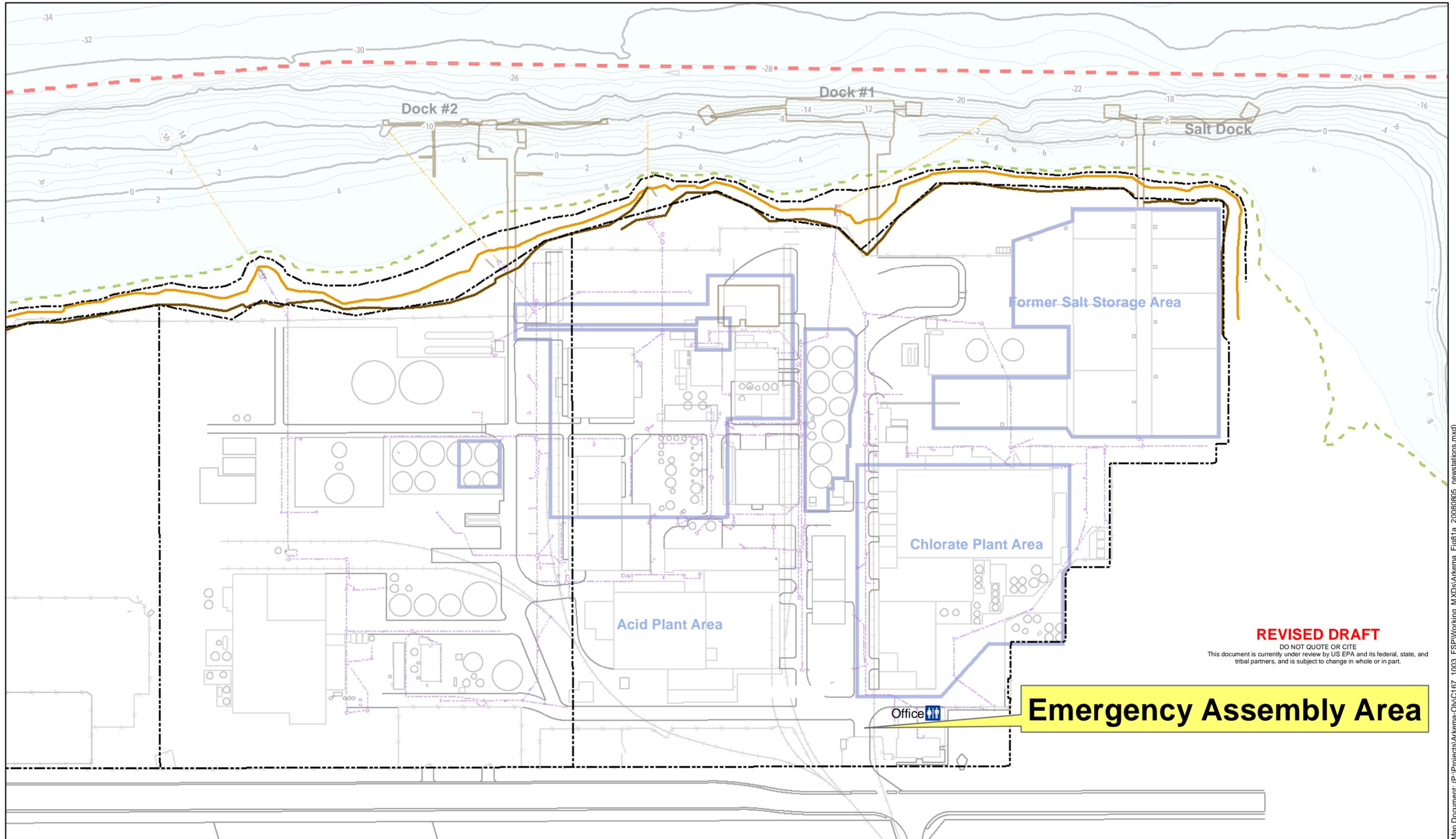


ATTACHMENT 1

SITE MAP AND HOSPITAL ROUTE



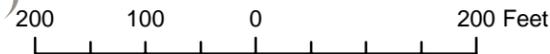
REVISED DRAFT

DO NOT QUOTE OR CITE
 This document is currently under review by US EPA and its federal, state, and tribal partners, and is subject to change in whole or in part.

Emergency Assembly Area

FEATURE SOURCES:
 Bathymetric Information: Multibeam bathymetric survey conducted by David Evans and Associates, Inc. from February 6 - March 6, 2004. Contours were derived from a Digital Terrain Model (DTM) based on a three-foot grid of multibeam data.
 Vertical Datum: North American Vertical Datum of 1988 (NAVD88).
 Horizontal Datum: North American Datum of 1983 - 91 adjusted (NAD83/91), State Plane Coordinate System (SPCS), Oregon North Zone.
 Units: International Feet.
 Basemap: Basemap features updated in 2006 by David Evans and Associates. Ordinary high water line, top of bank, and other site features surveyed in April 2006. Most buildings and structures on the Arkema site have been demolished or removed.
 OHW and Top of Slope lines were created from the April 2006 DEA survey, the +12ft contour line was derived from the combined lidar/bathymetry grid.
 Lot Lines: Created by importing pdf file from ERM, georeferencing to CAD lines (RMS error = 2.3042) and heads-up digitizing the lot lines.

- - - E-Sewer-L
- - - Storm Drain
- 12ft_Contour
- Bridges
- Navigation Channel
- River
- Outfalls



**Arkema EE/CA
 Health and Safety Plan
 Site Map**

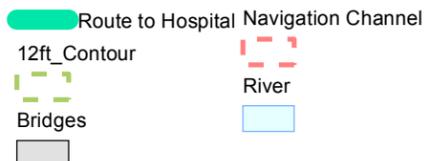
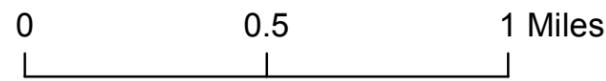
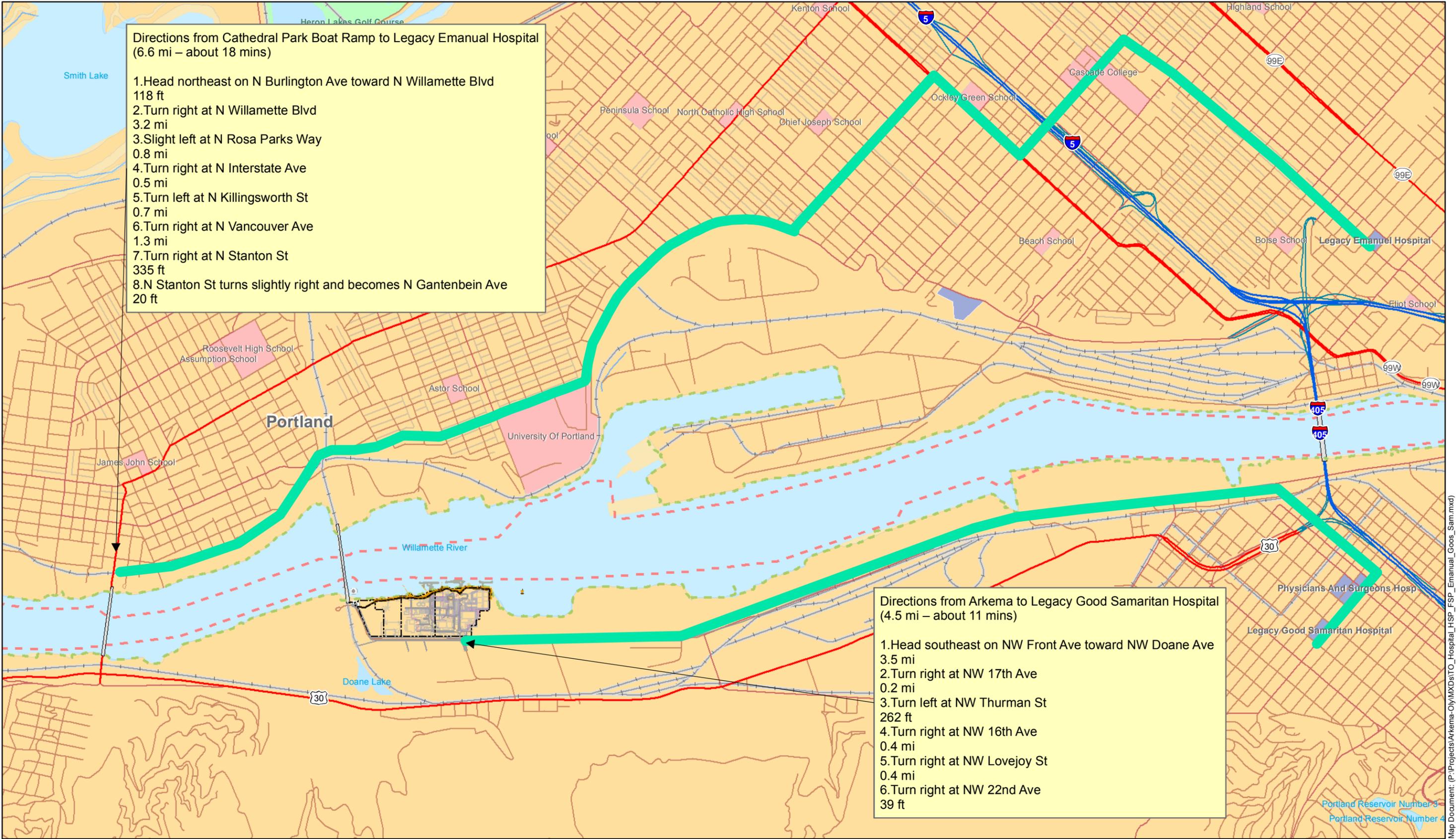
Map Document: (P:\Projects\Arkema-Oly\C167_1003_FSP\Working_MXD\Arkema_Fig61a_20080805_newstations.mxd)
 8/6/2008 -- 7:48:15 AM

**Directions from Cathedral Park Boat Ramp to Legacy Emanuel Hospital
(6.6 mi – about 18 mins)**

1. Head northeast on N Burlington Ave toward N Willamette Blvd
118 ft
2. Turn right at N Willamette Blvd
3.2 mi
3. Slight left at N Rosa Parks Way
0.8 mi
4. Turn right at N Interstate Ave
0.5 mi
5. Turn left at N Killingsworth St
0.7 mi
6. Turn right at N Vancouver Ave
1.3 mi
7. Turn right at N Stanton St
335 ft
8. N Stanton St turns slightly right and becomes N Gantenbein Ave
20 ft

**Directions from Arkema to Legacy Good Samaritan Hospital
(4.5 mi – about 11 mins)**

1. Head southeast on NW Front Ave toward NW Doane Ave
3.5 mi
2. Turn right at NW 17th Ave
0.2 mi
3. Turn left at NW Thurman St
262 ft
4. Turn right at NW 16th Ave
0.4 mi
5. Turn right at NW Lovejoy St
0.4 mi
6. Turn right at NW 22nd Ave
39 ft



ATTACHMENT 2

REGULATORY NOTICES

You Have a Right to a Safe and Healthful Workplace. IT'S THE LAW!

- You have the right to notify your employer or OSHA about workplace hazards. You may ask OSHA to keep your name confidential.
- You have the right to request an OSHA inspection if you believe that there are unsafe and unhealthful conditions in your workplace. You or your representative may participate in the inspection.
- You can file a complaint with OSHA within 30 days of discrimination by your employer for making safety and health complaints or for exercising your rights under the *OSH Act*.
- You have a right to see OSHA citations issued to your employer. Your employer must post the citations at or near the place of the alleged violation.
- Your employer must correct workplace hazards by the date indicated on the citation and must certify that these hazards have been reduced or eliminated.
- You have the right to copies of your medical records or records of your exposure to toxic and harmful substances or conditions.
- Your employer must post this notice in your workplace.



The *Occupational Safety and Health Act of 1970 (OSH Act)*, P.L. 91-596, assures safe and healthful working conditions for working men and women throughout the Nation. The Occupational Safety and Health Administration, in the U.S. Department of Labor, has the primary responsibility for administering the *OSH Act*. The rights listed here may vary depending on the particular circumstances. To file a complaint, report an emergency, or seek OSHA advice, assistance, or products, call 1-800-321-OSHA or your nearest OSHA office: • Atlanta (404) 562-2300 • Boston (617) 565-9860 • Chicago (312) 353-2220 • Dallas (214) 767-4731 • Denver (303) 844-1600 • Kansas City (816) 426-5861 • New York (212) 337-2378 • Philadelphia (215) 861-4900 • San Francisco (415) 975-4310 • Seattle (206) 553-5930. Teletypewriter (TTY) number is 1-877-889-5627. To file a complaint online or obtain more information on OSHA federal and state programs, visit OSHA's website at www.osha.gov. If your workplace is in a state operating under an OSHA-approved plan, your employer must post the required state equivalent of this poster.

1-800-321-OSHA www.osha.gov

Usted Tiene el Derecho a un Lugar de Trabajo Seguro y Saludable.

¡LO ESTABLECE LA LEY!

- Tiene el derecho de notificar a su empleador o a la OSHA sobre cualquier peligro en su lugar de trabajo. Puede pedir a la OSHA que mantenga su nombre en reserva.
- Tiene el derecho de solicitar una inspección de la OSHA si considera que existen condiciones peligrosas y poco saludables en su lugar de trabajo. Usted o su representante puede participar en la inspección.
- Puede presentar un reclamo a OSHA durante un plazo de 30 días si su empleador lo discrimina por presentar reclamos de seguridad y sanidad o por ejercer sus derechos de acuerdo con la Ley.
- Tiene el derecho de ver las citaciones de la OSHA enviadas a su empleador. Su empleador debe colocar las citaciones en un lugar visible en el sitio de la supuesta infracción o cerca de él.
- Su empleador debe corregir los peligros en el lugar de trabajo dentro del plazo indicado en la citación y debe certificar que dichos peligros se hayan reducido o eliminado.
- Tiene el derecho de recibir copias de su historial médico o de los registros de su exposición a sustancias o condiciones tóxicas y peligrosas.
- Su empleador debe colocar este aviso en un lugar visible de su lugar de trabajo.



La Ley de Seguridad y Salud Ocupacionales de 1970 (la Ley), P.L. 91-596, garantiza condiciones ocupacionales seguras y saludables para los hombres y las mujeres que desempeñen algún trabajo en toda la Nación. La Administración de Seguridad y Salud Ocupacionales (OSHA), dependiente del Departamento del Trabajo de los Estados Unidos, es la responsable principal de supervisar la Ley. Los derechos que se indican en este documento pueden variar según las circunstancias particulares. Para presentar un reclamo, informar sobre una emergencia o pedir consejo, asistencia o productos de la OSHA, llame al 1-800-321-OSHA o a la oficina de la OSHA más cercana a usted: • Atlanta (404) 562-2300 • Boston (617) 565-9860 • Chicago (312) 353-2220 • Dallas (214) 767-4731 • Denver (303) 844-1600 • Ciudad de Kansas (816) 426-5861 • Nueva York (212) 337-2378 • Filadelfia (215) 861-4900 • San Francisco (415) 975-4310 • Seattle (206) 553-5930. El número TTY es 1-877-889-5627. Para presentar un reclamo en línea u obtener más información sobre los programas federales y estatales de la OSHA, visite el sitio Web de la OSHA en www.osha.gov. Si su lugar de trabajo se encuentra en un estado que funciona según un plan aprobado por la OSHA, su empleador debe colocar en un sitio visible el equivalente estatal de este afiche.

1-800-321-OSHA
www.osha.gov

ATTACHMENT 3

SAFETY PROCEDURES

FROSTBITE

What happens to the body:

Freezing in deep layers of skin and tissue; pale, waxy-white skin color; skin becomes hard and numb; usually affects fingers, hands, toes, feet, ears, and nose.

What to do: (land temperatures)

- Move the person to a warm, dry area. Don't leave the person alone.
- Remove wet or tight clothing that may cut off blood flow to the affected area.
- Do **not** rub the affected area because rubbing damaged the skin and tissue.
- Gently place the affected area in a warm water bath (105°) and monitor the water temperature to **slowly** warm the tissue. Don't pour warm water directly on the affected area because it will warm the tissue too fast, causing tissue damage. Warming takes 25-40 minutes.
- After the affected area has been warmed, it may become puffy and blister. The affected area may have a burning feeling or numbness. When normal feeling, movement, and skin color have returned, the affected area should be dried and wrapped to keep it warm. **Note:** If there is a chance the affected area may get cold again, do not warm the skin. If the skin is warmed and then becomes cold again, it will cause severe tissue damage.
- Seek medical attention as soon as possible.

How to Protect Workers

- Recognize the environmental and workplace conditions that lead to potential cold-induced illnesses and injuries.
- Learn the signs and symptoms of cold-induced illnesses/injuries and what to do to help the worker.
- Train workers about cold-induced illnesses and injuries.
- Select proper clothing for cold, wet, and windy conditions. Layer clothing to adjust to changing environmental temperatures. Wear a hat and gloves, in addition to underwear that will keep water away from the skin (polypropylene.)
- Take frequent short breaks in warm, dry shelters to allow the body to warm up.
- Perform work during the warmest part of the day.
- Avoid exhaustion or fatigue because energy is needed to keep muscles warm.
- Use the buddy system (work in pairs.)
- Drink warm, sweet beverages (sugar water, sports-type drinks.) **Avoid drinks with caffeine** (coffee, tea, or hot chocolate) or alcohol.
- Eat warm, high-calorie foods like hot pasta dishes.

Workers are at increased risk when...

- They have predisposing health conditions such as cardiovascular disease, diabetes, and hypertension.
- They take certain medications. Check with your doctor, nurse, or pharmacy and ask if medicines you take affect you while working in cold environments.
- They are in poor physical condition, have a poor diet, or are older.

HYPOTHERMIA - (Medical Emergency)

What happens to the body:

Normal body temperature (98.6°F/37°C) drops to or below 95°F/35°C; fatigue or drowsiness; uncontrolled shivering; cool, bluish skin; slurred speech; clumsy movements; irritable, irrational, or confused behavior.

What to do: (land temperatures)

- Call for emergency help (i.e., ambulance or 911).
- Move the person to a warm, dry area. Don't leave the person alone.
- Remove wet clothing and replace with warm, dry clothing or wrap the person in blankets.
- Have the person drink warm, sweet drinks (sugar water or sports-type drinks) if he is alert. **Avoid drinks with caffeine** (coffee, tea, or hot chocolate) or alcohol.
- Have the person move his arms and legs to create muscle heat. If he is unable to do this, place warm bottles or hot packs in the armpits, groin, neck, and head areas. Do not rub the person's body or place him in a warm water bath. This may stop his heart.

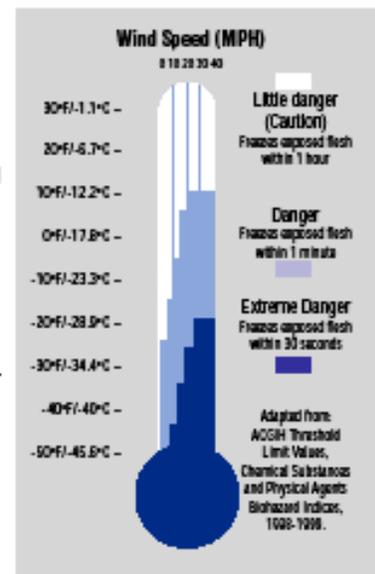
What to do: (water temperatures)

- Call for emergency help (i.e., ambulance or 911). Body heat is lost up to 25 times faster in water.
- Do not remove any clothing. Button, buckle, zip, and tighten any collars, cuffs, shoes, and hoods because the layer of trapped water closest to the body provides a layer of insulation that slows the loss of heat. Keep the head out of the water and put on a hat or hood.
- Get out of the water as quickly as possible or climb on anything floating. Do not attempt to swim unless a floating object or another person can be reached because swimming or other physical activity uses body heat and reduces survival time by about 50 percent.
- If getting out of the water is not possible, wait quietly and conserve body heat by folding arms across the chest, keeping thighs together, bending knees, and crossing ankles. If another person is in the water, huddle together with chests held closely.

THE COLD STRESS EQUATION

LOW TEMPERATURE + WIND SPEED + WETNESS = INJURIES & ILLNESS

When the body is unable to warm itself, serious cold-related illnesses and injuries may occur, and permanent tissue damage and death may result. Hypothermia can occur when *land* temperatures are above freezing or water temperatures are below 98.6°F/37°C. Cold-related illnesses can slowly overcome a person who has been chilled by low temperatures, brisk winds, or wet clothing.



HEAT EXHAUSTION

What happens to the body:

Headaches, dizziness, or light-headedness, weakness, mood changes, irritability or confusion, feeling sick to your stomach, vomiting, fainting, decreased and dark-colored urine, and pale, clammy skin.

What should be done:

- Move the person to a cool shaded area. Don't leave the person alone. If the person is dizzy or light-headed, lay him on his back and raise his legs about 6-8 inches. If the person is sick to his stomach, lay him on his side.
- Loosen and remove heavy clothing.
- Have the person drink some cool water (a small cup every 15 minutes) if he is not feeling sick to his stomach.
- Try to cool the person by fanning him. Cool the skin with a cool spray mist of water or wet cloth.
- If the person does not feel better in a few minutes call for emergency help (ambulance or call 911.)

(If heat exhaustion is not treated, the illness may advance to heat stroke.)

How to Protect Workers

- Learn the signs and symptoms of heat-induced illnesses and what to do to help the worker.
- Train workers about heat-induced illnesses.
- Perform the heaviest work during the coolest part of the day.
- Slowly build up tolerance to the heat and the work activity (usually takes up to 2 weeks.)
- Use the buddy system (work in pairs.)
- Drink plenty of cool water (one small cup every 15-20 minutes.)
- Wear light, loose-fitting, breathable (like cotton) clothing.
- Take frequent short breaks in cool, shaded areas (allow your body to cool down.)
- Avoid eating large meals before working in hot environments.
- Avoid caffeine and alcoholic beverages (these beverages make the body lose water and increase the risk of heat illnesses.)

Workers are at increased risk when...

- They take certain medications. Check with your doctor, nurse, or pharmacy to see if medicines you take affect you when working in hot environments.
- They have had a heat-induced illness in the past.
- They wear personal protective equipment.

HEAT STROKE - A Medical Emergency

What happens to the body:

Dry, pale skin (no sweating); hot red skin (looks like a sunburn); mood changes; irritability, confusion, and not making any sense; seizures or fits, and collapse (will not respond).

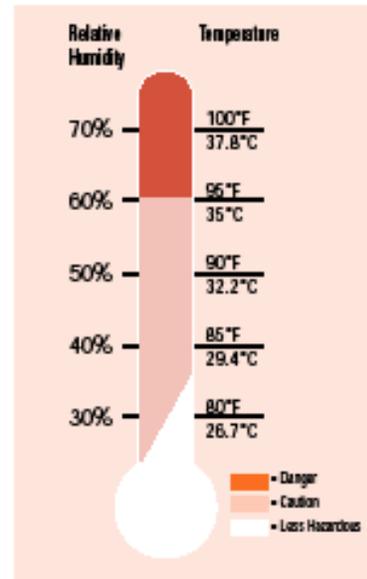
What should be done:

- Call for emergency help (i.e., ambulance or 911.)
- Move the person to a cool, shaded area. Don't leave the person alone. Lay him on his back and if the person is having seizures, remove objects close to him so he won't hit them. If the person is sick to his stomach, lay him on his side.
- Remove heavy and outer clothing.
- Have the person drink some cool water (a small cup every 15 minutes) if he is alert enough to drink anything and not feeling sick to his stomach.
- Try to cool the person by fanning him or her. Cool the skin with a cool spray mist of water, wet cloth, or wet sheet.
- If ice is available, place ice packs in armpits and groin area.

THE HEAT EQUATION

HIGH TEMPERATURE + HIGH HUMIDITY + PHYSICAL WORK = HEAT ILLNESS

When the body is unable to cool itself through sweating, serious heat illnesses may occur. The most severe heat-induced illnesses are heat exhaustion and heat stroke. If actions are not taken to treat heat exhaustion, the illness could progress to heat stroke and death.



ATTACHMENT 4

MATERIAL SAFETY DATA SHEETS

Material Safety Data Sheet

Nitric Acid

ACC# 16550

Section 1 - Chemical Product and Company Identification

MSDS Name: Nitric Acid

Catalog Numbers: S71972, S71972MF, S75623-2, S75623-3, S76523, A198C-212, A198C4X-212, A200-212, A200-500, A200-612GAL, A200C-212, A200C4X-212, A200C4X2001, A200C4X2122, A200C4X212L, A200J500, A200S-212, A200S-500, A200S4X-212, A200S4X212L, A200SI-212, A467-1, A467-2, A467-250, A467-500, A483-212, A509-212, A509-500, A509SK-212, S719721, S719721MF, S71972SC

Synonyms: Azotic Acid; Engravers Nitrate; Hydrogen Nitrate.**Company Identification:**

Fisher Scientific
1 Reagent Lane
Fair Lawn, NJ 07410

For information, call: 201-796-7100**Emergency Number:** 201-796-7100**For CHEMTREC assistance, call:** 800-424-9300**For International CHEMTREC assistance, call:** 703-527-3887

Section 2 - Composition, Information on Ingredients

CAS#	Chemical Name	Percent	EINECS/ELINCS
7697-37-2	Nitric acid	69-71	231-714-2
7732-18-5	Water	29-31	231-791-2

Hazard Symbols: O C**Risk Phrases:** 35 8

Section 3 - Hazards Identification

EMERGENCY OVERVIEW

Appearance: clear to yellow liquid. **Danger!** Corrosive. Strong oxidizer. Contact with other material may cause a fire. Causes eye and skin burns. Check internal container upon receipt. Bottles should be vented periodically to relieve pressure. Causes digestive and respiratory tract burns.

Target Organs: Eyes, skin, mucous membranes.**Potential Health Effects**

Eye: Causes severe eye burns. May cause irreversible eye injury. May cause chemical conjunctivitis and corneal damage.

Skin: Causes skin burns. May cause deep, penetrating ulcers of the skin. May cause skin rash (in milder cases), and cold and clammy skin with cyanosis or pale color.

Ingestion: May cause severe and permanent damage to the digestive tract. Causes

gastrointestinal tract burns. May cause perforation of the digestive tract. May cause systemic effects.

Inhalation: Effects may be delayed. Causes chemical burns to the respiratory tract. Inhalation may be fatal as a result of spasm, inflammation, edema of the larynx and bronchi, chemical pneumonitis and pulmonary edema. Aspiration may lead to pulmonary edema. May cause systemic effects. May cause acute pulmonary edema, asphyxia, chemical pneumonitis, and upper airway obstruction caused by edema.

Chronic: Repeated inhalation may cause chronic bronchitis. Repeated exposure may cause erosion of teeth. Effects may be delayed.

Section 4 - First Aid Measures

Eyes: Get medical aid immediately. Do NOT allow victim to rub or keep eyes closed. Extensive irrigation with water is required (at least 30 minutes).

Skin: Get medical aid immediately. Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Destroy contaminated shoes.

Ingestion: Do NOT induce vomiting. If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid immediately.

Inhalation: Get medical aid immediately. Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Do NOT use mouth-to-mouth resuscitation. If breathing has ceased apply artificial respiration using oxygen and a suitable mechanical device such as a bag and a mask.

Notes to Physician: Treat symptomatically and supportively.

Section 5 - Fire Fighting Measures

General Information: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Strong oxidizer. Contact with combustible materials may cause a fire. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Use water spray to keep fire-exposed containers cool. Substance is noncombustible. Use water with caution and in flooding amounts.

Extinguishing Media: Substance is noncombustible; use agent most appropriate to extinguish surrounding fire. Contact professional fire-fighters immediately.

Flash Point: Not available.

Autoignition Temperature: Not available.

Explosion Limits, Lower: Not available.

Upper: Not available.

NFPA Rating: (estimated) Health: 4; Flammability: 0; Instability: 0; Special Hazard: OX

Section 6 - Accidental Release Measures

General Information: Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Avoid runoff into storm sewers and ditches which lead to waterways. Clean up spills immediately, observing precautions in the Protective Equipment section. Neutralize spill with sodium bicarbonate. Provide ventilation. A vapor suppressing foam may be used to reduce vapors.

Section 7 - Handling and Storage

Handling: Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Use only in a well-ventilated area. Do not breathe dust, vapor, mist, or gas. Keep container tightly closed. Avoid contact with clothing and other combustible materials. Do not get on skin or in eyes. Avoid ingestion and inhalation. Discard contaminated shoes.

Storage: Keep away from heat, sparks, and flame. Do not store near combustible materials. Keep container closed when not in use. Store in a cool, dry, well-ventilated area away from incompatible substances. Bottles should be vented periodically in order to overcome pressure buildup.

Section 8 - Exposure Controls, Personal Protection

Engineering Controls: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate ventilation to keep airborne concentrations low.

Exposure Limits

Chemical Name	ACGIH	NIOSH	OSHA - Final PELs
Nitric acid	2 ppm TWA; 4 ppm STEL	2 ppm TWA; 5 mg/m ³ TWA 25 ppm IDLH	2 ppm TWA; 5 mg/m ³ TWA
Water	none listed	none listed	none listed

OSHA Vacated PELs: Nitric acid: 2 ppm TWA; 5 mg/m³ TWA Water: No OSHA Vacated PELs are listed for this chemical.

Personal Protective Equipment

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin: Wear appropriate gloves to prevent skin exposure.

Clothing: Wear a chemical apron. Wear appropriate clothing to prevent skin exposure.

Respirators: Wear a NIOSH/MSHA or European Standard EN 149 approved full-facepiece airline respirator in the positive pressure mode with emergency escape provisions.

Section 9 - Physical and Chemical Properties

Physical State: Liquid

Appearance: clear to yellow

Odor: strong odor - acrid odor

pH: 1.0

Vapor Pressure: 6.8 mm Hg

Vapor Density: Not available.

Evaporation Rate: Not available.

Viscosity: Not available.

Boiling Point: 186.8 deg F

Freezing/Melting Point: -43.6 deg F

Decomposition Temperature: Not available.

Solubility: Soluble in water.

Specific Gravity/Density: 1.50

Molecular Formula: HNO₃

Molecular Weight:63.0119

Section 10 - Stability and Reactivity

Chemical Stability: Stable. Decomposes when in contact with air, light, or organic matter.

Conditions to Avoid: High temperatures, incompatible materials, ignition sources, moisture, combustible materials, reducing agents.

Incompatibilities with Other Materials: Reducing agents, combustible materials, strong bases, alcohols, aldehydes, cyanides, metals, Incompatible with many substances..

Hazardous Decomposition Products: Nitrogen oxides.

Hazardous Polymerization: Has not been reported.

Section 11 - Toxicological Information

RTECS#:

CAS# 7697-37-2: QU5775000; QU5900000

CAS# 7732-18-5: ZC0110000

LD50/LC50:

CAS# 7697-37-2:

Inhalation, rat: LC50 = 260 mg/m³/30M;

Inhalation, rat: LC50 = 130 mg/m³/4H;

Inhalation, rat: LC50 = 67 ppm(NO₂)/4H;

CAS# 7732-18-5:

Oral, rat: LD50 = >90 mL/kg;

Carcinogenicity:

CAS# 7697-37-2: Not listed by ACGIH, IARC, NIOSH, NTP, or OSHA. **CAS# 7732-18-5:** Not listed by ACGIH, IARC, NIOSH, NTP, or OSHA.

Epidemiology: No information found.

Teratogenicity: No information found.

Reproductive Effects: No information found.

Neurotoxicity: No information found.

Mutagenicity: No information found.

Other Studies: See actual entry in RTECS for complete information.

Section 12 - Ecological Information

Ecotoxicity: No data available. No information available.

Environmental: Terrestrial: During transport through the soil, nitric acid will dissolve some of the soil material, in particular, the carbonate based materials. The acid will be neutralized to some degree with adsorption of the proton also occurring on clay materials. However, significant amounts of acid are expected to remain for transport down toward the ground water table. Upon reaching the ground water table, the acid will continue to move, now in the direction of the ground water flow.

Physical: Not expected to biodegrade or bioconcentrate.

Other: No information available.

Section 13 - Disposal Considerations

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed.

RCRA U-Series: None listed.

Section 14 - Transport Information

	US DOT	IATA	RID/ADR	IMO	Canada TDG
Shipping Name:	NITRIC ACID				NITRIC ACID
Hazard Class:	8				8(9.2)
UN Number:	UN2031				UN2031
Packing Group:	II				II

Section 15 - Regulatory Information

US FEDERAL

TSCA

CAS# 7697-37-2 is listed on the TSCA inventory.

CAS# 7732-18-5 is listed on the TSCA inventory.

Health & Safety Reporting List

None of the chemicals are on the Health & Safety Reporting List.

Chemical Test Rules

None of the chemicals in this product are under a Chemical Test Rule.

Section 12b

None of the chemicals are listed under TSCA Section 12b.

TSCA Significant New Use Rule

None of the chemicals in this material have a SNUR under TSCA.

SARA

CERCLA Hazardous Substances and corresponding RQs

CAS# 7697-37-2: 1000 lb final RQ; 454 kg final RQ

SARA Section 302 Extremely Hazardous Substances

CAS# 7697-37-2: 1,000 lb TPQ

SARA Codes

CAS # 7697-37-2: acute, chronic, flammable.

Section 313

This material contains Nitric acid (CAS# 7697-37-2, 69 71%), which is subject to the reporting requirements of Section 313 of SARA Title III and 40 CFR Part 373.

Clean Air Act:

This material does not contain any hazardous air pollutants. This material does not contain any Class 1 Ozone depleters. This material does not contain any Class 2 Ozone depleters.

Clean Water Act:

CAS# 7697-37-2 is listed as a Hazardous Substance under the CWA. None of the chemicals in this

product are listed as Priority Pollutants under the CWA. None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

OSHA:

None of the chemicals in this product are considered highly hazardous by OSHA.

STATE

CAS# 7697-37-2 can be found on the following state right to know lists: California, New Jersey, Pennsylvania, Minnesota, Massachusetts.

CAS# 7732-18-5 is not present on state lists from CA, PA, MN, MA, FL, or NJ.

California No Significant Risk Level: None of the chemicals in this product are listed.

European/International Regulations

European Labeling in Accordance with EC Directives

Hazard Symbols:

O C

Risk Phrases:

R 35 Causes severe burns.

R 8 Contact with combustible material may cause fire.

Safety Phrases:

S 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S 36 Wear suitable protective clothing.

S 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

S23B Do not breathe fumes.

WGK (Water Danger/Protection)

CAS# 7697-37-2: 1

CAS# 7732-18-5: No information available.

Canada - DSL/NDSL

CAS# 7697-37-2 is listed on Canada's DSL List.

CAS# 7732-18-5 is listed on Canada's DSL List.

Canada - WHMIS

This product has a WHMIS classification of C, D1A, E.

Canadian Ingredient Disclosure List

CAS# 7697-37-2 is listed on the Canadian Ingredient Disclosure List.

Exposure Limits

CAS# 7697-37-2: OEL-ARAB Republic of Egypt:TWA 2 ppm (5 mg/m3) OEL-AUSTRALIA:TWA 2 ppm (5 mg/m3);STEL 4 ppm (10 mg/m3) OEL-BELGIUM:TWA 2 ppm (5.2 mg/m3);STEL 4 ppm (10 mg/m3) OEL-CZECHOSLOVAKIA:TWA 2.5 mg/m3;STEL 5 mg/m3 OEL-DENMARK:TWA 2 ppm (5 mg/m3) OEL-FINLAND:TWA 2 ppm (5 mg/m3);STEL 5 ppm (13 mg/m3);Skin OEL-FRANCE:TWA 2 ppm (5 mg/m3) ;STEL 4 ppm (10 mg/m3) OEL-GERMANY:TWA 10 ppm (25 mg/m3) OEL-HUNGARY :STEL 5 mg/m3 OEL-JAPAN:TWA 2 ppm (5.2 mg/m3) OEL-THE PHILIPPINES:TW A 2 ppm (5 mg/m3) OEL-POLAND:TWA 10 mg/m3 OEL-RUSSIA:TWA 2 ppm;STEL 2 mg/m3;Skin OEL-SWEDEN:TWA 2 ppm (5 mg/m3);STEL 5 ppm (13 mg/m3) OEL-SWITZERLAND:TWA 2 ppm (5 mg/m3);STEL 4 ppm (1 mg/m3) OEL-THAILAND:TWA 2 ppm (5 mg/m3) OEL-TURKEY:TWA 2 ppm (5 mg/m3) OEL-UNITED KINGDOM :TWA 2 ppm (5 mg/m3);STEL 4 ppm (10 mg/m3) OEL IN BULGARIA, COLOMBIA, JORDAN, KOREA check ACGIH TLV OEL IN NEW ZEALAND, SINGAPORE, VIETNAM check ACGI TLV

Section 16 - Additional Information

MSDS Creation Date: 9/30/1998

Revision #10 Date: 4/01/2003

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Fisher be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Fisher has been advised of the possibility of such damages.

Material Safety Data Sheet

Hydrochloric Acid, 1:1 Aqueous Solution

ACC# 95574

Section 1 - Chemical Product and Company Identification

MSDS Name: Hydrochloric Acid, 1:1 Aqueous Solution**Catalog Numbers:** M-043, M043, MCC-030298**Synonyms:** Muriatic acid; Chlorohydric acid; Hydrogen chloride; Spirits of salt**Company Identification:**

Fisher Scientific
 1 Reagent Lane
 Fair Lawn, NJ 07410

For information, call: 201-796-7100**Emergency Number:** 201-796-7100**For CHEMTREC assistance, call:** 800-424-9300**For International CHEMTREC assistance, call:** 703-527-3887

Section 2 - Composition, Information on Ingredients

CAS#	Chemical Name	Percent	EINECS/ELINCS
7647-01-0	Hydrochloric acid	< 20	231-595-7
7732-18-5	Water	Balance	231-791-2

Hazard Symbols: T C**Risk Phrases:** 23 35

Section 3 - Hazards Identification

EMERGENCY OVERVIEW

Appearance: colorless to slight yellow clear liquid. **Danger!** Corrosive. Causes eye and skin burns. May cause severe respiratory tract irritation with possible burns. May cause severe digestive tract irritation with possible burns. May cause fetal effects based upon animal studies. Possible sensitizer.

Target Organs: Respiratory system, teeth, eyes, skin, circulatory system.

Potential Health Effects

Eye: May cause irreversible eye injury. Vapor or mist may cause irritation and severe burns. Contact with liquid is corrosive to the eyes and causes severe burns. May cause painful sensitization to light.

Skin: May be absorbed through the skin in harmful amounts. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Contact with liquid is corrosive and causes severe burns and ulceration.

Ingestion: May cause circulatory system failure. Causes severe digestive tract burns with abdominal pain, vomiting, and possible death. May cause corrosion and permanent tissue destruction of the esophagus and digestive tract.

Inhalation: May cause severe irritation of the respiratory tract with sore throat, coughing, shortness of breath and delayed lung edema. Causes chemical burns to the respiratory tract. Exposure to the mist and vapor may erode exposed teeth. Causes corrosive action on the mucous membranes.

Chronic: Prolonged or repeated skin contact may cause dermatitis. Repeated exposure may cause erosion of teeth. May cause fetal effects. Laboratory experiments have resulted in mutagenic effects. Prolonged exposure may cause conjunctivitis, photosensitization, and possible blindness.

Section 4 - First Aid Measures

Eyes: Get medical aid immediately. Do NOT allow victim to rub or keep eyes closed. Extensive irrigation with water is required (at least 30 minutes). **SPEEDY ACTION IS CRITICAL!**

Skin: Get medical aid immediately. Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Destroy contaminated shoes.

Ingestion: Do NOT induce vomiting. If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid immediately. Give milk of magnesia.

Inhalation: Get medical aid immediately. Remove from exposure and move to fresh air immediately. If breathing is difficult, give oxygen. Do NOT use mouth-to-mouth resuscitation. If breathing has ceased apply artificial respiration using oxygen and a suitable mechanical device such as a bag and a mask.

Notes to Physician: Do NOT use sodium bicarbonate in an attempt to neutralize the acid.

Antidote: Do NOT use oils or ointments in eye.

Section 5 - Fire Fighting Measures

General Information: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Water runoff can cause environmental damage. Dike and collect water used to fight fire. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Not flammable, but reacts with most metals to form flammable hydrogen gas. Use water spray to keep fire-exposed containers cool. Vapors may be heavier than air. They can spread along the ground and collect in low or confined areas. Reaction with water may generate much heat which will increase the concentration of fumes in the air. Containers may explode when heated.

Extinguishing Media: For large fires, use water spray, fog, or alcohol-resistant foam. Substance is nonflammable; use agent most appropriate to extinguish surrounding fire. Do NOT get water inside containers. Do NOT use straight streams of water. Most foams will react with the material and release corrosive/toxic gases. Cool containers with flooding quantities of water until well after fire is out. For small fires, use carbon dioxide (except for cyanides), dry chemical, dry sand, and alcohol-resistant foam.

Flash Point: Not applicable.

Autoignition Temperature: Not applicable.

Explosion Limits, Lower: Not available.

Upper: Not available.

NFPA Rating: (estimated) Health: 3; Flammability: 0; Instability: 0

Section 6 - Accidental Release Measures

General Information: Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Large spills may be neutralized with dilute alkaline solutions of soda ash (sodium carbonate, Na₂CO₃), or lime (calcium oxide, CaO). Avoid runoff into storm sewers and ditches which lead to waterways. Clean up spills immediately, observing precautions in the Protective Equipment section. Remove all sources of ignition. Provide ventilation. Do not get water inside containers. A vapor suppressing foam may be used to reduce vapors. Cover with dry earth, dry sand, or other non-combustible material followed with plastic sheet to minimize spreading and contact with water.

Section 7 - Handling and Storage

Handling: Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Use only in a well-ventilated area. Contents may develop pressure upon prolonged storage. Do not breathe dust, vapor, mist, or gas. Do not get in eyes, on skin, or on clothing. Keep container tightly closed. Do not ingest or inhale. Discard contaminated shoes. Use caution when opening. Keep from contact with moist air and steam.

Storage: Do not store in direct sunlight. Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances. Corrosives area. Do not store in metal containers. Do not store near flammable or oxidizing substances (especially nitric acid or chlorates).

Section 8 - Exposure Controls, Personal Protection

Engineering Controls: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

Exposure Limits

Chemical Name	ACGIH	NIOSH	OSHA - Final PELs
Hydrochloric acid	2 ppm Ceiling	50 ppm IDLH	5 ppm Ceiling; 7 mg/m ³ Ceiling
Water	none listed	none listed	none listed

OSHA Vacated PELs: Hydrochloric acid: No OSHA Vacated PELs are listed for this chemical.

Water: No OSHA Vacated PELs are listed for this chemical.

Personal Protective Equipment

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin: Wear neoprene or polyvinyl chloride gloves to prevent exposure.

Clothing: Wear appropriate protective clothing to prevent skin exposure.

Respirators: A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

Section 9 - Physical and Chemical Properties

Physical State: Clear liquid

Appearance: colorless to slight yellow
Odor: strong, pungent
pH: 0.01
Vapor Pressure: 5.7 mm Hg @ 0 deg C
Vapor Density: 1.26
Evaporation Rate: > 1.00 (N-butyl acetate)
Viscosity: Not available.
Boiling Point: 81.5-110 deg C @ 760 mmHg
Freezing/Melting Point: -74 deg C
Decomposition Temperature: Not available.
Solubility: Miscible.
Specific Gravity/Density: 1.0-1.2
Molecular Formula: HCl.H₂O
Molecular Weight: 36.46

Section 10 - Stability and Reactivity

Chemical Stability: Stable under normal temperatures and pressures.

Conditions to Avoid: Mechanical shock, incompatible materials, metals, excess heat, exposure to moist air or water, bases.

Incompatibilities with Other Materials: Bases, acetic anhydride, alkali metals, aluminum, amines, copper, copper alloys, fluorine, iron, sodium hydroxide, steel, sulfuric acid, vinyl acetate, zinc, potassium permanganate, cesium acetylene carbide, rubidium acetylene carbide, rubidium carbide, sodium, chlorosulfonic acid, oleum, carbonates, perchloric acid, calcium phosphide, metal oxides, acetates, cesium carbide, beta-propiolactone, ethyleneimine, propylene oxide, lithium silicides, alcohols + hydrogen cyanide, 2-aminoethanol, ammonium hydroxide, calcium carbide, 1,1-difluoroethylene, ethylene diamine, magnesium boride, mercuric sulfate, silver perchlorate + carbon tetrachloride, uranium phosphide.

Hazardous Decomposition Products: Hydrogen chloride, chlorine, carbon monoxide, carbon dioxide, hydrogen gas.

Hazardous Polymerization: Will not occur.

Section 11 - Toxicological Information

RTECS#:

CAS# 7647-01-0: MW4025000; MW4031000

CAS# 7732-18-5: ZC0110000

LD50/LC50:

CAS# 7647-01-0:

Inhalation, mouse: LC50 = 1108 ppm/1H;

Inhalation, mouse: LC50 = 8300 mg/m³/30M;

Inhalation, rat: LC50 = 3124 ppm/1H;

Inhalation, rat: LC50 = 45000 mg/m³/5M;

Inhalation, rat: LC50 = 8300 mg/m³/30M;

Oral, rabbit: LD50 = 900 mg/kg;

CAS# 7732-18-5:

Oral, rat: LD50 = >90 mL/kg;

Carcinogenicity:

CAS# 7647-01-0:

ACGIH: A4 - Not Classifiable as a Human Carcinogen

IARC: IARC Group 3 - not classifiable CAS# 7732-18-5: Not listed by ACGIH, IARC, NIOSH, NTP, or OSHA.

Epidemiology: Experimental reproductive effects have been reported.

Teratogenicity: Embryo or Fetus: Stunted fetus, Inhalation, rat TCL0=450 mg/m³/1H Specific Developmental Abnormalities: homeostatis, Inhalation, rat TCL0=450 mg/m³/1H (female 1 days pre-mating).

Reproductive Effects: No information available.

Neurotoxicity: No information available.

Mutagenicity: Cytogenetic analysis: Hamster, lung = 30 mmol/L.; Cytogenetic analysis: Hamster, ovary = 8 mmol/L.

Other Studies: No data available.

Section 12 - Ecological Information

Ecotoxicity: Fish: Bluegill/Sunfish: 3.6 mg/L; 48Hr; Lethal (unspecified) Bluegill/Sunfish: LC50; 96 Hr; pH 3.0-3.5 No data available.

Environmental: Rapidly hydrolyzes when exposed to water. Will exhibit extensive evaporation from soil surfaces. Upon transport through the soil, hydrochloric acid will dissolve some of the soil materials (especially those with carbonate bases) and the acid will neutralize to some degree.

Physical: No information available.

Other: No information available.

Section 13 - Disposal Considerations

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

RCRA P-Series: None listed.

RCRA U-Series: None listed.

Section 14 - Transport Information

	US DOT	IATA	RID/ADR	IMO	Canada TDG
Shipping Name:	No information available.				No information available.
Hazard Class:					
UN Number:					
Packing Group:					

Section 15 - Regulatory Information

US FEDERAL

TSCA

CAS# 7647-01-0 is listed on the TSCA inventory.

CAS# 7732-18-5 is listed on the TSCA inventory.

Health & Safety Reporting List

None of the chemicals are on the Health & Safety Reporting List.

Chemical Test Rules

None of the chemicals in this product are under a Chemical Test Rule.

Section 12b

None of the chemicals are listed under TSCA Section 12b.

TSCA Significant New Use Rule

None of the chemicals in this material have a SNUR under TSCA.

SARA

CERCLA Hazardous Substances and corresponding RQs

CAS# 7647-01-0: 5000 lb final RQ; 2270 kg final RQ

SARA Section 302 Extremely Hazardous Substances

CAS# 7647-01-0: 500 lb TPQ

SARA Codes

CAS # 7647-01-0: acute.

Section 313

This material contains Hydrochloric acid (CAS# 7647-01-0, 20%), which is subject to the reporting requirements of Section 313 of SARA Title III and 40 CFR Part 373.

Clean Air Act:

CAS# 7647-01-0 is listed as a hazardous air pollutant (HAP). This material does not contain any Class 1 Ozone depleters. This material does not contain any Class 2 Ozone depleters.

Clean Water Act:

CAS# 7647-01-0 is listed as a Hazardous Substance under the CWA. None of the chemicals in this product are listed as Priority Pollutants under the CWA. None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

OSHA:

None of the chemicals in this product are considered highly hazardous by OSHA.

STATE

CAS# 7647-01-0 can be found on the following state right to know lists: California, New Jersey, Pennsylvania, Minnesota, Massachusetts.

CAS# 7732-18-5 is not present on state lists from CA, PA, MN, MA, FL, or NJ.

California No Significant Risk Level: None of the chemicals in this product are listed.

European/International Regulations

European Labeling in Accordance with EC Directives

Hazard Symbols:

T C

Risk Phrases:

R 23 Toxic by inhalation.

R 35 Causes severe burns.

Safety Phrases:

S 1/2 Keep locked up and out of reach of children.

S 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S 36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

S 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

S 9 Keep container in a well-ventilated place.

WGK (Water Danger/Protection)

CAS# 7647-01-0: 1

CAS# 7732-18-5: No information available.

Canada - DSL/NDSL

CAS# 7647-01-0 is listed on Canada's DSL List.

CAS# 7732-18-5 is listed on Canada's DSL List.

Canada - WHMIS

This product has a WHMIS classification of D2A, E.

Canadian Ingredient Disclosure List

CAS# 7647-01-0 is listed on the Canadian Ingredient Disclosure List.

Exposure Limits

CAS# 7647-01-0: OEL-AUSTRALIA:TWA 5 ppm (7 mg/m³) OEL-AUSTRIA:TWA 5 ppm (7 mg/m³) OEL-BELGIUM:STEL 5 ppm (7.7 mg/m³) OEL-DENMARK:STEL 5 ppm (7 mg/m³) OEL-FINLAND:STEL 5 ppm (7 mg/m³); Skin OEL-FRANCE:STEL 5 ppm (7.5 mg/m³) OEL-GERMANY:TWA 5 ppm (7 mg/m³) OEL-HUNGARY:STEL 5 mg/m³ OEL-JAPAN:STEL 5 ppm (7.5 mg/m³) OEL-THE NETHERLANDS:TWA 5 ppm (7 mg/m³) OEL-THE PHILIPPINES:TWA 5 ppm (7 mg/m³) OEL-POLAND:TWA 5 mg/m³ OEL-RUSSIA:STEL 5 ppm (5 mg/m³) OEL-SWEDEN:STEL 5 ppm (8 mg/m³) OEL-SWITZERLAND:TWA 5 ppm (7.5 mg/m³);STEL 10 ppm (15 mg/m³) OEL -THAILAND:TWA 5 ppm (7 mg/m³) OEL-TURKEY:TWA 5 ppm (7 mg/m³) OEL-UNITED KINGDOM:TWA 5 ppm (7 mg/m³);STEL 5 ppm (7 mg/m³) OEL IN BULGARIA, COLOMBIA, JORDAN, KOREA check ACGIH TLV OEL IN NEW ZEALAND, SINGAPORE, VIETNAM check ACGI TLV

Section 16 - Additional Information
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MSDS Creation Date: 7/06/1999**Revision #3 Date:** 3/18/2003

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MSDS Number: **H2381** * * * * * *Effective Date: 08/10/04* * * * * * *Supercedes: 11/02/01*



From: Mallinckrodt Baker, Inc.
222 Red School Lane
Phillipsburg, NJ 08865



24 Hour Emergency Telephone: 908-859-2151
CHEMTREC: 1-800-424-9300
National Response in Canada
CANUTEC: 613-996-6666
Outside U.S. And Canada
Chemtrec: 703-527-3887

NOTE: CHEMTREC, CANUTEC and National Response Center emergency numbers to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure or accident involving chemicals.

All non-emergency questions should be directed to Customer Service (1-800-582-2537) for assistance.

HEXANE

1. Product Identification

Synonyms: Hexanes, Normal Hexane; Hexyl Hydride; Hexane 95%

CAS No.: 110-54-3 (n-hexane)

Molecular Weight: 86.18

Chemical Formula: CH₃(CH₂)₄CH₃ n-hexane

Product Codes: 9262, 9304, 9308, N168

2. Composition/Information on Ingredients

Ingredient	CAS No	Percent	Hazardous
Hexane	110-54-3	85 - 100%	Yes
Methylcyclopentane	96-37-7	1 - 2%	Yes
Trace amount of Benzene (10 ppm)	071-43-2	*	No

3. Hazards Identification

Emergency Overview

DANGER! EXTREMELY FLAMMABLE LIQUID AND VAPOR. VAPOR MAY CAUSE FLASH FIRE. HARMFUL OR FATAL IF SWALLOWED. HARMFUL IF INHALED. CAUSES IRRITATION TO SKIN, EYES AND RESPIRATORY TRACT. AFFECTS THE CENTRAL AND PERIPHERAL NERVOUS SYSTEMS.

J.T. Baker SAF-T-DATA^(tm) Ratings (Provided here for your convenience)

Health Rating: 2 - Moderate

Flammability Rating: 3 - Severe (Flammable)

Reactivity Rating: 0 - None

Contact Rating: 2 - Moderate

Lab Protective Equip: GOGGLES; LAB COAT; VENT HOOD; PROPER GLOVES;

CLASS B EXTINGUISHER

Storage Color Code: Red (Flammable)

Potential Health Effects

The health hazards addressed are for the major component: n-hexane.

Inhalation:

Inhalation of vapors irritates the respiratory tract. Overexposure may cause lightheadedness, nausea, headache, and blurred vision. Greater exposure may cause muscle weakness, numbness of the extremities, unconsciousness and death.

Ingestion:

May produce abdominal pain, nausea. Aspiration into lungs can produce severe lung damage and is a medical emergency. Other symptoms expected to parallel inhalation.

Skin Contact:

May cause redness, irritation, with dryness, cracking.

Eye Contact:

Vapors may cause irritation. Splashes may cause redness and pain.

Chronic Exposure:

Repeated or prolonged skin contact may defat the skin and produce irritation and dermatitis. Chronic inhalation may cause peripheral nerve disorders and central nervous system effects.

Aggravation of Pre-existing Conditions:

Persons with pre-existing skin disorders or eye problems or impaired respiratory function may be more susceptible to the effects of the substance. May affect the developing fetus.

4. First Aid Measures

Inhalation:

Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion:

Aspiration hazard. If swallowed, DO NOT INDUCE VOMITING. Give large quantities of water. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Skin Contact:

Remove any contaminated clothing. Wipe off excess from skin. Wash skin with soap and water for at least 15 minutes. Get medical attention if irritation develops or persists.

Eye Contact:

Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention immediately.

Note to Physician:

BEI=2,5-hexadione in urine, sample at end of shift at workweeks end, 5 mg/g creatine.

Also, measure n-hexane in expired air. Analgesics may be necessary for pain management, there is no specific antidote. Monitor arterial blood gases in cases of severe aspiration.

5. Fire Fighting Measures

Fire:

Flash point: -23C (-9F) CC

Autoignition temperature: 224C (435F)

Flammable limits in air % by volume:

lcl: 1.2; ucl: 7.7

Extremely Flammable Liquid and Vapor! Vapor may cause flash fire. Dangerous fire hazard when exposed to heat or flame.

Explosion:

Above flash point, vapor-air mixtures are explosive within flammable limits noted above.

Contact with oxidizing materials may cause extremely violent combustion. Explodes when mixed @ 28C with dinitrogen tetroxide. Sensitive to static discharge.

Fire Extinguishing Media:

Dry chemical, foam or carbon dioxide. Water may be ineffective.

Special Information:

In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full facepiece operated in the pressure demand or other positive pressure mode. Water spray may be used to keep fire exposed containers cool. Vapors can flow along surfaces to distant ignition source and flash back. Vapor explosion hazard exists indoors, outdoors, or in sewers.

6. Accidental Release Measures

Ventilate area of leak or spill. Remove all sources of ignition. Wear appropriate personal protective equipment as specified in Section 8. Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Contain and recover liquid when possible. Use non-sparking tools and equipment. Collect liquid in an appropriate container or absorb with an inert material (e. g., vermiculite, dry sand, earth), and place in a chemical waste container. Do not use combustible materials, such as saw dust. Do not flush to sewer! If a leak or spill has not ignited, use water spray to disperse the vapors, to protect personnel attempting to stop leak, and to flush spills away from exposures. US Regulations (CERCLA) require reporting spills and releases to soil, water and air in excess of reportable quantities. The toll free number for the US Coast Guard National Response Center is (800) 424-8802.

J. T. Baker SOLUSORB® solvent adsorbent is recommended for spills of this product.

7. Handling and Storage

Protect against physical damage. Store in a cool, dry well-ventilated location, away from direct sunlight and any area where the fire hazard may be acute. Store in tightly closed containers (preferably under nitrogen atmosphere). Outside or detached storage is preferred. Inside storage should be in a standard flammable liquids storage room or cabinet. Separate from oxidizing materials. Containers should be bonded and grounded for transfers to avoid

static sparks. Storage and use areas should be No Smoking areas. Use non-sparking type tools and equipment. Containers of this material may be hazardous when empty since they retain product residues (vapors, liquid); observe all warnings and precautions listed for the product.

8. Exposure Controls/Personal Protection

Airborne Exposure Limits:

N-Hexane [110-54-3]:

-OSHA Permissible Exposure Limit (PEL): 500 ppm (TWA)

-ACGIH Threshold Limit Value (TLV): 50 ppm (TWA), Skin

other isomers of hexane

-ACGIH Threshold Limit Value (TLV): 500 ppm (TWA), 1000 ppm (STEL)

Ventilation System:

A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. Please refer to the ACGIH document, *Industrial Ventilation, A Manual of Recommended Practices*, most recent edition, for details.

Personal Respirators (NIOSH Approved):

If the exposure limit is exceeded and engineering controls are not feasible, wear a supplied air, full-facepiece respirator, airtight hood, or full-facepiece self-contained breathing apparatus. Breathing air quality must meet the requirements of the OSHA respiratory protection standard (29CFR1910.134).

Skin Protection:

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Eye Protection:

Use chemical safety goggles and/or a full face shield where splashing is possible. Maintain eye wash fountain and quick-drench facilities in work area.

9. Physical and Chemical Properties

Appearance:

Clear, colorless liquid.

Odor:

Light odor.

Solubility:

Insoluble in water.

Specific Gravity:

0.66

pH:

No information found.

% Volatiles by volume @ 21C (70F):

100

Boiling Point:

ca. 68C (ca. 154F)

Melting Point:

ca. -95C (ca. -139F)

Vapor Density (Air=1):

3.0

Vapor Pressure (mm Hg):

130 @ 20C (68F)

Evaporation Rate (BuAc=1):

9

10. Stability and Reactivity

Stability:

Stable under ordinary conditions of use and storage. Heat will contribute to instability.

Hazardous Decomposition Products:

May produce acrid smoke and irritating fumes when heated to decomposition.

Hazardous Polymerization:

Will not occur.

Incompatibilities:

Strong oxidizers.

Conditions to Avoid:

Heat, flames, ignition sources and incompatibles.

11. Toxicological Information

N-Hexane: Oral rat LD50: 28710 mg/kg. Irritation eye rabbit: 10 mg mild. Investigated as a tumorigen, mutagen and reproductive effector.

-----\Cancer Lists\-----			
Ingredient	---NTP Carcinogen---		IARC Category
	Known	Anticipated	
Hexane (110-54-3)	No	No	None
Methylcyclopentane (96-37-7)	No	No	None
Trace amount of Benzene (10 ppm) (071-43-2)	Yes	No	1

12. Ecological Information

Environmental Fate:

When released into the soil, this material may biodegrade to a moderate extent. When released into the soil, this material is not expected to leach into groundwater. When released into the soil, this material is expected to quickly evaporate. When released into water, this material may biodegrade to a moderate extent. When released to water, this material is expected to quickly evaporate. When released into the water, this material is expected to have a half-life between 1 and 10 days. This material has an estimated bioconcentration factor (BCF) of less than 100. This material has a log octanol-water partition coefficient of greater than 3.0. This material is not expected to significantly bioaccumulate. When released into the air, this material is expected to be readily degraded by reaction with photochemically produced hydroxyl radicals. When released into the air, this material is expected to have a half-life between 1 and 10 days.

Environmental Toxicity:

No information found.

13. Disposal Considerations

Whatever cannot be saved for recovery or recycling should be handled as hazardous waste and sent to a RCRA approved incinerator or disposed in a RCRA approved waste facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements.

14. Transport Information

Domestic (Land, D.O.T.)

Proper Shipping Name: HEXANES

Hazard Class: 3

UN/NA: UN1208

Packing Group: II

Information reported for product/size: 215L

International (Water, I.M.O.)

Proper Shipping Name: HEXANES

Hazard Class: 3

UN/NA: UN1208

Packing Group: II

Information reported for product/size: 215L

15. Regulatory Information

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-----\Chemical Inventory Status - Part 1\-----
Ingredient                                     TSCA   EC     Japan  Australia
-----
Hexane (110-54-3)                             Yes   Yes   Yes     Yes
Methylcyclopentane (96-37-7)                 Yes   Yes   No      Yes
Trace amount of Benzene (10 ppm) (071-43-2)  Yes   Yes   Yes     Yes

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-----\Chemical Inventory Status - Part 2\-----
Ingredient                                     Korea  DSL    NDSL   Phil.
-----
Hexane (110-54-3)                             Yes   Yes   No     Yes
Methylcyclopentane (96-37-7)                 Yes   Yes   No     Yes
Trace amount of Benzene (10 ppm) (071-43-2)  Yes   Yes   No     Yes

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-----\Federal, State & International Regulations - Part 1\-----
Ingredient                                     -SARA 302-  -SARA 313-----
                                     RQ   TPQ   List  Chemical Catg.
-----
Hexane (110-54-3)                             No   No    Yes    No
Methylcyclopentane (96-37-7)                 No   No    No     No
Trace amount of Benzene (10 ppm) (071-43-2)  No   No    Yes    No

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-----\Federal, State & International Regulations - Part 2\-----			
Ingredient	CERCLA	-RCRA- 261.33	-TSCA- 8 (d)
Hexane (110-54-3)	5000	No	No
Methylcyclopentane (96-37-7)	No	No	No
Trace amount of Benzene (10 ppm) (071-43-2)	10	U019	No

Chemical Weapons Convention: No TSCA 12(b): No CDTA: No
 SARA 311/312: Acute: Yes Chronic: Yes Fire: Yes Pressure: No
 Reactivity: No (Mixture / Liquid)

WARNING:

THIS PRODUCT CONTAINS A CHEMICAL(S) KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER.

Australian Hazchem Code: 3[Y]E

Poison Schedule: None allocated.

WHMIS:

This MSDS has been prepared according to the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

16. Other Information

NFPA Ratings: Health: 1 Flammability: 3 Reactivity: 0

Label Hazard Warning:

DANGER! EXTREMELY FLAMMABLE LIQUID AND VAPOR. VAPOR MAY CAUSE FLASH FIRE. HARMFUL OR FATAL IF SWALLOWED. HARMFUL IF INHALED. CAUSES IRRITATION TO SKIN, EYES AND RESPIRATORY TRACT. AFFECTS THE CENTRAL AND PERIPHERAL NERVOUS SYSTEMS.

Label Precautions:

Keep away from heat, sparks and flame.
 Keep container closed.
 Use only with adequate ventilation.
 Wash thoroughly after handling.
 Avoid breathing vapor or mist.
 Avoid contact with eyes, skin and clothing.

Label First Aid:

Aspiration hazard. If swallowed, vomiting may occur spontaneously, but DO NOT INDUCE. If vomiting occurs, keep head below hips to prevent aspiration into lungs. Never give anything by mouth to an unconscious person. Call a physician immediately. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. In case of contact, immediately flush eyes or skin with plenty of water for at least 15 minutes. In all cases call a physician.

Product Use:

Laboratory Reagent.

Revision Information:

No Changes.

Disclaimer:

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