



**REGION 5**

CHICAGO, IL 60604

JANUARY 2, 2025

**VIA ELECTRONIC MAIL**

**DELIVERY RECEIPT REQUESTED**

Mr. Kevin Coffey  
Director of Operations  
Rayven LLC - Owatonna  
405 24th Ave. SW  
Owatonna, Minnesota 55060  
[KevinCoffey@Rayven.com](mailto:KevinCoffey@Rayven.com)

Re: Expedited Settlement Agreement and Final Order  
Facility Name: Rayven LLC  
EPA ID No.: MNS000166496  
Docket No: RCRA-05-2025-0011

Dear Mr. Coffey:

Attached, please find a signed, fully executed Expedited Settlement Agreement (ESA) and Final Order in resolution of the above case. The ESA was filed on December 31, 2024.

The civil penalty in the amount of \$8,750 was received on November 8, 2024. Thank you for your cooperation in resolving this matter.

If you have any questions or concerns regarding this matter, please contact Andrea Dierich, at [Dierich.andrea@epa.gov](mailto:Dierich.andrea@epa.gov).

Sincerely,

Regional Hearing Clerk  
U.S. EPA, Region 5

cc: Kit Grayson, Minnesota Pollution Control Agency (MPCA), [kit.grayson@state.mn.us](mailto:kit.grayson@state.mn.us)  
Cory Boeck, MPCA, [Cory.boeck@state.mn.us](mailto:Cory.boeck@state.mn.us)