FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: FILM COATING					
System 2: Coating Line C2					
COATER, ROLL, COATING LINE NO. 2 (C2), GOWEN, MODEL NO.CK60, KNIFE-OVER-ROLL TYPE A/N: 536829 Permit to Construct Issued: 07/10/12	D13	C4 C28		**HAP**: (10) [**40CFR 63 Subpart JJJJ, 12-4-2002**]; **VOC**: (9) [**RULE 1128, 3-8-1996; RULE 1171, 2-1-2008;** *RULE 1171, 5-1-2009*]	H23.1
OVEN, COATING, COATING LINE NO. 2 (C2), MODEL BZ, NATURAL GAS, 7 FT - 5 IN W. X 80 FT L. X 6 FT H., THREE ZONES, WITH LOW NOX BURNER, 4.5 MMBTU/HR A/N: 536829 Permit to Construct Issued: 07/10/12	D2	C4 C28	NOX: PROCESS UNIT**	**CO**: 2000 PPMV NATURAL GAS (5) [**RULE 407, 4-2-1982**]; **NOX**: 130 LBS/MMSCF NATURAL GAS (1) [**RULE 2012, 5-6-2005**]; **PM**: 0.1 GRAINS/SCF NATURAL GAS (5) [**RULE 409, 8-7-1981**]	C6.1, H23.1
System 3: Coating Line C3					
COATER, ROLL, COATING LINE NO. 3 (C3) A/N: 536831 Permit to Construct Issued: 07/10/12	D14	C4 C28		**HAP**: (10) [**40CFR 63 Subpart JJJJ, 12-4-2002**]; **VOC**: (9) [**RULE 1128, 3-8-1996; RULE 1171, 2-1-2008;** *RULE 1171, 5-1-2009*]	H23.1
OVEN, COATING, COATING LINE NO. 3 (C3), FAUSTEL, NATURAL GAS, 8 FT W. X 100 FT L. X 4 FT. H., WITH LOW NOX BURNER, 5 MMBTU/HR A/N: 536831 Permit to Construct Issued: 07/10/12	D3	C4 C28	NOX: PROCESS UNIT**	**CO**: 2000 PPMV NATURAL GAS (5) [**RULE 407, 4-2-1982**]; **NOX**: 130 LBS/MMSCF NATURAL GAS (1) [**RULE 2012, 5-6-2005**]; **PM**: 0.1 GRAINS/SCF NATURAL GAS (5) [**RULE 409, 8-7-1981**]	H23.1
PRESS, FLEXOGRAPHIC, WOLVERINE, MODEL NO. 66-1, 66 INCH WEB WIDTH A/N: 536831 Permit to Construct Issued: 07/10/12	D25	C4 C28		**VOC**: (9) [**RULE 1130, 10-8-1999; RULE 1171, 2-1-2008;** *RULE 1171, 5-1-2009*]	B59.2, H23.1

* (1) (1A) (1B) Denotes RECLAIM emission factor
(2) (2A) (2B) Denotes RECLAIM emission rate
(3) Denotes RECLAIM concentration limit
(4) Denotes BACT emission limit
(5) (5A) (5B) Denotes command and control emission limit
(6) Denotes air toxic control rule limit
(7) Denotes NSR applicability limit
(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
(9) See App B for Emission Limits
(10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: FILM COATING					
System 4: Coating Line No. 4					
COATER, ROLL, CASTING LINE NO. 4 (C4), FAUSTEL COATING HEAD, KNIFE-OVER-ROLL TYPE A/N:	D30	C4 C28		**HAP**: (10) [**40CFR 63 Subpart JJJJ, 12-4-2002**]; **VOC**: (9) [**RULE 1128, 3-8-1996; RULE 1171, 2-1-2008;** *RULE 1171, 5-1-2009*]	B59.4, H23.1
OVEN, COATING, COATING LINE NO. 4 (C4), ASI, MODEL C4E-7500-68-I/R-DGPJDS, NATURAL GAS, MAXON, OVENPAK LE, LOW NOX BURNER, 24FT W. X 72FT 10 IN L. X 7 FT H., WITH LOW NOX BURNER, 1.35 MMBTU/HR WITH A/N: BURNER, MAXON, MODEL OVERPAK LE, WITH LOW NOX BURNER, 1.35 MMBTU/HR	D31	C4 C28	NOX: PROCESS UNIT**	**CO**: 100 PPMV NATURAL GAS (4) [**RULE 1303(a)(1) -BACT, 5-10-1996;** *RULE 1303(a)(1)-BACT, 12-6-2002*]; **CO**: 2000 PPMV NATURAL GAS (5) [**RULE 407, 4-2-1982**]; **NOX**: 30 PPMV NATURAL GAS (3) [**RULE 2012, 5-6-2005**]; **NOX**: 30 PPMV NATURAL GAS (4) [**RULE 2005, 6-3-2011**]; **PM**: 0.1 GRAINS/SCF NATURAL GAS (5) [**RULE 409, 8-7-1981**]	D29.3, H23.1
System 5: Drum Cleaning					
CLEANER, NO. 1, DRUM, CB MILLS, RED HEAD TW-300 SERIES A/N: 536828 Permit to Construct Issued: 07/10/12	D16	C4 C28		**VOC**: (9) [**RULE 1171, 2-1-2008;** *RULE 1171, 5-1-2009*]	H23.1, K67.3

* (1) (1A) (1B) Denotes RECLAIM emission factor
(2) (2A) (2B) Denotes RECLAIM emission rate
(3) Denotes RECLAIM concentration limit
(4) Denotes BACT emission limit
(5) (5A) (5B) Denotes command and control emission limit
(6) Denotes air toxic control rule limit
(7) Denotes NSR applicability limit
(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
(9) See App B for Emission Limits
(10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE
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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: FILM COATING					
STILL, SOLVENT RECOVERY, C. B. MILLS, MODEL NO. RED-HEAD RHS-30, WIDTH: 6 FT 10 IN; LENGTH: 6 FT 2 IN; HEIGHT: 9 FT 7 IN; 30 KW A/N: 536826 Permit to Construct Issued: 07/10/12	D17	C4 C28			B59.1, C1.2, C8.3, K67.5
System 6: Air Pollution Control					
AFTERBURNER, HOT ROCK, PRIMARY, SMITH, MODEL AB25HX90E1965, NATURAL GAS, 8 MMBTU/HR A/N: 532302 Permit to Construct Issued: 07/10/12	C4	D2 D3 D13 D14 D16 D17 D25 D30 D31	NOX: PROCESS UNIT**	**CO**: 2000 PPMV NATURAL GAS (5) [**RULE 407, 4-2-1982**]; **NOX**: 130 LBS/MMSCF NATURAL GAS (1) [**RULE 2012, 5-6-2005**]; **PM**: (9) [**RULE 404, 2-7-1986**]; **PM**: 0.1 GRAINS/SCF NATURAL GAS (5) [**RULE 409, 8-7-1981**]	A72.1, A72.2, C6.3, D29.1, E193.1, E448.1

* (1) (1A) (1B) Denotes RECLAIM emission factor
(2) (2A) (2B) Denotes RECLAIM emission rate
(3) Denotes RECLAIM concentration limit
(4) Denotes BACT emission limit
(5) (5A) (5B) Denotes command and control emission limit
(6) Denotes air toxic control rule limit
(7) Denotes NSR applicability limit
(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
(9) See App B for Emission Limits
(10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

FACILITY PERMIT TO OPERATE
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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions* And Requirements	Conditions
Process 1: FILM COATING					
AFTERBURNER, THERMAL REGENERATIVE, ADWEST, MODEL RETOX 50.0 RTO97 RTO, NATURAL GAS, 7500 CFH NATURAL GAS INJECTION AND A 14.45 MMBTU/HR START-UP BURNER WITH A/N: 534234 Permit to Construct Issued: 07/10/12 BURNER, NATURAL GAS, MAXON, MODEL KINEDIZER LE LOW NOX BURNER, 14.45 MMBTU/HR	C28	D2 D3 D13 D14 D16 D17 D25 D30 D31	NOX: PROCESS UNIT**	**CO**: 100 PPMV NATURAL GAS (4) [**RULE 1303(a)(1) -BACT, 5-10-1996;** *RULE 1303(a)(1)-BACT, 12-6-2002*]; **CO**: 2000 PPMV (5) [**RULE 407, 4-2-1982**]; **NOX**: 30 PPMV NATURAL GAS (3) [**RULE 2012, 5-6-2005**]; **NOX**: 30 PPMV NATURAL GAS (4) [**RULE 2005, 6-3-2011**]; **PM**: (9) [**RULE 404, 2-7-1986**]; **PM**: 0.1 GRAINS/SCF NATURAL GAS (5) [**RULE 409, 8-7-1981**]	A72.1, A72.2, D29.1, D29.2, E193.1

* (1) (1A) (1B) Denotes RECLAIM emission factor
(2) (2A) (2B) Denotes RECLAIM emission rate
(3) Denotes RECLAIM concentration limit
(4) Denotes BACT emission limit
(5) (5A) (5B) Denotes command and control emission limit
(6) Denotes air toxic control rule limit
(7) Denotes NSR applicability limit
(8) (8A) (8B) Denotes 40 CFR limit (e.g. NSPS, NESHAPS, etc.)
(9) See App B for Emission Limits
(10) See section J for NESHAP/MACT requirements

** Refer to section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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SECTION H: DEVICE ID INDEX

The following sub-section provides an index to the devices that make up the facility description sorted by device ID.

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SECTION H: DEVICE ID INDEX

Device Index For Section H			
Device ID	**Section H Page No.**	**Process**	**System**
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D3	1	1	3
C4	3	1	6
D13	1	1	2
D14	1	1	3
D16	2	1	5
D17	3	1	5
D25	1	1	3
C28	4	1	6
D30	2	1	4
D31	2	1	4

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F2.1 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 931 LBS IN ANY ONE DAY

In addition to the record keeping requirements of Rule 109, the operator shall keep adequate records for each VOC emitting equipment to verify daily VOC emissions in pounds, daily VOC-containing material usage in gallons, and VOC content of each material as applied (including water and exempt compounds).

For the equipment that is vented to the air pollution control (APC) system, the VOC emissions shall be calculated using the required overall control efficiency specified in the permit for the APC system.

The operator shall total and record VOC emissions for the day from all the VOC emitting equipment covered by this daily VOC emission limit. The records shall include any procedures used to account for waste disposal.

All records required by this permit shall be prepared in a format which is acceptable to the District, shall be retained at the facility for five years, and shall be made available to any District representative upon request.

[**RULE 1303(b)(2)-Offset, 5-10-1996;** RULE 1303(b)(2)-Offset, 12-6-2002]

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

F9.1 Except for open abrasive blasting operations, the operator shall not discharge into the atmosphere from any single source of emissions whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(a) As dark or darker in shade as that designated No.1 on the Ringelmann Chart, as published by the United States Bureau of Mines; or

(b) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in subparagraph (a) of this condition.

[**RULE 401, 3-2-1984;** RULE 401, 11-9-2001]

DEVICE CONDITIONS

A. Emission Limits

A72.1 The operator shall maintain this equipment to achieve a minimum capture efficiency of 100 percent for ROG during the normal operation of the equipment it vents.

[**RULE 1303(a)(1)-BACT, 5-10-1996**]

[Devices subject to this condition : C4, C28]

A72.2 The operator shall maintain this equipment to achieve a minimum destruction efficiency of 98.5 percent for ROG during the normal operation of the equipment it vents.

[**RULE 1303(a)(1)-BACT, 5-10-1996**]

[Devices subject to this condition : C4, C28]

B. Material/Fuel Type Limits

B59.1 The operator shall not use the following material(s) in this device :

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Materials containing any toxic air contaminants identified in Rule 1401, Table 1 with an effective date of August 18, 2000 or earlier, except methyl ethyl ketone and xylene.

[RULE 1401, 8-18-2000]

[Devices subject to this condition : D17]

B59.2 The operator shall not use the following material(s) in this device :

Materials containing any toxic air contaminants identified in Rule 1401, Table 1 with an effective date of March 4, 2005 or earlier, except proplene glycol monomethyl ether (CAS # 107-98-2), ethylene glycol monobutyl ether (CAS # 111-76-2) and sodium hydroxide (CAS # 1310-73-2).

[RULE 1401, 3-4-2005]

[Devices subject to this condition : D25]

B59.4 The operator shall not use the following material(s) in this device :

Materials containing any toxic air contaminants identified in Rule 1401, Table 1 with an effective date of Sept 10, 2010 or earlier, except Ethylbenzene (CAS# 100-41-4), Xylene(CAS#1330-20-7), Toluene (CAS#108-88-3), Glycol Ethers (CAS#111-76-2, 110-80-5), Isopropyl Alcohol(CAS# 67-63-0) and Methyl Ethyl Ketone (CAS# 78-93-3)

[RULE 1401, 9-10-2010]

[Devices subject to this condition : D30]

C. Throughput or Operating Parameter Limits

C1.2 The operator shall limit the material processed to no more than 3120 gallon(s) per month.

[**RULE 1303(a)(1)-BACT, 5-10-1996**]

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

[Devices subject to this condition : D17]

C6.1 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, does not exceed 450 Deg F.

To comply with this condition, the operator shall install and maintain a(n) temperature gauge to accurately indicate the temperature in the oven.

[**RULE 1303(a)(1)-BACT, 5-10-1996**]

[Devices subject to this condition : D2]

C6.3 The operator shall use this equipment in such a manner that the flow being monitored, as indicated below, does not exceed 25000 CFM.

To comply with this condition, the operator shall install and maintain a(n) flow meter to accurately indicate the flow rate being supplied to the afterburner.

[**RULE 1303(a)(1)-BACT, 5-10-1996**]

[Devices subject to this condition : C4]

C8.3 The operator shall use this equipment in such a manner that the temperature being monitored, as indicated below, is not less than 15 Deg F.

To comply with this condition, the operator shall install and maintain a(n) temperature reading device to accurately indicate the temperature at the condensate outlet leaving the condenser.

The operator shall maintain the condensate outlet temperature leaving the condenser to be at least 15 deg F below the boiling point of the solvent being recovered.

The operator shall maintain safety interlocks at the condenser to shut down the equipment in the event of excessive condensate temperature.

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

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The operator shall comply with the terms and conditions set forth below:

[**RULE 1303(a)(1)-BACT, 5-10-1996**]

[Devices subject to this condition : D17]

D. Monitoring/Testing Requirements

D29.1 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
VOC	Approved District method	1 hour	Simultaneous inlet and outlet

The test(s) shall be conducted at least once every five years.

The test shall be conducted no later than February 4, 2016 unless otherwise approved in writing by the District.

The test shall be conducted to demonstrate compliance with all applicable permit conditions, Rules and Regulations.

The source test shall be conducted while the afterburner is operating at a temperature of not less than the minimum operating temperature specified in this permit. If the operating temperature during the source test is greater that the minimum operating temperature specified in the permit, the minimum operating temperature specified in this permit may be increased to reflect the operating temperature during the source test.

The operator shall comply with administrative conditions Nos. 8, 9, and 10 of Section E of this facility permit.

The operator shall submit two complete copies of the source test report specified in condition No. 9 of Section E of this facility permit to the District Engineering and Compliance Division.

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

[**RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997**]

[Devices subject to this condition : C4, C28]

D29.2 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
VOC	Approved District method	District-approved averaging time	Simultaneous inlet and outlet
NOX emissions	Approved District method	District-approved averaging time	Outlet
CO emissions	Approved District method	District-approved averaging time	Outlet

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The operator shall comply with the terms and conditions set forth below:

In addition to the source test requirements of Section E of this facility permit, the facility permit holder shall submit the protocol to the AQMD engineer no later than 45 days prior to the proposed test date, and notify the District of the date and time of the test at least 10 days prior to the test.

The test(s) shall be conducted within 90 days after achieving maximum production rate, but no later than 180 days after initial start-up.

The test shall be conducted to verify that the Permanent Total Enclosures (PTE) comply with the requirements under EPA method 204.

The test shall be conducted at the inlet and the exhaust of the RTO for (1) VOC in PPMV and lbs/hr. (2) NOx emissions during startup and normal operation in PPMV and lbs/hr (exhaust only). (3) CO emissions during startup and normal operation in PPMV and lbs/hr (exhaust only). (4) VOC destruction efficiency. (5) VOC collection efficiency. (6) Usage of all VOC-containing materials during the test. (7) Oxygen content. (8) Moisture content. (9) Flow rate. (10) Temperature.

Not withstanding the requirements of Section E conditions, the source test results shall be submitted to the District no later than 60 days after the source test was conducted.

The test shall be conducted to demonstrate compliance with applicable permit conditions, Rules and Regulations.

The test shall be conducted while the afterburner is operating at a temperature of not less than the minimum operating temperature specified in this permit. If the operating temperature during the source test is greater than the minimum operating temperature specified in this permit, the minimum operating temperature specified in this permit may be increased to reflect the operating temperature during the source test.

The operator shall comply with administrative conditions Nos 8, 9, and 10 of section E of this permit.

The operator shall submit two complete copies of the source test report specified

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The operator shall comply with the terms and conditions set forth below:

in condition no. 9 of section E of this facility permit to the District Engineering and Compliance Division.

[**RULE 1128, 3-8-1996; RULE 1303(a)-BACT, 5-10-1996;** RULE 1303(a), 12-6-2002]

[Devices subject to this condition : C28]

D29.3 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
NOX emissions	Approved District method	District-approved averaging time	Outlet
CO emissions	Approved District method	District-approved averaging time	Outlet

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

In addition to the source test requirements of Section E of this facility permit, the facility permit holder shall submit the protocol to the AQMD engineer no later than 45 days prior to the proposed test date, and notify the District of the date and time of the test at least 10 days prior to the test.

The test(s) shall be conducted within 90 days after achieving maximum production rate, but no later than 180 days after initial start-up.

The test shall be conducted at the the exhaust of the oven for (1) NOx emissions during normal operation in PPMV and lbs/hr . (2) CO emissions during normal operation in PPMV and lbs/hr. (3) Oxygen content. (4) Moisture content. (5) Flow rate. (6) Temperature.

Not withstanding the requirements of Section E conditions, the source test results shall be submitted to the District no later than 60 days after the source test was conducted.

The test shall be conducted to demonstrate compliance with applicable permit conditions, Rules and Regulations.

The operator shall submit two complete copies of the source test report to the District Engineering and Compliance Division.

[**RULE 1303(a)-BACT, 5-10-1996;** RULE 1303(a), 12-6-2002]

[Devices subject to this condition : D31]

E. Equipment Operation/Construction Requirements

E193.1 The operator shall operate and maintain this equipment according to the following requirements:

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

The combustion chamber temperature shall be maintained at a minimum of 1,500 degrees Fahrenheit whenever the equipment it serves is in operation.

The operator shall operate and maintain a temperature measuring and recording system to continuously measure and record the combustion chamber temperature pursuant to the operation and maintenance requirements specified in 40 CFR Part 64.7. Such a system shall have an accuracy of within 1% of the temperature being monitored and shall be inspected, maintained, and calibrated on an annual basis in accordance with the manufacturer's specifications.

For the purpose of this condition, a deviation shall be defined as when a combustion chamber temperature of less than 1,500 degrees Fahrenheit occurs during normal operation of the equipment it serves. The operator shall review the records of the combustion chamber temperature on a daily basis to determine if a deviation occurs or shall install an alarm system to alert the operator when a deviation occurs.

Whenever a deviation occurs, the operator shall inspect this equipment to identify the cause of such a deviation, take immediate corrective action to maintain the combustion chamber temperature at or above 1,500 degrees Fahrenheit, and keep records of the duration and cause (including unknown cause, if applicable) of the deviation and the corrective action taken.

All deviations shall be reported to the AQMD pursuant to the requirements specified in 40 CFR Part 64.9 and Condition Nos. 22 and 23 in Section K of this permit. The report shall include the total operating time of this equipment and the total accumulated duration of all deviations for each semi-annual reporting period specified in Condition No. 23 in Section K of this permit.

The operator shall submit an application with a Quality Improvement Plan (QIP) in accordance with 40 CFR Part 64.8 to the AQMD if an accumulation of deviations exceeds 5 percent duration of this equipment's total operating time for any semi-annual reporting period specified in Condition No. 23 in Section K of this permit. The required QIP shall be submitted to the AQMD within 90 calendar days after the due date for the semi-annual monitoring report.

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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

The operator shall inspect and maintain all components of this equipment on an annual basis in accordance with the manufacturer's specifications.

The operator shall keep adequate records in a format that is acceptable to the AQMD to demonstrate compliance with all applicable requirements specified in this condition and 40 CFR Part 64.9 for a minimum of five years.

[**RULE 1303(a)(1)-BACT, 5-10-1996;** RULE 1303(a)(1)-BACT, 12-6-2002; **RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997; 40CFR Part 64, 10-22-1997**]

[Devices subject to this condition : C4, C28]

E448.1 The operator shall comply with the following requirements:

Oxidizer C4 shall vent only two of the three coating lines during operation

[**RULE 1303(b)(2)-Offset, 5-10-1996;** RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition : C4]

H. Applicable Rules

H23.1 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	109

[**RULE 109, 5-2-2003**]

[Devices subject to this condition : D2, D3, D13, D14, D16, D25, D30, D31]

K. Record Keeping/Reporting

FACILITY PERMIT TO OPERATE
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SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

K67.3 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Records of the daily solvent usage in this equipment shall be maintained for a period of at least five years after they are recorded and shall be made available to District personnel upon request.

[**RULE 1303(b)(2)-Offset, 5-10-1996**]

[Devices subject to this condition : D16]

K67.5 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Records to prove compliance with conditions No. C1.2 and B59.1. Such records shall be retained for at least five years and be made available to District personnel upon request

[**RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(b)(2)-Offset, 5-10-1996**]

[Devices subject to this condition : D17]

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SECTION K: TITLE V Administration

GENERAL PROVISIONS

1. This permit may be revised, revoked, reopened and reissued, or terminated for cause, or for failure to comply with regulatory requirements, permit terms, or conditions. [3004(a)(7)(C)]

2. This permit does not convey any property rights of any sort or any exclusive privilege. [3004(a)(7)(E)]

Permit Renewal and Expiration

3. (A) Except for solid waste incineration facilities subject to standards under section 129(e) of the Clean Air Act, this permit shall expire five years from the date that this Title V permit is issued. The operator's right to operate under this permit terminates at midnight on this date, unless the facility is protected by an application shield in accordance with Rule 3002(b), due to the filing of a timely and complete application for a Title V permit renewal, consistent with Rule 3003. [3004(a)(2), 3004(f)]

   (B) A Title V permit for a solid waste incineration facility combusting municipal waste subject to standards under Section 129(e) of the Clean Air Act shall expire 12 years from the date of issuance unless such permit has been renewed pursuant to this regulation. These permits shall be reviewed by the Executive Officer at least every five years from the date of issuance. [3004(f)(2)]

4. To renew this permit, the operator shall submit to the Executive Officer an application for renewal at least 180 days, but not more than 545 days, prior to the expiration date of this permit. [3003(a)(6)]

Duty to Provide Information

5. The applicant for, or holder of, a Title V permit shall furnish, pursuant to Rule 3002(d) and (e), timely information and records to the Executive Officer or designee within a reasonable time as specified in writing by the Executive Officer or designee. [3004(a)(7)(F)]

Payment of Fees

6. The operator shall pay all required fees specified in Regulation III - Fees. [3004(a)(7)(G)]

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Reopening for Cause

7. The Executive Officer will reopen and revise this permit if any of the following circumstances occur:

   (A) Additional regulatory requirements become applicable with a remaining permit term of three or more years. Reopening is not required if the effective date of the requirement is later than the expiration date of this permit, unless the permit or any of its terms and conditions has been extended pursuant to paragraph (f)(4) of Rule 3004.

   (B) The Executive Officer or EPA Administrator determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.

   (C) The Executive Officer or EPA Administrator determines that the permit must be revised or revoked to assure compliance with the applicable requirements. [3005(g)(1)]

COMPLIANCE PROVISIONS

8. The operator shall comply with all regulatory requirements, and all permit terms and conditions, except:

   (A) As provided for by the emergency provisions of condition no. 17 or condition no. 18, or

   (B) As provided by an alternative operating condition granted pursuant to a federally approved (SIP-approved) Rule 518.2.

   Any non-compliance with any federally enforceable permit condition constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or denial of a permit renewal application. Non-compliance may also be grounds for civil or criminal penalties under the California State Health and Safety Code. [3004(a)(7)(A)]

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9. The operator shall allow the Executive Officer or authorized representative, upon presentation of appropriate credentials to:

   (A) Enter the operator's premises where emission-related activities are conducted, or records are kept under the conditions of this permit;

   (B) Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

   (C) Inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and

   (D) Sample or monitor at reasonable times, substances or parameters for the purpose of assuring compliance with the facility permit or regulatory requirements. [3004(a)(10)(B)]

10. All terms and conditions in this permit, including any provisions designed to limit a facility's potential to emit, are enforceable by the EPA Administrator and citizens under the federal Clean Air Act, unless the term or condition is designated as not federally enforceable. Each day during any portion of which a violation occurs is a separate offense. [3004(g)]

11. A challenge to any permit condition or requirement raised by EPA, the operator, or any other person, shall not invalidate or otherwise affect the remaining portions of this permit. [3007(b)]

12. The filing of any application for a permit revision, revocation, or termination, or a notification of planned changes or anticipated non-compliance does not stay any permit condition. [3004(a)(7)(D)]

13. It shall not be a defense for a person in an enforcement action, including those listed in Rule 3002(c)(2), that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit, except as provided for in "Emergency Provisions" of this section. [3004(a)(7)(H)]

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14. The operator shall not build, erect, install, or use any equipment, the use of which, without resulting in a reduction in the total release of air contaminants to atmosphere, reduces or conceals an emission which would otherwise constitute a violation of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the California Health and Safety Code or of AQMD rules. This rule shall not apply to cases in which the only violation involved is of Section 41700 of the California Health and Safety Code, or Rule 402 of AQMD Rules. [408]

15. Nothing in this permit or in any permit shield can alter or affect:

    (A) Under Section 303 of the federal Clean Air Act, the provisions for emergency orders;

    (B) The liability of the operator for any violation of applicable requirements prior to or at the time of permit issuance;

    (C) The applicable requirements of the Acid Rain Program, Regulation XXXI;

    (D) The ability of EPA to obtain information from the operator pursuant to Section 114 of the federal Clean Air Act;

    (E) The applicability of state or local requirements that are not "applicable requirements", as defined in Rule 3000, at the time of permit issuance but which do apply to the facility, such as toxics requirements unique to the State; and

    (F) The applicability of regulatory requirements with compliance dates after the permit issuance date. [3004(c)(3)]

16. For any portable equipment that requires an AQMD or state permit or registration, excluding a) portable engines, b) military tactical support equipment and c) AQMD-permitted portable equipment that are not a major source, are not located at the facility for more than 12 consecutive months after commencing operation, and whose operation does not conflict with the terms or conditions of this Title V permit: 1) the facility operator shall keep a copy of the AQMD or state permit or registration; 2) the equipment operator shall comply with the conditions on the permit or registration and all other regulatory requirements; and 3) the facility operator shall treat the permit or registration as a part of its Title V permit, subject to recordkeeping, reporting and certification requirements. [3004(a)(1)]

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EMERGENCY PROVISIONS

17. An emergency[1] constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limit only if:

    (A) Properly signed, contemporaneous operating records or other credible evidence demonstrate that:

        (1) An emergency occurred and the operator can identify the cause(s) of the emergency;

        (2) The facility was operated properly (i.e. operated and maintained in accordance with the manufacturer's specifications, and in compliance with all regulatory requirements or a compliance plan), before the emergency occurred;

        (3) The operator took all reasonable steps to minimize levels of emissions that exceeded emissions standard, or other requirements in the permit; and,

        (4) The operator submitted a written notice of the emergency to the AQMD within two working days of the time when the emissions limitations were exceeded due to the emergency. The notice shall contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and

    (B) The operator complies with the breakdown provisions of Rule 430 – Breakdown Provisions, or subdivision (i) of Rule 2004 – Requirements, whichever is applicable. [3002(g), 430, 2004(i)]

18. The operator is excused from complying with any regulatory requirement that is suspended by the Executive Officer during a state of emergency or state of war emergency, in accordance with Rule 118 - Emergencies. [118]

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1 "Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the operator, including acts of God, which: (A) requires immediate corrective action to restore normal operation; and (B) causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency; and (C) is not caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

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RECORDKEEPING PROVISIONS

19. In addition to any other recordkeeping requirements specified elsewhere in this permit, the operator shall keep records of required monitoring information, where applicable, that include:

    (A) The date, place as defined in the Title V permit, and time of sampling or measurements;

    (B) The date(s) analyses were performed;

    (C) The company or entity that performed the analyses;

    (D) The analytical techniques or methods used;

    (E) The results of such analyses; and

    (F) The operating conditions as existing at the time of sampling or measurement. [3004(a)(4)(B)]

20. The operator shall maintain records pursuant to Rule 109 and any applicable material safety data sheet (MSDS) for any equipment claimed to be exempt from a written permit by Rule 219 based on the information in those records. [219(t)]

21. The operator shall keep all records of monitoring data required by this permit or by regulatory requirements for a period of at least five years from the date of the monitoring sample, measurement, report, or application. [3004(a)(4)(E)]

REPORTING PROVISIONS

22. The operator shall comply with the following requirements for prompt reporting of deviations:

    (A) Breakdowns shall be reported as required by Rule 430 – Breakdown Provisions or subdivision (i) of Rule 2004 - Requirements, whichever is applicable.

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(B) Other deviations from permit or applicable rule emission limitations, equipment operating conditions, or work practice standards, determined by observation or by any monitoring or testing required by the permit or applicable rules that result in emissions greater than those allowed by the permit or applicable rules shall be reported within 72 hours (unless a shorter reporting period is specified in an applicable State or Federal Regulation) of discovery of the deviation by contacting AQMD enforcement personnel assigned to this facility or otherwise calling (800) CUT-SMOG.

(C) A written report of such deviations reported pursuant to (B), and any corrective actions or preventative measures taken, shall be submitted to AQMD, in an AQMD approved format, within 14 days of discovery of the deviation.

(D) All other deviations shall be reported with the monitoring report required by condition no. 23. [3004(a)(5)]

23. Unless more frequent reporting of monitoring results are specified in other permit conditions or in regulatory requirements, the operator shall submit reports of any required monitoring to the AQMD at least twice per year. The report shall include a) a statement whether all monitoring required by the permit was conducted; and b) identification of all instances of deviations from permit or regulatory requirements. A report for the first six calendar months of the year is due by August 31 and a report for the last six calendar months of the year is due by February 28. [3004(a)(4)(F)]

24. The operator shall submit to the Executive Officer and to the Environmental Protection Agency (EPA), an annual compliance certification. For RECLAIM facilities, the certification is due when the Annual Permit Emissions Program (APEP) report is due and shall cover the same reporting period. For other facilities, the certification is due on March 1 for the previous calendar year. The certification need not include the period preceding the date the initial Title V permit was issued. Each compliance certification shall include:

(A) Identification of each permit term or condition that is the basis of the certification;

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(B) The compliance status during the reporting period;

(C) Whether compliance was continuous or intermittent;

(D) The method(s) used to determine compliance over the reporting period and currently, and

(E) Any other facts specifically required by the Executive Officer to determine compliance.

The EPA copy of the certification shall be sent to: Director of the Air Division Attn: Air-3 USEPA, Region IX 75 Hawthorne St. San Francisco, CA 94105 [3004(a)(10)(E)]

25. All records, reports, and documents required to be submitted by a Title V operator to AQMD or EPA shall contain a certification of accuracy consistent with Rule 3003(c)(7) by a responsible official (as defined in Rule 3000). [3004(a)(12)]

PERIODIC MONITORING

26. All periodic monitoring required by this permit pursuant to Rule 3004(a)(4)(c) is based on the requirements and justifications in the AQMD document "Periodic Monitoring Guidelines for Title V Facilities" or in case-by-case determinations documented in the TitleV application file. [3004(a)(4)]

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FACILITY RULES

This facility is subject to the following rules and regulations

With the exception of Rule 402, 473, 477, 1118 and Rules 1401 through 1420, the following rules that are designated as non-federally enforceable are pending EPA approval as part of the state implementation plan. Upon the effective date of that approval, the approved rule(s) will become federally enforceable, and any earlier versions of those rules will no longer be federally enforceable.

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 109	5-2-2003	Federally enforceable
RULE 1113	6-3-2011	Non federally enforceable
RULE 1113	7-13-2007	Federally enforceable
RULE 1122	10-1-2004	Federally enforceable
RULE 1122	5-1-2009	Non federally enforceable
RULE 1128	3-8-1996	Federally enforceable
RULE 1130	10-8-1999	Federally enforceable
RULE 1140	2-1-1980	Federally enforceable
RULE 1140	8-2-1985	Non federally enforceable
RULE 1146.2	5-5-2006	Federally enforceable
RULE 1171	2-1-2008	Federally enforceable
RULE 1171	5-1-2009	Non federally enforceable
RULE 1171	7-14-2006	Non federally enforceable
RULE 118	12-7-1995	Non federally enforceable
RULE 1303(a)	12-6-2002	Non federally enforceable
RULE 1303(a)(1)-BACT	12-6-2002	Non federally enforceable
RULE 1303(a)(1)-BACT	5-10-1996	Federally enforceable
RULE 1303(a)-BACT	5-10-1996	Federally enforceable
RULE 1303(b)(2)-Offset	12-6-2002	Non federally enforceable
RULE 1303(b)(2)-Offset	5-10-1996	Federally enforceable
RULE 1401	3-4-2005	Non federally enforceable
RULE 1401	8-18-2000	Non federally enforceable

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RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 1401	9-10-2010	Non federally enforceable
RULE 2001	1-7-2005	Non federally enforceable
RULE 2001	5-6-2005	Federally enforceable
RULE 2004	4-6-2007	Non federally enforceable
RULE 2004	5-11-2001	Federally enforceable
RULE 2005	6-3-2011	Federally enforceable
RULE 2012	5-6-2005	Federally enforceable
RULE 204	10-8-1993	Federally enforceable
RULE 217	1-5-1990	Federally enforceable
RULE 219	6-1-2007	Non federally enforceable
RULE 219	9-4-1981	Federally enforceable
RULE 3002	11-14-1997	Federally enforceable
RULE 3002	11-5-2010	Non federally enforceable
RULE 3003	11-14-1997	Federally enforceable
RULE 3003	11-5-2010	Non federally enforceable
RULE 3004	12-12-1997	Federally enforceable
RULE 3004(a)(4)-Periodic Monitoring	12-12-1997	Federally enforceable
RULE 3005	11-14-1997	Federally enforceable
RULE 3005	11-5-2010	Non federally enforceable
RULE 3007	10-8-1993	Federally enforceable
RULE 304	6-1-2012	Non federally enforceable
RULE 401	11-9-2001	Non federally enforceable
RULE 401	3-2-1984	Federally enforceable
RULE 402	5-7-1976	Non federally enforceable
RULE 404	2-7-1986	Federally enforceable
RULE 405	2-7-1986	Federally enforceable
RULE 407	4-2-1982	Federally enforceable
RULE 408	5-7-1976	Federally enforceable
RULE 409	8-7-1981	Federally enforceable
RULE 430	7-12-1996	Non federally enforceable
RULE 442	12-15-2000	Federally enforceable
RULE 480	10-7-1977	Federally enforceable

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RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 481	1-11-2002	Federally enforceable
RULE 701	6-13-1997	Federally enforceable
40CFR 63 Subpart JJJJ	12-4-2002	Federally enforceable
40CFR Part 64	10-22-1997	Federally enforceable

FACILITY PERMIT TO OPERATE
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APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

(1) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6) of Rule 1113, no person shall supply, sell, offer for sale, market, manufacture, blend, repackage, apply, store at a worksite, or solicit the application of any architectural coating within the District:

(A) That is listed in the Table of Standards 1 and contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified; or

(B) That is not listed in the Table of Standards 1, and contains VOC (excluding any colorant added to tint bases) in excess of 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, until January 1, 2014, at which time the limit drops to 50 grams of VOC per liter of coating, less water, less exempt compounds (0.42 pounds per gallon).

(2) No person within the District shall add colorant at the point of sale that is listed in the Table of Standards 2 and contains VOC in excess of the corresponding VOC limit specified in the Table of Standards 2, after the effective date specified.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

TABLE OF STANDARDS 1
VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water and Less Exempt Compounds

COATING CATEGORY	Ceiling Limit[1]	Current Limit[2]	Effective Date		
			7/1/08	1/1/12	1/1/14
Bond Breakers		350			
Clear Wood Finishes		275			
Varnish	350	275			
Sanding Sealers	350	275			
Lacquer		275			
Concrete-Curing Compounds		100			
Concrete-Curing Compounds For Roadways and Bridges[3]		350			
Concrete Surface Retarder		250			50
Driveway Sealer		100		50	
Dry-Fog Coatings		150			50
Faux Finishing Coatings					
Clear Topcoat		350		200	
Decorative Coatings		350			100
Glazes		350			
Japan		350			
Trowel Applied Coatings		350		150	50
Fire-Proofing Coatings		350			150
Flats	250	50	50		
Floor Coatings	100	50			
Form Release Compound		250			100
Graphic Arts (Sign) Coatings		500			150
Industrial Maintenance (IM) Coatings	420	100			
High Temperature IM Coatings		420			
Non-Sacrificial Anti-Graffiti Coatings		100			
Zinc-Rich IM Primers	340	100			
Magnesite Cement Coatings		450			
Mastic Coatings		300			100
Metallic Pigmented Coatings	500	500			150
Multi-Color Coatings		250			
Nonflat Coatings	150	50			
Pre-Treatment Wash Primers		420			
Primers, Sealers, and Undercoaters	200	100			
Reactive Penetrating Sealers		350			
Recycled Coatings		250			
Roof Coatings	250	50			
Roof Coatings, Aluminum		100			

FACILITY PERMIT TO OPERATE
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APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

Roof Primers, Bituminous	350	350			
Rust Preventative Coatings	400	100			
Stone Consolidant		450			
Sacrificial Anti-Graffiti Coatings		100		50	
Shellac					
Clear		730			
Pigmented		550			
Specialty Primers	350	100			
Stains		100			

FACILITY PERMIT TO OPERATE
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APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 06-03-2011]

COATING CATEGORY	Ceiling Limit[1]	Current Limit[2]	Effective Date		
			7/1/08	1/1/12	1/1/14
Stains, Interior	250	250			
Swimming Pool Coatings					
Repair		340			
Other		340			
Traffic Coatings		100			
Waterproofing Sealers	250	100			
Waterproofing Concrete/Masonry Sealers	400	100			
Wood Preservatives		350			

1. The specified ceiling limits are applicable to products sold under the Averaging Compliance Option.
2. The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.
3. Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

TABLE OF STANDARDS 1 (cont.)
VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

TABLE OF STANDARDS 2
VOC LIMITS FOR COLORANTS

Grams of VOC Per Liter of Colorant
Less Water and Less Exempt Compounds

COLORANT	Limit[4]
Architectural Coatings, excluding IM Coatings	50
Solvent-Based IM	600
Waterborne IM	50

4. Effective January 1, 2014.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 07-13-2007]

(1) Except as provided in paragraphs (c)(2), (c)(3), (c)(4), and specified coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage any architectural coating for use in the District which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, and no person shall apply or solicit the application of any architectural coating within the District that exceeds 250 grams of VOC per liter of coating as calculated in this paragraph.

(2) Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified, and no person shall apply or solicit the application of any architectural coating within the District that exceeds the VOC limit as specified in this paragraph. No person shall apply or solicit the application within the District of any industrial maintenance coatings, except anti-graffiti coatings, for residential use or for use in areas such as office space and meeting rooms of industrial, commercial or institutional facilities not exposed to such extreme environmental conditions described in the definition of industrial maintenance coatings; or of any rust-preventative coating for industrial use, unless such a rust preventative coating complies with the Industrial Maintenance Coating VOC limit specified in the Table of Standards.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 07-13-2007]
TABLE OF STANDARDS
VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water and Less Exempt Compounds

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Bond Breakers	350							
Clear Wood Finishes	350					275		
Varnish	350					275		
Sanding Sealers	350					275		
Lacquer	680	550			275			
Clear Brushing Lacquer	680				275			
Concrete-Curing Compounds	350						100	
Concrete-Curing Compounds For Roadways and Bridges**	350							
Dry-Fog Coatings	400						150	
Fire-Proofing Exterior Coatings	450	350						
Fire-Retardant Coatings***								
Clear	650							
Pigmented	350							
Flats	250	100						50
Floor Coatings	420		100			50		
Graphic Arts (Sign) Coatings	500							
Industrial Maintenance (IM) Coatings	420			250		100		
High Temperature IM Coatings			420					
Zinc-Rich IM Primers	420		340			100		
Japans/Faux Finishing Coatings	700	350						
Magnesite Cement Coatings	600	450						
Mastic Coatings	300							
Metallic Pigmented Coatings	500							
Multi-Color Coatings	420	250						
Nonflat Coatings	250		150			50		

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 07-13-2007]

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Nonflat High Gloss	250		150				50	
Pigmented Lacquer	680	550			275			
Pre-Treatment Wash Primers	780		420					
Primers, Sealers, and Undercoaters	350		200			100		
Quick-Dry Enamels	400		250			150	50	
Quick-Dry Primers, Sealers, and Undercoaters	350		200			100		
Recycled Coatings			250					
Roof Coatings	300		250		50			
Roof Coatings, Aluminum	500				100			
Roof Primers, Bituminous	350		350					
Rust Preventative Coatings	420		400			100		
Shellac								
Clear	730							
Pigmented	550							
Specialty Primers	350					250	100	
Stains	350		250				100	
Stains, Interior	250							
Swimming Pool Coatings								
Repair	650		340					
Other	340							
Traffic Coatings	250	150					100	
Waterproofing Sealers	400		250			100		
Waterproofing Concrete/Masonry Sealers	400					100		
Wood Preservatives								
Below-Ground	350							
Other	350							

* The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

** Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

*** The Fire-Retardant Coating category will be eliminated on January 1, 2007 and subsumed by the coating category for which they are formulated.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1113 07-13-2007]

TABLE OF STANDARDS (cont.)
VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1128 03-08-1996]

Except as otherwise provided in Rule 1128

(1) The operator shall not use or apply any coating in any paper, fabric or film coating application process, with or without heating ovens, unless:

(A) The coating contains less than 265 grams of VOC per liter of coating less water, and less exempt compounds, as applied.

(2) The operator shall not use or apply any plastisol to any paper, fabric, or film substrate unless the coating contains less than 20 grams of VOC per liter of coating, less water, and less exempt compounds, as applied.

(3) The operator shall not use wash primer on any paper, fabric, and/or film used in any paper, fabric, and/or film coating application process, with or without heating ovens, unless:

(A) The wash primer contains less than 265 grams of VOC per liter of mateial used.

FACILITY PERMIT TO OPERATE
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APPENDIX B: RULE EMISSION LIMITS
[RULE 1130 10-08-1999]

(Amended October 8, 1999)

RULE 1130. GRAPHIC ARTS

Except as otherwise provided in Rule 1130

(1) VOC Content of Graphic Arts Materials

The operator shall not apply any graphic arts material, including any VOC-containing materials added to the original graphic arts materials, which contains a total VOC in excess of the limits specified below:

GRAPHIC ARTS MATERIAL	VOC LIMIT Grams per Liter of Coating (or Ink or Adhesive), Less Water and Less Exempt Compounds	
	(October 8, 1999)	Effective January 1, 2000
Lithographic Ink	300	300
Letterpress Ink	300	300
Gravure Ink	300	300
Flexographic Ink Non-Porous Substrate	300	300
Flexographic Ink Porous Substrate	300	225
Flexographic Fluorescent Ink	300	300
Coating	300	300
Adhesive	300	150

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1130 10-08-1999]

(2) VOC Content of Fountain Solution

Through December 31, 1999, the operator shall not apply in any graphic arts operation any fountain solution, including any VOC-containing materials added to the original fountain solution, which contains a total VOC in excess of 100 grams per liter of material. Effective January 1, 2000, the VOC content of fountain solution, including any VOC containing material added to the original fountain solution as applied, shall be:

(A) no greater than 80 grams per liter of material, or

(B) no greater than 100 grams per liter of material, if a refrigerated chiller is used.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1140 02-01-1980]

(1) The operator shall not, if he complies with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(A) As dark or darker in shade as that designated as No. 2 on the Ringelmann Chart, as published by the United States Bureau of Mines, or

(B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (1)(A).

(2) The operator shall not, if he is not complying with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(A) As dark or darker in shade as that designated as No. 1 on the Ringelmann Chart, as published by the United States Bureau of Mines, or

(B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (2)(A).

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1140 08-02-1985]

(1) The operator shall not, if he complies with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(A) As dark or darker in shade as that designated as No. 2 on the Ringelmann Chart, as published by the United States Bureau of Mines, or

(B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (1)(A).

(2) The operator shall not, if he is not complying with an applicable performance standard in section (b)(4) of Rule 1140, discharge into the atmosphere from any abrasive blasting any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:

(A) As dark or darker in shade as that designated as No. 1 on the Ringelmann Chart, as published by the United States Bureau of Mines, or

(B) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in (2)(A).

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 02-01-2008]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		
(iii) Medical Devices & Pharmaceuticals	800 (6.7)		
(B) Repair and Maintenance Cleaning			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 02-01-2008]

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(iii) Medical Devices & Pharmaceuticals			
(A) Tools, Equipment, & Machinery	800 (6.7)		
(B) General Work Surfaces	600 (5.0)		
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)		
(D) Cleaning of Ink Application Equipment			
(i) General	25 (0.21)		
(ii) Flexographic Printing	25 (0.21)		
(iii) Gravure Printing			
(A) Publication	100 (0.83)		
(B) Packaging	25 (0.21)		
(iv) Lithographic (Offset) or Letter Press Printing			
(A) Roller Wash, Blanket Wash, & On-Press Components			
(I) Newsprint	100 (0.83)		

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 02-01-2008]

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(II) Other Substrates	500 (4.2)	100 (0.83)	
(B) Removable Press Components	25 (0.21)		
(v) Screen Printing	500 (4.2)	100 (0.83)	
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)		
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)		

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 05-01-2009]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	
(iii) Medical Devices & Pharmaceuticals	800 (6.7)	
(B) Repair and Maintenance Cleaning		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 05-01-2009]

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(iii) Medical Devices & Pharmaceuticals		
(A) Tools, Equipment, & Machinery	800 (6.7)	
(B) General Work Surfaces	600 (5.0)	
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)	
(D) Cleaning of Ink Application Equipment		
(i) General	25 (0.21)	
(ii) Flexographic Printing	25 (0.21)	
(iii) Gravure Printing		
(A) Publication	100 (0.83)	
(B) Packaging	25 (0.21)	
(iv) Lithographic (Offset) or Letter Press Printing		
(A) Roller Wash, Blanket Wash, & On-Press Components	100 (0.83)	

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 05-01-2009]

	CURRENT LIMITS*	EFFECTIVE 1/1/2010
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(B) Removable Press Components	25 (0.21)	
(v) Screen Printing	100 (0.83)	
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)	
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)	

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 07-14-2006]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2008
SOLVENT CLEANING ACTIVITY	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	
(iii) Medical Devices & Pharmaceuticals	800 (6.7)	
(B) Repair and Maintenance Cleaning		
(i) General	25 (0.21)	
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)	

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 07-14-2006]

	CURRENT LIMITS*	EFFECTIVE 1/1/2008
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(iii) Medical Devices & Pharmaceuticals		
(A) Tools, Equipment, & Machinery	800 (6.7)	
(B) General Work Surfaces	600 (5.0)	
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)	
(D) Cleaning of Ink Application Equipment		
(i) General	25 (0.21)	
(ii) Flexographic Printingl	25 (0.21)	
(iii) Gravure Printing		
(A) Publication	100 (0.83)	
(B) Packaging	25 (0.21)	
(iv) Lithographic (Offset) or Letter Press Printing		
(A) Roller Wash, Blanket Wash, & On-Press Components		
(I) Newsprint	100 (0.83)	

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 1171 07-14-2006]

	CURRENT LIMITS*	EFFECTIVE 1/1/2008
SOLVENT CLEANING ACTIVITY (cont.)	**VOC g/l (lb/gal)**	**VOC g/l (lb/gal)**
(II) Other Substrates	500 (4.2)	100 (0.83)
(B) Removable Press Components	25 (0.21)	
(v) Screen Printing	500 (4.2)	100 (0.83)
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	100 (0.83)
(vii) Specialty Flexographic Printing	100 (0.83)	
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)	

* The specified limits remain in effect unless revised limits are listed in subsequent columns.

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 404 02-07-1986]

The operator shall not discharge into the atmosphere from this equipment, particulate matter in excess of the concentration at standard conditions, shown in Table 404(a). Where the volume discharged is between figures listed in the Table, the exact concentration permitted to be discharged shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 404(a)

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter"Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot	Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot
25 or less	883 or less	450	0.196	900	31780	118	0.0515
30	1059	420	.183	1000	35310	113	.0493
35	1236	397	.173	1100	38850	109	.0476
40	1413	377	.165	1200	42380	106	.0463
45	1589	361	.158	1300	45910	102	.0445

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 404 02-07-1986]

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter"Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot	Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot
50	1766	347	.152	1400	49440	100	.0437
60	2119	324	.141	1500	52970	97	.0424
70	2472	306	.134	1750	61800	92	.0402
80	2825	291	.127	2000	70630	87	.0380
90	3178	279	.122	2250	79460	83	.0362
100	3531	267	.117	2500	88290	80	.0349
125	4414	246	.107	3000	105900	75	.0327
150	5297	230	.100	4000	141300	67	.0293
175	6180	217	.0947	5000	176600	62	.0271
200	7063	206	.0900	6000	211900	58	.0253
250	8829	190	.0830	8000	282500	52	.0227
300	10590	177	.0773	10000	353100	48	.0210
350	12360	167	.0730	15000	529700	41	.0179
400	14130	159	.0694	20000	706300	37	.0162
450	15890	152	.0664	25000	882900	34	.0148

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 404 02-07-1986]

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter"Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot	Cubic meters Per Minute	Cubic feet Per Minute	Milligrams per Cubic Meter	Grains per Cubic Foot
500	17660	146	.0637	30000	1059000	32	.0140
600	21190	137	.0598	40000	1413000	28	.0122
700	24720	129	.0563	50000	1766000	26	.0114
800	28250	123	.0537	70000 or more	2472000 or more	23	.0100

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 405 02-07-1986]

The operator shall not discharge into the atmosphere from this equipment, solid particulate matter including lead and lead compounds in excess of the rate shown in Table 405(a).

Where the process weight per hour is between figures listed in the table, the exact weight of permitted discharge shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 405(a)

Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process		Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process	
Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour
100 or less	220 or less	0.450	0.99	9000	19840	5.308	11.7
150	331	0.585	1.29	10000	22050	5.440	12.0
200	441	0.703	1.55	12500	27560	5.732	12.6
250	551	0.804	1.77	15000	33070	5.982	13.2
300	661	0.897	1.98	17500	38580	6.202	13.7
350	772	0.983	2.17	20000	44090	6.399	14.1
400	882	1.063	2.34	25000	55120	6.743	14.9
450	992	1.138	2.51	30000	66140	7.037	15.5
500	1102	1.209	2.67	35000	77160	7.296	16.1
600	1323	1.340	2.95	40000	88180	7.527	16.6

FACILITY PERMIT TO OPERATE
ARLON GRAPHICS L.L.C.

APPENDIX B: RULE EMISSION LIMITS
[RULE 405 02-07-1986]

Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All Points of Process		Process Weight Per Hour		Maximum Discharge Rate Allowed for Solid Particulate Matter (Aggregate Discharged From All points of Process	
Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour	Kilograms Per Hour	Pounds Per Hour
700	1543	1.461	3.22	45000	99210	7.738	17.1
800	1764	1.573	3.47	50000	110200	7.931	17.5
900	1984	1.678	3.70	60000	132300	8.277	18.2
1000	2205	1.777	3.92	70000	154300	8.582	18.9
1250	2756	2.003	4.42	80000	176400	8.854	19.5
1500	3307	2.206	4.86	90000	198400	9.102	20.1
1750	3858	2.392	5.27	100000	220500	9.329	20.6
2000	4409	2.563	5.65	125000	275600	9.830	21.7
2250	4960	2.723	6.00	150000	330700	10.26	22.6
2500	5512	2.874	6.34	175000	385800	10.64	23.5
2750	6063	3.016	6.65	200000	440900	10.97	24.2
3000	6614	3.151	6.95	225000	496000	11.28	24.9
3250	7165	3.280	7.23	250000	551200	11.56	25.5
3600	7716	3.404	7.50	275000	606300	11.82	26.1
4000	8818	3.637	8.02	300000	661400	12.07	26.6
4500	9921	3.855	8.50	325000	716500	12.30	27.1
5000	11020	4.059	8.95	350000	771600	12.51	27.6
6000	13230	4.434	9.78	400000	881800	12.91	28.5
7000	15430	4.775	10.5	450000	992100	13.27	29.3
8000	17640	5.089	11.2	500000 or more	1102000 or more	13.60	30.0