



**REGION 5**

CHICAGO, IL 60604

December 16, 2024

**VIA ELECTRONIC MAIL**

**DELIVERY RECEIPT REQUESTED**

Steve Poff  
Environmental, Health & Safety Manager  
SAFC, Inc.  
1101 Kettle Moraine Trail  
Verona, Wisconsin 53593  
[Steve.Poff@milliporesigma.com](mailto:Steve.Poff@milliporesigma.com)

Re: Expedited Settlement Agreement and Final Order  
Facility Name: SAFC, Inc.  
EPA ID No.: WIR000051623  
Docket No: RCRA-05-2025-0004

Dear Steve Poff:

Attached, please find a signed, fully executed Expedited Settlement Agreement (ESA) and Final Order in resolution of the above case. The ESA was filed on December 16, 2024, with the Regional Hearing Clerk (RHC).

The civil penalty in the amount of \$8,750 was received on December 11, 2024. Thank you for your cooperation in resolving this matter.

If you have any questions or concerns regarding this matter, please contact Shawn Cole at [Cole.Shawn@epa.gov](mailto:Cole.Shawn@epa.gov).

Sincerely,

Regional Hearing Clerk  
U.S. Environmental Protection Agency  
Region 5

cc: Michael Ellenbecker, WDNR ([michael.ellenbecker@wisconsin.gov](mailto:michael.ellenbecker@wisconsin.gov))  
Andrea Keller, WDNR ([andrea.keller@wisconsin.gov](mailto:andrea.keller@wisconsin.gov))