



**REGION 5**

CHICAGO, IL 60604

SEPTEMBER 10, 2024

**VIA ELECTRONIC MAIL**

**DELIVERY RECEIPT REQUESTED**

Ms. Andrea Hayden  
Cleveland-Cliffs, Inc.  
Northshore Mining Company  
10 Outer Drive  
Silver Bay, Minnesota 55614  
[Andrea.Hayden@clevelandcliffs.com](mailto:Andrea.Hayden@clevelandcliffs.com)

Re: Expedited Settlement Agreement and Final Order  
Facility Name: Northshore Mining Company  
EPA ID No.: MND 006 449 649  
Docket No: RCRA-05-2024-0020

Dear Ms. Hayden:

Attached, please find a signed, fully executed Expedited Settlement Agreement (ESA) and Final Order in resolution of the above case. The ESA was filed on September 10, 2024, with the Regional Hearing Clerk.

The civil penalty in the amount of \$8,750 was received on August 28, 2024. Thank you for your cooperation in resolving this matter.

If you have any questions or concerns regarding this matter, please contact Andrea Dierich, at [Dierich.andrea@epa.gov](mailto:Dierich.andrea@epa.gov).

Sincerely,

Regional Hearing Clerk  
U.S. EPA, Region 5

cc: Kit Grayson, MPCA, [kit.grayson@state.mn.us](mailto:kit.grayson@state.mn.us)  
Cory Boeck, MPCA, [cory.boeck@state.mn.us](mailto:cory.boeck@state.mn.us)  
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