



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 7  
11201 RENNER BOULEVARD  
LENEXA, KANSAS 66219

UNITED STATES  
ENVIRONMENTAL PROTECTION  
AGENCY REGION 7  
2016 JAN 12 AM 9:07

**EXPEDITED SETTLEMENT AGREEMENT (ESA)**

**DOCKET NO.:** CAA-07-2016-0006

**This ESA is issued to:** Cargill Meat Solutions Corporation  
**At:** 600 South Iowa Avenue, Ottumwa, Iowa 52501  
**for violating Section 112(r)(7) of the Clean Air Act.**

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The United States Environmental Protection Agency, Region 7 (EPA) and Cargill Meat Solutions Corporation (Respondent), have agreed to a settlement of this action before filing of a complaint, and thus this action is simultaneously commenced and concluded pursuant to Rules 22.13(b) and 22.18(B)(2) of the Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties, Issuance of Compliance or Corrective Action Orders, and the Revocation, Termination or Suspension of Permits (Consolidated Rules), 40 C.F.R. §§ 22.13(b), 22.18(b)(2).

The Complainant, by delegation of the Administrator of the EPA, is the Director of the Air and Waste Management Division. The Respondent is Cargill Meat Solutions Corporation, 600 South Iowa Avenue, Ottumwa, Iowa 52501.

This is an administrative action for the assessment of civil penalties instituted pursuant to Section 113(d) of the Clean Air Act (CAA). Pursuant to Section 113(d) of the CAA, 42 U.S.C. § 7413(d), the Administrator and the Attorney General jointly determined that cases which meet the criteria set forth in EPA's policy entitled "Use of Expedited Settlements in Addressing Violations of the Clean Air Act Chemical Accident Prevention Provision, 40 C.F.R. Part 68," dated January 5, 2004, are appropriate for administrative penalty action.

**ALLEGED VIOLATIONS**

On July 22-23, 2015, an authorized representative of the EPA conducted a compliance inspection of the Respondent's facility located at 600 South Iowa Avenue, Ottumwa, Iowa to determine compliance with the Risk Management Plan (RMP) regulations promulgated at 40 C.F.R. Part 68 under Section 112(r) of the CAA. The EPA found that the Respondent had violated regulations implementing Section 112(r) of the CAA by failing to comply with the regulations as noted on the enclosed Risk Management Program Inspection Findings (RMP Findings), which is hereby incorporated by reference.

**SETTLEMENT**

In consideration of Respondent's size of business, its full compliance history, its good faith effort to comply, and other factors as justice may require, and upon consideration of the

entire record, the parties enter into the ESA in order to settle the violations, described in the enclosed RMP Findings, for the total penalty amount of **\$2,700**.

This settlement is subject to the following terms and conditions:

The Respondent by signing below waives any objections that it may have regarding jurisdiction, neither admits nor denies the specific factual allegations contained herein and in the RMP Findings, and consents to the assessment of the penalty as stated above. Respondent waives its rights to a hearing afforded by Section 113(d)(2)(A) of the CAA, 42 U.S.C. § 7413(d)(2)(A), and to appeal this ESA. Each party to this action shall bear its own costs and fees, if any. Respondent also certifies, subject to civil and criminal penalties for making a false submission to the United States Government, that the Respondent has corrected the violations listed in the enclosed RMP Findings and has sent a cashier's check or certified check (payable to the "United States Treasury") in the amount of **\$2,700** in payment of the full penalty amount to the following address:

U.S. Environmental Protection Agency  
Fines and Penalties  
Cincinnati Finance Center  
P.O. Box 979077  
St. Louis, Missouri 63197-9000

The Docket Number of this ESA is CAA-07-2016-0006, and must be included on the check.

This original ESA, a copy of the completed RMP Findings, and a copy of the check must be sent by certified mail to:

Christine Hoard  
Chemical Risk Information Branch  
U.S. Environmental Protection Agency, Region 7  
11201 Renner Boulevard  
Lenexa, Kansas 66219.

A copy of the check must also be sent to:

Kathy M. Robinson  
Regional Hearing Clerk  
U.S. Environmental Protection Agency, Region 7  
11201 Renner Boulevard  
Lenexa, Kansas 66219.

Upon Respondent's submission of the signed original ESA, the EPA will take no further civil action against Respondent for the alleged violations of the CAA referenced in the RMP

Findings. The EPA does not waive any other enforcement action for any other violations of the CAA or any other statute.

If the signed original ESA with an attached copy of the check is not returned to the EPA Region 7 office at the above address in correct form by the Respondent within 45 days of the date of Respondent's receipt of it (90 days if an extension is granted), the proposed ESA is withdrawn, without prejudice to EPA's ability to file an enforcement action for the violations identified herein and in the RMP Findings.

This ESA is binding on the parties signing below.

This ESA is effective upon filing with the Regional Hearing Clerk.

FOR RESPONDENT:



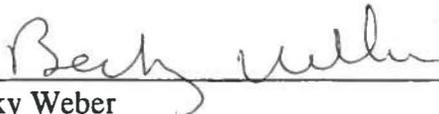
Date: 12/14/15

Name (print): MARK T. QUAYLE

Title (print): VICE PRESIDENT

Cargill Meat Solutions Corporation

FOR COMPLAINANT:

  
\_\_\_\_\_  
Becky Weber  
Director  
Air and Waste Management Division  
EPA Region 7

Date: 12-22/15

  
\_\_\_\_\_  
Raymond Bosch  
Assistant Regional Counsel  
Office of Regional Counsel  
EPA Region 7

Date: 12/23/15

I hereby ratify the ESA and incorporate it herein by reference. It is so ORDERED.

*Karina Borromeo*

Karina Borromeo  
Regional Judicial Officer

Date: 1/12/16

Risk Management Program Inspection Findings  
CAA § 112(r) Violations

Cargill Meat Solutions  
600 South Iowa Avenue  
Ottumwa, Iowa 52501  
Docket No. CAA-07-2016-0006

COMPLETE THIS FORM AND RETURN IT WITH THE ESA.

**VIOLATIONS**

**PENALTY AMOUNT**

Executive Summary [68.155(d)]

*No penalty assessed*

The owner or operator failed to provide in the executive summary a brief description of the Five-year accident history.

*Facility addressed this post inspection.*

Prevention Program

Operating Procedures [68.69(c)]

\$1,200

The owner or operator failed to certify annually that the operating procedures are current and accurate and that procedures have been reviewed as often as necessary.

*Facility addressed this post inspection.*

Prevention Program

Training [68.71(b)]

\$1,500

The owner or operator failed to provide refresher training at least every three years, or more often if necessary, to each employee involved in operating a process to assure that the employee understands and adheres to the current operating procedures of the process.

*Facility addressed this post inspection.*

TOTAL

\$2,700

Calculation of Adjusted Penalty

1<sup>st</sup> Reference the Multipliers for calculating proposed penalties for violations found during RMP inspection matrix. Finding the column for >100 employees and the row for >10 times the threshold quantity of 10,000 pounds of anhydrous ammonia as listed in 40 C. F. R. Part 68.130 for the amount in a process gives a multiplier factor of 1.0. Therefore, the multiplier for Cargill Meat Solutions Corporation = 1.0

*\*\*No adjusted penalty since multiplier is 1*

**Total Penalty**

**\$2,700**

This section must be also completed and signed by **Cargill Meat Solutions Corporation:**

The approximate cost to correct the above items: \$ 0

Compliance staff name: Caleb Tschetter

Signed:  Date: 12/10/15

*VP - Law  
Cargill Meat Solutions Corporation*

*- See attached outline of corrective actions taken*

IN THE MATTER Of Cargill Meat Solutions Corporation, Respondent  
Docket No. CAA-07-2016-0006

CERTIFICATE OF SERVICE

I certify that a true and correct copy of the foregoing Order was sent this day in the following manner to the addressees:

Copy emailed to Attorney for Complainant:

hoard.christine@epa.gov

Copy by First Class Mail to Respondent:

Mark T-Quayle, Vice President  
Cargill Meat Solutions Corporation  
600 South Iowa Avenue  
Ottumwa, Iowa 52501

Dated: 1/12/15



Kathy Robinson  
Hearing Clerk, Region 7