OPERATOR SHALL OPERATE AND MAINTAIN THIS EQUIPMENT TO ACHIEVE DESTRUCTION EFFICIENCY OF AT LEAST 99 % BY WEIGHT WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.
[RULE 1303(b)(2)-OFFSET]
5. THE OPERATOR SHALL OPERATE AND MAINTAIN THIS EQUIPMENT TO ACHIEVE AN OVERALL CONTROL EFFICIENCY OF AT LEAST 98.5 %.
[RULE 1303(a)(1)-BACT, 1303(b)(2)-OFFSET]
6. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 78 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 60 CONSECUTIVE MINUTES.
[RULE 1303(b)(2)-OFFSET]

Periodic Monitoring:

7. THE OPERATOR SHALL CONDUCT SOURCE TEST(S) IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

- A. THE TEST SHALL BE CONDUCTED AT LEAST ONCE DURING THE LIFE OF THE PERMIT.
 - B. THE TEST SHALL BE CONDUCTED NO LATER THAN JULY 31, 2011 UNLESS OTHERWISE APPROVED IN WRITING BY THE DISTRICT.
 - C. THE TEST SHALL BE CONDUCTED TO DETERMINE THE VOC EMISSIONS USING AN APPROVED DISTRICT METHOD TO DEMONSTRATE COMPLIANCE WITH ALL APPLICABLE PERMIT CONDITION(S), RULES AND REGULATIONS.
 - D. THE SOURCE TEST SHALL BE CONDUCTED WHILE THE OXIDIZER IS OPERATING AT A TEMPERATURE OF NOT LESS THAN THE MINIMUM OPERATING TEMPERATURE SPECIFIED IN THIS PERMIT. IF THE OPERATING TEMPERATURE DURING THE SOURCE TEST IS GREATER THAN THE MINIMUM OPERATING TEMPERATURE SPECIFIED IN THIS PERMIT, THE MINIMUM OPERATING TEMPERATURE SPECIFIED IN THIS PERMIT MAY BE INCREASED TO REFLECT THE OPERATING TEMPERATURE DURING THE SOURCE TEST.
 - E. THE OPERATOR SHALL COMPLY WITH ADMINISTRATIVE CONDITIONS NOs. 8, 9, AND 10 OF SECTION E OF THIS FACILITY PERMIT.
 - F. THE OPERATOR SHALL SUBMIT TWO COMPLETE COPIES OF THE SOURCE TEST REPORT SPECIFIED IN CONDITION NO. 9 OF SECTION E OF THIS FACILITY PERMIT TO THE DISTRICT ENGINEERING AND COMPLIANCE DIVISION. THE ENGINEERING COPY OF THE REPORT SHALL BE SENT TO: SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT, COATING, PRINTING AND AEROSPACE OPERATIONS, ATTN: AIR QAULITY AND COMPLIANCE SUPERVISOR, 21865 COPLEY DRIVE, DIAMOND BAR, CA 91765. THE COMPLIANCE COPY OF THE REPORT SHALL BE SENT TO: SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT, P.O. BOX 4941, DIAMOND BAR, CA 91765.
- [RULE 3004 (a)(4)]

Emissions And Requirements:

- 8. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:
 - CO: 2000 PPMV, RULE 407
 - PM: 0.1 GR/SCF, RULE 409
 - NOx: 78 PPMV, RULE 1303(b)(2)-OFFSET
 - PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO CONSTRUCT

A/N 493460
Granted as of
April 8, 2009

Equipment Description:

LITHOGRAPHIC PRINTING SYSTEM NO. 707, CONSISTING OF:

1. LITHOGRAPHIC PRINTING PRESS, GOSS, MODEL NO. C-700, WEB-FED, 4 X 4 COLOR, 35" WIDTH, 400 HP TOTAL.
2. OVEN, MEGTEC, MODEL NO. ICP39168 THERMO FOIL ATLAS, 34'-9" L. X 8'-0" W. X 4'-6" H., WITH TWO 3,230,000 BTU PER HOUR NATURAL GAS FIRED MAXON EB3MRV LOW NO_x BURNERS, WITH TWO 10 HP COMBUSTION AIR BLOWERS, TWO 100-HP RECIRCULATION FANS, AND ONE 10-HP EXHAUST FAN.
3. CHILL ROLL UNIT.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN ACCORDANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS THE OVEN IS VENTED TO AN AIR POLLUTION CONTROL SYSTEM WHICH HAS BEEN ISSUED A VALID PERMIT BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. THE TOTAL QUANTITY OF VOLATILE ORGANIC COMPOUNDS (VOC) EMISSIONS DISCHARGED TO THE ATMOSPHERE FROM THIS EQUIPMENT SHALL NOT EXCEED 900 POUNDS IN ANY CALENDAR MONTH. THE VOC EMISSIONS SHALL BE CALCULATED USING THE REQUIRED CONTROL EFFICIENCY SPECIFIED IN THE PERMIT FOR THE APC SYSTEM.
[RULE 212(c)(2)]
5. MATERIALS USED IN THIS EQUIPMENT SHALL NOT CONTAIN ANY TOXIC AIR CONTAMINANTS IDENTIFIED IN RULE 1401, TABLE 1 WITH EFFECTIVE DATE OF MARCH 4, 2005 OR EARLIER, EXCEPT ETHYLENE GLYCOL MONOBUTYL ETHER (CAS NO. 111-76-2), ETHYLENE GLYCOL (CAS NO. 107-21-1), AND NAPHTHALENE (CAS NO. 91-20-3).
[RULE 1401]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE COMPOSITE VAPOR PRESSURE OF THE VOC IN THE BLANKET WASH AND ROLLER WASHES SHALL NOT EXCEED 6 MM HG AT 68 DEGREES FAHRENHEIT.
[RULE 1303(a)(1)-BACT]
7. THE VOC CONTENT OF THE FOUNTAIN SOLUTION USED IN THIS EQUIPMENT SHALL NOT EXCEED 8 % BY VOLUME, AS APPLIED, INCLUDING WATER AND EXEMPT SOLVENTS.
[RULE 1303(a)(1)-BACT]
8. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 30 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 15 CONSECUTIVE MINUTES.
[RULE 1303(a)(1)-BACT]
9. IN ADDITION TO RECORDKEEPING REQUIREMENTS IN RULE 109, THE OPERATOR SHALL KEEP ADEQUATE RECORDS FOR THIS EQUIPMENT FOR THE FOLLOWING:
 - A. DENSITY OF INKS, IN POUNDS PER GALLON.
 - B. PERCENTAGE BY WEIGHT OF LITHOGRAPHIC OILS IN EACH INK.
 - C. INK ABSORPTION FACTOR AS SPECIFIED BY CURRENT SCAQMD GUIDELINES.
 - D. VOC CONTENT OF FOUNTAIN SOLUTION, WASH MATERIALS, AND ANY OTHER MATERIALS, IN POUNDS PER GALLON, AS APPLIED, INCLUDING WATER AND PERCENT VOC BY VOLUME.
 - E. CALENDAR MONTHLY VOC EMISSIONS IN POUNDS.
 - F. OTHER DATA AS REQUIRED TO VERIFY COMPLIANCE WITH THE CONDITIONS SPECIFIED IN THIS PERMIT.

ALL RECORDS SHALL BE PREPARED IN A FORMAT WHICH IS ACCEPTABLE TO THE DISTRICT, SHALL BE RETAINED ON THE PREMISES FOR AT LEAST FIVE YEARS, AND SHALL BE MADE AVAILABLE UPON REQUEST OF THE EXECUTIVE OFFICER OR HIS REPRESENTATIVE.
[RULE 109, 1303(b)(2)-OFFSET]

10. THE OPERATOR SHALL NOT OPERATE THE PRINTING PRESSES UNDER AQMD APPLICATION NOS. 493466 AND 493467 WHEN THE PRINTING PRESS UNDER APPLICATION NO. 493460 IS IN OPERATION.
[RULE 1303(b)(2)-OFFSET]

Emissions And Requirements:

11. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

VOC: RULE 109
VOC: RULE 1130, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS
CO: 2000 PPMV, RULE 407
NO_x: 30 PPMV, RULE 1303(a)(1)-BACT
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

PERMIT TO CONSTRUCT

A/N 493461
Granted as of
April 8, 2009

Equipment Description:

MODIFICATION TO AIR POLLUTION CONTROL SYSTEM NO.1 (PERMIT NO. F68629), CONSISTING OF:

1. THERMAL OXIDIZER, REGENERATIVE TYPE, ADVANTAGE ENERGY GROUP, MODEL PREMIER-30, 63'-0" L. X 24'-0" W. X 12'-0" H., 30,000 SCFM CAPACITY, WITH AN 8.6 MMBTU/HR BURNER, A 4.5 MMBTU/HR GAS INJECTION SYSTEM, TWO CERAMIC BEDS (19'-0" L. X 10'-0" W. X 4'-0" H. EACH), A 20 HP COMBUSTION BLOWER AND A COIL MEDIA HEAT EXCHANGER.
2. EXHAUST SYSTEM WITH A 34'-0" HIGH STACK AND ONE 200 HP FAN VENTING EIGHT LITHOGRAPHIC PRINTING OVENS.

BY THE ADDITION OF:

3. THERMAL OXIDIZER, REGENERATIVE TYPE, LANGBEIN & ENGELBRACHT AMERICA, MODEL NO. TR1595C, SERIAL NO. 1062-06, 16'-4" W. X 40'-6" L. X 17'-9" H., 15,000 SCFM CAPACITY, WITH TWO 8'-8" W. X 8'-8" L. X 5'-0" H. CERAMIC BEDS, ONE 3,000,000 MAXON KINEMAX 3-KM BURNER, AND ONE 1.2 HP COMBUSTION BLOWER.
4. EXHAUST SYSTEM WITH A 30'-0" H. EXHAUST STACK AND ONE 150 HP FAN VENTING TEN LITHOGRAPHIC PRINTING OVENS.

Conditions:

1. OPERATION OF THIS EQUIPMENT SHALL BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]

2. THIS EQUIPMENT SHALL BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]

3. THE OPERATOR SHALL OPERATE AND MAINTAIN THE THERMAL OXIDIZERS ACCORDING TO THE FOLLOWING REQUIREMENTS:

THE COMBUSTION CHAMBER TEMPERATURE SHALL BE MAINTAINED AT A MINIMUM OF 1,550 DEGREES FAHRENHEIT WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.

THE OPERATOR SHALL OPERATE AND MAINTAIN A TEMPERATURE MEASURING AND RECORDING SYSTEM TO CONTINUOUSLY MEASURE AND RECORD THE COMBUSTION

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

CHAMBER TEMPERATURE PURSUANT TO THE OPERATION AND MAINTENANCE REQUIREMENTS SPECIFIED IN 40 CFR PART 64.7. SUCH A SYSTEM SHALL HAVE AN ACCURACY OF WITHIN 1% OF THE TEMPERATURE BEING MONITORED AND SHALL BE INSPECTED, MAINTAINED, AND CALIBRATED ON AN ANNUAL BASIS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.

FOR THE PURPOSE OF THIS CONDITION, A DEVIATION SHALL BE DEFINED AS WHEN A COMBUSTION CHAMBER TEMPERATURE OF LESS THAN 1,550 DEGREES FAHRENHEIT OCCURS DURING NORMAL OPERATION OF THE EQUIPMENT IT SERVES. THE OPERATOR SHALL REVIEW THE RECORDS OF THE COMBUSTION CHAMBER TEMPERATURE ON A DAILY BASIS TO DETERMINE IF A DEVIATION OCCURS OR SHALL INSTALL AN ALARM SYSTEM TO ALERT THE OPERATOR WHEN A DEVIATION OCCURS.

WHENEVER A DEVIATION OCCURS, THE OPERATOR SHALL INSPECT THIS EQUIPMENT TO IDENTIFY THE CAUSE OF SUCH A DEVIATION, TAKE IMMEDIATE CORRECTIVE ACTION TO MAINTAIN THE COMBUSTION CHAMBER TEMPERATURE AT OR ABOVE 1,550 DEGREES FAHRENHEIT, AND KEEP RECORDS OF THE DURATION AND CAUSE (INCLUDING UNKNOWN CAUSE, IF APPLICABLE) OF THE DEVIATION AND THE CORRECTIVE ACTION TAKEN.

ALL DEVIATIONS SHALL BE REPORTED TO THE AQMD PURSUANT TO THE REQUIREMENTS SPECIFIED IN 40 CFR PART 64.9 AND CONDITION NOS. 22 AND 23 IN SECTION K OF THIS PERMIT. THE REPORT SHALL INCLUDE THE TOTAL OPERATING TIME OF THIS EQUIPMENT AND THE TOTAL ACCUMULATED DURATION OF ALL DEVIATIONS FOR EACH SEMI-ANNUAL REPORTING PERIOD SPECIFIED IN CONDITION NO. 23 IN SECTION K OF THIS PERMIT.

THE OPERATOR SHALL SUBMIT AN APPLICATION WITH A QUALITY IMPROVEMENT PLAN (QIP) IN ACCORDANCE WITH 40 CFR PART 64.8 TO THE AQMD IF AN ACCUMULATION OF DEVIATIONS EXCEEDS 5 PERCENT DURATION OF THIS EQUIPMENT'S TOTAL OPERATING TIME FOR ANY SEMI-ANNUAL REPORTING PERIOD SPECIFIED IN CONDITION NO. 23 IN SECTION K OF THIS PERMIT. THE REQUIRED QIP SHALL BE SUBMITTED TO THE AQMD WITHIN 90 CALENDAR DAYS AFTER THE DUE DATE FOR THE SEMI-ANNUAL MONITORING REPORT.

THE OPERATOR SHALL INSPECT AND MAINTAIN ALL COMPONENTS OF THIS EQUIPMENT ON AN ANNUAL BASIS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.

THE OPERATOR SHALL KEEP ADEQUATE RECORDS IN A FORMAT THAT IS ACCEPTABLE TO THE AQMD TO DEMONSTRATE COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS SPECIFIED IN THIS CONDITION AND 40 CFR PART 64.9 FOR A MINIMUM OF FIVE YEARS. [RULE 1303(a)(1)-BACT, RULE 3004(a)(4)-PERIODIC MONITORING, 40CFR PART 64]

4. THE TEMPERATURE INDICATING AND RECORDING SYSTEM SHALL BE IN OPERATION WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.
[RULE 1303(a)(1)-BACT]
5. THE OPERATOR SHALL OPERATE AND MAINTAIN THIS EQUIPMENT TO ACHIEVE DESTRUCTION EFFICIENCY OF AT LEAST 99 % BY WEIGHT WHENEVER THE EQUIPMENT IT SERVES IS IN OPERATION.
[RULE 1303(b)(2)-OFFSET]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

6. THE OPERATOR SHALL OPERATE AND MAINTAIN THIS EQUIPMENT TO ACHIEVE AN OVERALL CONTROL EFFICIENCY OF AT LEAST 98.5 %.
[RULE 1303(a)(1)-BACT, 1303(b)(2)-OFFSET]
7. BOTH THERMAL OXIDIZERS SHALL BE IN FULL OPERATION WHENEVER THE BASIC EQUIPMENT THEY SERVE IS IN OPERATION.
[RULE 1303(a)(1)-BACT, 1303(b)(2)-OFFSET]
8. THE OXIDES OF NITROGEN (NO_x) EMISSIONS DISCHARGED FROM THIS EQUIPMENT SHALL NOT EXCEED 78 PPMV, CALCULATED AS NO₂ ON A DRY BASIS AT 3 % OXYGEN AVERAGED OVER 60 CONSECUTIVE MINUTES.
[RULE 1303(b)(2)-OFFSET]
9. THE OWNER OR OPERATOR OF THIS EQUIPMENT SHALL CONDUCT SOURCE TESTS UNDER THE FOLLOWING CONDITIONS:
 - A. THE SOURCE TESTS SHALL BE CONDUCTED NO LATER THAN 180 DAYS AFTER THE INITIAL START-UP OF THIS EQUIPMENT UNLESS OTHERWISE APPROVED IN WRITING BY THE DISTRICT.
 - B. A SOURCE TEST PROTOCOL SHALL BE SUBMITTED TO THE NO LATER THAN 60 DAYS AFTER THE INITIAL START-UP OF THIS EQUIPMENT UNLESS OTHERWISE APPROVED IN WRITING BY THE DISTRICT. THE TEST PROTOCOL SHALL BE APPROVED IN WRITING BY THE DISTRICT BEFORE THE TEST COMMENCES. THE TEST PROTOCOL SHALL INCLUDE THE COMPLETED DISTRICT FORMS ST-1 AND ST-2 SPECIFYING THE PROPOSED OPERATING CONDITIONS OF THE EQUIPMENT DURING THE TEST, THE IDENTITY OF THE TESTING LABORATORY, A STATEMENT FROM THE TESTING LABORATORY CERTIFYING IT MEETS THE CRITERIA IN DISTRICT RULE 304(k), AND A DESCRIPTION OF THE SAMPLING AND ANALYTICAL PROCEDURES TO BE USED.
 - C. THE SOURCE TESTS SHALL CONSIST OF, BUT MAY NOT BE LIMITED TO, TESTING AT THE INLET AND THE EXHAUST OF THE AFTERBURNERS FOR:
 - (1) VOLATILE ORGANIC COMPOUND (VOC) IN PPMV AND LBS/HR
 - (2) OXIDES OF NITROGEN (AFTERBURNERS EXHAUST ONLY)
 - (3) CARBON MONOXIDE (AFTERBURNERS EXHAUST ONLY)
 - (4) VOC DESTRUCTION EFFICIENCY
 - (5) VOC COLLECTION EFFICIENCY
 - (6) USAGE OF ALL VOC-CONTAINING MATERIALS DURING THE TEST
 - (7) OXYGEN CONTENT
 - (8) MOISTURE CONTENT
 - (9) FLOW RATE
 - (10) TEMPERATURE
 - D. WRITTEN NOTICE OF THE SOURCE TESTS SHALL BE SUBMITTED TO THE DISTRICT AT LEAST 14 DAYS PRIOR TO SOURCE TESTING DATE SO THAT AN OBSERVER FROM THE DISTRICT MAY BE PRESENT.

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

- E. TWO COMPLETE COPIES OF THE SOURCE TEST REPORTS SHALL BE SUBMITTED TO THE DISTRICT WITHIN 45 DAYS AFTER THE SOURCE TESTING DATE. THE SOURCE TEST REPORT SHALL INCLUDE, BUT NOT BE LIMITED TO ALL TESTING DATA REQUIRED BY THIS CONDITION.
- F. A TESTING LABORATORY CERTIFIED BY THE CALIFORNIA AIR RESOURCES BOARD IN THE REQUIRED TEST METHODS FOR CRITERIA POLLUTANTS TO BE MEASURED, AND IN COMPLIANCE WITH DISTRICT RULE 304 (NO CONFLICT OF INTEREST) SHALL CONDUCT THE TEST.
- G. SAMPLING FACILITIES SHALL COMPLY WITH THE DISTRICT GUIDELINES FOR CONSTRUCTION OF SAMPLING AND TESTING FACILITIES, PURSUANT TO RULE 217. [RULE 1303(a)(1)-BACT, 1303(b)(2)-OFFSET]

Periodic Monitoring:

- 10. THE OPERATOR SHALL CONDUCT SOURCE TEST(S) IN ACCORDANCE WITH THE FOLLOWING SPECIFICATIONS:
 - A. THE TEST SHALL BE CONDUCTED AT LEAST ONCE DURING THE LIFE OF THE PERMIT.
 - B. THE TEST SHALL BE CONDUCTED NO LATER THAN JULY 31, 2011 UNLESS OTHERWISE APPROVED IN WRITING BY THE DISTRICT.
 - C. THE TEST SHALL BE CONDUCTED TO DETERMINE THE VOC EMISSIONS USING AN APPROVED DISTRICT METHOD TO DEMONSTRATE COMPLIANCE WITH ALL APPLICABLE PERMIT CONDITION(S), RULES AND REGULATIONS.
 - D. THE SOURCE TEST SHALL BE CONDUCTED WHILE THE OXIDIZER IS OPERATING AT A TEMPERATURE OF NOT LESS THAN THE MINIMUM OPERATING TEMPERATURE SPECIFIED IN THIS PERMIT. IF THE OPERATING TEMPERATURE DURING THE SOURCE TEST IS GREATER THAN THE MINIMUM OPERATING TEMPERATURE SPECIFIED IN THIS PERMIT, THE MINIMUM OPERATING TEMPERATURE SPECIFIED IN THIS PERMIT MAY BE INCREASED TO REFLECT THE OPERATING TEMPERATURE DURING THE SOURCE TEST.
 - E. THE OPERATOR SHALL COMPLY WITH ADMINISTRATIVE CONDITIONS NOS. 8, 9, AND 10 OF SECTION E OF THIS FACILITY PERMIT.
 - F. THE OPERATOR SHALL SUBMIT TWO COMPLETE COPIES OF THE SOURCE TEST REPORT SPECIFIED IN CONDITION NO. 9 OF SECTION E OF THIS FACILITY PERMIT TO THE DISTRICT ENGINEERING AND COMPLIANCE DIVISION. THE ENGINEERING COPY OF THE REPORT SHALL BE SENT TO: SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT, COATING, PRINTING AND AEROSPACE OPERATIONS, ATTN: AIR QUALITY AND COMPLIANCE SUPERVISOR, 21865 COPLEY DRIVE, DIAMOND BAR, CA 91765. THE COMPLIANCE COPY OF THE REPORT SHALL BE SENT TO: SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT, P.O. BOX 4941, DIAMOND BAR, CA 91765.
[RULE 3004 (a)(4)]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

Emissions And Requirements:

11. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

CO: 2000 PPMV, RULE 407
PM: 0.1 GR/SCF, RULE 409
PM: RULE 404, SEE APPENDIX B FOR EMISSION LIMITS
NOx: 78 PPMV, RULE 1303(b)(2)-OFFSET

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS.

Periodic Monitoring:

1. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

FOR ARCHITECTURAL APPLICATIONS WHERE NO THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN SEMI-ANNUAL RECORDS OF ALL COATINGS CONSISTING OF: (A) COATING TYPE, (B) VOC CONTENT AS SUPPLIED IN GRAMS PER LITER (g/l) OF MATERIALS FOR LOW-SOLIDS COATINGS, AND (C) VOC CONTENT AS SUPPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATINGS.

FOR OTHER ARCHITECTURAL APPLICATIONS WHERE THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN DAILY RECORDS FOR EACH COATING CONSISTING OF: (A) COATING TYPE, (B) VOC CONTENT AS APPLIED IN GRAMS PER LITER (g/l) OF MATERIALS USED FOR LOW-SOLIDS COATINGS, AND (C) VOC CONTENT AS APPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATINGS.
[RULE 3004(a)(4)]

Emissions And Requirements:

2. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATION:

VOC: RULE 1113, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, HAND WIPING OPERATIONS.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATION:

VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, REFRIGERATION UNITS

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

REFRIGERANT: RULE 1415
REFRIGERANT: 40CFR 82 SUBART F

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

GENERAL PROVISIONS

1. This permit may be revised, revoked, reopened and reissued, or terminated for cause, or for failure to comply with regulatory requirements, permit terms, or conditions. [3004(a)(7)(C)]
2. This permit does not convey any property rights of any sort or any exclusive privilege. [3004(a)(7)(E)]

Permit Renewal and Expiration

3. (A) Except for solid waste incineration facilities subject to standards under Section 129(e) of the Clean Air Act, this permit shall expire five years from the date that this Title V permit is issued. The operator's right to operate under this permit terminates at midnight on this date, unless the facility is protected by an application shield in accordance with Rule 3002(b), due to the filing of a timely and complete application for a Title V permit renewal, consistent with Rule 3003. [3004(a)(2), 3004(f)]

(B) A Title V permit for a solid waste incineration facility combusting municipal waste subject to standards under Section 129(e) of the Clean Air Act shall expire 12 years from the date of issuance unless such permit has been renewed pursuant to this regulation. These permits shall be reviewed by the Executive Officer at least every five years from the date of issuance. [3004(f)(2)]
4. To renew this permit, the operator shall submit to the Executive Officer an application for renewal at least 180 days, but not more than 545 days, prior to the expiration date of this permit. [3003(a)(6)]

Duty to Provide Information

5. The applicant for, or holder of, a Title V permit shall furnish, pursuant to Rule 3002(d) and (e), timely information and records to the Executive Officer or designee within a reasonable time as specified in writing by the Executive Officer or designee. [3004(a)(7)(F)]

Payment of Fees

6. The operator shall pay all required fees specified in Regulation III - Fees. [3004(a)(7)(G)]

Reopening for Cause

7. The Executive Officer will reopen and revise this permit if any of the following circumstances occur:

(A) Additional regulatory requirements become applicable with a remaining permit term of three or more years. Reopening is not required if the effective date of the requirement is later than the expiration date of this permit, unless the permit or any of its terms and conditions has been extended pursuant to paragraph (f)(4) of Rule 3004.

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

- (B) The Executive Officer or EPA Administrator determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.
- (C) The Executive Officer or EPA Administrator determines that the permit must be revised or revoked to assure compliance with the applicable requirements. [3005(g)(1)]

COMPLIANCE PROVISIONS

- 8. The operator shall comply with all regulatory requirements, and all permit terms and conditions, except:
 - (A) As provided for by the emergency provisions of condition no. 17 or condition no. 18, or
 - (B) As provided by an alternative operating condition granted pursuant to a federally approved (SIP-approved) Rule 518.2.

Any non-compliance with any federally enforceable permit condition constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or denial of a permit renewal application. Non-compliance may also be grounds for civil or criminal penalties under the California State Health and Safety Code. [3004(a)(7)(A)]

- 9. The operator shall allow the Executive Officer or authorized representative, upon presentation of appropriate credentials to:
 - (A) Enter the operator's premises where emission-related activities are conducted, or records are kept under the conditions of this permit;
 - (B) Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
 - (C) Inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
 - (D) Sample or monitor at reasonable times, substances or parameters for the purpose of assuring compliance with the facility permit or regulatory requirements. [3004(a)(10)(B)]
- 10. All terms and conditions in this permit, including any provisions designed to limit a facility's potential to emit, are enforceable by the EPA Administrator and citizens under the federal Clean Air Act, unless the term or condition is designated as not federally enforceable. Each day during any portion of which a violation occurs is a separate offense. [3004(g)]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

11. A challenge to any permit condition or requirement raised by EPA, the operator, or any other person, shall not invalidate or otherwise affect the remaining portions of this permit. [3007(b)]
12. The filing of any application for a permit revision, revocation, or termination, or a notification of planned changes or anticipated non-compliance does not stay any permit condition. [3004(a)(7)(D)]
13. It shall not be a defense for a person in an enforcement action, including those listed in Rule 3002(c)(2), that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit, except as provided for in "Emergency Provisions" of this section. [3004(a)(7)(H)]
14. The operator shall not build, erect, install, or use any equipment, the use of which, without resulting in a reduction in the total release of air contaminants to atmosphere, reduces or conceals an emission which would otherwise constitute a violation of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the California Health and Safety Code or of AQMD rules. This rule shall not apply to cases in which the only violation involved is of Section 41700 of the California Health and Safety Code, or Rule 402 of AQMD Rules. [408]
15. Nothing in this permit or in any permit shield can alter or affect:
 - (A) Under Section 303 of the federal Clean Air Act, the provisions for emergency orders;
 - (B) The liability of the operator for any violation of applicable requirements prior to or at the time of permit issuance;
 - (C) The applicable requirements of the Acid Rain Program, Regulation XXXI;
 - (D) The ability of EPA to obtain information from the operator pursuant to Section 114 of the federal Clean Air Act;
 - (E) The applicability of state or local requirements that are not "applicable requirements", as defined in Rule 3000, at the time of permit issuance but which do apply to the facility, such as toxics requirements unique to the State; and
 - (F) The applicability of regulatory requirements with compliance dates after the permit issuance date. [3004(c)(3)]
16. For any portable equipment that requires an AQMD or state permit or registration, excluding a) portable engines, b) military tactical support equipment and c) AQMD-permitted portable equipment that are not a major source, are not located at the facility for more than 12 consecutive months after

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

commencing operation, and whose operation does not conflict with the terms or conditions of this Title V permit: 1) the facility operator shall keep a copy of the AQMD or state permit or registration; 2) the equipment operator shall comply with the conditions on the permit or registration and all other regulatory requirements; and 3) the facility operator shall treat the permit or registration as a part of its Title V permit, subject to recordkeeping, reporting and certification requirements. [3004(a)(1)]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

EMERGENCY PROVISIONS

17. An emergency¹ constitutes an affirmative defense to an action brought for non-compliance with a technology-based emission limit only if:
- (A) Properly signed, contemporaneous operating records or other credible evidence demonstrate that:
 - (1) An emergency occurred and the operator can identify the cause(s) of the emergency;
 - (2) The facility was operated properly (i.e. operated and maintained in accordance with the manufacturer's specifications, and in compliance with all regulatory requirements or a compliance plan), before the emergency occurred;
 - (3) The operator took all reasonable steps to minimize levels of emissions that exceeded emissions standard, or other requirements in the permit; and,
 - (4) The operator submitted a written notice of the emergency to the AQMD within two working days of the time when the emissions limitations were exceeded due to the emergency. The notice shall contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and
 - (B) The operator complies with the breakdown provisions of Rule 430 - Breakdown Provisions, or subdivision (i) of Rule 2004 - Requirements, whichever is applicable. [3002(g), 430, 2004(i)]
18. The operator is excused from complying with any regulatory requirement that is suspended by the Executive Officer during a state of emergency or state of war emergency, in accordance with Rule 118 - Emergencies. [118]

¹ "Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the operator, including acts of God, which: (A) requires immediate corrective action to restore normal operation; and (B) causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency; and (C) is not caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

RECORDKEEPING PROVISIONS

19. In addition to any other recordkeeping requirements specified elsewhere in this permit, the operator shall keep records of required monitoring information, where applicable, that include:
 - (A) The date, place as defined in the Title V permit, and time of sampling or measurements;
 - (B) The date(s) analyses were performed;
 - (C) The company or entity that performed the analyses;
 - (D) The analytical techniques or methods used;
 - (E) The results of such analyses; and
 - (F) The operating conditions as existing at the time of sampling or measurement. [3004(a)(4)(B)]
20. The operator shall maintain records pursuant to Rule 109 and any applicable material safety data sheet (MSDS) for any equipment claimed to be exempt from a written permit by Rule 219 based on the information in those records. [219(t)]
21. The operator shall keep all records of monitoring data required by this permit or by regulatory requirements for a period of at least five years from the date of the monitoring sample, measurement, report, or application. [3004(a)(4)(E)]

REPORTING PROVISIONS

22. The operator shall comply with the following requirements for prompt reporting of deviations:
 - (A) Breakdowns shall be reported as required by Rule 430 - Breakdown Provisions or subdivision (i) of Rule 2004 - Requirements, whichever is applicable.
 - (B) Other deviations from permit or applicable rule emission limitations, equipment operating conditions, or work practice standards, determined by observation or by any monitoring or testing required by the permit or applicable rules that result in emissions greater than those allowed by the permit or applicable rules shall be reported within 72 hours (unless a shorter reporting period is specified in an applicable State or Federal Regulation) of discovery of the deviation by contacting AQMD enforcement personnel assigned to this facility or otherwise calling (800) CUT-SMOG.

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

- (C) A written report of such deviations reported pursuant to (B), and any corrective actions or preventative measures taken, shall be submitted to AQMD, in an AQMD approved format, within 14 days of discovery of the deviation.
 - (D) All other deviations shall be reported with the monitoring report required by condition no. 23. [3004(a)(5)]
23. Unless more frequent reporting of monitoring results are specified in other permit conditions or in regulatory requirements, the operator shall submit reports of any required monitoring to the AQMD at least twice per year. The report shall include a) a statement whether all monitoring required by the permit was conducted; and b) identification of all instances of deviations from permit or regulatory requirements. A report for the first six calendar months of the year is due by August 31 and a report for the last six calendar months of the year is due by February 28. [3004(a)(4)(F)]
24. The operator shall submit to the Executive Officer and to the Environmental Protection Agency (EPA), an annual compliance certification. For RECLAIM facilities, the certification is due when the Annual Permit Emissions Program (APEP) report is due and shall cover the same reporting period. For other facilities, the certification is due on March 1 for the previous calendar year. The certification need not include the period preceding the date the initial Title V permit was issued. Each compliance certification shall include:
- (A) Identification of each permit term or condition that is the basis of the certification;
 - (B) The compliance status during the reporting period;
 - (C) Whether compliance was continuous or intermittent;
 - (D) The method(s) used to determine compliance over the reporting period and currently, and
 - (E) Any other facts specifically required by the Executive Officer to determine compliance.
- The EPA copy of the certification shall be sent to: Director of the Air Division Attn: Air-3 USEPA, Region IX 75 Hawthorne St. San Francisco, CA 94105 [3004(a)(10)(E)]
25. All records, reports, and documents required to be submitted by a Title V operator to AQMD or EPA shall contain a certification of accuracy consistent with Rule 3003(c)(7) by a responsible official (as defined in Rule 3000). [3004(a)(12)]

**FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING**

SECTION K: TITLE V Administration

PERIODIC MONITORING

26. All periodic monitoring required by this permit pursuant to Rule 3004(a)(4)(c) is based on the requirements and justifications in the AQMD document "Periodic Monitoring Guidelines for Title V Facilities" or in case-by-case determinations documented in the Title V application file. [3004(a)(4)]

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

FACILITY RULES

This facility is subject to the following rules and regulations:

With the exception of Rule 402, 473, 477, 1118 and Rules 1401 through 1420, the following rules that are designated as non-federally enforceable are pending EPA approval as part of the state implementation plan. Upon the effective date of that approval, the approved rule(s) will become federally enforceable, and any earlier versions of those rules will no longer be federally enforceable.

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 109	5-2-2003	Federally enforceable
RULE 1113	11-8-1996	Federally enforceable
RULE 1113	7-13-2007	Non federally enforceable
RULE 1130	10-8-1999	Federally enforceable
RULE 1171	11-7-2003	Federally enforceable
RULE 1171	2-1-2008	Non federally enforceable
RULE 118	12-7-1995	Non federally enforceable
RULE 1303(a)(1)-BACT	5-10-1996	Federally enforceable
RULE 1303(b)(2)-Offset	5-10-1996	Federally enforceable
RULE 1401	3-4-2005	Non federally enforceable
RULE 1401	5-3-2002	Non federally enforceable
RULE 1415	10-14-1994	Non federally enforceable
RULE 204	10-8-1993	Federally enforceable
RULE 217	1-5-1990	Federally enforceable
RULE 219	6-1-2007	Non federally enforceable
RULE 219	9-4-1981	Federally enforceable
RULE 3002	11-14-1997	Federally enforceable
RULE 3003	11-14-1997	Federally enforceable
RULE 3003	3-16-2001	Non federally enforceable
RULE 3004	12-12-1997	Federally enforceable
RULE 3004(a)(4)-Periodic Monitoring	12-12-1997	Federally enforceable
RULE 3005	11-14-1997	Federally enforceable
RULE 3005	3-16-2001	Non federally enforceable
RULE 3007	10-8-1993	Federally enforceable
RULE 304	5-2-2008	Non federally enforceable
RULE 401	11-9-2001	Non federally enforceable
RULE 401	3-2-1984	Federally enforceable
RULE 402	5-7-1976	Non federally enforceable
RULE 404	2-7-1986	Federally enforceable

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

SECTION K: TITLE V Administration

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 407	4-2-1982	Federally enforceable
RULE 408	5-7-1976	Federally enforceable
RULE 409	8-7-1981	Federally enforceable
RULE 430	7-12-1996	Non federally enforceable
RULE 442	12-15-2000	Federally enforceable
RULE 480	10-7-1977	Federally enforceable
RULE 701	6-13-1997	Federally enforceable
40CFR 82 Subpart F	5-14-1993	Federally enforceable
40CFR Part 64	10-22-1997	Federally enforceable

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-8-1996]

- (1) Except as provided in paragraphs (c)(2), (c)(3), and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, or solicit the application of, any architectural coating which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, or manufacture, blend, or repackage such a coating for use within the District.
- (2) Except as provided in paragraphs (c)(3) and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, solicit the application of, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified.

TABLE OF STANDARDS

VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water And Less Exempt Compounds

COATING	Limit*	Effective Date of Adoption	Effective 1/1/1998	Effective 1/1/1999	Effective 7/1/2001	Effective 1/1/2005	Effective 7/1/2008
Bond Breakers	350						
Clear Wood Finishes							
Varnish	350						
Sanding Sealers	350						
Lacquer	680		550			275	
Concrete-Curing Compounds	350						
Dry-Fog Coatings	400						
Fire-proofing Exterior Coatings	350	450		350			
Fire-Retardant Coatings							
Clear	650						
Pigmented	350						
Flats	250						
Graphic Arts (Sign) Coatings	500					100	50
Industrial Maintenance							

FACILITY PERMIT TO OPERATE

QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-8-1996]

Primers and Topcoats						
Alkyds	420					
Catalyzed Epoxy	420					
Bituminous Coatings	420					
Materials						
Inorganic Polymers	420					
Vinyl Chloride Polymers	420					
Chlorinated Rubber	420					
Acrylic Polymers	420					
Urethane Polymers	420					
Silicones	420					
Unique Vehicles	420					
Japans/Faux Finishing	350	700		350		
Coatings						
Magnesite Cement Coatings	600			450		
Mastic Coatings	300					
Metallic Pigmented Coatings	500					
Multi-Color Coatings	420		250			
Pigmented Lacquer	680		550		275	
Pre-Treatment Wash Primers	780					
Primers, Sealers, and	350					
Undercoaters						
Quick-Dry Enamels	400					
Roof Coatings	300					
Shellac						
Clear	730					
Pigmented	550					
Stains	350					
Swimming Pool Coatings						
Repair	650					
Other	340					
Traffic Coatings	250		150			
Waterproofing Sealers	400					
Wood Preservatives						
Below-Ground	350					
Other	350					

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 11-8-1996]

TABLE OF STANDARDS (cont.)

VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

- (1) Except as provided in paragraphs (c)(2), (c)(3), (c)(4), and specified coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage any architectural coating for use in the District which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, and no person shall apply or solicit the application of any architectural coating within the District that exceeds 250 grams of VOC per liter of coating as calculated in this paragraph.
- (2) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified, and no person shall apply or solicit the application of any architectural coating within the District that exceeds the VOC limit as specified in this paragraph. No person shall apply or solicit the application within the District of any industrial maintenance coatings, except anti-graffiti coatings, for residential use or for use in areas such as office space and meeting rooms of industrial, commercial or institutional facilities not exposed to such extreme environmental conditions described in the definition of industrial maintenance coatings; or of any rust-preventative coating for industrial use, unless such a rust preventative coating complies with the Industrial Maintenance Coating VOC limit specified in the Table of Standards.

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

TABLE OF STANDARDS VOC LIMITS

**Grams of VOC Per Liter of Coating,
 Less Water and Less Exempt Compounds**

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Bond Breakers	350							
Clear Wood Finishes	350					275		
Varnish	350					275		
Sanding Sealers	350					275		
Lacquer	680	550			275			
Clear Brushing Lacquer	680				275			
Concrete-Curing Compounds	350						100	
Concrete-Curing Compounds For Roadways and Bridges**	350							
Dry-Fog Coatings	400						150	
Fire-Proofing Exterior Coatings	450	350						
Fire-Retardant Coatings***								
Clear	650							
Pigmented	350							
Flats	250	100						50
Floor Coatings	420		100			50		
Graphic Arts (Sign) Coatings	500							
Industrial Maintenance (IM) Coatings	420			250		100		
High Temperature IM Coatings			420					
Zinc-Rich IM Primers	420		340			100		
Japans/Faux Finishing Coatings	700	350						
Magnesite Cement Coatings	600	450						
Mastic Coatings	300							
Metallic Pigmented Coatings	500							
Multi-Color Coatings	420	250						
Nonflat Coatings	250		150			50		
Nonflat High Gloss	250		150				50	

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Pigmented Lacquer	680	550			275			
Pre-Treatment Wash Primers	780		420					
Primers, Sealers, and Undercoaters	350		200			100		
Quick-Dry Enamels	400		250			150	50	
Quick-Dry Primers, Sealers, and Undercoaters	350		200			100		
Recycled Coatings			250					
Roof Coatings	300		250		50			
Roof Coatings, Aluminum	500				100			
Roof Primers, Bituminous	350		350					
Rust Preventative Coatings	420		400			100		
Shellac								
Clear	730							
Pigmented	550							
Specialty Primers	350					250	100	
Stains	350		250				100	
Stains, Interior	250							
Swimming Pool Coatings								
Repair	650		340					
Other	340							
Traffic Coatings	250	150					100	
Waterproofing Sealers	400		250			100		
Waterproofing	400					100		
Concrete/Masonry Sealers								
Wood Preservatives								
Below-Ground	350							
Other	350							

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

** Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

*** The Fire-Retardant Coating category will be eliminated on January 1, 2007 and subsumed by the coating category for which they are formulated.

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 7-13-2007]

TABLE OF STANDARDS (cont.)
VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130 10-8-1999]

Except as otherwise provided in Rule 1130

(1) VOC Content of Graphic Arts Materials

The operator shall not apply any graphic arts material, including any VOC-containing materials added to the original graphic arts materials, which contains a total VOC in excess of the limits specified below:

<u>GRAPHIC ARTS MATERIAL</u>	VOC LIMIT Grams per Liter of Coating (or Ink or Adhesive), Less Water <u>and Less Exempt Compounds</u>	
	<u>(October 8, 1999)</u>	<u>Effective January 1, 2000</u>
Lithographic Ink	300	300
Letterpress Ink	300	300
Gravure Ink	300	300
Flexographic Ink Non-Porous Substrate	300	300
Flexographic Ink Porous Substrate	300	225
Flexographic Fluorescent Ink	300	300
Coating	300	300
Adhesive	300	150

(2) VOC Content of Fountain Solution

Through December 31, 1999, the operator shall not apply in any graphic arts operation any fountain solution, including any VOC-containing materials added to the original fountain solution, which contains a total VOC in excess

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130 10-8-1999]

of 100 grams per liter of material. Effective January 1, 2000, the VOC content of fountain solution, including any VOC containing material added to the original fountain solution as applied, shall be:

- (A) no greater than 80 grams per liter of material, or
- (B) no greater than 100 grams per liter of material, if a refrigerated chiller is used.

**FACILITY PERMIT TO OPERATE
 QUEBECOR WORLD GREAT WESTERN PUBLISHING**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 11-7-2003]**

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS
	VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application	
(i) General	25 (0.21)
(ii) Electrical Apparatus Components & Electronic Components	500 (4.2)
(iii) Medical Devices & Pharmaceuticals	800 (6.7)
(B) Repair and Maintenance Cleaning	
(i) General	25 (0.21)
(ii) Electrical Apparatus Components & Electronic Components	900 (7.5)
(iii) Medical Devices & Pharmaceuticals	
(A) Tools, Equipment, & Machinery	800 (6.7)
(B) General Work Surfaces	600 (5.0)

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 11-7-2003]

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS
	VOC g/l (lb/gal)
(C) Cleaning of Coatings or Adhesives Application Equipment	550 (4.6)
(D) Cleaning of Ink Application Equipment	
(i) General	25 (0.21)
(ii) Flexographic Printing	25 (0.21)
(iii) Gravure Printing	
(A) Publication	750 (6.3)
(B) Packaging	25 (0.21)
(iv) Lithographic or Letter Press Printing	
(A) Roller Wash – Step 1	600 (5.0)
(B) Roller Wash-Step 2, Blanket Wash, & On-Press Components	800 (6.7)
(C) Removable Press Components	25 (0.21)
(v) Screen Printing	750 (6.3)
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	800 (6.7)

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 11-7-2003]

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS
	VOC g/l (lb/gal)
(vii) Specialty Flexographic Printing	600 (5.0)
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)

FACILITY PERMIT TO OPERATE QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 2-1-2008]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		
(iii) Medical Devices & Pharmaceuticals	800 (6.7)		
(B) Repair and Maintenance Cleaning			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		

**FACILITY PERMIT TO OPERATE
 QUEBECOR WORLD GREAT WESTERN PUBLISHING**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 2-1-2008]**

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(iii) Medical Devices & Pharmaceuticals			
(A) Tools, Equipment, & Machinery	800 (6.7)		
(B) General Work Surfaces	600 (5.0)		
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)		
(D) Cleaning of Ink Application Equipment			
(i) General	25 (0.21)		
(ii) Flexographic Printing	25 (0.21)		
(iii) Gravure Printing			
(A) Publication	100 (0.83)		
(B) Packaging	25 (0.21)		
(iv) Lithographic (Offset) or Letter Press Printing			
(A) Roller Wash, Blanket Wash, & On-Press Components			
(I) Newsprint	100 (0.83)		

**FACILITY PERMIT TO OPERATE
 QUEBECOR WORLD GREAT WESTERN PUBLISHING**

**APPENDIX B: RULE EMISSION LIMITS
 [RULE 1171 2-1-2008]**

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(II) Other Substrates	500 (4.2)	100 (0.83)	
(B) Removable Press Components	25 (0.21)		
(v) Screen Printing	500 (4.2)	100 (0.83)	
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)		
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)		

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 404 2-7-1986]

The operator shall not discharge into the atmosphere from this equipment, particulate matter in excess of the concentration at standard conditions, shown in Table 404(a).

Where the volume discharged is between figures listed in the Table, the exact concentration permitted to be discharged shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 404(a)

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot	Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot
25 or less	883 or less	450	0.196	900	31780	118	0.0515
30	1059	420	.183	1000	35310	113	.0493
35	1236	397	.173	1100	38850	109	.0476
40	1413	377	.165	1200	42380	106	.0463
45	1589	361	.158	1300	45910	102	.0445
50	1766	347	.152	1400	49440	100	.0437
60	2119	324	.141	1500	52970	97	.0424
70	2472	306	.134	1750	61800	92	.0402

FACILITY PERMIT TO OPERATE
QUEBECOR WORLD GREAT WESTERN PUBLISHING

APPENDIX B: RULE EMISSION LIMITS
[RULE 404 2-7-1986]

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot	Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot
80	2825	291	.127	2000	70630	87	.0380
90	3178	279	.122	2250	79460	83	.0362
100	3531	267	.117	2500	88290	80	.0349
125	4414	246	.107	3000	105900	75	.0327
150	5297	230	.100	4000	141300	67	.0293
175	6180	217	.0947	5000	176600	62	.0271
200	7063	206	.0900	6000	211900	58	.0253
250	8829	190	.0830	8000	282500	52	.0227
300	10590	177	.0773	10000	353100	48	.0210
350	12360	167	.0730	15000	529700	41	.0179
400	14130	159	.0694	20000	706300	37	.0162
450	15890	152	.0664	25000	882900	34	.0148
500	17660	146	.0637	30000	1059000	32	.0140
600	21190	137	.0598	40000	1413000	28	.0122
700	24720	129	.0563	50000	1766000	26	.0114
800	28250	123	.0537	70000	2472000	23	.0100
				or more	or more		