

South Coast Air Quality Management District

21865 Copley Drive, Diamond Bar, CA 91765-4178

(909) 396-2000 • www.aqmd.gov

July 24, 2012

Mr. Hector Garcia
Environmental Engineer
Clougherty Packing, LLC
3049 East Vernon Avenue
Vernon, CA 900582337

Dear Mr. Garcia:

SUBJECT: Title V/RECLAIM Facility Permit Revision (Facility ID: 016978)

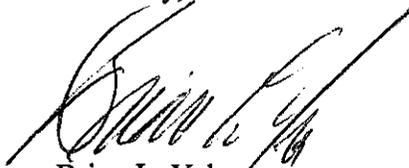
Please find attached the revised Title Page, Table of Contents, Section D, and Section H. The revised sections reflect the approval of the final Title V/RECLAIM permit amendments requested in your Application Nos. 504532, and 513673. Permits to Construct were previously issued after the proposed permit revisions were submitted to the EPA for 45-day review, on June 9, 2010, and March 11, 2011, respectively. This permit amendment includes the following equipment for final Permits to Operate:

Equipment	Device No.	Application Nos.	Permit Type
Inedible Dry Rendered Products Handling and Separation	Various	503535	PO
Smoke Generator, No. 2	D196	512777	PO
Smoke Generator, No. 3	D197	512778	PO

Application Nos. 512779, 521780, and 512781, were canceled, per your request. Additionally, as an administrative correction, Device no. D106 was removed from the Inedible Dry Rendered Products Handling and Separation System.

Please review the attached sections carefully. Insert the enclosed sections into your Title V Facility Permit and discard the earlier version. Questions concerning changes to your permit should be directed to Mr. Richard Hawrylew at (909) 396-2657.

Sincerely,



Brian L. Yeh
Senior Manager
Mechanical, Chemical and Public Services

BLY:rh:approval
Attachment

cc: Gerardo C. Rios, EPA



FACILITY PERMIT TO OPERATE

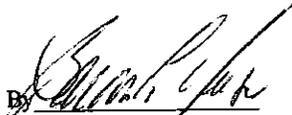
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP
3049 E VERNON AVE
VERNON, CA 90058

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By 

Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

TABLE OF CONTENTS

Section	Description	Revision #	Date Issued
A	Facility Information	16	07/01/2009
B	RECLAIM Annual Emission Allocation	20	07/01/2012
C	Facility Plot Plan	TO BE DEVELOPED	
D	Facility Description and Equipment Specific Conditions	13	07/24/2012
E	Administrative Conditions	7	11/10/2008
F	RECLAIM Monitoring and Source Testing Requirements	5	11/10/2008
G	Recordkeeping and Reporting Requirements for RECLAIM Sources	5	11/10/2008
H	Permit To Construct and Temporary Permit to Operate	18	07/24/2012
I	Compliance Plans & Schedules	3	11/10/2008
J	Air Toxics	2	11/10/2008
K	Title V Administration	2	11/10/2008
Appendix			
A	NOx and SOx Emitting Equipment Exempt From Written Permit Pursuant to Rule 219	2	11/10/2008
B	Rule Emission Limits	2	11/10/2008



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
System 1: Raw Materials Handling					S1.1
SINGEING MACHINE, NATURAL GAS, STORK RMS INC., MODEL 1250-64, 8 MMBTU/HR A/N: 306656	D88		NOX: PROCESS UNIT**	CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
SINGEING MACHINE, NATURAL GAS, STORK RMS INC., MODEL 1250-64, 8 MMBTU/HR A/N: 306657	D89		NOX: PROCESS UNIT**	CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
PUMP, NO. 1, HAARSLEV, HM 35, 40 HP. A/N: 510218	D192				E202.1
CONVEYOR, INCLINE A/N: 510218	D193				E202.1
BIN, SURGE, RAW MATERIAL A/N: 510218	D194			PM: (9) [RULE 405, 2-7-1986]	E202.1
PUMP, NO. 2, HAARSLEV, HM 35, 40 HP. A/N: 510218	D195				E202.1
BIN, SURGE, OFFAL AND KILL FLOOR INEDIBLE RAW MATERIALS A/N: 459140	D134				E202.1
BIN, SURGE, DRY INEDIBLE (BONES) RAW MATERIAL A/N: 459140	D137			PM: (9) [RULE 405, 2-7-1986]	E202.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
CONVEYOR, SCREW A/N: 459140	D135				E202.1
TANK, HYDROLYZER, HOG HAIR, ANCO-EAGLIN, STEAM-HEATED, WITH A FEEDER SYSTEM, LENGTH: 10 FT ; DIAMETER: 3 FT A/N: 437326	D201				C1.26, D323.1
TANK, GREASE MATERIALS, WITH TWO TRI-SEPARATOR CENTRIFUGES, BIRD, 40-HP EACH, 2000 GALS; DIAMETER: 5 FT ; HEIGHT: 10 FT A/N: 437328	D202				C1.27, D323.1
System 2: Size Reduction and Cooking					
GRINDER, SVAERTEK A/N: 459140	D138			PM: (9) [RULE 405, 2-7-1986]	D323.1, E202.1
PUMP, V-RAM PUMP A/N: 459140	D99				
BIN, SURGE, RAW MATERIAL SURGE BIN WITH CYCLONE, WIDTH: 14 FT 8 IN; HEIGHT: 5 FT ; LENGTH: 13 FT 4 IN A/N: 459140	D139			PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	E202.1
CONVEYOR, SCREW, DOUBLE SCREW, BIN DISCHARGE A/N: 459140	D140			PM: (9) [RULE 405, 2-7-1986]	E202.1
CONVEYOR, SCREW, COOKER FEED A/N: 459140	D141			PM: (9) [RULE 405, 2-7-1986]	E202.1
COOKER, RENDERING COOKER, DUPPS HORIZONTAL CONTINUOUS TYPE, STEAM HEATED A/N: 459140	D142	C62		PM: (9) [RULE 405, 2-7-1986]	E202.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
System 3: Incredible Dry Rendered Products Handling and Separation					S1.1, S1.2
CONVEYOR, SCREW, WET CRAX A/N: 503535	D143			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, WET CRAX A/N: 503535	D144			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, OVERPRESSOR A/N: 503535	D145	C66		PM: (9) [RULE 405, 2-7-1986]	
TANK, SEDIMENTATION TANK, WITH TWO DISCHARGE PUMPS A/N: 459139	D146	C66		PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, FINES A/N: 503535	D147			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, PRESS NO. 1 FEED A/N: 503535	D148			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, PRESS NO. 2 FEED A/N: 503535	D149			PM: (9) [RULE 405, 2-7-1986]	
PRESS, NO. 1, DUKE PRESS, GREASE A/N: 503535	D150	C66		PM: (9) [RULE 405, 2-7-1986]	
PRESS, NO. 2, DUKE PRESS, GREASE A/N: 503535	D151	C66		PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, FINES AND GREASE A/N: 503535	D152			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, FINES A/N: 503535	D153			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, PRESS CAKE A/N: 503535	D155			PM: (9) [RULE 405, 2-7-1986]	

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
CONVEYOR, SCREW, PRESS CAKE, FEEDING HAMMERMILL SURGE BIN A/N: 503535	D156			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SURGE BIN FEED SCREW AUGER A/N: 503535	D183			PM: (9) [RULE 405, 2-7-1986]	
BIN, HAMMERMILL SURGE BIN, WITH FEED SCREW AUGER A/N: 503535	D184			PM: (9) [RULE 405, 2-7-1986]	
MILL, HAMMERMILL, WILLIAMS NO. 220 NF, REVERSIBLE A/N: 503535	D185			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, ROTEX FEED SCREW WITH AIR OPERATED HATCH A/N: 503535	D186			PM: (9) [RULE 405, 2-7-1986]	
SCREEN, CLASSIFYING, ROTEX MODEL 811A A/N: 503535	D188			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, REGRIND SCREW AUGER, MEAT AND BONE MEAL A/N: 503535	D190			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, ROTEX BYPASS SCREW AUGER A/N: 503535	D187			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, FINE SCREW AUGER A/N: 503535	D189			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, BUCKET ELEVATOR FEED SCREW AUGER, MEAT AND BONE MEAL, WITH FABRIC FILTER A/N: 503535	D159			PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	D322.1, K67.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
BUCKET ELEVATOR, MEAT AND BONE MEAL A/N: 503535	D191			PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, SCREW, MEAT AND BONE MEAL A/N: 503535	D163			PM: (9) [RULE 405, 2-7-1986]	
TANK, MEAT AND BONE MEAL, WITH FABRIC FILTER, 5970 CU.FT. A/N: 503535	D164	D170 C177		PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	D322.1, K67.1
UNLOADING ARM, GOLIATH UNLOADER, MEAT AND BONE MEAL, WITH FABRIC FILTER A/N: 503535	D161			PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	D322.1, K67.1
CONVEYOR, SCREW, TRUCK LOADING SCREW, MEAT AND BONE MEAL, WITH TRUCK LOADING SPOUT A/N: 503535	D170	D164		PM: (9) [RULE 405, 2-7-1986]	
BAGHOUSE, PULSE JET, WITH 2 HP BLOWER, CLOTH FILTER, FLEX-KLEEN, MODEL 58-BVBS-16(11G), 115 SQ.FT.; 16 BAGS A/N: 475564	C177	D164		PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	C6.5, D322.1, K67.1, K67.2
System 4: Grease Handling					S1.3
CONVEYOR, SCREW, FINES AND GREASE A/N: 459139	D171			PM: (9) [RULE 405, 2-7-1986]	
PIT, COLLECTION PIT, FINES AND GREASE A/N: 459139	D154			PM: (9) [RULE 405, 2-7-1986]	
PUMP, PNEUMATIC PUMP, GREASE A/N: 459139	D172				

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
CENTRIFUGE, GREASE, WITH DISCHARGE OIL PUMP A/N: 459139	D173				
SCREEN, CLASSIFYING, BAG, F5F51 VERTICAL FABRIC TYPE, HEIGHT: 2 FT 6 IN; DIAMETER: 6 IN A/N: 459139	D33			PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	D322.1, K67.1
TANK, SURGE, GREASE, WITH DISCHARGE PUMP, WIDTH: 2 FT ; HEIGHT: 3 FT ; LENGTH: 2 FT A/N: 459139	D174				
SCREEN, CLASSIFYING, BAG, F5F51 VERTICAL FABRIC TYPE, HEIGHT: 2 FT 6 IN; DIAMETER: 6 IN A/N: 459139	D110			PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	D322.1, K67.1
System 5: Grease Storage					
STORAGE TANK, FIXED ROOF, STEAM HEATED, GREASE, HEIGHT: 35 FT ; DIAMETER: 12 FT A/N: A42807	D8				C6.1, E147.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, GREASE, HEIGHT: 35 FT ; DIAMETER: 12 FT A/N: A42808	D9				C6.1, E147.1
STORAGE TANK, FIXED ROOF, STEAM HEATED, GREASE WORK TANK, WITH A 4 FT. CONE BOTTOM, 2658 GALS; DIAMETER: 7 FT ; HEIGHT: 13 FT A/N: 358036	D113				C6.4, E147.1
System 6: Air Pollution Control System No. 1					

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
TANK, ENTRAINMENT SEPARATOR, HEIGHT: 10 FT ; DIAMETER: 7 FT A/N: 427804	C62	C63 D142			
TANK, KNOCKOUT TANK, HEIGHT: 12 FT ; DIAMETER: 5 FT A/N: 427804	C63	C62 C112			
CONDENSER, AIR-COOLED A/N: 427804	C112	C63 C66			
SCRUBBER, SPRAY CHAMBER, VENTURI, HEIGHT: 6 FT ; DIAMETER: 3 FT A/N: 427804	C66	C112 C114 D145 D146 D150 D151		PM: (9) [RULE 404, 2-7-1986]	
OXIDIZER, THERMAL, TANN CORP, MODEL NO. TR 1095, WITH 100 HP EXHAUST FAN, NATURAL GAS, 4 FT 6 IN WIDE; 8 FT 0 IN HIGH; 17 FT 6 IN LONG., WITH LOW NOX BURNER, 1.5 MMBTU/HR A/N: 456493	C114	C66 D122 D123	NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 74 PPMV (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	C8.2, D323.1
System 7: Meat Smoking					
SMOKE GENERATOR, NO. 1, SCHROTER, MODEL SMOKJET RH, 0.8 KW A/N: 494228	D181	D75 D76			B163.1, C1.25, D323.1
SMOKE GENERATOR, NO. 2, SCHROTER, MODEL SMOKJET RH, 0.8 KW A/N: 512777	D196	D77 D78			B163.1, C1.25, D323.1
SMOKE GENERATOR, NO. 3, SCHROTER, MODEL SMOKJET RH, 0.8 KW A/N: 512778	D197	D79 D80			B163.1, C1.25, D323.1

- | | |
|--|---|
| * (1) (1A) (1B) Denotes RECLAIM emission factor | (2) (2A) (2B) Denotes RECLAIM emission rate |
| (3) Denotes RECLAIM concentration limit | (4) Denotes BACT emission limit |
| (5) (5A) (5B) Denotes command and control emission limit | (6) Denotes air toxic control rule limit |
| (7) Denotes NSR applicability limit | (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.) |
| (9) See App B for Emission Limits | (10) See section J for NESHAP/MACT requirements |

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
SMOKE GENERATOR, SMOKEHOUSE NO. 1, NATURAL GAS, JULIAN, 2.5 MMBTU/HR A/N: C34412	D75	C176 D181	NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
SMOKE GENERATOR, SMOKEHOUSE NO. 2, NATURAL GAS, JULIAN, 2.5 MMBTU/HR A/N: C34413	D76	C176 D181	NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
SMOKE GENERATOR, SMOKEHOUSE NO. 3, NATURAL GAS, JULIAN, 2.5 MMBTU/HR A/N: C34414	D77	C176 D196	NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
SMOKE GENERATOR, SMOKEHOUSE NO. 4, NATURAL GAS, JULIAN, 2.5 MMBTU/HR A/N: C34415	D78	C176 D196	NOX: PROCESS UNIT**	CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
SMOKE GENERATOR, SMOKEHOUSE NO. 5, NATURAL GAS, JULIAN, 2.5 MMBTU/HR A/N: C34416	D79	C176 D197	NOX: PROCESS UNIT**	CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
SMOKE GENERATOR, SMOKEHOUSE NO. 6, NATURAL GAS, JULIAN, 2.5 MMBTU/HR A/N: C34417	D80	C176 D197	NOX: PROCESS UNIT**	CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
System 8: Air Pollution Control System No. 2					
OXIDIZER, THERMAL, TANN CORP, MODEL NO. TR 1595C, WITH 150-HP EXHAUST FAN, NATURAL GAS, 21 FT 0 IN WIDE; 8 FT 0 IN HIGH; 37 FT 0 IN LONG; 3.8 MMBTU/HR A/N: 497331	C176	D75 D76 D77 D78 D79 D80	NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 130 LBS/MMSCF (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5A) [RULE 409, 8-7-1981]	C8.3, D323.1
System 9: Blood Drying					
TANK, BLOOD STORAGE A/N: 456495	D119				
TANK, COAGULATOR A/N: 456495	D120				
TANK, CENTRIFUGE A/N: 456495	D130				
CONVEYOR, SCREW TYPE A/N: 456495	D121				

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
DRYER, SPRAY, BLOOD, NATURAL GAS, DUSKE ENGINEERING COMPANY, WITH LOW NOX BURNER, 3.6 MMBTU/HR A/N: 456495	D122	C114	NOX: PROCESS UNIT**	CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 30 PPMV NATURAL GAS (4) [RULE 2005, 5-6-2005]; NOX: 30 PPMV NATURAL GAS (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	D323.1
System 10: Dried Blood Meal Storage and Handling					
CYCLONE, PRIMARY, WITH 30 HP FAN A/N: 459137	D123	C114		PM: (9) [RULE 405, 2-7-1986]	
CONVEYOR, DRYER OUT-FEED A/N: 459137	D124			PM: (9) [RULE 405, 2-7-1986]	
HAMMERMILL, SCHUTTE-BUFFALO, MODEL NO. 18-7, 15 HP A/N: 459137	D125			PM: (9) [RULE 405, 2-7-1986]	
CYCLONE, SECONDARY, WITH 15 HP FAN A/N: 459137	D126	C175		PM: (5) [RULE 405, 2-7-1986]	
BAGHOUSE, PULSE JET, WITH 15 HP BLOWER, CLOTH FILTER, KICE, MODEL VR16-8, 149 SQ.FT.; 16 BAGS A/N: 462033	C175	D126		PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	C6.6, D322.1, D323.1, K67.1, K67.2
STORAGE SILO, BLOOD MEAL A/N: 459137	D127	C128		PM: (9) [RULE 405, 2-7-1986]	

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 2: ANIMAL/POULTRY RENDERING					
BAGHOUSE, PULSE JET, WITH 5 HP BLOWER, CLOTH FILTER, FLEX-KLEEN, MODEL 58-BVBS-16(11G), 115 SQ.FT.; 16 BAGS A/N: 459138	C128	D127 D129		PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]	C6.5, D322.1, D323.1, K67.1, K67.2
CONVEYOR, LOAD OUT A/N: 459137	D129	C128		PM: (9) [RULE 405, 2-7-1986]	
Process 3: EXTERNAL COMBUSTION					
System 1: Industrial Boiler					
BOILER, NO. 3, NATURAL GAS, COMBUSTION ENGINEERING, WITH LOW NOX BURNER, FLUE GAS RECIRCULATION, 30 MMBTU/HR WITH A/N: 456499 BURNER, NATURAL GAS, PROPANE, KEELER/FABER, MODEL WB-2-16, TWO BURNERS, WITH LOW NOX BURNER, 30 MMBTU/HR	D86		NOX: LARGE SOURCE**	CO: 400 PPMV (5) [RULE 1146, 11-17-2000]; CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 25 PPMV (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	C1.5, D323.1, E73.1, E113.1, H23.1

* (1) (1A) (1B) Denotes RECLAIM emission factor (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 3: EXTERNAL COMBUSTION					
BOILER, NO. 1, NATURAL GAS, SUPERIOR BOILER WORKS, MODEL X6-X-4500-S150-STJCF-G, WITH LOW NOX BURNER, FLUE GAS RECIRCULATION, 38.8 MMBTU/HR WITH A/N: 457105 BURNER, NATURAL GAS, ST JOHNSON COMPANY, MODEL RX900I-RF50, WITH LOW NOX BURNER, 38.8 MMBTU/HR	D115		NOX: LARGE SOURCE**	CO: 100 PPMV (4) [RULE 1303(a)(1)-BACT, 5-10-1996]; CO: 400 PPMV (5) [RULE 1146, 5-13-1994]; CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 9 PPMV (4) [RULE 2005, 4-20-2001]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	Cl.5, D323.1, D328.1, H23.1, H23.4
BOILER, NO. 2, NATURAL GAS, SUPERIOR BIOLER WORKS, MODEL X6-X-4500-S150-STJCF-G, WITH LOW NOX BURNER, FLUE GAS RECIRCULATION, 38.8 MMBTU/HR WITH A/N: 456497 BURNER, NATURAL GAS, ST JOHNSON COMPANY, MODEL RX900I-RF50, WITH LOW NOX BURNER, 38.8 MMBTU/HR	D116		NOX: LARGE SOURCE**	CO: 100 PPMV (4) [RULE 1303(a)(1)-BACT, 5-10-1996]; CO: 400 PPMV (5) [RULE 1146, 5-13-1994]; CO: 2000 PPMV (5A) [RULE 407, 4-2-1982]; NOX: 9 PPMV (4) [RULE 2005, 4-20-2001]; PM: (9) [RULE 404, 2-7-1986; RULE 405, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	Cl.5, D323.1, D328.1, H23.1, H23.4
Process 4: INTERNAL COMBUSTION ENGINE					

* (1) (1A) (1B) Denotes RECLAIM emission factor
(2) (2A) (2B) Denotes RECLAIM emission rate
(3) Denotes RECLAIM concentration limit
(4) Denotes BACT emission limit
(5) (5A) (5B) Denotes command and control emission limit
(6) Denotes air toxic control rule limit
(7) Denotes NSR applicability limit
(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
(9) See App B for Emission Limits
(10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 4: INTERNAL COMBUSTION ENGINE					
INTERNAL COMBUSTION ENGINE, EMERGENCY POWER, 6 CYLINDERS, DIESEL FUEL, JOHN DEERE, MODEL 6081A, WITH AFTERCOOLER, TURBOCHARGER, 300 BHP A/N: 417375	D182		NOX: PROCESS UNIT**	NOX: 469 LBS/1000 GAL DIESEL (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]	C1.24, D12.2, K67.3
Process 5: Rule 219 Equipment Subject to Source Specific Rules					
System 1: Rule 219 Equipment					
RULE 219 EXEMPT EQUIPMENT, REFRIGERATION UNITS	E179			VOC: (8) [40CFR 82 Subpart F, 5-14-1993]; VOC: (5) [RULE 1415, 10-14-1994]	H23.3
RULE 219 EXEMPT EQUIPMENT, AIR CONDITIONING UNITS	E180			VOC: (8) [40CFR 82 Subpart F, 5-14-1993]; VOC: (5) [RULE 1415, 10-14-1994]	H23.3

* (1) (1A) (1B) Denotes RECLAIM emission factor
 (2) (2A) (2B) Denotes RECLAIM emission rate
 (3) Denotes RECLAIM concentration limit
 (4) Denotes BACT emission limit
 (5) (5A) (5B) Denotes command and control emission limit
 (6) Denotes air toxic control rule limit
 (7) Denotes NSR applicability limit
 (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 (9) See App B for Emission Limits
 (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: DEVICE ID INDEX

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D8	6	2	5
D9	6	2	5
D33	6	2	4
C62	7	2	6
C63	7	2	6
C66	7	2	6
D75	8	2	7
D76	8	2	7
D77	8	2	7
D78	8	2	7
D79	9	2	7
D80	9	2	7
D86	11	3	1
D88	1	2	1
D89	1	2	1
D99	2	2	2
D110	6	2	4
C112	7	2	6
D113	6	2	5
C114	7	2	6
D115	12	3	1
D116	12	3	1
D119	9	2	9
D120	9	2	9
D121	9	2	9
D122	10	2	9
D123	10	2	10
D124	10	2	10
D125	10	2	10
D126	10	2	10
D127	10	2	10
C128	11	2	10
D129	11	2	10
D130	9	2	9
D134	1	2	1



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: DEVICE ID INDEX

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D135	2	2	1
D137	1	2	1
D138	2	2	2
D139	2	2	2
D140	2	2	2
D141	2	2	2
D142	2	2	2
D143	3	2	3
D144	3	2	3
D145	3	2	3
D146	3	2	3
D147	3	2	3
D148	3	2	3
D149	3	2	3
D150	3	2	3
D151	3	2	3
D152	3	2	3
D153	3	2	3
D154	5	2	4
D155	3	2	3
D156	4	2	3
D159	4	2	3
D161	5	2	3
D163	5	2	3
D164	5	2	3
D170	5	2	3
D171	5	2	4
D172	5	2	4
D173	6	2	4
D174	6	2	4
C175	10	2	10
C176	9	2	8
C177	5	2	3
E179	13	5	1
E180	13	5	1



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: DEVICE ID INDEX

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D181	7	2	7
D182	13	4	0
D183	4	2	3
D184	4	2	3
D185	4	2	3
D186	4	2	3
D187	4	2	3
D188	4	2	3
D189	4	2	3
D190	4	2	3
D191	5	2	3
D192	1	2	1
D193	1	2	1
D194	1	2	1
D195	1	2	1
D196	7	2	7
D197	7	2	7
D201	2	2	1
D202	2	2	1

**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F14.2 The operator shall not purchase diesel fuel containing sulfur compounds in excess of 15 ppm by weight as supplied by the supplier.

[RULE 431.2, 5-4-1990; RULE 431.2, 9-15-2000]

SYSTEM CONDITIONS

S1.1 The operator shall limit the throughput to no more than 600,000 lb(s) in any one day.

For the purpose of this condition, throughput shall be defined as the maximum throughput of raw materials processed in this rendering plant.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Systems subject to this condition : Process 2, System 1 , 2 , 3]

S1.2 The operator shall limit the material processed to no more than 180,000 lb(s) in any one day.

For the purpose of this condition, material processed shall be defined as the total quantity of meat and bone meal processed in this rendering plant.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Systems subject to this condition : Process 2, System 3]

S1.3 The operator shall limit the material processed to no more than 144,000 lb(s) in any one day.



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

For the purpose of this condition, material processed shall be defined as the total quantity of cooked grease processed in this rendering plant. Cooked grease does not include brown grease produced by the wastewater treatment system.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Systems subject to this condition : Process 2, System 2 , 4]

DEVICE CONDITIONS

B. Material/Fuel Type Limits

B163.1 The operator shall not use wood containing the following:

Chemical treatments or chemical bonding compounds

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D181, D196, D197]

C. Throughput or Operating Parameter Limits

C1.5 The operator shall limit the natural gas fuel usage to no more than 1.779 MM cubic feet per day.

This limit shall be based on the total combined limit for equipment D86, D115, D116.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : D86, D115, D116]

C1.24 The operator shall limit the operating time to no more than 200 hour(s) in any one year.

[RULE 1110.2, 2-1-2008; **RULE 1303(b)(2)-Offset, 5-10-1996**; RULE 1303(b)(2)-Offset, 12-6-2002; **RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996**]

[Devices subject to this condition : D182]

C1.25 The operator shall limit the material processed to no more than 18600 lb(s) in any one month.

For the purpose of this condition, material processed shall be defined as wood.

[**RULE 1303(b)(2)-Offset, 5-10-1996**; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D181, D196, D197]

C1.26 The operator shall limit the material processed to no more than 2160000 lb(s) in any one month.

For the purpose of this condition, material processed shall be defined as hog hair.

[**RULE 1303(b)(2)-Offset, 5-10-1996**; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D201]

C1.27 The operator shall limit the material processed to no more than 12643200 lb(s) in any one month.



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D202]

C6.1 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, does not exceed 190 Deg F.

The operator shall automatically regulate the temperature by a fully modulated control system.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D8, D9]

C6.4 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, does not exceed 200 Deg F.

The operator shall automatically regulate the temperature by a fully modulated control system.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D113]

C6.5 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, does not exceed 2 inches water column.

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the filter bags.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : C128, C177]



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

- C6.6 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, does not exceed 6 inches water column.

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the filter bags.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : C175]

- C8.2 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, is not less than 1400 Deg F.

To comply with this condition, the operator shall install and maintain a(n) continuous monitoring system to accurately indicate the temperature in the combustion chamber.

The operator shall also install and maintain a device to continuously record the parameter being measured.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C114]

- C8.3 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, is not less than 1400 Deg F.

To comply with this condition, the operator shall install and maintain a(n) temperature gauge to accurately indicate the temperature in the combustion chamber.

The operator shall also install and maintain a device to continuously record the parameter being measured.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : C176]

D. Monitoring/Testing Requirements

D12.2 The operator shall install and maintain a(n) non-resettable elapsed time meter to accurately indicate the elapsed operating time of the engine.

[RULE 1110.2, 2-1-2008; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)
-Offset, 12-6-2002; RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996]

[Devices subject to this condition : D182]

D322.1 The operator shall perform annual inspection of the equipment and filter media for leaks, broken or torn filter media, and improperly installed filter media.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D33, D110, C128, D159, D161, D164, C175,
C177]



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D323.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on a semi-annual basis, at least, unless the equipment did not operate during the entire semi-annual period. The routine semi-annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AQMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D75, D76, D77, D78, D79, D80, D86, D88, D89, C114, D115, D116, D122, C128, D138, C175, C176, D181, D196, D197, D201, D202]

D328.1 The operator shall determine compliance with the CO emission limit(s) either: (a) conducting a source test at least once every five years using AQMD Method 100.1 or 10.1; or (b) conducting a test at least annually using a portable analyzer and AQMD-approved test method. The test shall be conducted when the equipment is operating under normal conditions to demonstrate compliance with BACT. The operator shall comply with all general testing, reporting, and recordkeeping requirements in Sections E and K of this permit.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D115, D116]

E. Equipment Operation/Construction Requirements

E73.1 Notwithstanding the requirements of Section E conditions, the operator shall not use flue gas recirculation if any of the following requirement(s) are met:

Boiler stack temperature is below 200 degrees Fahrenheit.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D86]



FACILITY PERMIT TO OPERATE CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

E113.1 The operator shall have the burner equipped with a control system to automatically regulate the combustion air, fuel and, if applicable, recirculated flue gas as the boiler load varies. This control system shall be adjusted and tuned at least twice a year according to the manufacturer's specifications to maintain its ability to repeat the same performance at the same firing rate.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D86]

E147.1 The operator shall not conduct drying of grease in this equipment.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D8, D9, D113]

E202.1 The operator shall clean and maintain this equipment according to the following specifications:

All exposed equipment and appurtenances and the concrete surfaces beneath this equipment shall be washed free of animal matter at least once each work day.

[RULE 402, 5-7-1976]

[Devices subject to this condition : D134, D135, D137, D138, D139, D140, D141, D142, D192, D193, D194, D195]

H. Applicable Rules

H23.1 This equipment is subject to the applicable requirements of the following rules or regulations:



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Contaminant	Rule	Rule/Subpart
CO	District Rule	1146

[RULE 1146, 11-17-2000]

[Devices subject to this condition : D86, D115, D116]

H23.3 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Refrigerants	District Rule	1415
Refrigerants	40CFR82, SUBPART	F

[RULE 1415, 10-14-1994; 40CFR 82 Subpart F, 5-14-1993]

[Devices subject to this condition : E179, E180]

H23.4 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
PM	40CFR60, SUBPART	Dc
SOX	40CFR60, SUBPART	Dc

[40CFR 60 Subpart Dc, 2-27-2006]

[Devices subject to this condition : D115, D116]

**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

K. Record Keeping/Reporting

K67.1 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

The name of the person performing the inspection and/or maintenance of the filter media.

The date, time, and results of the inspection.

The date, time, and description of any maintenance or repairs resulting from the inspection.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D33, D110, C128, D159, D161, D164, C175, C177]

K67.2 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

On a weekly basis: Pressure drop across the bags

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : C128, C175, C177]

K67.3 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):



**FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Date of operation

Elapsed time, in hours

Reason for operating the engine

[RULE 1110.2, 2-1-2008; **RULE 1303(b)(2)-Offset, 5-10-1996**; RULE 1303(b)(2)
-Offset, 12-6-2002; **RULE 1304(a)-Modeling and Offset Exemption, 6-14-1996**]

[Devices subject to this condition : D182]



FACILITY PERMIT TO OPERATE
CLOUGHERTY PACKING LLC/HORMEL FOODS CORP

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

NONE