



South Coast Air Quality Management District

21865 Copley Drive, Diamond Bar, CA 91765-4178
(909) 396-2000 • www.aqmd.gov

July 18, 2012

Dr. Sylvain Norton
Vice President
Fleischmann's Vinegar Company, Inc.
444 Roosevelt Avenue
Montebello, CA 90640

SUBJECT: Title V Facility Permit Revision (Facility ID: 134590)

Dear Dr. Norton:

Please find attached the revised Title Page, Table of Contents, and Section D of your Title V Facility Permit. The revised sections reflect the approval of the permit to operate for the following equipment.

Equipment	Application No.	Permit Type
Internal Combustion Engine	520754	PO

Please review the attached sections carefully. Insert the enclosed sections into your Title V Facility Permit and discard the earlier version. Questions concerning changes to your permit should be directed to Erwin dela Cruz at 909.396.2528.

Sincerely,

Brian L. Yeh
Senior Engineering Manager
Mechanical, Chemical, and Public Service

BLY:erc:approval
Attachment

cc: Gerardo Rios



FACILITY PERMIT TO OPERATE

FLEISCHMANN'S VINEGAR CO, INC
444 ROOSEVELT AVE
MONTEBELLO, CA 90640

NOTICE

IN ACCORDANCE WITH RULE 206, THIS PERMIT TO OPERATE OR A COPY THEREOF MUST BE KEPT AT THE LOCATION FOR WHICH IT IS ISSUED.

THIS PERMIT DOES NOT AUTHORIZE THE EMISSION OF AIR CONTAMINANTS IN EXCESS OF THOSE ALLOWED BY DIVISION 26 OF THE HEALTH AND SAFETY CODE OF THE STATE OF CALIFORNIA OR THE RULES OF THE SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT. THIS PERMIT SHALL NOT BE CONSTRUED AS PERMISSION TO VIOLATE EXISTING LAWS, ORDINANCES, REGULATIONS OR STATUTES OF ANY OTHER FEDERAL, STATE OR LOCAL GOVERNMENTAL AGENCIES.

Barry R. Wallerstein, D. Env.
EXECUTIVE OFFICER

Mohsen Nazemi, P.E.
Deputy Executive Officer
Engineering & Compliance



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO, INC**

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**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

**Facility Equipment and Requirements
(Section D)**

This section consists of a table listing all permitted equipment at the facility, facility wide requirements, all individual Permits to Construct and Permits to Operate issued to various equipment at the facility, and Rule 219-exempt equipment subject to source-specific requirements. Each permit and Rule 219-exempt equipment will list operating conditions including periodic monitoring requirements, and applicable emission limits and requirements that the equipment is subject to. Also included is the rule origin and authority of each emission limit and permit condition.



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMITTED EQUIPMENT LIST

THE FOLLOWING IS A LIST OF ALL PERMITS TO CONSTRUCT AND PERMITS TO OPERATE AT THIS FACILITY:

Application No.	Permit to Operate No.	Equipment Description
428083	F72884	VINEGAR MANUFACTURING SYSTEM
416336	F62182	INTERNAL COMBUSTION ENGINE
408796	F56590	WASTE WATER AMMONIA SYSTEM
408797	F56591	STORAGE TANK MISC ORGANIC ACID
408799	F56593	STORAGE TANK MISC ORGANIC ACID
408808	F56605	STORAGE TANK MISC ORGANIC ACID
408810	F56607	INTERNAL COMBUSTION ENGINE
408813	F56610	STORAGE TANK MISC ORGANIC ACID
408814	F56611	STORAGE TANK MISC ORGANIC ACID
408770	F56562	INTERNAL COMBUSTION ENGINE
408771	F56569	VINEGAR MANUFACTURING SYSTEM
408772	F56570	STORAGE TANK MISC ORGANIC ACID
408773	F56571	STORAGE TANK MISC ORGANIC ACID
408774	F56572	STORAGE TANK MISC ORGANIC ACID
408784	F56581	STORAGE TANK MISC ORGANIC ACID
520754	G19261	INTERNAL COMBUSTION ENGINE

NOTE: EQUIPMENT LISTED ABOVE THAT HAVE NO CORRESPONDING PERMITS TO OPERATE NUMBER ARE ISSUED PERMITS TO CONSTRUCT. THE ISSUANCE OR DENIAL OF THEIR PERMITS TO OPERATE IS SUBJECT TO ENGINEERING FINAL REVIEW. ANY OTHER APPLICATIONS THAT ARE STILL BEING PROCESSED AND HAVE NOT BEEN ISSUED PERMITS TO CONSTRUCT OR PERMITS TO OPERATE WILL NOT BE FOUND IN THIS TITLE V PERMIT.



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

FACILITY WIDE CONDITION(S)

Condition(s):

1. EXCEPT FOR OPEN ABRASIVE BLASTING OPERATIONS, THE OPERATOR SHALL NOT DISCHARGE INTO THE ATMOSPHERE FROM ANY SINGLE SOURCE OF EMISSIONS WHATSOEVER ANY AIR CONTAMINANT FOR A PERIOD OR PERIODS AGGREGATING MORE THAN THREE MINUTES IN ANY ONE HOUR WHICH IS:
 - A. AS DARK OR DARKER IN SHADE AS THAT DESIGNATED NO. 1 ON THE RINGELMANN CHART, AS PUBLISHED BY THE UNITED STATES BUREAU OF MINES; OR
 - B. OF SUCH OPACITY AS TO OBSCURE AN OBSERVER'S VIEW TO A DEGREE EQUAL TO OR GREATER THAN DOES SMOKE DESCRIBED IN SUBPARAGRAPH (A) OF THIS CONDITION.
[RULE 401]

2. THE OPERATOR SHALL NOT PROCESS LIQUID FUEL CONTAINING SULFUR COMPOUNDS IN EXCESS OF 15 PPM BY WEIGHT.
[RULE 431.2]



FACILITY PERMIT TO OPERATE FLEISCHMANN'S VINEGAR CO., INC.

PERMIT TO OPERATE

Permit No. F72884
A/N 428083

Equipment Description:

VINEGAR MANUFACTURING SYSTEM CONSISTING OF:

1. FEED TANK NO. 39, 12'-0" DIA. X 12'-0" H., 10,000 GALLON CAPACITY.
2. TANK NO. 29, CLEAN VINEGAR FILTRATE, 8'-2" DIA. X 16'-1" H., 5,175 GALLON CAPACITY.
3. TANK NO. G, HOLDING, SETTLING, AND AGING, 12'-0" DIA. X 20'-0" H., 16,000 GALLON CAPACITY.
4. TWO TANKS, NOS. A AND F, HOLDING, SETTLING, AND AGING, EACH 22'-0" DIA. X 18'-9" H., 50,600 GALLON CAPACITY.
5. TWO TANKS, NOS. H AND I, VINEGAR PURIFICATION, HOLDING, SETTLING, AND AGING, EACH 14'-0" DIA. X 16'-0" H., 18,000 GALLON CAPACITY.
6. TWO TANKS, NOS. D AND J, VINEGAR PURIFICATION, HOLDING, SETTLING, AND AGING, EACH 15'-0" DIA. X 15'-0" H., 18,000 GALLON CAPACITY.
7. TWO TANKS, NOS. 3A AND 4A, MASH, EACH 12'-0" DIA. X 20'-0" H., 16,000 GALLON CAPACITY.
8. TANK NO. 71, MIXING, 2'-6" DIA. X 3'-10" H., 200 GALLON CAPACITY.
9. THREE TANKS, NOS. B, C, AND E, HOLDING, SETTLING, AND AGING, EACH 15'-0" DIA. X 15'-0" H., 18,000 GALLON CAPACITY.
10. TANK NO. 5A, CHARGING, 12'-0" DIA. X 20'-0" H., 1,600 GALLON CAPACITY.
11. THREE ACETATORS, NOS. 1, 2, AND 3, EACH 10'-0" DIA. X 16'-9" H., 8,200 GALLON CAPACITY, WITH A 15 HP. SELF-ASPIRATING TURBINE AND A SCRUBBER, 8" DIA. X 7'-10" H.
12. TWO TANKS, NOS. 54 AND 55, HOLDING, SETTLING, AND AGING, EACH 12'-0" DIA. X 20'-0" H., 16,000 GALLON CAPACITY.
13. TWELVE TANKS, NO. 41, AND NOS. 43 THROUGH 53, HOLDING, SETTLING, AND AGING, EACH 12'-0" DIA. X 20'-0" H., 16,000 GALLON CAPACITY.
14. EIGHT TANKS, NOS. LW1, LW2, LW3, AND NOS. 4 THROUGH 8, FEEDING, SETTLING, AND AGING, EACH 18'-0" DIA. X 15'-0" H., 27,000 GALLON CAPACITY.
15. TANK NO. 25, HOLDING, SETTLING, AND AGING, 18'-0" DIA. X 18'-0" H., 32,000 GALLON CAPACITY.
16. TANK NO. 26, HOLDING, SETTLING, AND AGING, 16'-0" DIA. X 18'-0" H., 24,000 GALLON CAPACITY.
17. TWO ACETATORS, NOS. 1200-1 AND 1200-2, EACH 12'-0" DIA. X 21'-0" H., 17,000 GALLON CAPACITY, WITH A 40 HP. SELF-ASPIRATING TURBINE AND A SCRUBBER.
18. ACETATOR NO. 4, 12'-0" DIA. X 21'-0" H., 17,000 GALLON CAPACITY, WITH A 40 HP. SELF-ASPIRATING TURBINE AND A SCRUBBER, 10" DIA. X 8'-6" H.



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19. ACETATOR NO. 5, 12'-0" DIA. X 24'-0" H., 18,000 GALLON CAPACITY, WITH A 40 HP. SELF-ASPIRATING TURBINE AND A SCRUBBER, 10" DIA. X 10'-0" H.
20. THREE ACETATORS, NOS. 6, 7, AND 8, EACH 12'-0" DIA. X 24'-0" H., 18,000 GALLON CAPACITY, WITH A 40 HP. SELF-ASPIRATING TURBINE AND A SCRUBBER, 1'-0" DIA. X 11'-6" H.
21. ACETATOR NO. 9, 12'-0" DIA. X 24'-0" H., 18,000 GALLON CAPACITY, WITH A 40 HP. SELF-ASPIRATING TURBINE AND A SCRUBBER, 1'-0" DIA. X 11'-6" H.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL PROCESS NO MORE THAN 1,968,000 GALLONS OF VINEGAR AT 10% ACETIC ACID IN ANY 30-DAY PERIOD.
[RULE 1303(b)(2)-OFFSET]

Periodic Monitoring:

4. THE OPERATOR SHALL USE THE SCRUBBERS FOR THE THREE ACETATORS NOS. 1, 2, AND 3 IN SUCH A MANNER THAT THE FLOW RATE OF THE CITY WATER SUPPLIED IS NOT LESS THAN 0.4 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE CITY WATER SUPPLIED. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004(a)(4)]
5. THE OPERATOR SHALL USE THE SCRUBBERS FOR THE THREE ACETATORS NOS. 1, 2, AND 3 IN SUCH A MANNER THAT THE FLOW RATE OF WATER RECIRCULATED TO THE BOTTOM STAGE IS NOT LESS THAN 3 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE WATER RECIRCULATION. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004(a)(4)]
6. THE OPERATOR SHALL USE THE SCRUBBERS FOR THE THREE ACETATORS NOS. 1200-1, 1200-2, AND NO. 4 IN SUCH A MANNER THAT THE FLOW RATE OF CITY WATER SUPPLIED TO THE TOP STAGES IS NOT LESS THAN 1.0 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE CITY WATER SUPPLIED. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004(a)(4)]



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7. THE OPERATOR SHALL USE THE SCRUBBERS FOR THE FIVE ACETATORS NOS. 5, 6, 7, 8, AND 9 IN SUCH A MANNER THAT THE FLOW RATE OF CITY WATER SUPPLIED TO THE TOP STAGES IS NOT LESS THAN 1.5 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE CITY WATER SUPPLIED. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004(a)(4)]

8. THE OPERATOR SHALL USE THE SCRUBBERS FOR THE EIGHT ACETATORS NOS. 1200-1, 1200-2, 4, 5, 6, 7, 8, AND 9 IN SUCH A MANNER THAT THE FLOW RATE OF WATER RECIRCULATION IS NOT LESS THAN 5 GPM. TO COMPLY WITH THIS CONDITION THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE WATER RECIRCULATION. THE OPERATOR SHALL DETERMINE AND RECORD THE PARAMETER BEING MONITORED ONCE EVERY DAY.
[RULE 3004(a)(4)]



FACILITY PERMIT TO OPERATE FLEISCHMANN'S VINEGAR CO., INC.

PERMIT TO OPERATE

Permit No. F62182
A/N 416336

Equipment Description:

INTERNAL COMBUSTION ENGINE, PERKINS, MODEL NO. 1306-9TAG2, SERIAL NO. E04252, DIESEL FUELED, 6 CYLINDERS, RATED AT 230 B.H.P., DRIVING A 170 KW EMERGENCY ELECTRICAL GENERATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. DIESEL FUEL SUPPLIED TO THIS ENGINE SHALL HAVE A SULFUR CONTENT OF LESS THAN 15 PPM BY WEIGHT.
[RULE 431.2]

Periodic Monitoring:

4. THE OPERATOR SHALL INSTALL AND MAINTAIN A NON-RESETABLE ELAPSED TIME METER TO ACCURATELY INDICATE THE ELAPSED OPERATING TIME OF THE ENGINE.
[RULE 3004 (a)(4)]
5. THIS EQUIPMENT SHALL NOT BE OPERATED MORE THAN 200 HOURS IN ANY ONE YEAR.
[RULE 3004(a)(4)]
6. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
 - A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24



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- HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
- C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- A. STACK OR EMISSION POINT IDENTIFICATION;
- B. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- C. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- D. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.
- [RULE 3004 (a)(4)]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56590
A/N 408796**

Equipment Description:

WASTE WATER AMMONIA NEUTRALIZATION SYSTEM CONSISTING OF:

1. NEUTRALIZATION TANK, UNDERGROUND, FOUR COMPARTMENTS, 2,500 GALLON CAPACITY, WITH A SPARGER.
2. SAMPLING BOX.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56591
A/N 408797**

Equipment Description:

STORAGE TANK NO. 62, VINEGAR, 11'-9" DIA. X 24'-0" H.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56593
A/N 408799**

Equipment Description:

STORAGE TANK NO. 61, VINEGAR, 11'-9" DIA. X 24'-0" H.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56605
A/N 408808**

Equipment Description:

STORAGE TANK NO. 1, ALCOHOL, UNDERGROUND, 10'-0" DIA. X 37'-9" L., WITH TWO INCH VAPOR RETURN LINE (COMMON).

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE VAPOR RETURN LINE SHALL BE CONNECTED WHENEVER THE STORAGE TANK IS BEING FILLED.
[RULE 1303(a)(1)-BACT]
4. A VALVE SHALL BE INSTALLED IN THE VAPOR RETURN LINE WITHIN 25 FEET FROM THE END OF IT. THIS VALVE SHALL REMAIN CLOSED AT ALL TIMES EXCEPT WHILE FILLING THE TANK.
[RULE 1303(a)(1)-BACT]
5. THE CONSERVATION VENT SHALL BE SET AT A PRESSURE OF 2 OUNCES OR GREATER.
[RULE 1303(a)(1)-BACT]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56606
A/N 408809**

Equipment Description:

LOADING RACK STATION, CONSISTING OF A 10 HP. PUMP, A CARTRIDGE FILTER (CUNO), A METER, AND A 2" DIA. HOSE WITH LOADING RATE OF 200 GALLONS PER MINUTE.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. NO MORE THAN 90,000 GALLONS OF VINEGAR SHALL BE PUMPED THROUGH THIS LOADING RACK IN ANY ONE DAY.
[RULE 1303(b)(2)-OFFSET]



FACILITY PERMIT TO OPERATE FLEISCHMANN'S VINEGAR CO., INC.

PERMIT TO OPERATE

Permit No. F56607
A/N 408810

Equipment Description:

INTERNAL COMBUSTION ENGINE, HERCULES, MODEL NO. D4800BT, SERIAL NO. 4002169, DIESEL-FUELED, 6 CYLINDERS, FOUR CYCLE, TURBOCHARGED, RATED AT 150 B.H.P., DRIVING AN EMERGENCY GENERATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. DIESEL FUEL SUPPLIED TO THIS ENGINE SHALL HAVE A SULFUR CONTENT OF LESS THAN 15 PPM BY WEIGHT.
[RULE 431.2]
4. THE IGNITION TIMING OF THIS ENGINE SHALL BE INSPECTED, ADJUSTED, AND CERTIFIED AT A MINIMUM OF ONCE EVERY THREE YEARS OF OPERATION. INSPECTIONS, ADJUSTMENTS, AND CERTIFICATIONS SHALL BE PERFORMED BY A QUALIFIED MECHANIC AND DONE IN ACCORDANCE WITH THE ENGINE MANUFACTURER'S SPECIFICATIONS AND PROCEDURES.
[RULE 1303(a)(1)-BACT]

Periodic Monitoring:

5. THE OPERATOR SHALL INSTALL AND MAINTAIN A NON-RESETABLE ELAPSED TIME METER TO ACCURATELY INDICATE THE ELAPSED OPERATING TIME OF THE ENGINE.
[RULE 3004(a)(4)]
6. THIS EQUIPMENT SHALL NOT BE OPERATED MORE THAN 200 HOURS IN ANY ONE YEAR.
[RULE 3004(a)(4)]
7. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

- A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
- B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
- C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- D. STACK OR EMISSION POINT IDENTIFICATION;
 - E. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
 - F. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
 - G. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.
- [RULE 3004 (a)(4)]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56610
A/N 408813**

Equipment Description:

STORAGE TANK NO. 2, ALCOHOL, UNDERGROUND, 10'-0" DIA. x 37'-9" L., WITH A TWO INCH VAPOR RETURN LINE (COMMON).

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THE VAPOR RETURN LINE SHALL BE CONNECTED WHENEVER THE STORAGE TANK IS BEING FILLED.
[RULE 1303(a)(1)-BACT]
4. A VALVE SHALL BE INSTALLED IN THE VAPOR RETURN LINE WITHIN 25 FEET FROM THE END OF IT. THIS VALVE SHALL REMAIN CLOSED AT ALL TIMES EXCEPT WHILE FILLING THE TANK.
[RULE 1303(a)(1)-BACT]
5. THE CONSERVATION VENT SHALL BE SET AT A PRESSURE OF 2 OUNCES OR GREATER.
[RULE 1303(a)(1)-BACT]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56611
A/N 408814**

Equipment Description:

STORAGE TANK NO.63, VINEGAR, 11'-9" DIA. X 24'-0" H.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56562
A/N 408770**

Equipment Description:

INTERNAL COMBUSTION ENGINE, CUMMINS, MODEL NO. VT12-700-GC, DIESEL-FUELED, 12 CYLINDERS, TURBOCHARGED, INTERCOOLED, RATED AT 638 B.H.P., AND DRIVING AN EMERGENCY ELECTRICAL GENERATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. DIESEL FUEL SUPPLIED TO THIS ENGINE SHALL HAVE A SULFUR CONTENT OF LESS THAN 15 PPM BY WEIGHT.
[RULE 431.2]
4. THIS ENGINE SHALL NOT BE USED IN CONJUNCTION WITH ANY UTILITY VOLUNTARY DEMAND PRODUCTION PROGRAM.
[RULE 1303(b)(2)-OFFSET]
5. EXCEPT FOR MAINTENANCE TESTING PURPOSES, THIS ENGINE SHALL ONLY OPERATE DURING UTILITY FAILURE PERIODS.
[RULE 1303(b)(2)-OFFSET]
6. OPERATION OF THIS ENGINE FOR MAINTENANCE TESTING SHALL NOT EXCEED 1 HOUR A WEEK.
[RULE 1303(b)(2)-OFFSET]

Periodic Monitoring:

7. THE OPERATOR SHALL INSTALL AND MAINTAIN A NON-RESETABLE ELAPSED TIME METER TO ACCURATELY INDICATE THE ELAPSED OPERATING TIME OF THE ENGINE.
[RULE 3004(a)(4)]
8. THIS EQUIPMENT SHALL NOT BE OPERATED MORE THAN 125 HOURS IN ANY ONE YEAR.
[RULE 3004(a)(4)]
9. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC



FACILITY PERMIT TO OPERATE FLEISCHMANN'S VINEGAR CO., INC.

COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:

- H. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
- I. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
- J. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- K. STACK OR EMISSION POINT IDENTIFICATION;
- L. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- M. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- N. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.

[RULE 3004 (a)(4)]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56569
A/N 408771**

Equipment Description:

VINEGAR MANUFACTURING SYSTEM CONSISTING OF:

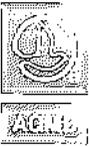
1. ACETATOR V-50, 5" DIA. X 11'-6" H., 350 GALLONS PER DAY CAPACITY, WITH ONE 7 ½ HP. BLOWER, ONE ¼ HP. TRANSFER PUMP, ONE 1 HP. TRANSFER PUMP, AND ONE WATER SCRUBBER, PACKED COLUMN, 3" DIA. X 2'-10" H., WITH 9 INCHES OF 1 INCH PALL RING PACKING HEIGHT, AND A DEMISTER.
2. SETTLING AND AGING TANK, 5'-0" DIA. X 11'-6" H., 1,500 GALLON CAPACITY.
3. CHARGE TANK, 5'-0" DIA. X 11'-6" H., 1,500 GALLON CAPACITY.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS IT IS VENTED TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE.
[RULE 1303(a)(1)-BACT]

Periodic Monitoring:

4. THE OPERATOR SHALL INSTALL AND MAINTAIN A FLOW METER TO ACCURATELY INDICATE THE FLOW RATE OF THE SCRUBBING SOLUTION IN THE LIQUID SUPPLY LINE TO THE SCRUBBER.
[RULE 3004(a)(4)]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56570
A/N 408772**

Equipment Description:

STORAGE TANK NO. 73, 22'-0" DIA. X 24'-0" H., 68,000 GALLON CAPACITY.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL ONLY BE USED FOR THE STORAGE OF WINE, VINEGAR, AND PROCESS LIQUID.
[RULE 1303(b)(2)-OFFSET]
4. THIS TANK SHALL NOT HAVE MORE THAN 8 TURNOVERS IN ANY ONE YEAR.
[RULE 1303(b)(2)-OFFSET]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56571
A/N 408773**

Equipment Description:

STORAGE TANK NO. 74, 22'-0" DIA. X 24'-0" H, 68,000 GALLON CAPACITY.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL ONLY BE USED FOR THE STORAGE OF WINE, VINEGAR, AND PROCESS LIQUID.
[RULE 1303(b)(2)-OFFSET]
4. THIS TANK SHALL NOT HAVE MORE THAN 8 TURNOVERS IN ANY ONE YEAR.
[RULE 1303(b)(2)-OFFSET]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

Permit No. F56572
A/N 408774

Equipment Description:

STORAGE TANK NO. 75, 22'-0" DIA. x 24'-0" H., 68,000-GALLON CAPACITY

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL ONLY BE USED FOR THE STORAGE OF WINE, VINEGAR, AND PROCESS LIQUID.
[RULE 1303(b)(2)-OFFSET]
4. THIS TANK SHALL NOT HAVE MORE THAN 8 TURNOVERS IN ANY ONE YEAR.
[RULE 1303(b)(2)-OFFSET]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. F56581
A/N 408784**

Equipment Description:

STORAGE TANK NO. 67, VINEGAR/VINEGAR RAW MATERIAL, 12'-0" DIA. X 12'-0" H., 10,000 GALLON CAPACITY, WITH TWO CARBON VENT TRAPS (COMMON TO TANKS NOS. 65 AND 68), EACH 1'-11" DIA. X 2'-9" H.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL NOT BE OPERATED UNLESS IT IS VENTED TO AIR POLLUTION CONTROL EQUIPMENT WHICH IS IN FULL USE AND WHICH HAS BEEN ISSUED A PERMIT TO OPERATE BY THE EXECUTIVE OFFICER.
[RULE 1303(a)(1)-BACT]
4. A SAMPLING PORT SHALL BE PROVIDED IN THE LINE BETWEEN THE TWO STAGES OF THE CARBON ADSORBER.
[RULE 1303(a)(1)-BACT]
5. IMMEDIATELY UPON DETECTION OF AN ODOR BETWEEN THE FIRST AND SECOND STAGES, THE CARBON FROM THE SECOND STAGE SHALL BE PLACED IN THE FIRST STAGE, AND FRESH CARBON FURNISHED FOR THE SECOND STAGE.
[RULE 1303(a)(1)-BACT]



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

PERMIT TO OPERATE

**Permit No. G19261
A/N 520754**

Equipment Description:

INTERNAL COMBUSTION ENGINE, CUMMINS, MODEL NO. QSB7-G3, SERIAL NO. C110196692, DIESEL FUELED, FOUR CYCLES, SIX CYLINDERS, TURBOCHARGED, AFTERCOOLED, RATED AT 250 B.H.P., DRIVING AN EMERGENCY ELECTRICAL GENERATOR.

Conditions:

1. OPERATION OF THIS EQUIPMENT MUST BE CONDUCTED IN COMPLIANCE WITH ALL DATA AND SPECIFICATIONS SUBMITTED WITH THE APPLICATION UNDER WHICH THIS PERMIT IS ISSUED UNLESS OTHERWISE NOTED BELOW.
[RULE 204]
2. THIS EQUIPMENT MUST BE PROPERLY MAINTAINED AND KEPT IN GOOD OPERATING CONDITION AT ALL TIMES.
[RULE 204]
3. THIS EQUIPMENT SHALL COMPLY WITH RULE 1470.
[RULE 1470]
4. OPERATION BEYOND THE ALLOTTED TIME FOR ENGINE MAINTENANCE AND TESTING SHALL BE ALLOWED ONLY IN THE EVENT OF A LOSS OF GRID POWER OR UP TO 30 MINUTES PRIOR TO A ROTATING OUTAGE, PROVIDED THAT THE UTILITY DISTRIBUTION COMPANY HAS ORDERED ROTATING OUTAGES IN THE CONTROL AREA WHERE THE ENGINE IS LOCATED OR HAS INDICATED THAT IT EXPECTS TO ISSUE SUCH AN ORDER AT A CERTAIN TIME, AND THE ENGINE IS LOCATED IN A UTILITY SERVICE BLOCK THAT IS SUBJECT TO THE ROTATING OUTAGE. ENGINE OPERATION SHALL BE TERMINATED IMMEDIATELY AFTER THE UTILITY DISTRIBUTION COMPANY ADVISES THAT A ROTATING OUTAGE IS NO LONGER IMMINENT OR IN EFFECT.
[RULE 1303(b)(2)-OFFSET]
5. THIS ENGINE SHALL NOT BE USED AS PART OF AN INTERRUPTIBLE SERVICE CONTRACT IN WHICH A FACILITY RECEIVES A PAYMENT OR REDUCED RATES IN RETURN FOR REDUCING ELECTRIC LOAD ON THE GRID WHEN REQUESTED BY THE UTILITY OR THE GRID OPERATOR.
[RULE 1303(b)(2)-OFFSET]
6. OPERATION OF THIS ENGINE FOR MAINTENANCE TESTING SHALL NOT EXCEED 4.2 HOURS PER MONTH AND 50 HOURS PER YEAR.
[RULE 1470]
7. REMOVAL OF THE DIESEL PARTICULATE FILTER'S FILTER MEDIA FOR CLEANING MAY ONLY OCCUR UNDER THE FOLLOWING CONDITIONS:



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

- A. THE INTERNAL COMBUSTION ENGINE SHALL NOT BE OPERATED FOR MAINTENANCE AND TESTING OR ANY OTHER NON-EMERGENCY USE WHILE THE DIESEL PARTICULATE FILTER MEDIA IS REMOVED; AND
- B. THE DIESEL PARTICULATE FILTER'S FILTER MEDIA SHALL BE RETURNED AND RE-INSTALLED WITHIN 10 WORKING DAYS FROM THE DATE OF REMOVAL; AND
- C. THE OWNER OR OPERATOR SHALL MAINTAIN RECORDS INDICATING THE DATE(S) THE DIESEL PARTICULATE FILTER'S FILTER MEDIA WAS REMOVED FOR CLEANING AND THE DATE(S) THE FILTER MEDIA WAS RE-INSTALLED. RECORDS SHALL BE RETAINED FOR A MINIMUM PERIOD OF 5 YEARS.

[RULE 1470]

Periodic Monitoring:

- 8. THE OPERATOR SHALL INSTALL AND MAINTAIN A NON-RESETABLE ELAPSED TIME METER TO ACCURATELY INDICATE THE ELAPSED OPERATING TIME OF THE ENGINE.
[RULE 3004(a)(4)]
- 9. THIS ENGINE SHALL NOT BE OPERATED MORE THAN 200 HOURS IN ANY ONE YEAR
[RULE 3004(a)(4)]
- 10. THE OPERATOR SHALL CONDUCT AN INSPECTION FOR VISIBLE EMISSIONS FROM ALL STACKS AND OTHER EMISSION POINTS OF THIS EQUIPMENT WHENEVER THERE IS A PUBLIC COMPLAINT OF VISIBLE EMISSIONS, WHENEVER VISIBLE EMISSIONS ARE OBSERVED, AND ON A SEMI-ANNUAL BASIS, AT LEAST, UNLESS THE EQUIPMENT DID NOT OPERATE DURING THE ENTIRE SEMI-ANNUAL PERIOD. THE ROUTINE SEMI-ANNUAL INSPECTION SHALL BE CONDUCTED WHILE THE EQUIPMENT IS IN OPERATION AND DURING DAYLIGHT HOURS. IF ANY VISIBLE EMISSIONS (NOT INCLUDING CONDENSED WATER VAPOR) ARE DETECTED THAT LAST MORE THAN THREE MINUTES IN ANY ONE-HOUR, THE OPERATOR SHALL EITHER:
 - A. VERIFY AND CERTIFY WITHIN 24 HOURS THAT THE EQUIPMENT CAUSING THE EMISSION AND ANY ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT ARE OPERATING NORMALLY ACCORDING TO THEIR DESIGN AND STANDARD PROCEDURES AND UNDER THE SAME CONDITIONS UNDER WHICH COMPLIANCE WAS ACHIEVED IN THE PAST;
 - B. TAKE CORRECTIVE ACTION(S) THAT ELIMINATES THE VISIBLE EMISSIONS WITHIN 24 HOURS AND REPORT THE VISIBLE EMISSIONS AS A POTENTIAL DEVIATION IN ACCORDANCE WITH THE REPORTING REQUIREMENTS IN SECTION K OF THIS PERMIT; OR
 - C. HAVE A CARB-CERTIFIED SMOKE READER DETERMINE COMPLIANCE WITH THE OPACITY STANDARD, USING EPA METHOD 9 OR THE PROCEDURES IN THE CARB MANUAL "VISIBLE EMISSION EVALUATION", WITHIN THREE BUSINESS DAYS AND REPORT ANY DEVIATIONS TO AQMD.

THE OPERATOR SHALL KEEP THE RECORDS IN ACCORDANCE WITH THE RECORDKEEPING REQUIREMENTS IN SECTION K OF THIS PERMIT AND THE FOLLOWING RECORDS:

- D. STACK OR EMISSION POINT IDENTIFICATION;
- E. DESCRIPTION OF ANY CORRECTIVE ACTIONS TAKEN TO ABATE VISIBLE EMISSIONS;
- F. DATE AND TIME VISIBLE EMISSION WAS ABATED; AND
- G. VISIBLE EMISSION OBSERVATION RECORDED BY A CERTIFIED SMOKE READER.

[RULE 3004 (a)(4)]



FACILITY PERMIT TO OPERATE FLEISCHMANN'S VINEGAR CO., INC.

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS.

Periodic Monitoring:

1. THE OPERATOR SHALL KEEP RECORDS, IN A MANNER APPROVED BY THE DISTRICT, FOR THE FOLLOWING PARAMETER(S) OR ITEM(S):

FOR ARCHITECTURAL APPLICATIONS WHERE NO THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN SEMI-ANNUAL RECORDS OF ALL COATINGS CONSISTING OF (a) COATING TYPE, (b) VOC CONTENT AS SUPPLIED IN GRAMS PER LITER (g/l) OF MATERIALS FOR LOW-SOLIDS COATINGS, (c) VOC CONTENT AS SUPPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATING.

FOR OTHER ARCHITECTURAL APPLICATIONS WHERE THINNERS, REDUCERS, OR OTHER VOC CONTAINING MATERIALS ARE ADDED, MAINTAIN DAILY RECORDS FOR EACH COATING CONSISTING OF (a) COATING TYPE, (b) VOC CONTENT AS APPLIED IN GRAMS PER LITER (g/l) OF MATERIALS USED FOR LOW-SOLIDS COATINGS, (c) VOC CONTENT AS APPLIED IN g/l OF COATING, LESS WATER AND EXEMPT SOLVENT, FOR OTHER COATING.
[RULE 3004 (a) (4)]

Emissions And Requirements:

2. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATION:

VOC: RULE 1113, SEE APPENDIX B FOR EMISSION LIMITS
VOC: RULE 1171, SEE APPENDIX B FOR EMISSION LIMITS



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, COOLING TOWERS

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

CR: RULE 1404



**FACILITY PERMIT TO OPERATE
FLEISCHMANN'S VINEGAR CO., INC.**

RULE 219 EQUIPMENT

Equipment Description:

RULE 219 EXEMPT EQUIPMENT, BOILER, > 400,000 BTU/HR BUT < 2 MMBTU/HR.

Emissions And Requirements:

1. THIS EQUIPMENT IS SUBJECT TO THE APPLICABLE REQUIREMENTS OF THE FOLLOWING RULES AND REGULATIONS:

PM: 0.1 gr/scf, RULE 409
NOx: 30 PPMV, RULE 1146.2
CO: 400 PPMV, RULE 1146.2
CO: 2000 PPMV, RULE 407