

South Coast Air Quality Management District

21865 Copley Drive, Diamond Bar, CA 91765-4178
(909) 396-2000 • www.aqmd.gov

June 28, 2011

Patrick Meyer
Operations Manager
Sapa Extruder, Inc.
18111 E. Railroad Street
City of Industry, CA 91748

Dear Mr. Meyer:

SUBJECT: RECLAIM/Title V Facility Permit Revision (Facility ID: 161300)

Please find attached the revised Title Page, Table of Contents, Section D, and Section H of your RECLAIM/Title V Facility Permit. The revised sections reflect the approval of the administrative permit revision for moving the following equipment from Section H to Section D:

Equipment	Application No.	Device No.	Process	Permit Type
Furnace	506428	D66	1	PO

Please review the attached sections carefully. Insert the enclosed sections into your RECLAIM/Title V Facility Permit and discard the earlier version. Questions concerning changes to your permit should be directed to Mr. Kien Huynh at (909) 396-2635.

Sincerely,

Brian L. Yeh
Senior Manager
Mechanical, Chemical, and Public Services

BLY:kh
Attachment

cc: Gerardo Rios, EPA Region IX

FACILITY PERMIT TO OPERATE

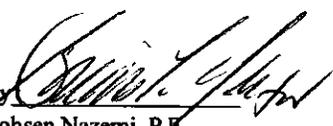
**SAPA EXTRUDER, INC
18111 E RAILROAD ST
CITY OF INDUSTRY, CA 91748**

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

By 
Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

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**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1 SECONDARY VITREOUS ALUMINUM					
System 2 ANNEALING					
FURNACE, BILLET PREHEAT (9"), NATURAL GAS, PROPANE, ALUMINUM, BELCO, 4.2 MMBTU/HR WITH A/N: 502266 BURNER, NATURAL GAS, NORTH AMERICAN, MODEL 3065-7-30, 4 TOTAL; 1.05 MMBTU/HR	D6		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 12.8 LBS/1000 GAL LPG (1) [RULE 2012, 5-6-2005]; NOX: 130 LBS/MMSCF NATURAL GAS (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, B75.1
FURNACE, BILLET PREHEAT (11"), NATURAL GAS, PROPANE, ALUMINUM, BELCO, 4.4 MMBTU/HR WITH A/N: 502267 BURNER, NATURAL GAS, NORTH AMERICAN, MODEL 3065-7-30, 5 TOTAL; 0.88 MMBTU/HR	D7		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 12.8 LBS/1000 GAL LPG (1) [RULE 2012, 5-6-2005]; NOX: 130 LBS/MMSCF NATURAL GAS (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, B75.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
 - (3) Denotes RECLAIM concentration limit
 - (5) (5A) (5B) Denotes command and control emission limit
 - (7) Denotes NSR applicability limit
 - (9) See App B for Emission Limits
 - (2) (2A) (2B) Denotes RECLAIM emission rate
 - (4) Denotes BACT emission limit
 - (6) Denotes air toxic control rule limit
 - (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 - (10) See section J for NESHAP/MACT requirements
- ** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE SAPA EXTRUDER, INC

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1- SECONDARY METALS ALUMINUM					
FURNACE, AGING, NO.1, NATURAL GAS, PROPANE, ALUMINUM, DISPATCH, 4 MMBTU/HR WITH A/N: 502268 BURNER, NATURAL GAS, NORTH AMERICAN, MODEL 4545-8A, 1 TOTAL; 4 MMBTU/HR	D8		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 12.8 LBS/1000 GAL LPG (1) [RULE 2012, 5-6-2005]; NOX: 130 LBS/MMSCF NATURAL GAS (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, B75.1
FURNACE, AGING, NO.2, NATURAL GAS, PROPANE, ALUMINUM, OLIVER, 3 MMBTU/HR WITH A/N: 502269 BURNER, NATURAL GAS, ECLIPSE, MODEL 300 MF-G MARK 4, 1 TOTAL; 3 MMBTU/HR	D9		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 12.8 LBS/1000 GAL LPG (1) [RULE 2012, 5-6-2005]; NOX: 130 LBS/MMSCF NATURAL GAS (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, B75.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process II - SECONDARY METALS, ALUMINUM					
FURNACE, AGING, NO.4, NATURAL GAS, PROPANE, ALUMINUM, GRANCO, 2.5 MMBTU/HR WITH A/N: 502273 BURNER, NATURAL GAS, NORTH AMERICAN, MODEL 4988-2500, 1 TOTAL; 2.5 MMBTU/HR	D14		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 12.8 LBS/1000 GAL LPG (1) [RULE 2012, 5-6-2005]; NOX: 130 LBS/MMSCF NATURAL GAS (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, B75.1
FURNACE, AGING, NO.3, NATURAL GAS, PROPANE, ALUMINUM, GERREF, 2.5 MMBTU/HR WITH A/N: 502275 BURNER, NATURAL GAS, MAXON, MODEL 425, 1 TOTAL; 2.5 MMBTU/HR	D15		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 12.8 LBS/1000 GAL LPG (1) [RULE 2012, 5-6-2005]; NOX: 130 LBS/MMSCF NATURAL GAS (1) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, B75.1

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: SECONDARY METALS ALUMINUM					
FURNACE, AGING, NO. 5, ELHAUS, MODEL NO. S3984, NATURAL GAS, ALUMINUM, WITH LOW NOX BURNER, 5.1 MMBTU/HR WITH A/N: 502263 BURNER, NATURAL GAS, MAXON, MODEL 0.8M PACKAGED CYCLOMAX, WITH LOW NOX BURNER, 6 TOTAL; 0.85 MMBTU/HR	D54		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 30 PPMV NATURAL GAS (4) [RULE 2005, 5-6-2005]; NOX: 30 PPMV NATURAL GAS (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, C1.5, D28.1, K67.4
FURNACE, BILLET PREHEAT, NATURAL GAS, ALUMINUM, GRANCO-CLARK, 5.08 MMBTU/HR WITH A/N: 506428 BURNER, NATURAL GAS, GRANCO-CLARK, 82 TOTAL; 0.06 MMBTU/HR BURNER, NATURAL GAS, GRANCO-CLARK, 4 TOTAL; 0.04 MMBTU/HR	D66		NOX: PROCESS UNIT**	CO: 2000 PPMV (5) [RULE 407, 4-2-1982]; NOX: 50 PPMV NATURAL GAS (4) [RULE 2005, 5-6-2005]; NOX: 50 PPMV NATURAL GAS (3) [RULE 2012, 5-6-2005]; PM: (9) [RULE 404, 2-7-1986]; PM: 0.1 GRAINS/SCF (5) [RULE 409, 8-7-1981]	B59.1, D28.1
Process 2: FABRICATED METALS, CONVERSION COATING					

- * (1) (1A) (1B) Denotes RECLAIM emission factor
- (3) Denotes RECLAIM concentration limit
- (5) (5A) (5B) Denotes command and control emission limit
- (7) Denotes NSR applicability limit
- (9) See App B for Emission Limits
- (2) (2A) (2B) Denotes RECLAIM emission rate
- (4) Denotes BACT emission limit
- (6) Denotes air toxic control rule limit
- (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
- (10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 2: FABRICATED METALS CONVERSION/COATING					
SCRUBBER, PACKED BED, WIDTH: 4 FT; HEIGHT: 5 FT 2 IN; LENGTH: 7 FT A/N: 502274	C16				C6.1, D12.3, D12.5, K67.1
Process 5: RULE 219 EXEMPT EQUIPMENT SUBJECT TO SOURCE-SPECIFIC RULES					
RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS	E44			ROG: (9) [RULE 1113, 11-8-1996; RULE 1113, 7-13-2007; RULE 1171, 11-7-2003; RULE 1171, 5-1-2009]	K67.2
RULE 219 EXEMPT EQUIPMENT, AIR CONDITIONING UNITS	E65				H23.1
Process 6: ABRASIVE BLASTING					
ABRASIVE BLASTING, CABINET, GUYSON, MODEL GWB401T, ONE 5-HP WHEEL, METAL BEADS, WITH CYCLONE, FABRIC FILTER, 1 TOTAL; WIDTH: 6 FT 8 IN; HEIGHT: 11 FT 10 IN; LENGTH: 6 FT 3 IN WITH A/N: 502279	D45			PM: (9) [RULE 1140, 2-1-1980; RULE 1140, 8-2-1985; RULE 404, 2-7-1986; RULE 405, 2-7-1986]	C6.2, D322.1, E448.1, K67.3
BUCKET ELEVATOR, 1 TOTAL	D46				

- * (1) (1A) (1B) Denotes RECLAIM emission factor
 - (3) Denotes RECLAIM concentration limit
 - (5) (5A) (5B) Denotes command and control emission limit
 - (7) Denotes NSR applicability limit
 - (9) See App B for Emission Limits
 - (2) (2A) (2B) Denotes RECLAIM emission rate
 - (4) Denotes BACT emission limit
 - (6) Denotes air toxic control rule limit
 - (8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
 - (10) See section J for NESHAP/MACT requirements
- ** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: DEVICE ID INDEX

**The following sub-section provides an index
to the devices that make up the facility
description sorted by device ID.**

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: DEVICE ID INDEX

Device Index For Section D			
Device ID	Section D Page No.	Process	System
D6	1	1	2
D7	1	1	2
D8	2	1	2
D9	2	1	2
D14	3	1	2
D15	3	1	2
C16	5	2	0
E44	5	5	0
D45	5	6	0
D46	5	6	0
D54	4	1	2
E65	5	5	0
D66	4	1	2

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

DEVICE CONDITIONS

B. Material/Fuel Type Limits

B59.1 The operator shall not use the following material(s) in this device :

Metal contaminated with rubber, plastic, paper, rags, oil, grease

Smoke producing material

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 401, 3-2-1984; RULE 401, 11-9-2001]

[Devices subject to this condition : D6, D7, D8, D9, D14, D15, D54, D66]

B75.1 The operator shall not use propane in this equipment except under the following circumstance(s):

Natural gas curtailment

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D6, D7, D8, D9, D14, D15]

C. Throughput or Operating Parameter Limits

C1.5 The operator shall limit the natural gas fuel usage to no more than 2.304 MM cubic feet per month.

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

To comply with this condition, the operator shall install and maintain a(n) non-resettable totalizing fuel meter to accurately indicate the fuel usage of the furnace.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D54]

C6.1 The operator shall use this equipment in such a manner that the pH being monitored, as indicated below, does not exceed 9.5 of the pH scale.

To comply with this condition, the operator shall monitor the pH as specified in Condition D12.3.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C16]

C6.2 The operator shall use this equipment in such a manner that the differential pressure being monitored, as indicated below, does not exceed 2.5 inches water column.

To comply with this condition, the operator shall install and maintain a(n) differential pressure gauge to accurately indicate the differential pressure across the filter.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

The operator shall record the parameter being monitored once every 7 days.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : D45]

FACILITY PERMIT TO OPERATE SAPA EXTRUDER, INC

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D. Monitoring/Testing Requirements

D12.3 The operator shall install and maintain a(n) pH meter to accurately indicate the pH in the scrubber solution.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C16]

D12.5 The operator shall install and maintain a(n) flow meter to accurately indicate the flow rate of the scrubbing solution circulated through the scrubber.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C16]

D28.1 The operator shall conduct source test(s) in accordance with the following specifications:

The test shall be conducted to determine the NOX emissions at the outlet.

The test shall be conducted every five-year period, with the first five year-period ending June 30, 2010.

The test shall be conducted within 12 months of the approval of the concentration limit.

[RULE 2012, 5-6-2005]

[Devices subject to this condition : D54, D66]

FACILITY PERMIT TO OPERATE SAPA EXTRUDER, INC

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D322.1 The operator shall perform annual inspection of the equipment and filter media for leaks, broken or torn filter media, and improperly installed filter media.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D45]

E. Equipment Operation/Construction Requirements

E448.1 The operator shall comply with the following requirements:

Dust collected in the baghouse shall be discharged only into enclosed containers or returned to process and shall not be handled in a manner that may result in the re-release of collected materials to the atmosphere.

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002; RULE 401, 3-2-1984; RULE 401, 11-9-2001]

[Devices subject to this condition : D45]

H. Applicable Rules

H23.1 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Refrigerants	District Rule	1415

[RULE 1415, 10-14-1994]

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : E65]

K. Record Keeping/Reporting

K67.1 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

On a daily basis: The pH of the scrubbing solution

On a daily basis: The flow rate of the scrubbing solution

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition : C16]

K67.2 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

For architectural applications where no thinners, reducers, or other VOC containing materials are added, maintain semi-annual records for all coating consisting of (a) coating type, (b) VOC content as supplied in grams per liter (g/l) of materials for low-solids coatings, (c) VOC content as supplied in g/l of coating, less water and exempt solvent, for other coatings.

For architectural applications where thinners, reducers, or other VOC containing materials are added, maintain daily records for each coating consisting of (a) coating type, (b) VOC content as applied in grams per liter (g/l) of materials used for low-solids coatings, (c) VOC content as applied in g/l of coating, less water and exempt solvent, for other coatings.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : E44]

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

K67.3 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

the name of the person performing the inspection and/or maintenance of the filter media

the date, time and results of the inspection

the date, time and description of any maintenance or repairs resulting from the inspection

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition : D45]

K67.4 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Monthly natural gas usage of devices D1 and D3

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : D54]

**FACILITY PERMIT TO OPERATE
SAPA EXTRUDER, INC**

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

NONE